

INSTRUCTION BOOK
for
A. R. C. TYPE 12 EQUIPMENT
with
UHF SUPPLEMENT



Manufactured by
AIRCRAFT RADIO CORPORATION
Boonton, New Jersey

WARRANTY

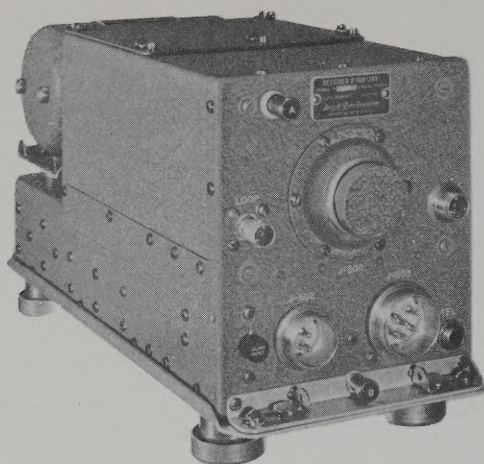
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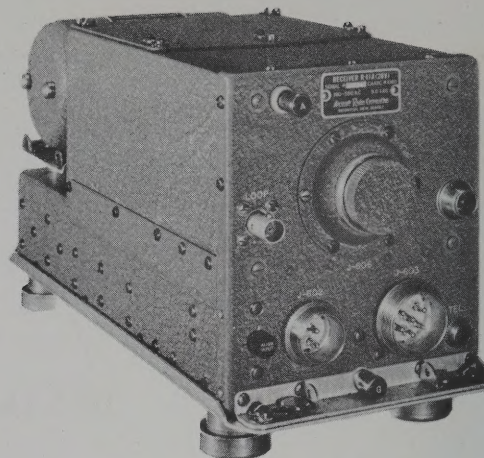
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A. R. C. TYPE 12 EQUIPMENT



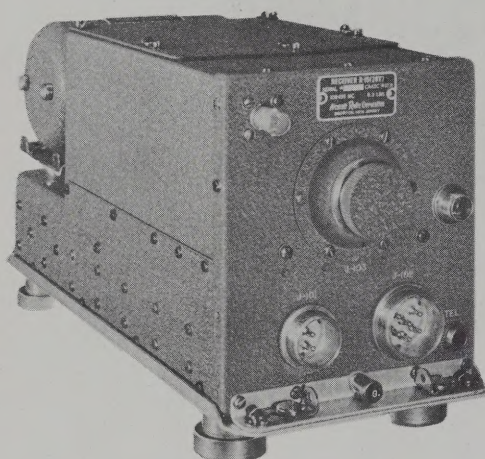
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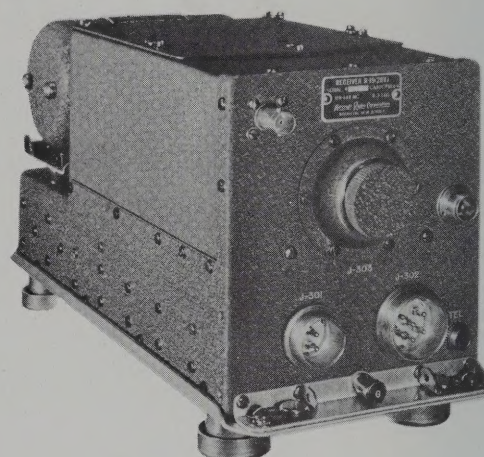
Type R-10A Receiver (520-1500 kc)
Shown with D-10A Dynamotor and M-12A Mounting



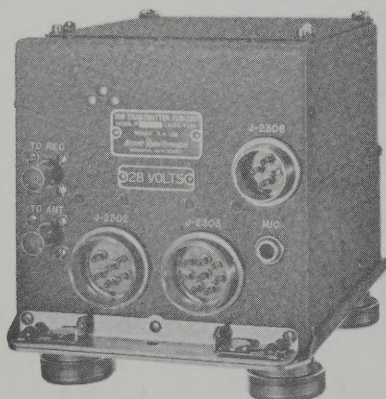
Type R-11A Receiver (190-550 kc)
Shown with D-10A Dynamotor and M-12A Mounting



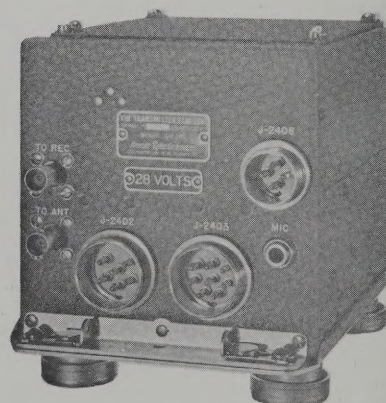
Type R-15 Receiver (108-135 mc)
Shown with D-10A Dynamotor and M-12A Mounting



Type R-19 Receiver (118-148 mc)
Shown with D-10A Dynamotor and M-12A Mounting



Type T-11B Transmitter (116-132 mc)
Shown with M-11A Mounting

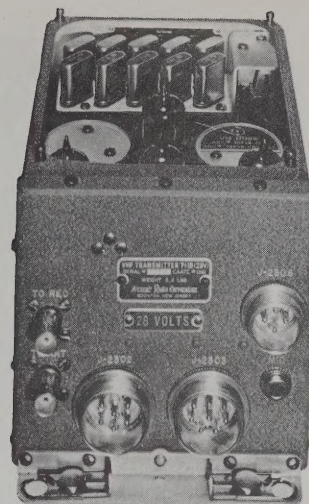


Type T-13A Transmitter (125-148 mc)
Shown with M-11A Mounting

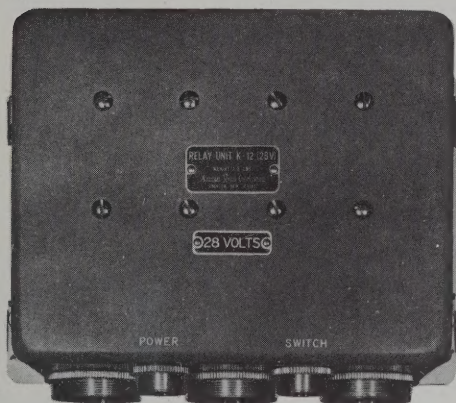
Figure 1—Principal Units of A.R.C. Type 12 Equipment



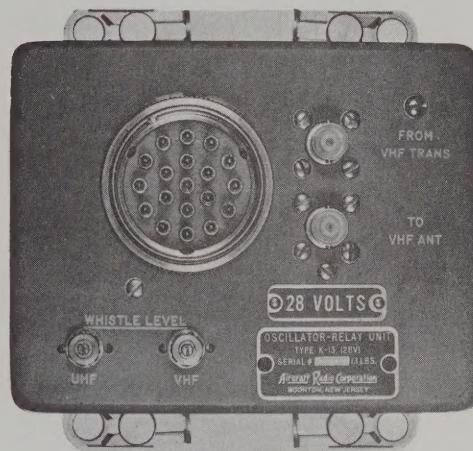
**Type R-20 Receiver (75 mc)
Shown with M-23 Mounting**



**ARC-16950 Ten Channel Adapter shown
installed in Type T-11B Transmitter**



**Type K-12 Relay Unit
Shown with M-20 Mounting**

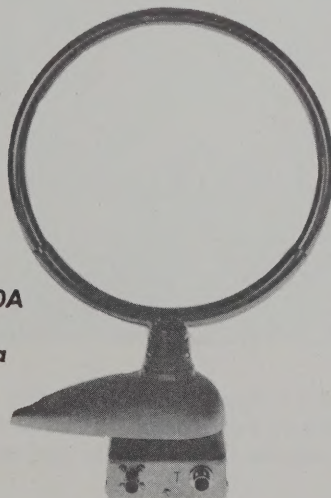


**Type K-13 Oscillator Relay Unit
Shown with M-24 Mounting**



**Type A-12
VHF
Antenna**

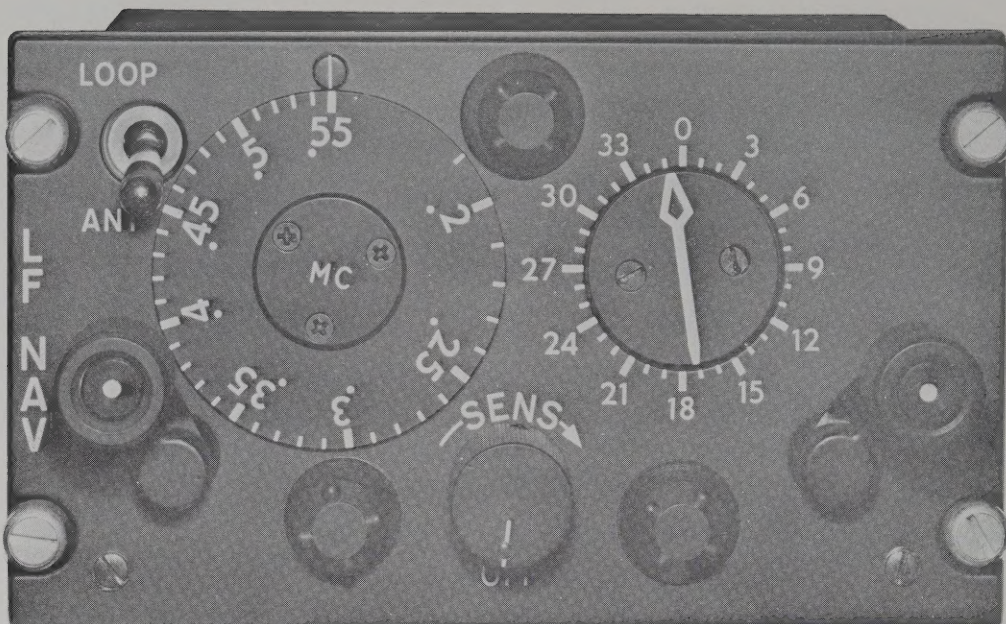
**Type L-10A
Loop
Antenna**



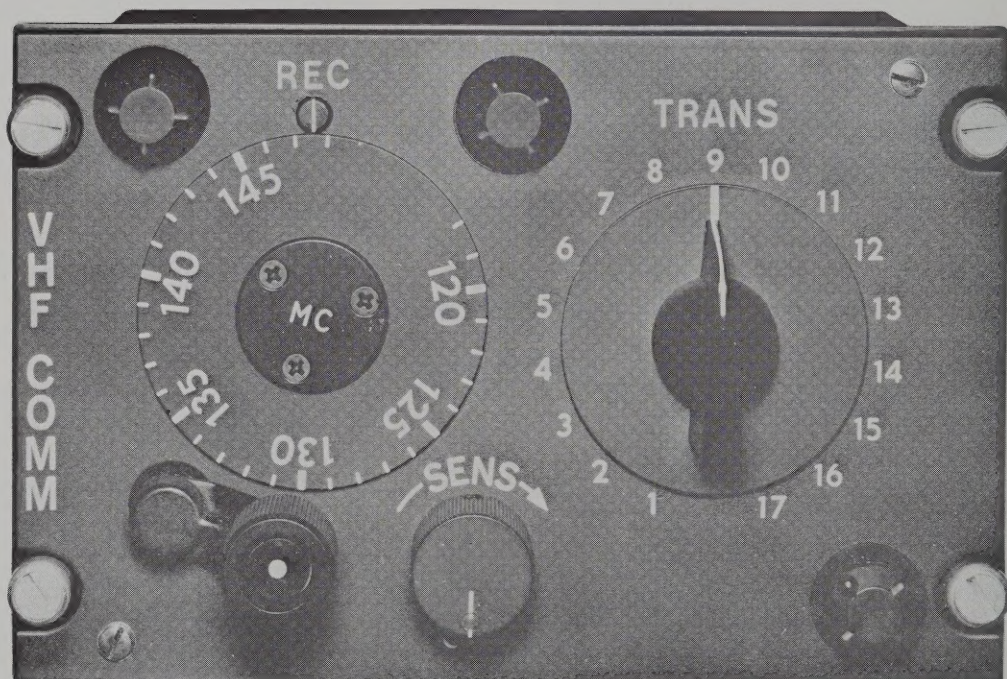
**Type A-15
VHF
Antenna**



Figure 1A—Principal Units of A.R.C. Type 12 Equipment



A.R.C. Type C-48 Control Unit
Military Designation C-1342/ARN
 Controls an A.R.C. Type R-11A Navigation Receiver and an A.R.C. Type L-10A Loop Antenna.



A.R.C. Type C-49 Control Unit
Military Designation C-1341/ARC
 Controls up to three A.R.C. VHF Transmitters (15 channels) and one A.R.C. Type R-19 VHF Receiver.

Figure 2—Typical Edgelighted, Console Mounting Control Units

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A. R. C. TYPE 12 EQUIPMENT

SECTION I

GENERAL DESCRIPTION

A. INTRODUCTION

Aircraft Radio Corporation Type 12 Equipment consists of a group of radio components which may be employed in various combinations to provide communication and navigation systems suited to the individual requirements of the airplane installation.

B. MAJOR COMPONENTS AND THEIR PURPOSE

a. ARC Type R-10A Receiver provides reception of commercial broadcast stations in the frequency range of 520-1500 kc for homing and direction-finding with L-10A Loop Antenna.

b. ARC Type R-11A Receiver provides reception of communication and navigation signals in the frequency range of 190-550 kc. For homing or direction-finding, use the L-10A Loop Antenna. This band includes CAA towers and communications stations, military towers, and the 500 kc distress frequency.

c. ARC Type R-15 Receiver provides reception of vhf communications in the frequency range of 108-135 Mc.

d. ARC Type R-19 Receiver provides reception of vhf communications in the frequency range of 118-148 Mc. The bands covered by the R-15 and R-19 include all CAA and Air Force Towers; CAA and Air Force Communication Stations; CAA, Air Force, and Navy GCA; and the universal emergency frequencies.

e. ARC TYPE D-10A Dynamotor supplies high voltage to the individual receiver on which it is mounted and to any transmitters which may be included in the Type 12 equipment installed.

f. ARC Type R-20 Receiver provides visual and aural reception of 75 Mc Marker Beacons.

g. ARC Type T-11B Transmitter permits vhf transmission on five crystal-controlled frequencies in any 2 Mc band from 116-132 Mc.

h. ARC Type T-13A Transmitter permits vhf transmission on five crystal-controlled frequencies in any 2 Mc band from 132-148 Mc. This range can be extended downward to 125 Mc by the addition of a capacity plate (ARC #15900). The bands covered by the T-11B and T-13A Transmitters permit communication between aircraft and CAA Towers, communications stations, and military towers.

i. ARC Type L-10A Loop Antenna provides manual direction-finding or homing facilities and anti-static reception when used with either or both the R-10A or R-11A Receiver.

j. ARC Type A-12 VHF Antenna is used with R-15 and R-19 Receivers, and T-11B and T-13A Transmitters on aircraft where icing conditions will not be encountered.

k. ARC Type A-15 VHF Antenna is used with the same equipment as the Type A-12 and works satisfactorily under mild icing conditions.

l. ARC Antenna Kit provides all material required to make a fixed wire antenna for Type R-10A, R-11A or R-20 Receivers.

m. ARC control units as listed in Table I.

n. ARC Type K-12 Relay Unit is used in conjunction with C-44, C-47 and C-50 Control Units for control switching in dual control installations such as in military training aircraft.

o. ARC Type K-13 Oscillator-Relay Unit is used in conjunction with C-51 Control Unit for WHISTLE-THRU facility to make possible precise tuning of the vhf receiver to the crystal-controlled transmitter frequency.

C. ACCESSORIES

a. ARC Type J-13, J-13A, J-15 and J-15A Junction Boxes are used to interconnect the cabling of the various units which comprise a Type 12 System.

b. ARC Type J-10 Jack Box facilitates connection to the microphone and telephone lines of the receivers and transmitters.

c. ARC #14603 "Tee" Coupling for mechanical linkage is used in dual control installations. It permits mechanical interconnection between two control units and a receiver, or between two control units and a loop antenna.

d. ARC #6357 Right Angle Coupling for mechanical linkage is used where space limitations prevent the use of a straight coupling.

e. ARC #16887 (Male to Male) and ARC #16888 (Male to Female) Coupling Assemblies facilitate A.R.C. Type MC-215 mechanical linkage interconnection through firewalls, bulkheads, etc.

f. ARC #16950 Crystal Adapter plugs into the

TABLE I

A.R.C. CONTROL UNITS USED ON A.R.C. COMMUNICATION AND NAVIGATION EQUIPMENT

AIRCRAFT RADIO CORPORATION BOONTON, N.J.

A.R.C. TYPE NO.	A-M TYPE NO.	A.R.C. DWG. NO.	SCHEM. DIAG. DWG. NO.	WIRING DIAG. DWG. NO.	CONTROL FUNCTION	DIAGRAM	MTG. TYPE	MOUNTING REQUIRED			CONNECTORS REQUIRED ONE EACH A.R.C. PART NO.	OVERALL DIM. (INCHES APPROX.)			WT. LBS. INCL. MOUNT	NORM. STOCK'D IN SMALL QUANT.	MADE ON ORDER ONLY
								A.R.C. TYPE NO.	A-M TYPE NO.	A.R.C. PART NO.		D	W	H			
C-10A		12701	16759	12717	ONE TYPE 12 TRANS *R-11A REC		INST. PANEL MOUNTING				14050 14051	3 1/8	3 1/4	3 1/8	0.6		✓
C-11A		12402	16759	12563	ONE TYPE 12 TRANS *R-11A REC.		BASE	M-17		12505	14050 14051	2 7/8	4 1/4	4 1/8	.75		✓
C-12		12020		12211	TYPE 15 VOR REC		BASE	M-13		6831	14050	2 7/8	6 1/2	5 1/2		OBSOLETE	
C-13		12410	16297	12490	ONE TYPE 12 TRANS		BASE	M-16		9451	14050	2 1/4	1 1/2	4 1/8	0.3		✓
C-14		12304		12399	R-13 REC, WITH REMOVABLE DIAL.		BASE	M-14		7053	14050	2 7/8	3 1/2	5 1/2	.75		✓
C-15		12403	16779	12714	ONE TYPE 12 TRANS *R-15 REC		BASE	M-17		12505	14050 14051	2 7/8	4 1/4	4 3/8	.75		✓
C-16	C-1112/ARC	12702	16778	12745	R-11A REC		BASE	M-18		12705	14051	3	3 1/4	4 5/8	0.62	✓	
C-17		12703	16192	16191	R-15 REC		BASE	M-18		12705	14051	3	3 1/4	4 5/8	0.62	✓	
C-18	C-1113/ARC	12704			L-10A LOOP, CLOCKWISE ROTATION		BASE	M-18		12705		3	3 1/4	4 5/8	0.5	✓	
C-19		13005	16779		L F OMNI		PANEL									OBSOLETE	
C-20		12903		12988	ONE TYPE 12 TRANS *R-15 REC.		INST. PANEL MOUNTING				14050 14051	3 1/8	3 1/4	3 1/8	0.6		✓
C-21		13405		13565	L F VOR REC											OBSOLETE	
C-22		13901		13986	TYPE 15A VOR REC		BASE	M-18		12705	14050	2 13/16	3 1/4	4 3/8	0.6	OBSOLETE	
C-22A	C-984/ARN-30	15601	15603	15601	TYPE 15C + 15D VOR REC		BASE	M-18	MT-1046/ARN-30	12705	14050	3	3 1/4	4 3/8	0.62	✓	
	C-1254/ARN-30	16280	16282	16281	AN ARN-30 *AN ARN-30A (V O R RECEIVERS)		CONSOLE				14050	3 3/8	5 1/2	2 1/4	0.8	✓	
C-23		13902		14097	ONE TYPE 12 TRANS *R-15 *R-11A REC + L-10A LOOP		PANEL									OBSOLETE	
C-24	C-1114/ARC	13903	14122	14123	TWO TYPE 12 TRANS *R-10A *R-11A *R-15 REC *L-10A LOOP		PANEL				14320 14491	3 7/8	8	6 11/32	2.2		✓
C-25-4V C-25-28V	C-1115/ARC C-1116/ARC	14201	14496		TWO TYPE 12 TRANS *F M TRANS		BASE	M-19		7083	14320	3 1/8	4 1/4	4 1/8	0.8		✓
C-26		12702	16778	12745	R-10A REC		BASE	M-18		12705	14051	3	3 1/4	4 5/8	0.62	✓	
C-27		14502	14688	14696	TWO TYPE 12 TRANS *R-11A *R-13B REC *L-10A LOOP.		PANEL				14320 14491	3 3/4	7 1/4	5 23/32	1.8		✓
C-28		12704			L-10A LOOP, COUNTERCLOCKWISE ROTATION		BASE	M-18		12705		3	3 1/4	4 5/8	0.5	✓	
C-29		14503	14689	14697	TWO TYPE 12 TRANS *R-10A *R-11A REC *L-10A LOOP		PANEL				14320 14491	3 3/4	7 1/4	5 23/32	1.8		✓
C-30		14504	14668	14652	TWO TYPE 12 TRANS *R-10A *R-11A *R-13B REC *L-10A LOOP		PANEL				14320 14491	3 3/4	8	6 11/32	2.2		✓
C-31		14505	14669	14653	TWO TYPE 12 TRANS *R-11A *R-15 *R-13B REC *L-10A LOOP		PANEL				14320 14491	3 3/4	8	6 11/32	2.2		✓
C-32		15402	15474	15498	TWO TYPE 12 TRANS *R-10A *R-11A *R-19 REC *L-10A LOOP		PANEL				14320 14050	3 3/4	8	6 11/32	2.5		✓
C-33		14900	14800	14700	TWO TYPE 12 TRANS *R-11A *R-15 REC *L-10A LOOP		PANEL				14320 14491	3 7/8	7 1/4	5 23/32	1.8		✓
C-34					TYPE 20 VOR REC		BASE	M-18		12705	14051	2 13/16	3 1/4	4 3/8	0.6	NEVER MADE	
C-35		15465		15495			BASE	M-13		6831		3 3/8	6 1/2	5 1/2		NEVER MADE	
C-36		15501	15479	15481	TWO TYPE 12 TRANS *R-11A *R-19 REC *L-10A LOOP + F M TRANS		PANEL				14320 14050	3 3/4	7 1/4	5 23/32		✓	
C-37	C-1117/ARC	15507	15587	15586	TWO TYPE 12 TRANS *F M TRANS *R-11A *R-19 REC		BASE	M-13		6831	14320 14050	3 3/8	6 1/2	5 1/2	1.9		✓
C-38		15604	15587	15586	TWO TYPE 12 TRANS *F M TRANS *R-11A *R-19 REC		BASE	M-13		6831	14320 14050	3 3/8	6 1/2	5 1/2	1.9		✓
C-39		14507	14690	14677	TWO TYPE 12 TRANS *R-11A *R-19 REC *L-10A LOOP		PANEL				14320 14491	3 7/8	7 1/4	5 23/32	1.8		✓
C-40		15655	15698	15698	TWO AN/ARC5 TRANS *F M TRANS *R-11A *R-19 *AN ARC5 REC, REMOVABLE DIAL *L-10A LOOP		PANEL				14320 14050	3 3/4	8	6 11/32	2.4		✓
C-41		15784	15000	15827	TWO TYPE 12 TRANS *R-10A *R-11A *R-19 REC *L-10A LOOP		PANEL				14320 14491	3 7/8	8	6 11/32	2.2		✓
C-42		12703	16192	16191	R-19 REC		BASE	M-18		12705	14051	3	3 1/4	4 5/8	0.62	✓	
C-43		16266	16277	16276	THREE TYPE 12 TRANS.		BASE	M-19		7083	14320	3 1/8	4 1/4	4 3/8	0.8	✓	
C-44		16290	16292	16291	THREE TYPE 12 TRANS *R-11A *R-19 REC + DUAL CONTROL SWITCH.		CONSOLE				14320 14050	3 3/8	5 1/2	6 1/2	2.3		✓
C-45		16295														NEVER MADE	
C-46		16300	16302	16301	TWO TYPE 12 TRANS *F M TRANS *R-11A *R-19 REC		PANEL				14320 14050	3 3/8	7 3/8	4 3/4	1.7		✓
C-47		16430	16432	16431	DUAL CONTROL SELECTOR.		BASE	M-16		9451	14051	2 1/4	1 1/2	4 1/8	0.3	✓	
C-48	C-1342/ARN	16410	16412	16411	R-11A REC *L-10A LOOP.		CONSOLE				14050	3 3/8	5 1/2	3 1/8	1.2		✓
C-49	C-1341/ARC	16440	16442	16441	THREE TYPE 12 TRANS *R-19 REC		CONSOLE				14320 16104	3 3/8	5 1/2	3 1/4	1.4		✓
C-50		16500	16502	16501	DUAL CONTROL SELECTOR		CONSOLE				14491	2 3/4	5 1/2	1 1/2	0.4	✓	
C-51		16690	16692	16691	"WHISTLE-THRU" CONTROL		BASE	M-16		9451	14052	2 5/8	1 1/2	4 1/8	0.2		
C-52		17090	17092	17091	TV-10 + R-19 REC (VHF ONLY)		CONSOLE				14320 16104	3 3/4	5 1/2	3 3/4			
C-53		16970	16972	16971	TV-10 + R-19 REC + 1 VHF TRANS (VHF-VHF)		CONSOLE				14320 16104 16744 14491	3 3/4	5 1/2	3 3/4	1.52		
C-54		17180	17182	17181	R-15 REC + WHISTLE-THRU		BASE	M-18		12705	14051	3	3 1/4	4 5/8	0.6	✓	
C-55		17180	17182	17181	R-19 REC + WHISTLE-THRU		BASE	M-18		12705	14051	3	3 1/4	4 5/8	0.6	✓	
C-56		17170	17172	17171	THREE TYPE 12 TRANS + R-19 REC + WHISTLE-THRU		CONSOLE				14320 16104	3 3/8	5 1/2	3 3/4	1.5	✓	

NOTES: 1. THE FOLLOWING CONNECTORS (PLUGS) ARE A.R.C. GROMMET TYPE, KEY CENTER: *14050 HAS 8 TERMINALS; *14051-6 TERMINALS; *14320-19 TERMINALS; *14491-4 TERMINALS (3/4) AND 16104-4 TERMINALS (1/2)

2. IN BASE MOUNTING TYPE, THE UNIT FASTENS TO A MOUNTING PLATE BY MEANS OF SNAPSLIDE(S).

3. IN INSTRUMENT PANEL OR PANEL MOUNTING TYPE, THE UNIT IS FASTENED BY THE FRONT PANEL OF THE UNIT ITSELF.

4. IN CONSOLE MOUNTING TYPE, THE FRONT PANEL IS FASTENED TO A U.S. MILITARY STANDARD CONSOLE FRAMEWORK.

5. (*) VOLTAGE 14V OR 28V MUST BE SPECIFIED.

6. () INDICATES UNIT NOT USED WITH TYPE 12 EQUIPMENT.

12-2-54

7-20-54

AMP 9-15-53

S-327-C

T-11B or T-13A Transmitter to provide VHF transmission on ten channels in any 2 mc band within the frequency range of the transmitter. See ARC-16950 Instruction Book for wiring diagrams and other pertinent data concerning this unit.

D. CHARACTERISTICS OF MAJOR COMPONENTS

1. ARC TYPE R-10A RECEIVER. This receiver is a six-tube superheterodyne, continuously tunable over the range of 520-1500 kc. A three-section gang capacitor is used to tune the rf oscillator and two tuned rf stages. The rf oscillator frequency is 239 kc above the signal frequency.

There are six tuned circuits in the if stages.

Delayed automatic volume control is provided to prevent receiver overload. For direction-finding, it is necessary to control the rf gain of the receiver manually in order to maintain the receiver output at a comfortable listening level and well below the range of automatic control. Therefore, the avc circuit employs two diodes, one to produce the avc bias voltage, and the other to delay its action until the af level is sufficiently high. This delaying diode also prevents sudden noise bursts from reducing the rf sensitivity or causing momentary receiver blocking. This automatic volume control is designed to permit accurate tuning of the receiver to a strong signal.

A series-diode noise limiter circuit is included to permit operation at a considerably higher static level than normally possible. It also limits the noise level when tuning between stations.

The output tube delivers power in excess of 0.8 watts, working into a nominal 300 ohm load.

An input of 3 amperes at 14 volts dc or 1.5 amperes at 28 volts dc is required for receiver operation. High voltage is supplied by ARC Type D-10A Dynamotor of the required input rating and an output rating of 85 ma at 250 volts dc. This dynamotor is mounted on the rear of the receiver chassis, and electrical connection is made through a plug-in connector secured to its base.

The R-10A contains no available operating controls, and hence must be remotely controlled by means of an ARC control unit of appropriate type. See Table I. The receiver may be installed in almost any convenient location, but reference should be made to Section II, B before any installation work is started.

2. ARC TYPE R-11A RECEIVER. This receiver is electrically and mechanically similar to the R-10A Receiver except that it covers the frequency range of 190-550 kc, and the rf oscillator frequency is 85 kc above the signal frequency.

3. ARC TYPE R-15 RECEIVER. This receiver is a nine-tube superheterodyne, continuously tunable over the range of 108-135 Mc. A four-section gang capacitor is used to tune the rf oscillator and three tuned rf stages. The rf oscillator frequency is 15 Mc below the signal frequency.

There are eight tuned circuits in the if stages.

Delayed automatic volume control and a triode noise limiter-af amplifier circuit are included. This automatic volume control is designed to permit accurate tuning of the receiver to a strong signal.

A HI-LO audio level switch, when provided on the control unit, permits a change in audio output level of approximately 10 to 1 by changing the biasing resistance in the cathode circuit of the final af amplifier.

Power output, from the knee of the avc at approximately 6 microvolts input to 100,000 microvolts input, rises from 170 to 360 milliwatts for signals modulated 30% at 400 cps. Normal output load is 300 ohms.

Input power requirements, dynamotor, mounting, location, and method of remote control are all the same as for the Type R-10A Receiver.

4. ARC TYPE R-19 RECEIVER. This receiver is electrically and mechanically similar to the Type R-15 Receiver, except that it covers the frequency range of 118-148 Mc.

5. ARC TYPE R-20 RECEIVER. This receiver is a four-tube tuned radio-frequency type receiver, fixed-tuned for operation at 75 Mc for use with standard airways and ILS marker facilities.

For complete information regarding characteristics, installation, circuit alignment, etc., see "Instruction Book for Aircraft Radio Corporation Type R-20, 75 Mc. Marker Beacon Receiver."

6. ARC TYPE T-11B TRANSMITTER. This transmitter is a four-tube, five channel, crystal-controlled unit designed to transmit amplitude-modulated voice signals in any 2 Mc band in the frequency range of 116-132 Mc.

The circuit consists of a Pierce crystal-controlled oscillator operating at either 1/12th or 1/18th of the output frequency. The four Type 5763 tubes function as oscillator-multiplier, frequency multiplier, output doubler, and modulator. The unmodulated carrier output power exceeds 2 watts.

Although there is no permanently connected meter in the transmitter, a crystal rectifier is incorporated in the output circuit to provide a convenient means for checking tuning with the aid of a dc voltmeter.

A low voltage input of 2 amperes at 14 volts dc or 1 ampere at 28 volts dc is required. The high voltage is

obtained from the receiver dynamotor. When the microphone button is pressed, a relay in the transmitter switches the high voltage from the receiver to the transmitter circuits. At the same time another relay in the transmitter switches the antenna connection from receiver to transmitter.

Since the T-11B contains no operating controls, it must be remotely controlled by means of an appropriate ARC control unit. See Table I. Reference should be made to Section II, B, before any installation work is started.

7. ARC TYPE T-13A TRANSMITTER. This transmitter is electrically and mechanically similar to the Type T-11B except that it operates in any two Mc band between 132-148 Mc. By the addition of the capacity plate ARC #15900, the frequency range may be lowered to cover the frequencies from 125 to 140 Mc. This plate, containing sleeves which fit over the rf tubes, is mounted on the modulation transformer, and is secured by two studs, washers, and nuts furnished therewith.

8. ARC TYPE L-10A LOOP ANTENNA. The L-10A Loop is a nine inch diameter rotatable antenna designed for remote control operation only. It requires the use of an ARC control unit of appropriate type which controls rotation through 360 degrees. In addition to the loop itself, the antenna consists of a streamlined aluminum mounting base and an aluminum box containing the worm drive and the electrical connections. This antenna is suitable for top or bottom mounting. Antenna inductance is 19 microhenries, distributed capacity of 67 μmf , Q of 46 at 400 kc.

9. ARC TYPE A-12 ANTENNA. The Type A-12 is a vertical, quarter-wave, base-fed antenna. It consists of a 21 $\frac{7}{8}$ in. high, beryllium copper rod screwed into a small mounting base which contains a 2.2 megohm bleeder resistor and a BNC receptacle for a 52 ohm coaxial transmission line (RG-58/U).

The vswr is less than 2:1 in the frequency range of 116-148 Mc.

This antenna is satisfactory for use on aircraft with cruising speeds up to 200 mph and where icing conditions will not be encountered.

10. ARC TYPE A-15 ANTENNA. The Type A-15 is a quarter-wave, base-fed, bent antenna. It consists of a solid stainless steel "L" shaped rod flexibly mounted on a small aluminum box containing an impedance matching circuit and a BNC receptacle for a 52 ohm coaxial transmission line (RG-58/U).

This antenna is well suited for belly mounting because it extends only 8 inches from the aircraft skin.

Good results are also obtained with top mounting.

The vswr is less than 3:1 in the frequency range of 116-148 Mc.

The Type A-15 works satisfactorily under icing conditions and may be used on aircraft with speeds up to approximately 250 mph.

11. ARC FIXED WIRE ANTENNA. Antenna Kit ARC #12296 is used to make fixed wire antenna installations. The kit consists of copper-clad steel wire, lead-in, wire, insulators, tension mounts, and other parts normally used for aircraft installation. See Section II, C, for a brief discussion of fixed wire antenna types, method of feed, preferred location, etc.

12. ARC CONTROL UNITS. See Table I, page 10 for description and characteristics of control units.

13. ARC TYPE J-12 JUNCTION BOX. This junction box is obsolete and has been replaced by ARC Type J-13, J-13A, J-15 or J-15A.

14. ARC TYPE J-13 JUNCTION BOX. Aluminum box with snapslide secured cover.

It contains 30 terminals, a spdt sidetone relay, and three fuse holders. Box has five rubber grommets with $\frac{3}{8}$ inch opening, and four rubber grommets with $\frac{1}{2}$ inch opening.

15. ARC TYPE J-13A JUNCTION BOX. Same as J-13 except fuseholders removed to make 3 additional terminals available. Obsoletes J-13.

16. ARC TYPE J-15 JUNCTION BOX. Aluminum box with snapslide secured cover. It contains 56 terminals, a spdt sidetone relay, and three fuse holders. Box has seven rubber grommets with $\frac{1}{2}$ inch opening.

17. ARC TYPE J-15A JUNCTION BOX. Same as J-15 except fuseholders removed to make 3 additional terminals available. Obsoletes J-15.

18. K-12 RELAY UNIT. The relay unit consists of an aluminum box containing six control relays, three power relays, two keying relays and two supervisory and switching relays for switching electrical control of the radio equipment from a control unit in one cockpit to a duplicate control unit in the other cockpit.

19. ARC TYPE K-13 OSCILLATOR-RELAY UNIT. ARC Type K-13 Oscillator-Relay provides a means for using the crystal-controlled transmitter as an rf source for precise tuning of the VHF receiver. The K-13 is operated by means of the receiver tuning crank on those control units having "whistle-thru"

control. When the tuning crank is pushed for "whistle-thru," the K-13 performs the following functions:

- a) connects high voltage to receiver and transmitter simultaneously.
- b) reduces receiver sensitivity to a low value.
- c) connects transmitter output to a 50 ohm dummy load.
- d) switches microphone out of circuit.
- e) turns on a relaxation-type tone oscillator; injects this af into the microphone input circuit to provide about 20% tone modulation.

- f) connects headset (TEL) to output of the particular receiver being tuned, while disconnecting it from all other receivers.

The K-13 has two whistle-level controls; one for adjusting VHF whistle-level, and the other for UHF whistle-level. It obtains high voltage from the associated receiver, and low voltage from the same source as the rest of the radio equipment. LV current drain is 0.5 ampere at 28 volts DC.

20. J-10 JACK BOX. Aluminum box containing a MIC jack, one 4 terminal strip, and two threaded outlets for cable connection into the box and for connecting a second J-10 in parallel.

TABLE II
DIMENSIONS AND WEIGHTS OF MAJOR COMPONENTS

<i>Unit</i>	<i>Type of Mount Required</i>	<i>*Overall Dimensions (inches)</i>			<i>*Weight (lbs.)</i>
		<i>Height</i>	<i>Width</i>	<i>Length (Depth)</i>	
R-10A Receiver	M-12A	6 $\frac{1}{16}$	4 $\frac{15}{16}$	11 $\frac{21}{32}$	9.0 incl. Dynamotor
R-11A Receiver	M-12A	6 $\frac{1}{16}$	4 $\frac{15}{16}$	11 $\frac{21}{32}$	9.0 incl. Dynamotor
R-15 Receiver	M-12A	6 $\frac{1}{16}$	4 $\frac{15}{16}$	11 $\frac{21}{32}$	9.0 incl. Dynamotor
R-19 Receiver	M-12A	6 $\frac{1}{16}$	4 $\frac{15}{16}$	11 $\frac{21}{32}$	9.0 incl. Dynamotor
R-20 Receiver	M-23	5 $\frac{3}{4}$	4 $\frac{15}{16}$	6 $\frac{15}{16}$	2.6
T-11B Transmitter	M-11A	5 $\frac{3}{4}$	4 $\frac{3}{4}$	6 $\frac{31}{32}$	3.4
T-13A Transmitter	M-11A	5 $\frac{3}{4}$	4 $\frac{3}{4}$	6 $\frac{31}{32}$	3.4
L-10A Loop Antenna	—	13 $\frac{1}{2}$	3 $\frac{1}{4}$	9 (Loop Diam.)	1.5
A-12 Antenna	—	23 $\frac{3}{4}$	1 $\frac{1}{16}$	2	0.2
A-15 Antenna	—	9 $\frac{1}{2}$	1 $\frac{1}{16}$	15	0.5
K-12 Relay Unit	M-20	6 $\frac{1}{16}$	8 $\frac{1}{4}$	3 $\frac{3}{16}$	2.8
K-13 Oscillator-Relay Unit	M-24	5	5 $\frac{1}{16}$	2 $\frac{3}{4}$	1.1
J-13A Junction Box	—	4 $\frac{3}{4}$	7 $\frac{3}{8}$	1 $\frac{5}{8}$	1.5
J-15A Junction Box	—	7 $\frac{1}{4}$	11	2 $\frac{1}{4}$	2.5
J-10 Jack Box	—	2 $\frac{3}{4}$	2	1	0.17

See Table I for dimensions and weights of Control Units.
* Including mount.

SECTION II

SYSTEMS ENGINEERING

A. SYSTEM PLANNING

1. **COMBINATIONS OF MAJOR COMPONENTS:** There are numerous possible combinations of A.R.C. Type 12 Equipment. Reference to the listing in Section I-B should prove helpful in making a selection of those components needed to meet the requirements of a particular installation. Table I lists typical combinations of receiving and transmitting equipment as well as the proper control unit to be used with those combinations. Table VII lists the part numbers and quantity of plugs required for the fabrication of interconnecting cables. Figure 12, a functional schematic diagram of a typical installation, will serve as a guide in planning system interconnection.

2. INTERCHANGEABILITY:

a. The Type T-11A, T-11B, T-13 and T-13A Transmitters are all directly interchangeable with each other without affecting weight, mounting, cabling, antenna or control unit other than changing transmitter frequency tabs. T-11A and T-13 have been superseded by T-11B and T-13A respectively.

b. The Type R-10A and R-11A Receivers are mechanically interchangeable with each other without affecting power consumption, weight, mounting, cabling, or antennas. However, the tuning dial on the control unit must conform to the frequency range of the receiver used. This entails either replacement of the original control unit with another of appropriate type, or almost complete disassembly of the original control unit in order to change the tuning dial.

c. The Type R-15 and R-19 Receivers are mechanically interchangeable with each other and the comments of paragraph 2-b apply.

d. The Type A-12 and A-15 Antennas are functionally interchangeable, but the A-15 requires a slightly larger mounting hole. The A-15 is an "L" antenna, particularly useful for belly-mounting on helicopters and light aircraft.

B. SYSTEM INSTALLATION CONSIDERATIONS

1. Locate units so that—

a. They are accessible for inspection and replacement.

b. They are not subjected to excessive vibration.

c. There is a minimum of transmission line inside the airplane.

d. There will be a minimum of bends in the mechanical linkage. The length of linkage will be kept to a minimum.

e. There is sufficient clearance on all sides to prevent striking anything when units move on shock mounts.

2. Units may be stacked, but consideration should be given to proper heat dissipation.

3. Careful grouping of components reduces length and weight of cables.

4. Good grounding is essential for proper operation. Two grounding straps are provided on the underside of receiver and transmitter mounts. The free end of each grounding strap should be bent down and secured under the adjacent mounting foot by means of the mounting screw. The mounting surface should be clean bare metal at the points where the mounts are secured.

5. Leave sufficient slack in cables and mechanical linkages at point of entry into units so that movement on shocks mounts will not be impeded.

6. Limitation on transmitters:

Three transmitters are the maximum number that can be operated from one antenna in a Type 12 System without serious degradation of performance. If four or more transmitters are to be installed, the following considerations should be kept in mind.

a. A fourth transmitter connected to the same antenna may reduce effective radiated power to about $\frac{1}{2}$ of that obtained with just one transmitter connected to the antenna. This condition is caused by the vswr becoming too high due to a cumulative mismatching of impedances. Therefore, a second antenna is recommended to handle over three transmitters.

b. A control unit with sufficient switch positions to handle all of the transmitter channels will also be required.

c. High voltage for all transmitters should be obtained from the same receiver dynamotor to simplify switching.

C. ANTENNAS

In so far as possible, the preferred location and installation instructions for the following antennas will be discussed for each type in turn: Type L-10A, Type A-12, Type A-15, and fixed wire antenna. As mounting conditions vary so widely from one type of aircraft to another, and even between airplanes of the

same type, it is impossible to give more than a general indication as to the best location for any given antenna.

1. TYPE L-10A LOOP ANTENNA

a. Preferred location: This antenna is designed for either top or bottom mounting on aircraft. However, because of the possibility of damage to the antenna due to limited ground clearance, the top mounting position is generally favored:

A location as near as possible to the center-line of the aircraft should be selected. Check for adequate clearance inside and outside the aircraft before proceeding with the installation.

b. Installation: See L-10A Instruction Book for all details of mounting and operation.

2. TYPE A-12 VHF ANTENNA

a. Preferred location: This antenna should not be installed closer than 3 feet to a vertical fin or other metal object of comparable height, nor should it be installed within 5 feet of the engine if ignition noise exists. It must be installed over metal which serves as a ground plane, hence will not operate properly on a fabric covered airplane unless provision is made for a suitable ground plane of at least a yard square. A location near to the center-line of the aircraft should be selected, if possible.

The Type A-12 may be mounted on either the top or bottom of an airplane. If bottom mounted, consideration should be given to the possibility of damage due to limited ground clearance. See Figure 3 for overall dimensions.

b. Installation: Mounting the Antenna—

(1) Install stiffening doubler in skin of aircraft as required.

(2) Drill $\frac{7}{8}$ inch dia mounting hole.

(3) Remove antenna rod #12441, knurled nut #11910, and washer #11950.

(4) Leaving a suitable number of #11911 spacers in place, insert the box from the inside, orienting it to provide the most desirable routing of the coax cable.

(5) Replace washer and knurled nut from the outside, and tighten securely.

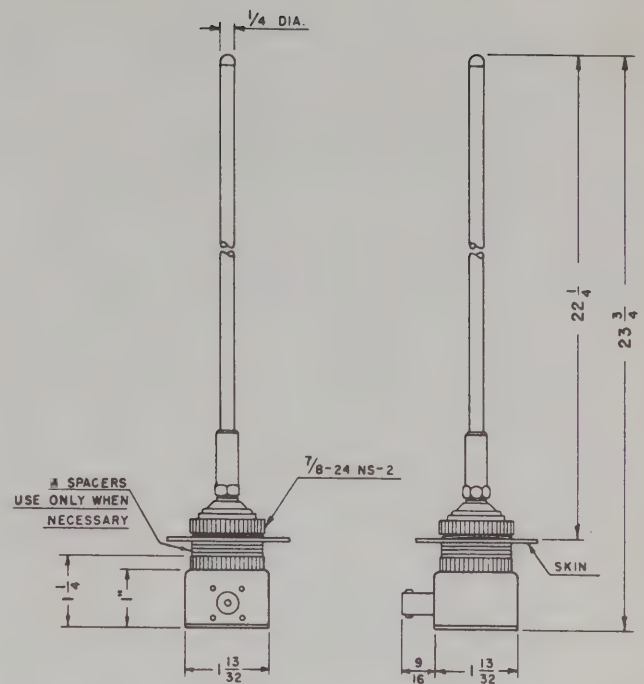
(6) Replace antenna rod and tighten securely.

Connecting the Coaxial Cable—

(1) Determine the length of cable required to connect the antenna with the transmitter.

(2) Fabricate the coaxial cable assembly using ARC #11318 Cable and ARC #11337 Plugs in accordance with assembly specification #11345, Figure 55.

(3) Install the cable and clamp or tie it in place.

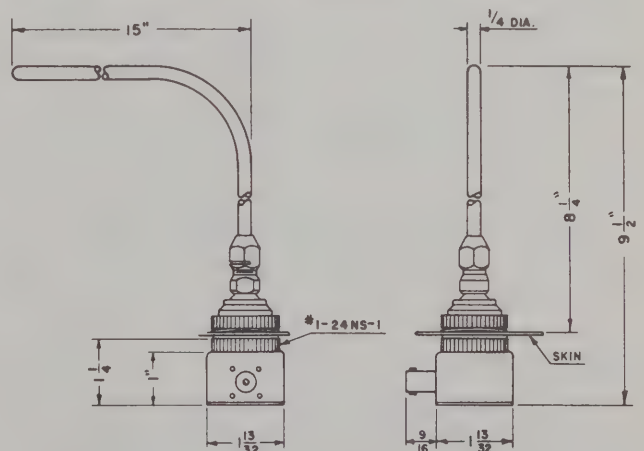


WEIGHT 0.2 LB.

Figure 3—A.R.C. Type A-12 Antenna Dimensions

3. TYPE A-15 VHF ANTENNA

a. Preferred location: This antenna is designed for either top or bottom mounting. Since the A-15 only extends about 8 inches from the mounting surface on the aircraft, belly mounting is practical. The best radiation pattern is generally obtained with bottom mounting. With top mounting the radiation pattern is about the same as for the Type A-12. The comments pertaining to the other installation requirements of the Type A-12 also apply to the Type A-15. See Figure 4 for overall dimensions.



WEIGHT 0.5 LB.

Figure 4—A.R.C. Type A-15 Antenna Dimensions

b. Installation: Mounting the Antenna—

(1) Install stiffening doubler in skin of aircraft as required.

(2) Drill one inch dia mounting hole.

(3) Remove antenna rod #16647, knurled nut #16626 and spring washer #16634. Care should be taken to hold the stud on the antenna with a wrench while turning the antenna rod locking nut to prevent damage to the flexible rubber antenna mount.

(4) Leaving spacer #16627 in place if required, insert the box from the inside, orienting it to provide the most favorable routing of the coax cable.

(5) Replace spring washer and knurled nut from the outside and tighten securely.

(6) Replace antenna rod with bent portion pointing aft, and securely tighten locking nut; again taking care to keep the stud on the antenna from turning while the locking nut is being turned.

Connecting the Coaxial Cable—

(1) Instructions are the same as for the Type A-12.

4. FIXED WIRE ANTENNA.

a. Preferred location: This type of antenna may be either top or bottom mounted. Bottom mounting is recommended because of reduced precipitation static; however, consideration must be given to adequate ground clearance as this location is somewhat more vulnerable than top mounting.

b. Installation: Specific installation instructions cannot be given because the details of installation vary with each job, but the following suggestions should prove helpful when installation of an antenna of this type is contemplated. For use with R-10A and R-11A Receivers, the antenna should be either a balanced "T" or an "L" type about 12 feet long. The lead-in should be at least 18 inches long and as nearly vertical in flight as possible. The portion of the lead-in which is inside the airplane should be as short as possible and kept well clear of metallic parts.

See "Instruction Book for ARC Type R-20, 75 Mc, Marker Beacon Receiver" for a description of the antenna best suited for use with that unit.

Figure 5 shows antenna fabrication details.

c. Precaution: Shielded wire should not be used for the lead-in.

D. MECHANICAL LINKAGES

The ARC #6151 Mechanical Linkage Assembly has been superseded by an improved version designated Type MC-215 (ARC #16158). Aircraft Radio Corporation will no longer supply the ARC #6151 Assembly or any components peculiar thereto, namely: Casing #3406, Sleeve #6585, or Nut #1167.

Henceforth, only Type MC-215 (ARC #16158) Mechanical Linkage Assemblies or components will be supplied. The MC-215 consists of:

Shafting	ARC #1174
Casing	ARC #8601
Spline	ARC #6788 (2 per assy)
Sleeve	ARC #11036 (2 per assy)
Nut	ARC #11035 (2 per assy)
Tag	ARC #16163

The A.R.C. Type W-10 Mechanical Linkage Tool is used to facilitate precision assembly of the MC-215 Mechanical Linkage. Existing Type A-7660A Assembly Tools (used with ARC #6151) may be altered for use with MC-215 by means of the conversion kit ARC #16267. This kit consists of the following:

<i>Qty.</i>	<i>Description</i>	<i>ARC Part No.</i>
1	Holder	16260
1	Die	16261
1	Pin	16262
2	Punch	15315
2	Set Screw	4140
1	Nameplate	16263

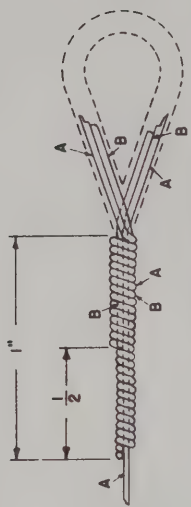
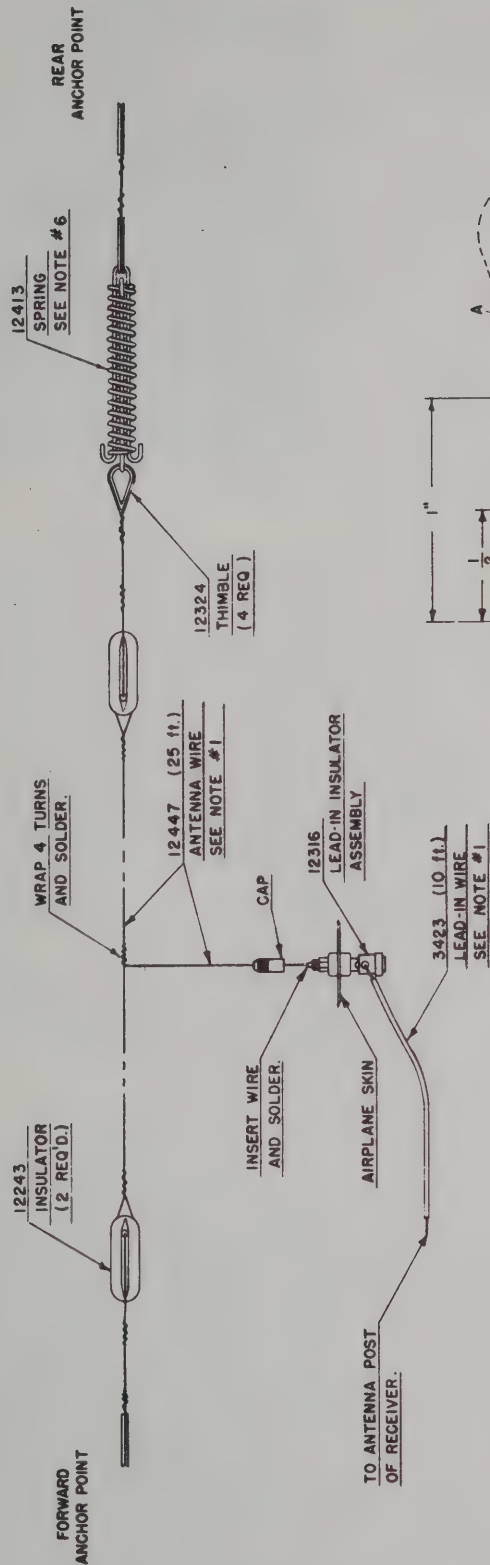
There is also a conversion kit available for those users of the W-10 Tool who have a supply of ARC #6151 components on hand and wish to adapt the W-10 for use with ARC #6151 Mechanical Linkage Assemblies. This conversion kit (ARC #16268) consists of the following:

<i>Qty.</i>	<i>Description</i>	<i>ARC Part No.</i>
1	Holder	15314
2	Punch	15315
1	Die	15316
1	Pin	15319
2	Set Screw	4140
1	Nameplate	15322

A carefully prepared, properly installed mechanical linkage will rotate freely and smoothly. To obtain optimum results with mechanical linkages, the recommendations regarding storage, assembly, and installation should be observed.

**FINAL INSPECTION FOR TORQUE
ON TUNING CONTROLS**

ARC Torque Indicator #16795, or equivalent, may be used to determine the torque required to turn a tuning control at a steady slow rate. Limits of inch-ounces of torque should be set up for every installation and rigidly adhered to. ARC will establish standards in conjunction with the engineering departments of aircraft companies installing the equipment. Runs of 6 feet with few bends, and a single tuning control, will probably



DETAIL OF WRAP AROUND THIMBLES AND INSULATORS.
USE AN ADDITIONAL SHORT WIRE "B" TO GIVE DOUBLE WRAPPING.

NOTES:

1. NOMINAL LENGTHS OF WIRE ARE FURNISHED WITH KIT, (ADDITIONAL WIRE MAY BE ORDERED SEPARATELY IN BULK).
2. ALL WIRES EXCEPT LEAD-IN WIRE TO BE # 18 COPPER CLAD STEEL (SPEC. # 12447).
3. SEE DRAWING #12316 FOR INSULATOR ASSEMBLY NOTES. SCREW ON CAP AFTER SOLDERING.
4. LEAD-IN WIRE SHOULD BE AS SHORT AS POSSIBLE AND MUST BE SPACED AWAY FROM OTHER WIRES AND METAL OF AIRPLANE. (DO NOT USE VINYLITE COVERED WIRE FOR LEAD-IN.)
5. LOCATE VERTICAL SECTION OF ANTENNA AS NEAR THE CENTER OF THE HORIZONTAL SECTION AS POSSIBLE.
6. ADJUST TENSION FOR 3/4" SPRING DEFLECTION, (I.E. WHEN COMPRESSED COIL SPRING LENGTH IS 2 5/16")
7. THIS RANGE ANTENNA KIT IS TO CONSIST OF THE FOLLOWING:

ARC PART NO.	DESCRIPTION	QUANTITY
12243	INSULATOR	2
12324	THIMBLE	4
12413	SPRING	1
12447	ANTENNA WIRE	25 FT.
3423	LEAD-IN WIRE (BLACK)	10 FT.
12316	LEAD-IN INSULATOR ASSEM.	1

ANTENNA KIT, RANGE

MAT:		FINISH:		SCALE: ~	
DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED DECIMAL DIMENSIONS ± .002 FRACTIONAL DIMENSIONS ± 1/64					
CHANGE	DATE	APP	CHANGE	DATE	APP
1. NOTE ONE ALTERED	12/15/40	WAC			
2. NOTE 7 ADDED	6/15/40	WAC			
3. SHAVING OF CAP ADDED	5/15/40	WAC			
4. NOTE #3 ALTERED	8/15/40	WAC			
5. FIVE BOLTS, STD NUTS REM.	12/15/40	WAC			

AIRCRAFT RADIO CORP. BOONTON, N. J.	
DWN BY A.M.B.	DATE 10-23-40
CHK. BY H.C.	DATE 10-28-40
APP. BY H.C.	DATE 10-28-40

DWG. 12296-2-E

Figure 5—Range Antenna Assembly Details

have a limit of about 7 inch-ounces. If a dual control is used with similar lengths, the limits will probably be about 10 inch-ounces. *Torque requirements above 15 inch-ounces will result in unacceptable operation of the radio equipment and must be avoided at all costs.* In most installations, considerably lower torque standards will be set. A torque measurement must be made on every control before acceptance of the equipment.

1. STORAGE: Care must be exercised in the handling of bulk lengths of casing and shafting if properly operating mechanical linkages are to be obtained. They should be stored coiled in loose loops in a box, or on an 18" to 24" dia. spool. They must never be hung on hooks or laid on open shelves where there is a possibility of kinking, twisting or other distortion.

2. ASSEMBLY:

TOOLS REQUIRED: ARC Type W-10 Tool, 1½ to 2 pound hammer, hacksaw, side cutters, and file.

- a. Determine required length of Shafting.
- b. Swage shafting approximately 1.5 inches centered at the proposed cut-off point using "Swage Shafting" position on tool. Shafting must be held concentric with axis of die for at least 1½" on either side of the die to prevent kinks. Never cut shafting until it has been swaged to prevent unwrapping. See Figure 6a. Use a hammer blow only sufficiently heavy to drive the two halves of tool together. Repeat hammer blows if necessary to swage shafting properly.
- c. Cut shafting at cut-off point using "Cut Shafting" position on tool and a hammer blow *only heavy enough to effect the cut-off*. See Figure 6b.

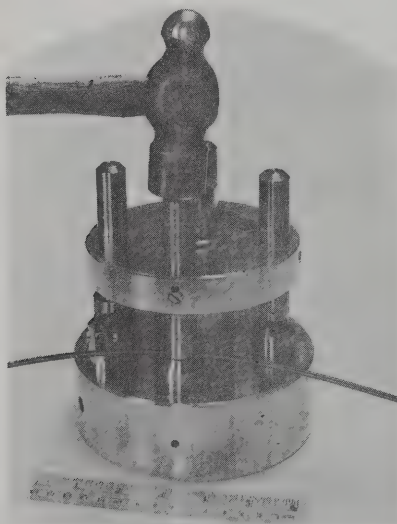


Figure 6a

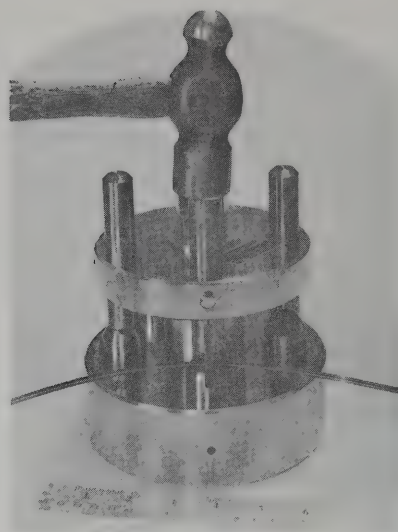


Figure 6b

d. If casing other than that supplied by A.R.C. is used, collapse (push back) a 1.5 foot portion of the casing to be used in the assembly. Mark off *exactly* one foot on the collapsed casing. Now stretch this one foot portion with about a 15 pound pull with the hands and measure the increase in length between marks. Next stretch with a 15 pound force somewhat more casing than will be used and mark the *stretched out* casing longer than the shaft length by one-half the increase measured above, for each foot of shaft length. From the length thus determined, subtract one inch and saw casing as in Figure 6c. The above method of determining casing length is made necessary by varying amounts of "accordion" action in the different manufacturing lots. If casing supplied by A.R.C. is used, it is only necessary to stretch casing with a 15

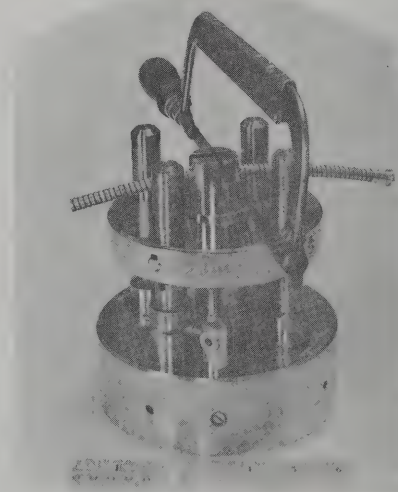


Figure 6c

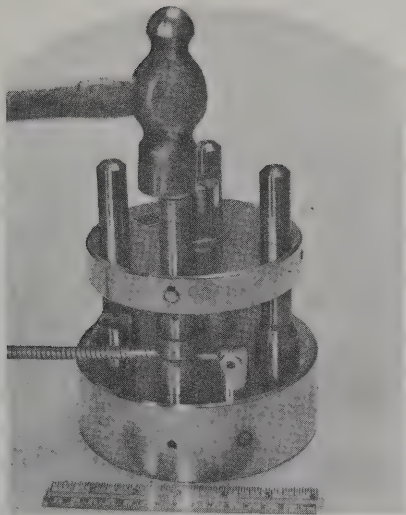


Figure 6d

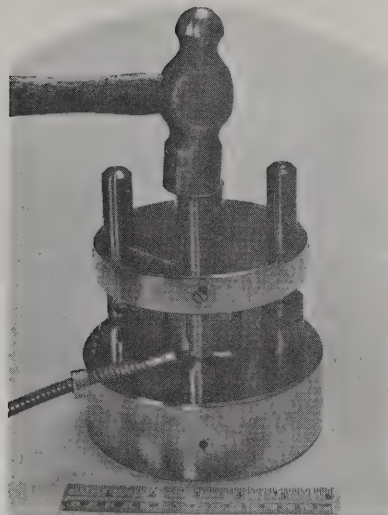


Figure 6e

pound pull; then cut casing longer than shafting by $\frac{1}{4}$ inch per foot less 1 inch. See Figure 7 (Mechanical Linkage Assembly Drawing #16158).

e. Trim burrs from end of casing using side cutters and file.

f. Place Nut over casing with threads toward end of casing.

g. Place Sleeve over end of casing inserting casing into sleeve as far as possible. (Be sure it butts against inner end of sleeve). Shove sleeve and casing onto guide pin at "Stake Casing" position until end of sleeve is against post. Figure 6d. Swing sleeve and pin into position for staking and strike blow only hard enough to drive the two halves of the tool together. Rotate casing 90 degrees and stake sleeve to the casing again. Continue this procedure for the remaining two 90 degree positions. Repeat for the other end of casing.

h. Push Spline over swaged end of shafting as far as it will go. Center hub of spline (with shafting inserted) in "Crimp Spline" position on tool and crimp spline to shafting using a fairly sharp hammer blow. Figure 6e. Again, strike tool only hard enough to drive the two halves of tool together or repeat hammer blow to accomplish this result. Make certain that flats crimped on shafting are parallel to flats on the tool.

i. Lubrication:

For shafting: Standard Oil Co. "Univis #40" or equivalent. For threads of nuts: anti-seize compound (zinc dust and vaseline).

j. Insert shafting into casing. Push back (or collapse) casing as required to expose swaged end of shafting. Use thin wrapping of tape to prevent shafting from sliding back into casing.

k. Repeat Step (h) to complete linkage.

3. INSTALLATION: Properly assembled mechanical linkages will work smoothly over distances as long as 25 feet provided correct installation procedure is observed. The following considerations should be kept in mind when installing mechanical linkages:

a. The linkage route should be planned with a minimum of bends.

b. In order to reduce the number of bends in some installations, it may be desirable to use a right angle coupling, ARC part #6357, instead of the usual straight connection.

c. All bends must be on as large a radius as practicable. The minimum radius permissible is 5 inches.

d. The mechanical linkage should not be laced in with cables, but should be secured to the airframe (in as few places as possible); only enough to hold it securely in place.

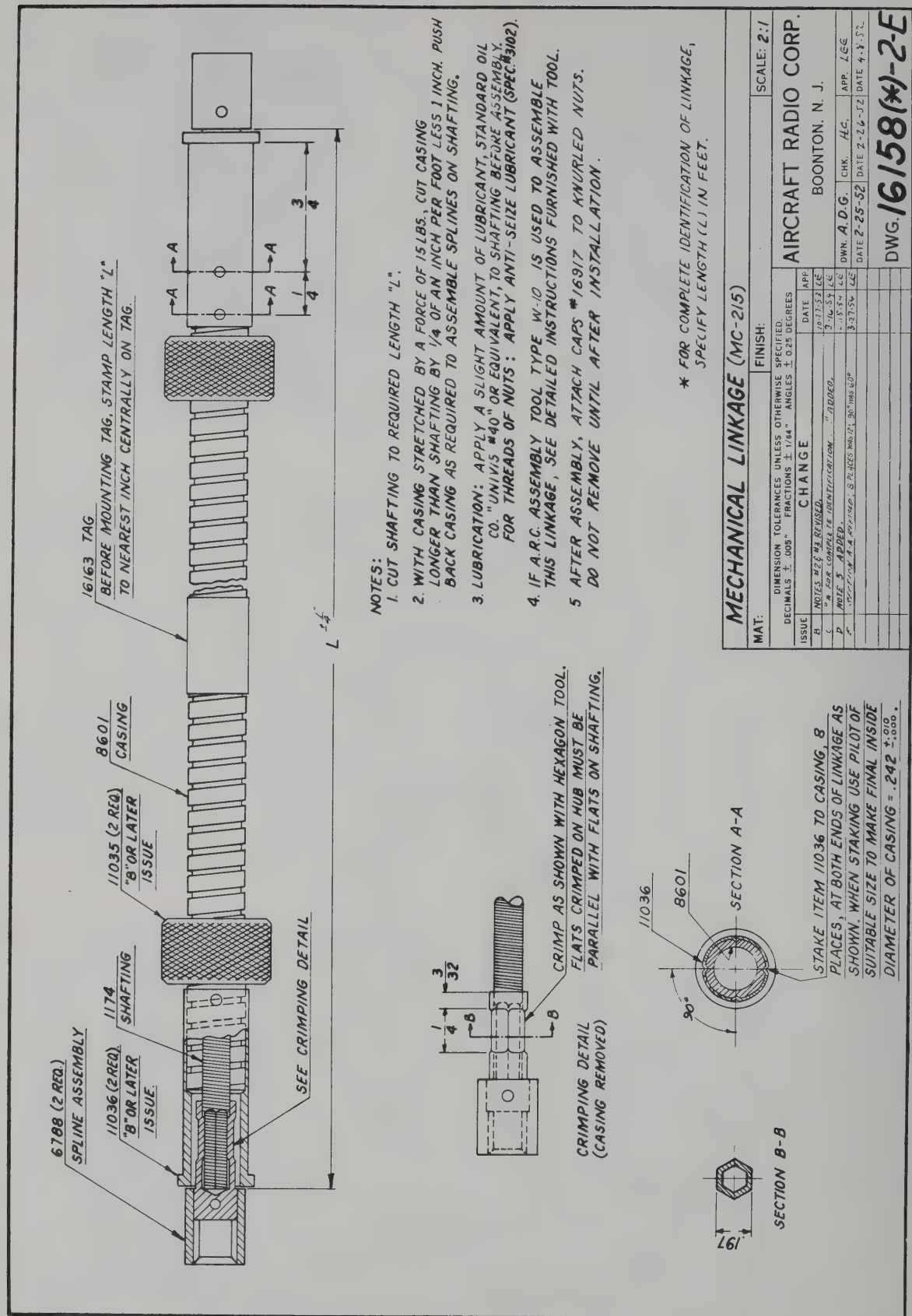


Figure 7—Type MC-215 Mechanical Linkage Details

SECTION III

EQUIPMENT OPERATION

A. R-10A AND R-11A RECEIVERS

1. FINAL ADJUSTMENTS AFTER INSTALLATION

a. Align tuning dial with receiver as follows:

(1) Connect mechanical linkage to receiver and control unit.

(2) Rotate tuning control counter-clockwise to bring the receiver gang condenser to its minimum-capacitance mechanical stop. (Do not force beyond this point.)

(3) Disengage mechanical linkage and turn tuning control until the dot about $\frac{1}{8}$ inch beyond the high frequency end of the dial calibration comes directly under the fiducial mark.

(4) Replace mechanical linkage being careful not to change the relative position of the shafting or tuning dial.

(5) Check the accuracy of tuning dial positioning by tuning in several stations of known frequency.

b. Align input trimmer as follows:

(1) ANT-LOOP switch in "ANT" position.

(2) Turn receiver ON to maximum sensitivity.

(3) Tune receiver near to high frequency end of the dial to a place where there is no signal.

(4) Adjust ALIGN INPUT control for maximum background noise.

(5) Tune in stations across the band to check sensitivity.

(6) This alignment will be correct for loop operation, as well as antenna, over the entire frequency range of the receiver.

2. TO OPERATE RECEIVER ON THE RANGE ANTENNA

a. Turn combined power switch and sensitivity control full clockwise.

b. Set ANT-LOOP switch to the "ANT" position.

c. Tune to desired station frequency.

d. Reduce sensitivity until the audio output drops sharply and substantially.

e. Check station identification.

The receiver should never be operated at full sensitivity on a range signal unless the signal is very weak because course broadening may result. In passing, note that the audio output level is adjusted by man-

ually varying receiver sensitivity rather than by using some means of varying volume in the af stage. This method is used so that the incoming signal level may be kept below the range of avc action. AVC action is desirable when receiving ground-to-air communications, but its presence is highly undesirable in an application where determination of relative signal strength is a requirement.

3. TO OPERATE RECEIVER ON THE LOOP ANTENNA

a. Proceed exactly as in 2a, b, c, d, and e above.

b. Then set ANT-LOOP switch to "LOOP" position.

c. Rotate L-10A Loop and adjust sensitivity for sharpest minimum signal. Alternately readjust the loop position and sensitivity control until this sharply defined null is obtained.

d. Read the bearing on the loop control dial.

This is the bearing from the airplane heading. Two such nulls, 180 degrees apart, will be found. This ambiguity must be resolved by knowing one's general position with respect to the transmitting station. If this position is not known, a simple method to determine it is to reduce the volume of the received signal to the weakest that can be heard and fly directly toward (or away) from the station. If the signal increases, the airplane is heading toward the station. If the signal fades out permanently the airplane is headed away from the station.

An alternate method is as follows:

a. Set the Loop Control Unit to 0 degrees.

b. Head the airplane into a null signal and note the gyro compass reading "G₁."

c. Fly for about 5 minutes at G₁ + 90 degrees.

d. Head the airplane into the null signal, turning back toward the G₁ heading, and note the gyro reading G₂.

e. If G₂ is less than G₁, the heading G₁ is TOWARD the transmitting station; if G₂ is greater than G₁, the heading G₁ is AWAY from the station.

Note:

In some installations more than one low frequency receiver may be installed. Care should be taken that only one low frequency receiver is used on "LOOP" at a time. Optimum results are obtained only when one receiver is operated on "LOOP."

B. R-15 AND R-19 RECEIVERS

1. ADJUSTMENT AFTER INSTALLATION

- a. Align tuning dial with receiver in the same manner as outlined in paragraph A.1.a, page 21.
- b. With vol. control full on, adjust squelch potentiometer (if provided) until receiver hiss just disappears.

2. TO OPERATE RECEIVER

- a. Turn combined power switch and volume control full clockwise.
- b. Set the LO-HI switch (if provided) to "LO." Ordinarily the "LO" position will provide a strong enough signal. For outputs that cannot be sufficiently increased by means of the volume control, use the "HI" position.
- c. Tune in the desired station, reducing the volume so that the signal is weak as the station is tuned in.
- d. When the station is tuned in accurately, increase the volume to the desired level.
- e. If the installation contains a K-13 Osc.-Relay Unit for "whistle-through" tuning then the receiver may be tuned precisely to any of the transmitter crystal frequencies by pressing the receiver tuning crank while tuning for maximum "whistle."

C. K-13 OSCILLATOR-RELAY UNIT

1. ADJUSTMENT AFTER INSTALLATION

- a. With Receiver VOL control set at maximum and a Ballantine Model 300 VTVM, or equivalent, connected across a 300 ohm load on TEL, set TRANS switch to any operable VHF position and adjust VHF WHISTLE LEVEL control for 1 volt output.

2. TO OPERATE K-13

- a. Press receiver tuning crank while tuning for maximum "whistle."

D. T-11A, T-11B, T-13 AND T-13A TRANSMITTERS

1. ADJUSTMENT AFTER INSTALLATION

- a. When the transmitter is installed in an airplane, it is possible that the antenna tuned circuit may be slightly off resonance. This condition may be checked as follows:

- (1) See that the antenna is connected normally.
- (2) Connect dc voltmeter from "Test Point" to ground.
- (3) Set "TRANS" switch to the frequency nearest to the center of the band employed.
- (4) Depress microphone button and check antenna circuit for maximum meter indication.

2. TRANSMITTER CRYSTALS

Transmitter crystals are located inside the transmitter as shown in Figure 11. Crystals are ordinarily installed in ascending order of frequency starting with the lowest frequency in position #1. Crystals supplied are ARC #14958. These are accurate to .01% and are hermetically sealed inside bakelite housings. Crystals are normally ground for 1/12 operating frequency, but crystals ground for 1/18 operating frequency may be used alone or in combination with "1/12" crystals.

CAUTION:

OPERATING FREQUENCIES SHOULD BE KEPT WITHIN A 2 MC SPREAD; A GREATER SPREAD WILL RESULT IN A LOSS OF POWER OUTPUT AT THE EXTREMES OF THE BAND. For the T-11A or T-11B Transmitter, the 2 Mc may be anywhere from 116-132 Mc. For the T-13 or T-13A Transmitter, the 2 Mc spread may be anywhere from 125-148 Mc. For frequencies below 132 Mc in the T-13 or T-13A Transmitter, a capacity plate (ARC #15392 for the T-13 and ARC #15900 for the T-13A) must be installed. Whenever a capacity plate is installed or removed, the transmitter must be realigned for maximum rf output.

2. TO OPERATE TRANSMITTER

- a. Turn vhf receiver on.
- b. Set "TRANS" switch to desired frequency channel or, if interphone is desired, to "INT" position.
- c. Depress microphone button, and speak directly into microphone.
- d. Release microphone button to receive.

NOTE

It is unlawful to operate a radio transmitter without an operator's license and a station license. Aircraft Radio Corporation assists each owner of Type 12 Communication Equipment to obtain an operator's and a station license by including application forms for both licenses. Fill out the "Application for Non-Scheduled Aircraft Radio Station License," Form 404A, under paragraphs 2 and 11 as follows:

Manufacturer: Aircraft Radio Corp.

Type: T-11B (or Type T-13A) VHF Transmitter

Model Number: None

Satisfactory information for paragraphs 12 to 16 on the same form is as follows:

"All technical data is on file with FCC."

SECTION IV

ALIGNMENT AND TEST PROCEDURE

A. INTRODUCTION

The purpose of these instructions is to provide a standardized procedure for alignment and test of the radio receivers and transmitters which are a part of the A.R.C. Type 12 Equipment. The conditions under which the aligning and testing are to be done are specified herein. These conditions must be carefully observed if proper results are to be obtained. The "Test Range" or "Average" figures appearing in Tables V and VI characterize the performance of new equipment as it leaves the factory. Since some variation from the nominal values of the electrical components is to be expected through age and use, it is possible that a change in "Test Range" values will be found after the equipment has been in service for some time.

B. TEST EQUIPMENT REQUIRED

The following is a list of apparatus required to align and test the ARC Type 12 Equipment:

1. Standard Signal Generator, frequency range 85 kc-15 Mc, accurately calibrated and free of fm.
2. Audio Oscillator, Hewlett-Packard Model 200-B, or equivalent.
3. Signal Generator, Boonton Radio Type 202-B, or equivalent (for vhf receivers only).
4. R-F Wattmeter, such as Bird Termaline Model 61.
5. Vacuum Tube Voltmeter, Ballantine Model 300, or equivalent.
6. Multimeter, 20,000 ohm-per-volt type.
7. ARC Type 12 Bench Test Kit.
8. Headset (High Impedance).
9. Microphone (carbon).
10. DC power source adjustable between the limits of 12-14 volts or 26-28 volts depending on equipment voltage rating.
11. Test Crystal Units, (ARC #14958 or ARC #10714) one each for frequencies specified in Table IV.

Note:

Signal generator calibration should be frequently checked by means of a crystal calibrator or other standard signal source to assure the signal generator accuracy required in the alignment and calibration checks.

C. SENSE AND PREFERRED SETTING OF TRIMMER CAPACITORS

When a receiver leaves the factory, all trimmer capacitors are left in such a position that further rotation clockwise will increase capacity. Maximum capacitance position is indicated when the top of the cross (or line) on the rotor shaft is aligned with the fiducial line.



D. BEFORE STARTING RECEIVER ALIGNMENT

Connect up equipment as shown in Figure 8. Turn on, set SENS control on Test Unit for maximum gain, and warm up for 15 minutes at rated supply voltage. The following conditions, unless otherwise specified, are used throughout the alignment procedures:

1. Input supply voltage: 13v dc (for 14 volt receivers) or 27v dc (for 28 volt receivers) measured at pin 2 on dynamotor receptacle with dynamotor in place.
 2. Telephone output load: 300 ohms.
 3. Modulation: 30% at 400 cps.
 4. Sensitivity control: Set at maximum sensitivity.
- The terms "High Dial," "Mid Dial," and "Low Dial" refer to the frequencies so listed at the top of Tables V and VI.

E. RECEIVER ALIGNMENT PROCEDURE

1. IF ALIGNMENT FOR ARC TYPE R-10A AND R-11A RECEIVERS

- a. Remove top cover plate.
- b. Connect 5-ohm signal generator source in series with a .006 μ f capacitor to mixer-grid test jack. (See Figure 9 for test jack location.)
- c. Set signal generator frequency to receiver if $\pm .01\%$, modulation on. R-10A if is 239 kc. R-11A if is 85 kc.
- d. Remove knurled caps from if coupling units and pull up the variable coupling rods to their full extension.
- e. Adjust the if trimming capacitors of the third if coupling unit for greatest possible receiver output, but see g. below. Read output voltage on ac electronic voltmeter connected as shown in Figure 8.
- f. Adjust the capacitors of the second if coupling unit and then those of the first if coupling unit in the same manner.

g. Keep the maximum receiver output below 1 volt by appropriate readjustment of signal generator output level during the trimming process.

h. Increase signal generator output so that the cathode current is reduced to approximately 5 ma and adjust the #2 trimmer of the third if coupling unit for maximum output.

Note:

In cases where noise output interferes with proper alignment, the percent modulation may be increased provided the signal generator output level is such as to produce less than 1 volt output in 300 ohms with 30% modulation.

2. RF ALIGNMENT FOR ARC TYPE R-10A AND R-11A RECEIVERS

(This alignment should not be done until the if alignment above is completed.)

a. Remove top dust shield.

b. Leave the if coupling rods up.

c. Connect 5-ohm signal generator source to "A" antenna post. (Connect to "L" antenna post on those receivers having 2 antenna posts, one marked "A" and one marked "L.")

d. Set signal generator to "High Dial" frequency, modulation on.

e. Tune receiver to "High Dial" frequency as accurately as possible.

f. Set oscillator series trimmer capacitor C-516 (C-616 on R-11A) to about mid-capacity. This adjustment is made through access hole on extreme right of metal enclosure under dust shield (viewed from front of receiver). See Figure 9.

g. Adjust the oscillator shunt trimmer C-504F (C-604F on R-11A) for maximum receiver output voltage. This adjustment is made through center access hole. See Figure 9.

h. Adjust the rf amplifier shunt trimmer C-504C (C-604C on R-11A) for maximum receiver output voltage. This adjustment is made through access hole on the left. See Figure 9.

i. Trim the ALIGN INPUT control on the receiver panel for maximum output.

j. Keep maximum receiver output voltage below 1 volt by appropriate adjustment of signal generator output level during the preceding trimming processes.

k. Set signal generator to "Low Dial" frequency $\pm .1\%$, modulation on.

l. Tune receiver for maximum output in the "Low Dial" region.

m. Adjust the oscillator series trimmer C-516 (C-616 on R-11A) for maximum output while slightly

rocking the receiver gang capacitor within the "Low Dial" region.

n. Maximum receiver output must be kept below 1 volt by adjusting signal generator output level during this process.

o. Set signal generator and receiver to "High Dial" frequency.

p. Adjust oscillator shunt trimmer C-504F (C-604F on R-11A) for maximum output.

q. Use no greater signal generator output level than is required for this final adjustment.

r. Push variable if coupling rods down, and replace knurled caps.

3. IF ALIGNMENT FOR ARC TYPE R-15 AND R-19 RECEIVERS

a. Connect 5-ohm signal generator source through test probe to mixer-grid test jack and to adjacent ground. (See Figure 10 for test jack location.)

b. Set signal generator frequency to receiver if $\pm .01\%$, modulation on. R-15 and R-19 if is 15 Mc.

c. Tune receiver to "High Dial" frequency.

d. Set Function Switch on Test Unit to "HI" position.

e. Remove knurled cap from each if coupling unit.

f. Beginning with the fourth if coupling unit, make a preliminary alignment of all eight if trimming capacitors by adjusting each one for maximum receiver output voltage.

g. Throughout this procedure keep the maximum receiver output below 1 volt by appropriate readjustment of the signal generator output level.

h. For final if alignment, detune the #1 trimmer of the fourth if coupling unit in whichever direction gives the maximum detuning, and then adjust the #2 trimmer of the same unit for maximum output. Then, without any readjustment of #2 trimmer, adjust #1 trimmer for maximum output. During this procedure, keep the maximum receiver output below 1 volt by appropriate adjustment of signal generator output.

i. Repeat this final alignment process successively on the third, second, and first if coupling units.

j. Replace knurled caps.

4. RF ALIGNMENT FOR ARC TYPE R-15 AND R-19 RECEIVERS

a. Set Test Unit Function Switch to "HI" position.

b. Connect 25 ohm signal generator source to the antenna receptacle.

c. Set signal generator to "High Dial" frequency, modulation on.

d. Tune receiver to "High Dial" frequency as accurately as possible.

e. Using the special capacitor alignment tool, ARC #10307, adjust the rf oscillator trimmer capacitor. See Figure 10 for trimmer location. Adjust for maximum receiver output. This adjustment is extremely critical and should be rechecked several times to be sure that the point of maximum output has actually been obtained.

f. In the order listed, adjust the second rf amplifier trimmer, the first rf amplifier trimmer, and the antenna trimmer for maximum output voltage.

g. The receiver output must be kept below 2 volts during this procedure by appropriate adjustment of signal generator output level.

Note:

The rf oscillator trimmer will require readjustment each time the rf oscillator tube is replaced.

F. BEFORE STARTING TRANSMITTER ALIGNMENT

1. Interconnect equipment as shown in Figure 8.
2. Connect 20,000 ohm per volt meter across V + and G on Test Unit.
3. Insert crystals in transmitter. It is recommended that the crystals be installed in ascending order of frequency, starting with the lowest frequency in crystal position #1. See Figure 11.
4. Turn equipment on and warm up for 15 minutes at rated supply voltage.

Note:

a. Antenna output load is provided by OUTPUT CIRCUIT in Test Unit.

b. Sidetone load is provided by 300 ohm headset plugged in TEL jack.

c. The T-13 and T-13A Transmitters must have a capacity plate installed for operation on frequencies below 132 Mc; capacity plate ARC #15392 for the T-13, and capacity plate ARC #15900 for the T-13A. Whenever a capacity plate is installed or removed, the transmitter must be realigned for maximum rf output.

G. TRANSMITTER ALIGNMENT PROCEDURE

1. Set Function Switch on Test Unit to the middle frequency position.
2. With microphone button depressed, adjust first multiplier tuned circuit (marked #1 on schematic diagram and on chassis) for maximum indication on 20,000 ohm per volt meter.
3. Adjust tripler tuned circuit (marked #2) for maximum meter indication.
4. Adjust antenna tuned circuit (marked #3) for maximum meter indication.
5. Repeat steps (2), (3) and (4).

Note:

Tuning Slug Positions.

Table III shows normal positions of tuning slugs. Abnormal slug tuning positions may

TABLE III

Frequency (Mc)	Slug turns up from bottom*			Slug turns up from bottom*		
	Slug #1	Slug #2	Slug #3	Slug #1	Slug #2	Slug #3
	T-11A Transmitter			T-11B Transmitter		
116	2 ± ¾	1¼ ± ½	12 ± 1	3 ± ½	4 ± 1	12½ ± 1½
124	6½ ± ¾	4½ ± ¾	8½ ± 1¼	6¾ ± 1	7 ± 1¼	9 ± 1
132	12 ± 1¼	7 ± ¼	6½ ± 1¼	13 ± 1½	9¾ ± 1¼	5 ± 1¼
	T-13 Transmitter			T-13A Transmitter		
	Slug #1	Slug #2	Slug #3	Slug #1	Slug #2	Slug #3
	Slug #1	Slug #2	Slug #3	Slug #1	Slug #2	Slug #3
	Slug #1	Slug #2	Slug #3	Slug #1	Slug #2	Slug #3
132	3½ ± ½	4 ± ¾	12 ± 1½	3¾ ± ½	4¼ ± 1	13½ ± 1½
140	7¾ ± 1	6½ ± ½	8½ ± 1	7 ± ¾	7 ± 1	10¼ ± 1
148	13 ± 1½	8½ ± 1¼	4½ ± 1¼	11½ ± 1½	10¼ ± 1¼	7¼ ± 1¼

* 17 turns total excursion available on each slug.

result from any of the three following conditions:

- a. Alignment of tuned circuit on an undesired harmonic of the crystal frequency.
- b. Incorrect crystal frequency.
- c. Incorrect LC value of tuned circuit.

Note:

When the transmitter is installed in an airplane, it is possible that the antenna tuned circuit may be slightly off resonance. In many instances the change in output may be negligible; however, it is well to make a quick check. Connect a dc voltmeter from Test Point in transmitter to ground, depress microphone button, and check antenna circuit (marked #3) for maximum meter indication.

H. TEST PROCEDURE

1. TEST CONDITIONS

Before the following tests are made on a receiver, the receiver must have been completely aligned and connected to Test Unit as shown in Figure 8. Just preceding these tests, it should be warmed up for 15 minutes at rated supply voltage. The following conditions, unless otherwise specified, are used throughout the tests and apply to all receivers:

- a. Input supply voltage: 13v dc (for 14 volt receivers) or 27v dc (for 28 volt receivers) measured at pin 2 on dynamotor receptacle with dynamotor in place.
- b. Telephone output load: 300-ohms pure resistance.
- c. Modulation: 30% at 400 cps.
- d. Audio fidelity reference frequency: 400 cps.
- e. Sensitivity control: Set at maximum sensitivity.
- f. Function Switch set on "HI" position when testing Type R-15 and R-19 Receivers.
- g. Signal source:

(1) Type R-10A and R-11A Receivers—To "Antenna" post (5 ohm signal generator output resistance). To "Loop" post (5 ohm signal generator output resistance) through "Loop Circuit" on Test Unit. To mixer-grid test jack (5-ohm signal generator output resistance) through .006 μ f capacitor.

(2) Type R-15 and R-19 Receivers—To "Antenna" receptacle (25-ohm signal generator output resistance). To mixer-grid test jack (5-ohm signal generator output resistance) through Test Probe ARC #16139. Test Probe ground connection must be adjacent to test jack.

h. The ALIGN INPUT control is to be trimmed only at "High Dial," with maximum sensitivity, and with signal generator connected to antenna post. It must not be readjusted at other frequencies, or with loop input.

2. DEFINITIONS

a. The terms "High Dial," "Mid Dial," and "Low Dial" refer to the frequencies so listed at the top of Tables V and VI.

b. The column headed "Test No." in Tables V and VI serves to correlate the test data with the directions for testing given in subsections 3, 4, 5, 6 and 7 under corresponding numerical headings.

c. Sensitivity is defined as the signal input (in microvolts) required to produce an output of 10 milliwatts into 300 ohm resistive load (1.73 volts across 300 ohms) with receiver tuned to resonance, and the signal generator rf modulated 30% at 400 cps.

3. TESTING ARC TYPE R-10A RECEIVER

Test 1. Meters: With 0 signal input and maximum sensitivity, (a) measure high voltage between "HV+" and "G" on Test Unit with 20,000 ohm/volt dc voltmeter. (b) Measure cathode current at "CATHODE CURRENT" test jack on Test Unit with 0-20 ma. dc milliammeter.

Test 2. "High Dial" (H) Sensitivity: Connect signal generator to antenna post. Set signal generator at (H) frequency, modulation on at low output (insufficient to operate avc). Tune receiver to resonance at (H) frequency. Adjust signal generator output until receiver output is 1.73 volts (10 milliwatts into 300 ohm load) and measure sensitivity.

Test 3. Sensitivity at Mixer Grid: Connect signal generator to mixer grid test jack.

a. Measure if sensitivity by tuning signal generator to if frequency using low output (insufficient to operate avc).

b. Measure mixer-grid rf sensitivity as in (a) but with signal generator tuned to (H) frequency and keeping receiver tuned to resonance.

Test 4. Sensitivity Control: Connect signal generator to antenna post and set signal generator to (H). Tune receiver to resonance at (H). Increase signal generator output 50,000 times (H) sensitivity, increase resistance of SENS control on Test Unit, and measure ohms required for 10 milliwatts output.

Test 5a. Electrical Instability: At (H), remove modulation, increase signal generator output to 0.5 volt and test receiver for instability by tuning the frequency control and simultaneously exploring the sensitivity control range. Instability will be evidenced

by motorboating, substantially constant pitch tones, or other unnatural noises, excluding "tweets."

Test 5b. Mechanical Instability: Check for microphonic tubes or evidence of other mechanical instability.

Test 6. AVC Knee Output: At (H), keeping receiver tuned to resonance, increase signal generator output until cathode current is reduced by 1 ma. Measure receiver output.

Test 7. AVC: Increase signal generator output to 0.1 volt. Measure receiver output keeping receiver tuned to resonance.

Test 8. Overload: Increase signal generator output to 0.5 volt. Measure receiver output keeping receiver tuned to resonance.

Test 9. Selectivity: At (H), set signal generator output to 50 microvolts, reduce SENS control until receiver output is 1 volt at resonance. Increase signal generator output to 500 microvolts. Keeping receiver frequency at (H), raise signal generator frequency to a point above (H) where the receiver output is again 1 volt. Record signal generator dial setting. Then lower signal generator frequency to a point below (H) where the receiver output is again 1 volt. Record signal generator dial setting. Selectivity for 10:1 down is the difference between the recorded signal generator dial settings expressed in kc.

Test 10. Loop Sensitivity: Adjust sensitivity control to give 3 microvolt sensitivity at (H). Connect signal generator through LOOP CIRCUIT on Test Unit to loop receptacle on receiver. Switch Test Unit function switch to LOOP position and measure sensitivity (1/10 of indicated signal generator microvolts, due to loop circuit attenuation). e.g. Assume that for a certain receiver a signal generator output of 18 microvolts is required to produce the standard receiver output of 10 milliwatts into a 300 ohm load under the conditions of Test 10. Then $1/10$ of $18\mu\text{v} = 1.8\mu\text{v}$. Therefore, the receiver under test would meet the Loop Sensitivity requirement specified in Table V.

Test 11. Audio Fidelity: Set signal generator to 50 microvolts output. Keep receiver tuned to resonance. Adjust SENS control to give 2 volts output. Use this receiver output as reference. Change modulation frequency to 200 and 2000 cps and measure the 200 and 2000 cps fidelity. Fidelity is defined as the ratio of output voltage at any specified modulation frequency to output voltage at the reference modulation frequency expressed in percent.

Test 12. "Mid Dial" (M) Calibration: Set SENS control to give 3 microvolt sensitivity at (H), set receiver to exact (M) frequency and adjust signal generator to frequency at which receiver is resonant. Keep receiver output below 2 volts by appropriate adjustment of signal generator output level. The differ-

ence between the signal generator dial frequency and (M) frequency (expressed in kc) is the calibration error.

Test 13. "Mid Dial" (M) Sensitivity: Set SENS control to give 3 microvolts sensitivity at (H), set signal generator at (M) frequency, modulation on at low output (insufficient to operate avc). Tune receiver to resonance at (M) frequency. Adjust signal generator output until receiver output is 1.73 volts (10 milliwatts into 300 ohm load) and measure sensitivity.

Test 14. Noise:

a. No Signal: Set SENS to maximum sensitivity, signal generator output to minimum and detune signal generator at least 10 kc from (L). Measure receiver output at (L).

b. Radio (Antenna): Adjust SENS control for 3 microvolts sensitivity at (H) and with 3 microvolts input applied to receiver, remove modulation. Measure receiver output.

c. Audio: Modulation on. Reduce SENS control to minimum sensitivity and measure receiver output.

Test 15. "Low Dial" (L) Calibration: Set SENS control to give 3 microvolt sensitivity at (H), set receiver to exact (L) frequency and adjust signal generator to frequency at which receiver is resonant. Keep receiver output below 2 volts by appropriate adjustment of signal generator output level—the difference between the signal generator dial frequency and (L) frequency (expressed in kc) is the calibration error.

Test 16. "Low Dial" (L) Sensitivity: Set SENS control to give 3 microvolts sensitivity at (H), set signal generator at (L) frequency, modulation on at low output (insufficient to operate avc). Tune receiver to resonance at (L) frequency. Adjust signal generator output until receiver output is 1.73 volts (10 milliwatts into 300 ohm load) and measure sensitivity.

Test 17. Selectivity: At (L), set signal generator output to 50 microvolts, reduce SENS control until receiver output is 1 volt at resonance. Increase signal generator output to 100 microvolts. Keeping receiver frequency at (L), raise signal generator frequency to a point above (L) where the receiver output is again 1 volt. Record signal generator dial setting. Then lower signal generator frequency to a point below (L) where the receiver output is again 1 volt. Record signal generator dial setting. Selectivity for 2:1 down is the difference between the recorded signal generator dial settings expressed in kc.

4. TESTING ARC TYPE R-11A RECEIVER

Directions for testing are the same as for Type R-10A except the following:

Test 11. Audio Fidelity: Measure 200 and 1000

cps fidelity in the same manner as in subsection 3, Test 11.

5. TESTING ARC TYPE R-15 AND R-19 RECEIVERS

Test 1. Meters: Read meters with 0 signal input and maximum sensitivity.

Test 2. "High Dial" Sensitivity: Connect signal generator to antenna receptacle. Set signal generator at (H) frequency, modulation on at low output (insufficient to operate avc). Tune receiver to resonance at (H) frequency. Adjust signal generator output until receiver output is 1.73 volts (10 milliwatts into 300 ohm load) and measure sensitivity.

Test 3. IF Sensitivity at Mixer-Grid: Connect signal generator through test probe to mixer-grid test jack. Measure if sensitivity by tuning signal generator to if frequency using low output (insufficient to operate avc).

Test 4. Sensitivity Control: Connect signal generator to antenna receptacle and set signal generator to (H). Tune receiver to resonance at (H). Increase signal generator output 50,000 times (H) sensitivity, increase resistance of SENS control on Test Unit, and measure ohms required for 10 milliwatts output.

Test 5a. Electrical Instability: At (H) remove modulation, increase signal generator output to 0.2 volts and test receiver for instability by tuning the frequency control and simultaneously exploring the sensitivity control range. Instability will be evidenced by motorboating, substantially constant pitch tones, or other unnatural noises, excluding "tweets."

Test 5b. Mechanical Instability: Check for microphonic tubes or evidence of other mechanical instability.

Test 6. AVC Knee Output: At (H) keeping receiver tuned to resonance, increase signal generator output until cathode current is reduced by 1 ma. Measure receiver output.

Test 7. AVC: Increase signal generator output to 0.1 volts. Measure receiver output keeping receiver tuned to resonance.

Test 8. Overload: Increase signal generator output to 0.2 volts and measure receiver output keeping receiver tuned to resonance.

Test 9. Selectivity: To determine band width at 1000:1 down, at (H) set signal generator level to produce 2 volts receiver output at resonance. Increase signal generator output voltage 1000 times. Keeping receiver frequency at (H), raise signal generator frequency to a point above (H) where the receiver output is again 2 volts. Record signal generator dial setting. Then lower signal generator frequency to a point below (H) where the receiver output is again 2 volts. Record signal generator dial setting. Selectivity for

1000:1 down is the difference between the recorded signal generator dial settings expressed in kc. Determine band width at 2:1 down in a like manner except that signal generator output voltage is increased 2 times instead of 1000 times.

Test 10. Not applicable.

Test 11. Audio Fidelity: Set signal generator to 50 microvolts output. Keep receiver tuned to resonance. Adjust SENS control to give 2 volts output. Use this receiver output as reference. Change modulation frequency to 200 and 5000 cps and measure the 200 and 5000 cps fidelity. Fidelity is defined as the ratio of output voltage at any specified modulation frequency to the output voltage at the reference modulation frequency expressed in percent.

Test 12. "Mid Dial" (M) Calibration: Set receiver to exact (M) frequency and adjust signal generator to frequency at which receiver is resonant. Keep receiver output below 2 volts by appropriate adjustment of signal generator output level. The difference between the signal generator dial frequency and (M) frequency (expressed in kc) is the calibration error.

Test 13. "Mid Dial" (M) Sensitivity: Connect signal generator to antenna receptacle. Set signal generator at (M) frequency, modulation on at low output (insufficient to operate avc). Tune receiver to resonance at (M) frequency. Adjust signal generator output until receiver output is 1.73 volts (10 milliwatts into 300 ohm load) and measure sensitivity.

Test 14. Noise:

a. Radio: Set receiver to (H) and adjust signal generator output to produce 10 milliwatts at resonance; switch off modulation. Measure receiver output.

b. Audio: Reduce SENS control to minimum sensitivity and measure receiver output.

Test 15. "Low Dial" (L) Calibration: Set receiver to exact (L) frequency and adjust signal generator to frequency at which receiver is resonant. Keep receiver output below 2 volts by appropriate adjustment of signal generator output level. The difference between the signal generator dial frequency and (L) frequency (expressed in kc) is the calibration error.

Test 16. "Low Dial" (L) Sensitivity: Connect signal generator to antenna receptacle. Set signal generator at (L) frequency, modulation on at low output (insufficient to operate avc). Tune receiver to resonance at (L). Adjust signal generator output until receiver output is 1.73 volts (10 milliwatts in 300 ohm load) and measure sensitivity.

6. SUPPLEMENTARY RECEIVER TEST DATA

Table V—Supplement lists the approximate values of microvolts input required to produce the standard

output referenced in subsection 2., c. The test conditions set forth in subsection 1. apply.

Variations of 2 to 1 in the values shown from the antenna through the mixer-grid at rf may be expected, but variations of less than 2 to 1 for all if measurements should be observed. A .006 μ f mica capacitor should be inserted in series with the signal generator lead to prevent upsetting biases for all measurements except at:

- a. Grid test jack on the R-15 and R-19 Receivers.
- b. Antenna receptacles on all receivers.

7. TESTING ARC TYPE T-11A, T-11B, T-13 AND T-13A TRANSMITTERS

The following conditions, unless otherwise specified, are used throughout the transmitter tests:

- a. DC low voltage: 13v dc (for 14 volt transmitters) or 27v dc (for 28 volt transmitters) measured at pin 2 on dynamotor receptacle with dynamotor in place.
- b. Antenna output load: 50 ohms (provided by output circuit in Test Unit).
- c. Modulation: None.
- d. Sidetone load: 300 ohms resistance (provided by headset plugged in TEL jack).
- e. Transmitter dust shield and base in place and making good electrical contact to chassis.
- f. Equipment connected as shown in Figure 8.
- g. Test crystals inserted in crystal holders as specified in Table IV.
- h. Transmitter aligned in accordance with instructions contained in Section IV, G.

Test 1. Meter: Measure high voltage between "HV+" and "G" on Test Unit with 20,000 ohm/volt dc meter under the following conditions: TRANS CRYSTAL position #3, power on, transmitter tuned to resonance, cw (no modulation).

Test 2. Crystal Relays: With no crystals in transmitter and with oscillator-multiplier tube removed, set function switch on test unit to TRANS CRYSTAL position #1. See Figure 11 for tube location.

Check continuity between ungrounded (front) terminal of crystal holder #1 and terminal #7 oscillator tube socket on T-11A or T-13 Transmitters (terminal #8 of oscillator tube socket on T-11B or T-13A). There should be 0 resistance between these points. Repeat this test for relays 2, 3, 4, and 5 by switching to TRANS CRYSTAL positions 2, 3, 4, and 5. Check continuity to ground from the rear terminal of each crystal holder. Reinsert oscillator-multiplier tube.

Test 3. Power Relay: With function switch in OFF position, remove dynamotor from receptacle and cable connector from J-204 on T-11A (J404 on T-13, J2302 on T-11B, J2402 on T-13A). Check for 0 resistance between pins A and E. Replace cable connector, remove modulator tube, and set function switch to TRANS CRYSTAL position #1. See Figure 11 for tube location. Check for 0 resistance between pin #6 of modulator tube socket and HV test point on Test Unit when microphone button is depressed. Turn function switch OFF and reinsert dynamotor and modulator tube.

Test 4. Antenna Relay: Set function switch to ANT. position and remove antenna cable from ANT. receptacle. Use ohmmeter method to check for 0 resistance between the center conductor of the ANT. receptacle and the center conductor of the REC receptacle. Depress microphone button and check for 0 resistance between the center conductor of the ANT. receptacle and chassis ground.

Test 5. RF Output at (L): Reinsert test crystals. Set function switch to TRANS CRYSTAL position #2, and align transmitter as in Section IV, G. Connect antenna cable from ANT. receptacle to rf wattmeter, depress microphone button, and measure output power.

Test 6. RF Output at (H): Set function switch to TRANS CRYSTAL position #4, and proceed as in Test 5.

Test 7. RF Output at (M): Set function switch to TRANS CRYSTAL position #3, and proceed as in Test 5.

Test 8. DC Test Volts: Under resonance conditions as in Test 7, measure dc voltage at TEST POINT in transmitter using 20,000 ohm per volt meter.

Test 9. No RF without Crystal: Set switch to TRANS CRYSTAL position #1 (no crystal) and check that no output is indicated by dc test meter at TEST POINT in transmitter.

Test 10. Sidetone Output: Leaving dc test meter connected as in Test 9, set function switch to TRANS CRYSTAL position #3. Depress microphone button and speak into microphone. A rise of 10-20% in voltmeter reading indicates that microphone and modulation circuits are functioning normally.

Crystal Output Frequency (Mc)	Crystal Position	
	T-11A T-11B	T-13 T-13A
116	2	—
124	3	—
132	4	2
140	—	3
148	—	4

Table IV—Transmitter Test Crystal Frequencies

TEST CONDITIONS AND AVERAGE TEST RANGES

RECEIVERS				R-10A		R-11A		R-15		R-19	
DC SUPPLY VOLTAGE (AT PIN 2 ON DYNAMOTOR)				V	13/27	13/27	13/27	13/27	13/27	13/27	13/27
FREQUENCY BAND				MC	.52-1.5	.19-.55	.19-.55	108-135	108-135	118-148	118-148
INTERMEDIATE FREQUENCY				MC	.239	.085	.085	15	15	15	15
HIGH DIAL FREQUENCY (H)				MC	1.400	.520	.520	131	131	144	144
MID DIAL FREQUENCY (M)				MC	.900	.330	.330	121	121	133	133
LOW DIAL FREQUENCY (L)				MC	.570	.210	.210	111	111	122	122

TEST NO.	NAME OF TEST			DIAL	NOTE	TEST RANGE	NOTE	TEST RANGE	NOTE	TEST RANGE	NOTE	TEST RANGE	
1.	METERS	A. HV	V	H	A	250-270	A	250-270	A	250-270	A	250-270	
		B. CATHODE CURRENT	MA	H	A	15-20	A	15-20	A	12-16	A	12-16	
2.	SENSITIVITY			μ V	H	A	<1	A	<1	A	<3	A	<7
3.	SENSITIVITY AT MIXER GRID	A. IF	μ V	H	A	30-100	A	30-100	A	100-400	A	100-400	
		B. RF	μ V	H	A	80-160	A	50-130	A	75-300	A	75-300	
4.	SENSITIVITY CONTROL (50,000:1)			OHMS	H	A	20K-45K	A	20K-45K	A	18K-40K	A	18K-40K
6.	AVC KNEE OUTPUT			V	H	A	6-10	A	7-11	A	5-10	A	5-10
7.	AVC (0.1 V INPUT)			V	H	A	10-16	A	12-17	A	8-13	A	8-13
8.	OVERLOAD			V	H	A,J,F	<21	A,J,F	<21	A,I,F	<16	A,I,F	<16
9.	SELECTIVITY	A. 10:1 DOWN	KC	H	C	<10	C	<6	—	—	—	—	
		B. 1000:1 DOWN	KC	H	—	—	—	—	A	<370	A	<380	
		C. 2:1 DOWN	KC	H	—	—	—	—	A	>60	A	>60	
10.	LOOP SENSITIVITY			μ V	H	B	<2	B	<1	—	—	—	—
11.	AUDIO FIDELITY	A. 200 CPS	%	H	E	40-60	E	40-60	E	30-60	E	30-60	
		B. 2000 CPS	%	H	E	90-145	—	—	—	—	—	—	
		C. 1000 CPS	%	H	—	—	E	130-170	—	—	—	—	
		D. 5000 CPS	%	H	—	—	—	—	E	40-60	E	40-60	
12.	CALIBRATION ACCURACY			\pm KC	M	B	<4	B	<2	A	<200	A	<200
13.	SENSITIVITY			μ V	M	B	2-4	B	2-5	A	<4	A	<7
14.	NOISE	A. NO SIGNAL	V	L	A	<3	A	<5	—	—	—	—	
		B. RADIO (ANTENNA)	V	L	D	<2	D	<2	A,H	<2	A,H	<2	
		C. AUDIO	V	L	G	<.01	G	<.01	G,H	<.01	G,H	<.01	
15.	CALIBRATION ACCURACY			\pm KC	L	B	<2	B	<.74	A	<130	A	<150
16.	SENSITIVITY			μ V	L	B	2-4	B	2-4	A	<3	A	<9
17.	SELECTIVITY (2:1 DOWN)			KC	L	C	>4	C	>2	—	—	—	—

TABLE V SUPPLEMENT

TEST POINT		DIAL	NOTE	AV. VALUE	NOTE	AV. VALUE	NOTE	AV. VALUE	NOTE	AV. VALUE
ANTENNA RECEPTACLE	μV	H	A	1	A	1	A	1	A	1
1ST RF GRID	μV	H	A	10	A	10	A	5	A	5
2ND RF GRID	μV	H	—	—	—	—	A	25	A	25
MIXER GRID (RF)	μV	H	A	100	A	100	A	150	A	150
MIXER GRID (IF)	μV	—	A	100	A	100	A	250	A	250
1ST IF GRID	μV	—	A	5000	A	5000	A	2500	A	2500
2ND IF GRID	μV	—	—	500,000	—	500,000	—	30,000	—	30,000
3RD IF GRID	μV	—	—	—	—	—	—	400,000	—	400,000
DETECTOR ANODE	V	—	K	2	K	2	K	2	K	2

NOTES:

- A. MAXIMUM SENSITIVITY.
- B. 3 μ V SENSITIVITY AT (H).
- C. 50 μ V IN; 1 VOLT OUT.
- D. 3 μ V SENSITIVITY AT (L).
- E. 50 μ V IN; 2 VOLTS OUT.

F. NOT LESS THAN VALUE OBTAINED WITH SAME RECEIVER IN TEST 7.

- G. MINIMUM SENSITIVITY.
- H. HIGH DIAL (H).
- I. 0.2 VOLT INPUT.
- J. 0.5 VOLT INPUT.
- K. MODULATION 60% AT 400 CPS.

Table V—Receiver Test Data

TEST CONDITIONS AND AVERAGE TEST VALUES

TRANSMITTERS				T-11A	T-11B	T-13	T-13A
DC SUPPLY VOLTAGE (AT PIN 2 ON DYNAMOTOR)	V			13/27	13/27	13/27	13/27
FREQUENCY BAND	MC			116-132	116-132	125-148	125-148
HIGH FREQUENCY (H)	MC			132	132	148	148
MID FREQUENCY (M)	MC			124	124	140	140
LOW FREQUENCY (L)	MC			116	116	132	132
TEST NO.	NAME OF TEST	NOTE	FREQ.	AVERAGE TEST VALUE	AVERAGE TEST VALUE	AVERAGE TEST VALUE	AVERAGE TEST VALUE
1	HV OUTPUT (14/28V SOURCE) V	A	M	240	230	240	230
5	RF OUTPUT AT (L) WATTS	A	L	2	>2	2	>2
6	RF OUTPUT AT (H) WATTS	A	H	2	>2	2	>2
7	RF OUTPUT AT (M) WATTS	A	M	2	>2	2	>2
8	DC TEST VOLTS V	A	M	9-15	9-15 2-5 *	9-15	9-15 2-5 *

NOTE:

A. POWER ON, CW (NO MODULATION), 52 OHM ANTENNA LOAD.

(*) DUE TO A CHANGE IN TEST CIRCUIT, DC TEST VOLTS MEASURED AT TEST POINT ON TRANSMITTERS WITH SERIAL NUMBERS HIGHER THAN THOSE LISTED BELOW SHOULD READ 2-5 V.D.C.

T-11B (14V) #304

T-13A (14V) #214

T-11B (28V) #6323

T-13A (28V) #5902

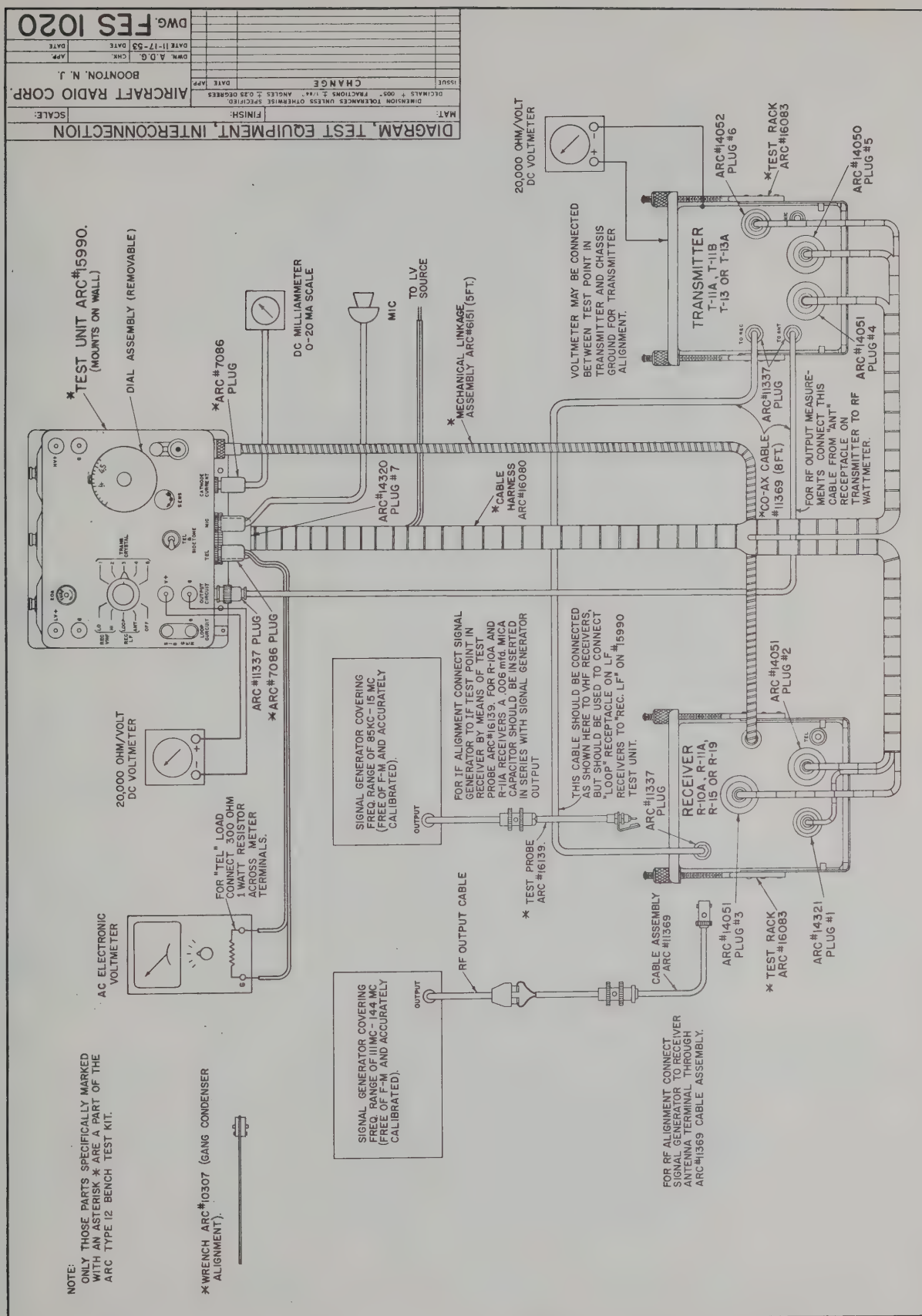
9-15 V.D.C. SHOULD BE MEASURED AT TEST POINT ON TRANSMITTERS WITH SERIAL NUMBERS LOWER THAN THOSE LISTED, AND ON ALL TRANSMITTERS REGARDLESS OF SERIAL NUMBER WHEN MEASURED AT OUTPUT CIRCUIT TERMINALS ON #15990 TEST UNIT.

Table VI—Transmitter Test Data

PLUGS REQUIRED TO MAKE INTERCONNECTING CABLES

COMPONENTS		ARC PLUG NUMBERS AND QUANTITY REQUIRED									
ARC TYPE	NAME	I1337	I4050	I4051	I4052	I4320	I4321	I4491	I6104	I6115	I6206
A-12	VHF ANTENNA	1									
A-15	" "	1									
C-10A	CONTROL UNIT		1	1							
C-11A	" "		1	1							
C-13	" "		1								
C-15	" "		1	1							
C-16	" "			1							
C-17, C-54	" "			1							
C-20	" "		1	1							
C-24	" "					1		1			
C-25	" "					1					
C-26	" "			1							
C-27	" "					1		1			
C-29	" "					1		1			
C-30	" "					1		1			
C-31	" "					1		1			
C-32	" "		1			1					
C-33	" "					1		1			
C-36	" "		1			1					
C-37	" "		1			1					
C-38	" "		1			1					
C-39	" "					1		1			
C-40	" "		1			1					
C-41	" "					1		1			
C-42, C-55	" "			1							
C-43	" "					1					
C-44	" "		1			1					
C-46	" "		1			1					
C-47	" "			1							
C-48	" "		1								
C-49, C-56	" "					1			1		
C-50	" "							1			
C-51	" "				1						
K-12	RELAY UNIT					3		1			1
K-13	OSCILLATOR- RELAY UNIT	2								1	
L-10A	LOOP ANTENNA	1									
R-10A	RECEIVER	1		2			1				
R-11A	"	1		2			1				
R-15	"	1		2			1				
R-19	"	1		2			1				
T-11A	TRANSMITTER	2	1	1	1						
T-11B	"	2	1	1	1						
T-13	"	2	1	1	1						
T-13A	"	2	1	1	1						

Table VII—Plugs Required to Make Interconnecting Cables



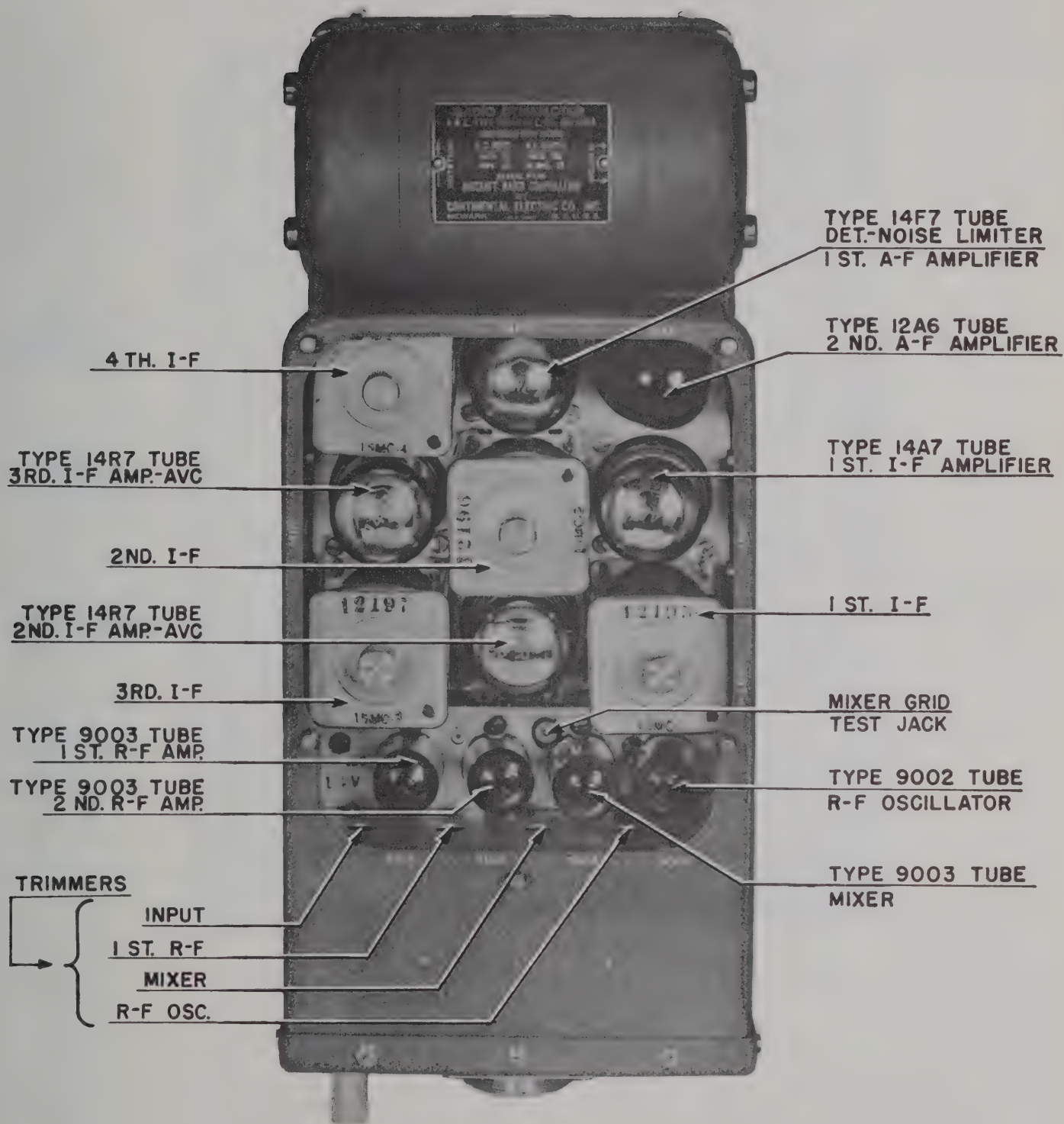


Figure 10—Top View of Type R-15 Receiver, Tube Cover Removed

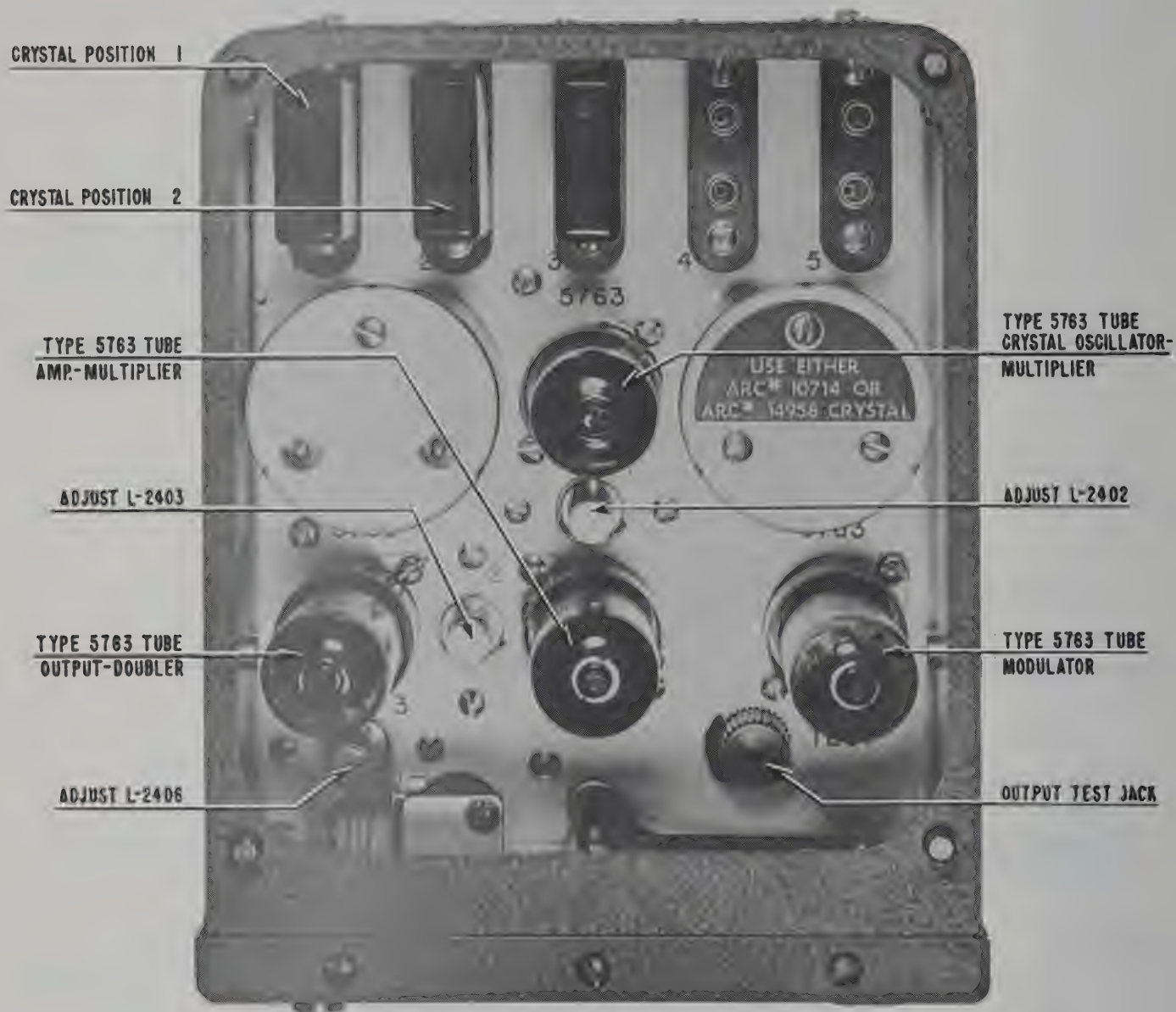
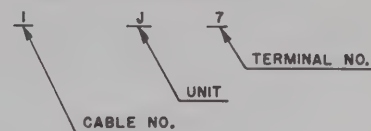


Figure 11—Top View of Type T-13A Transmitter, Tube Cover Removed

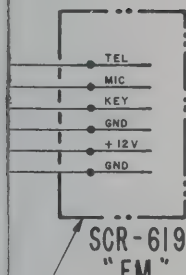
CABLE NO.	NO. OF CONDUCTORS	WIRE SIZE
1	16	20
2	8	20
3	5	20
4	3	20
5	4	20
6	4	20
7	3	20
8	4	20
9	5	20
10	2	20
11	5	20
12	4	20
13	4	20
14	2	14
15	5	20
16	2	20

KEY TO WIRE DESIGNATION



NOTES:

1. ALL CAPACITOR VALUES ARE IN MICROMICROFARADS ($\mu\mu f$) UNLESS OTHERWISE NOTED.
2. ALL RESISTOR VALUES ARE IN OHMS. MULTIPLIERS: K=1,000 M=1,000,000
3. ALL INDUCTOR VALUES ARE IN MICROHENRIES UNLESS OTHERWISE NOTED.
4. DC VOLTAGE VALUES ARE APPROXIMATE AND ARE BASED ON THE FOLLOWING CONDITIONS:
 - a. NEGATIVE TERMINAL OF VOLTMETER GROUNDED TO CHASSIS UNLESS OTHERWISE INDICATED.
 - b. LV + AT TERMINAL "2" OF DYNAMOTOR SET AT 13.5 VOLTS (FOR 14V RECEIVER) OR 27V (FOR 28V RECEIVER) BY ADJUSTMENT OF LV SOURCE.
 - c. R-19 RECEIVER SENSITIVITY LINE AND AF CATHODE LINE GROUNDED. NO SIGNAL INPUT.
 - d. R-11A RECEIVER SENSITIVITY LINE GROUNDED. NO SIGNAL INPUT.
 - e. VOLTMETER SENSITIVITY EITHER 1,000 OR 20,000 OHMS PER VOLT EXCEPT WHERE SPECIFICALLY INDICATED.
 - f. HV IN PARENTHESIS IS THAT OBTAINED WHEN DYNAMOTOR SUPPLIES 130 MA TO AN EXTERNAL LOAD (e.g TYPE T-11B TRANSMITTER) CONNECTED TO CENTER PLUG ARC-14051, NO RECEIVER DRAIN.
5. ALL RELAYS SHOWN IN UNENERGIZED POSITION.
6. "*" NOT USED IN THIS INSTALLATION.
7. WIRED PLUG ARC #11934 IS REQUIRED ONLY WHEN A RECEIVER IS USED WITHOUT A TRANSMITTER. WHEN A RECEIVER IS USED WITH A TRANSMITTER ARC #14051 PLUG IS REQUIRED.
8. SCHEMATIC DIAGRAMS SHOWN ON THIS DRAWING ARE FOR REFERENCE ONLY AND MAY VARY IN SOME DETAILS FROM CURRENT EQUIPMENT. REFER TO INDEX FOR PAGE NUMBERS OF ACTUAL SCHEMATIC AND WIRING DIAGRAMS OF CURRENT PRODUCTION UNITS.



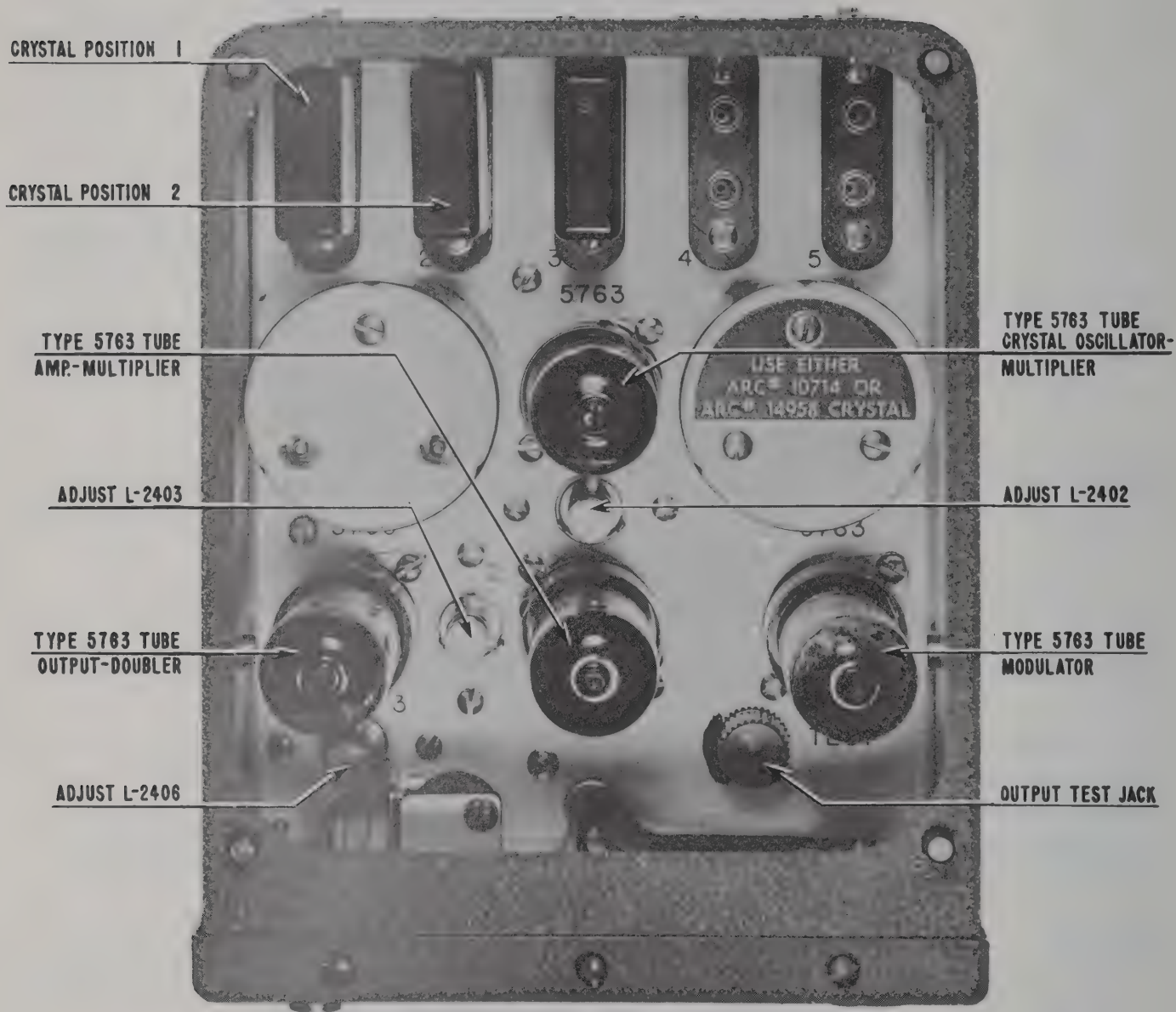
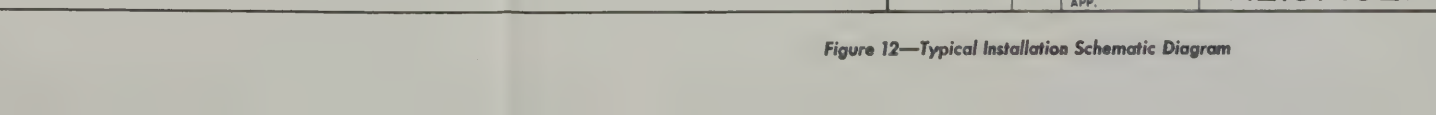
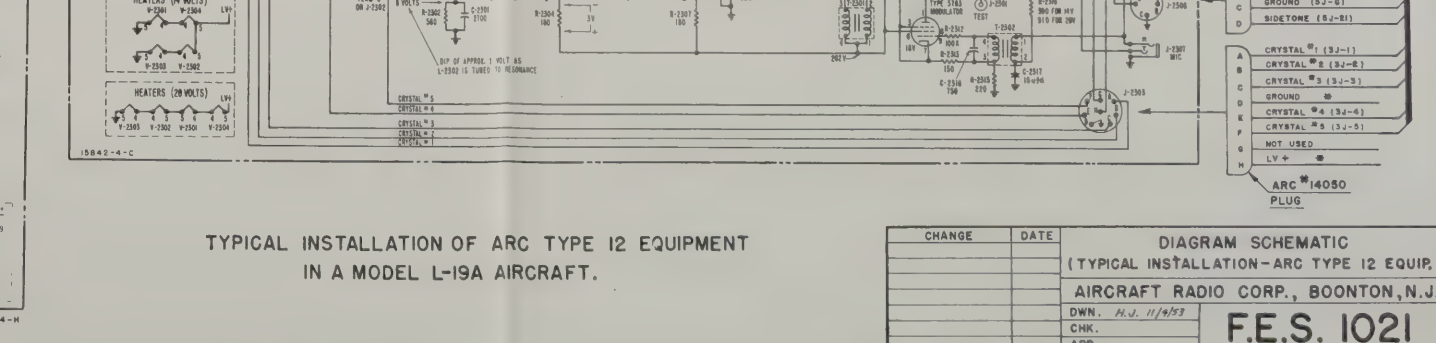
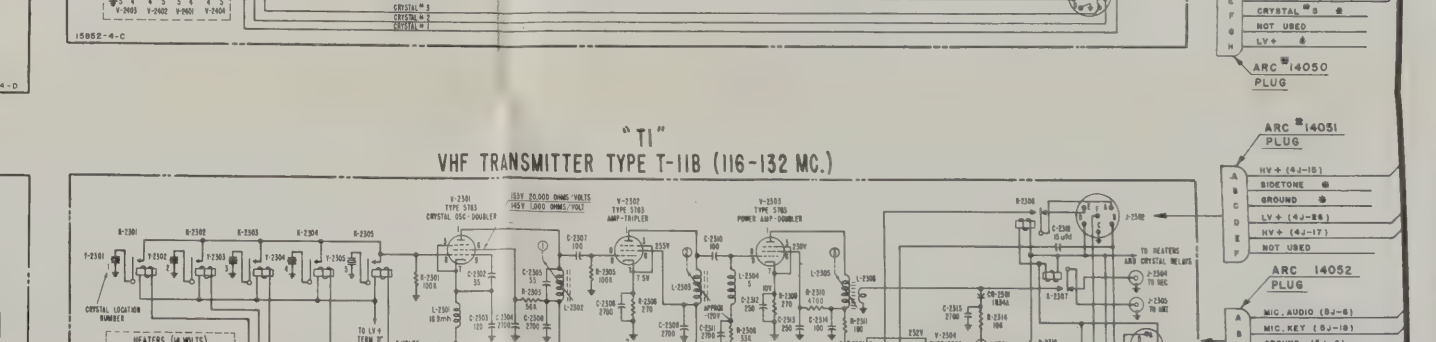
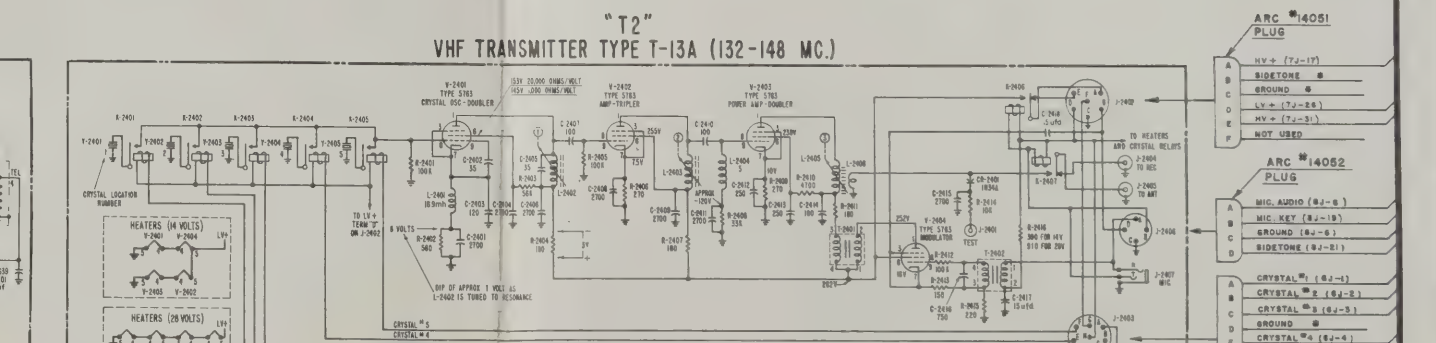
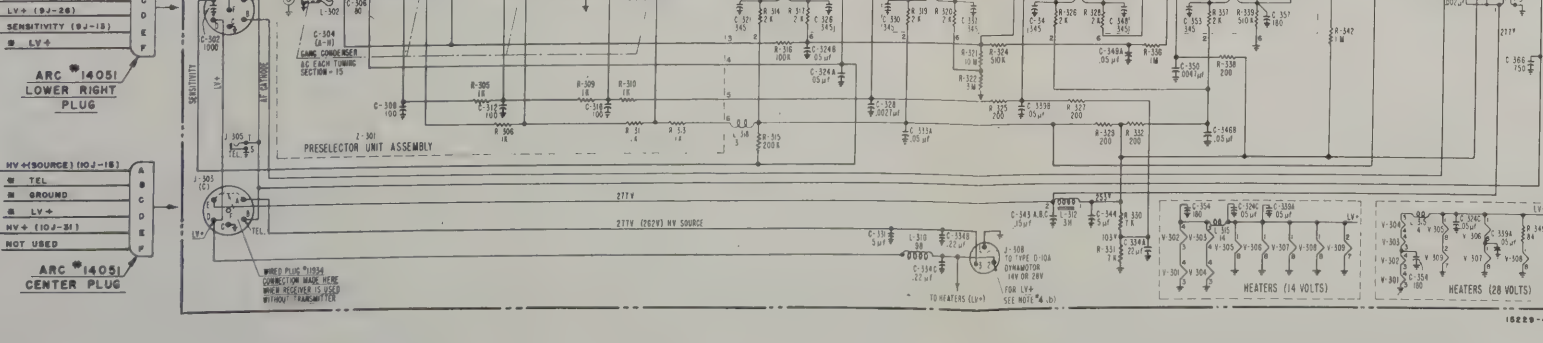
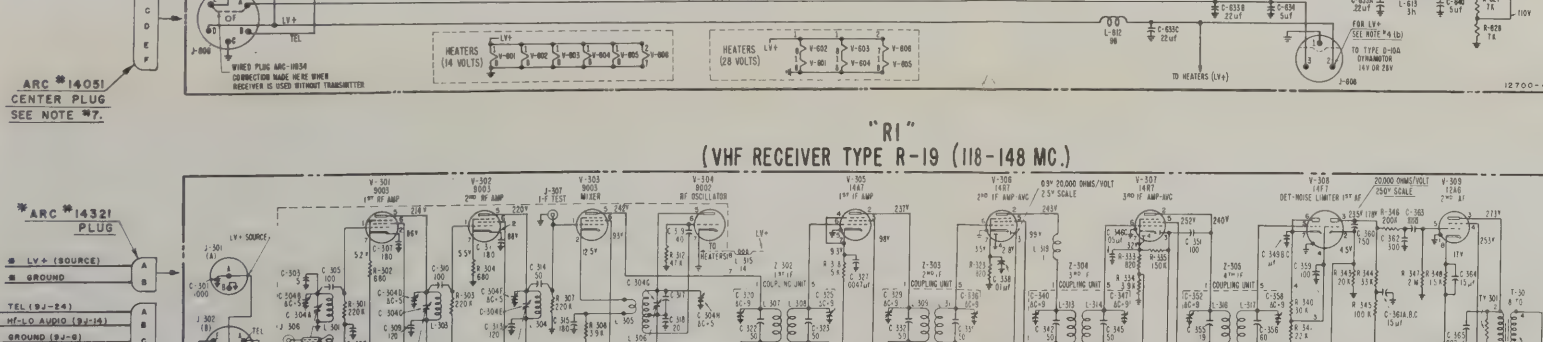
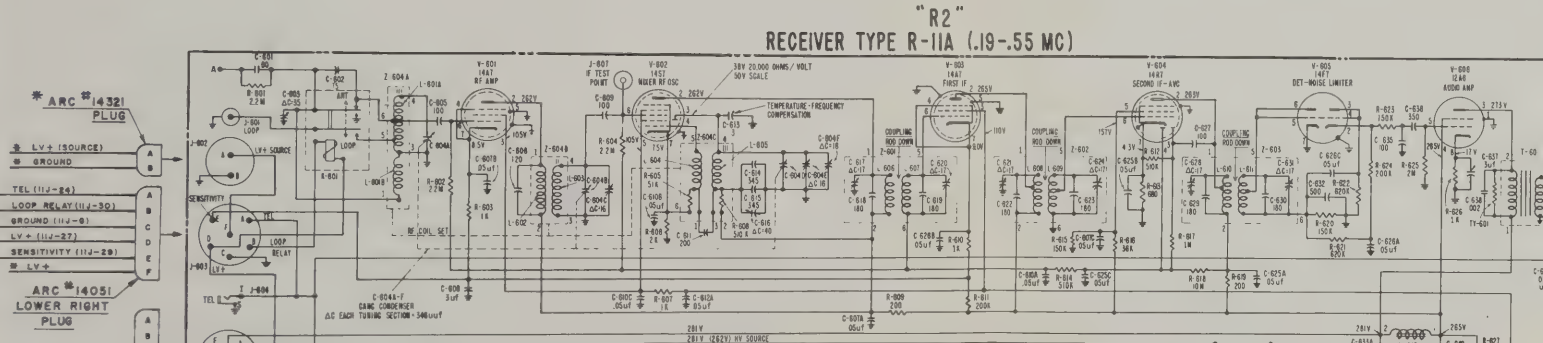
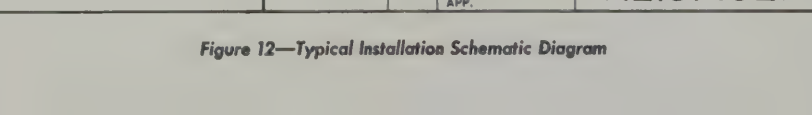
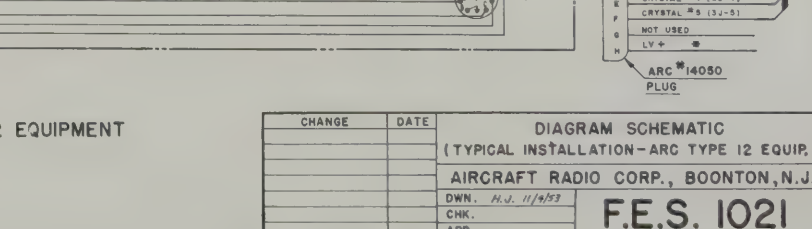
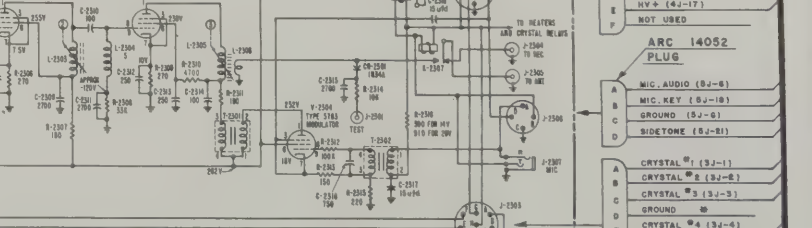
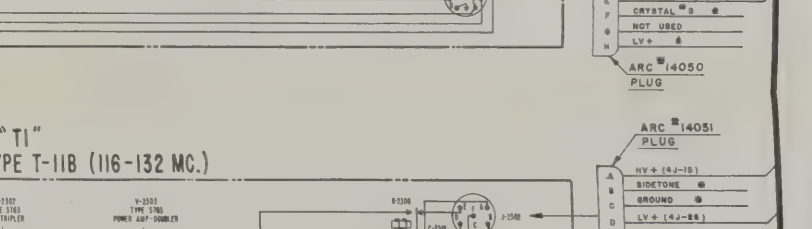
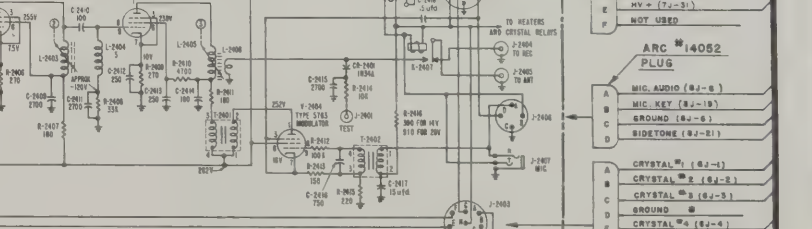
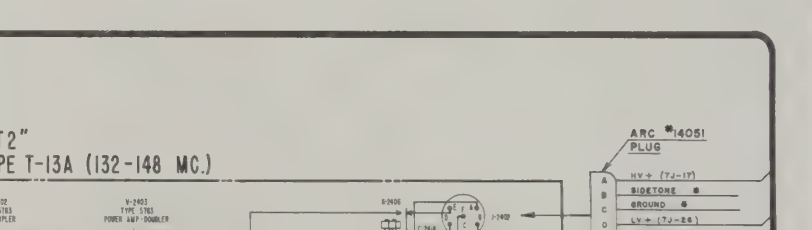
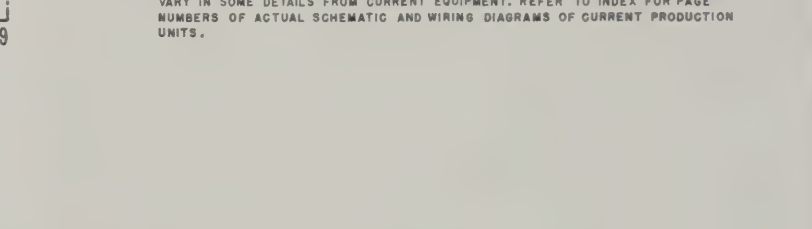
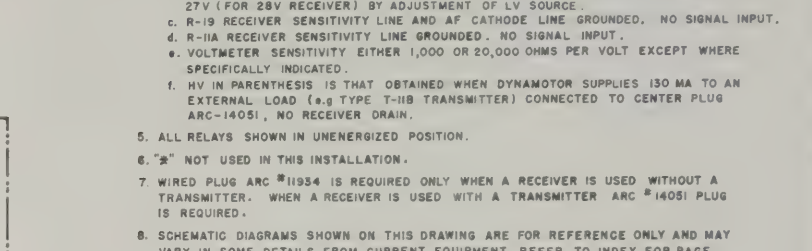
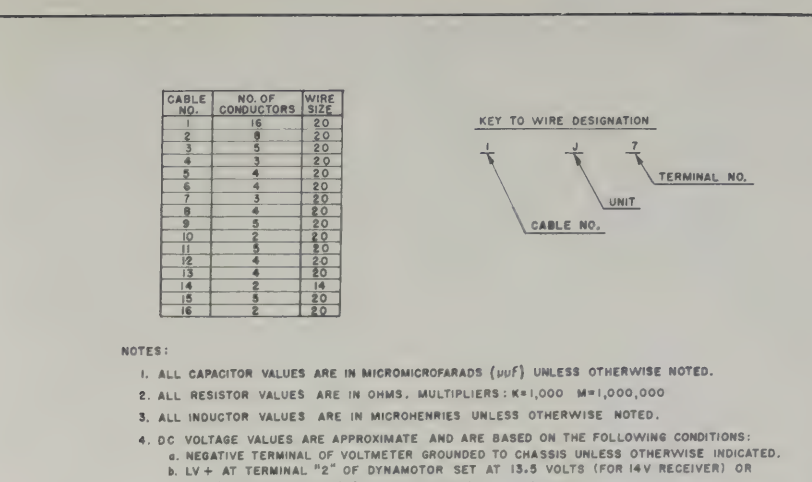
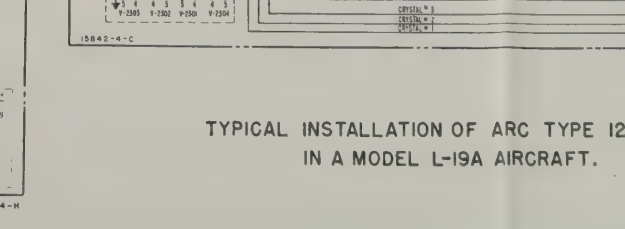
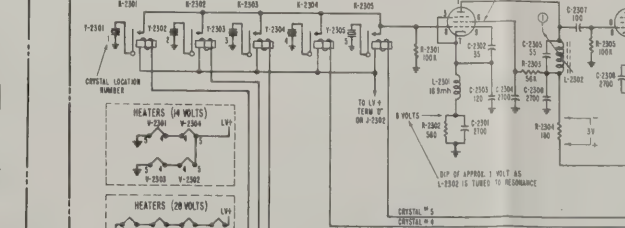
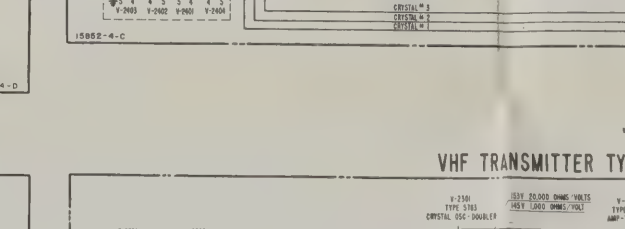
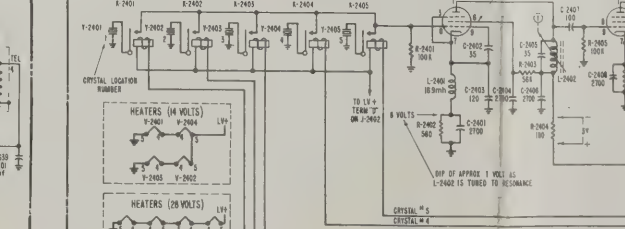
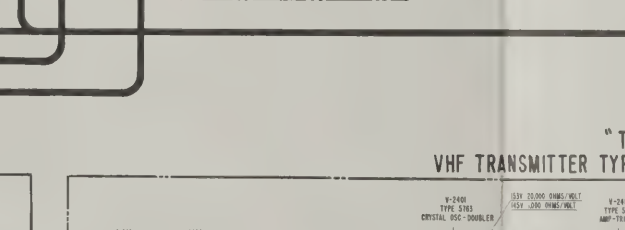
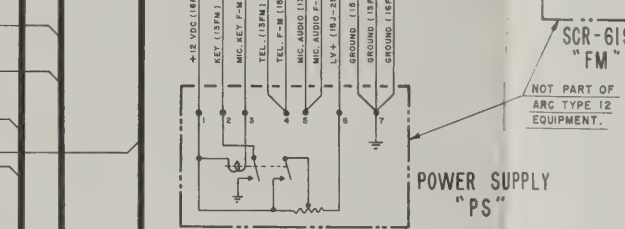
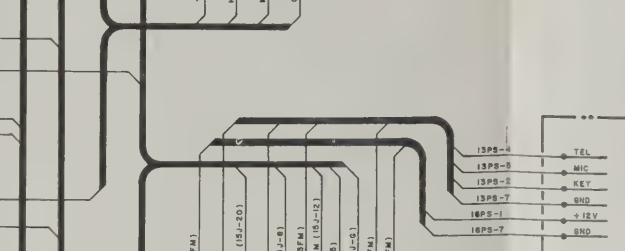
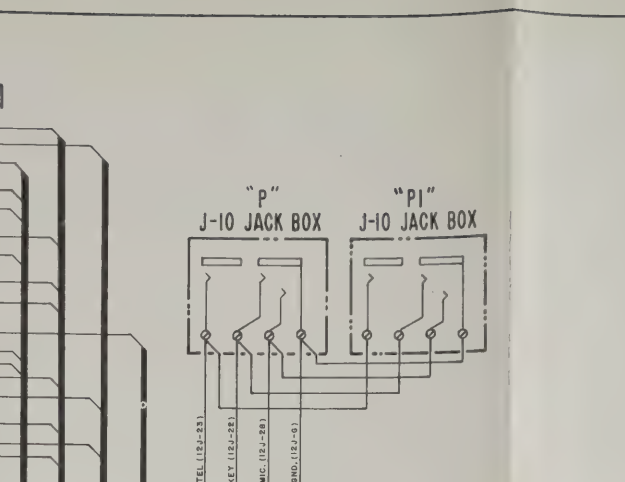
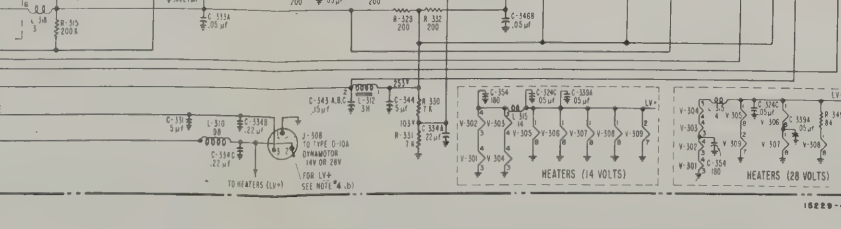
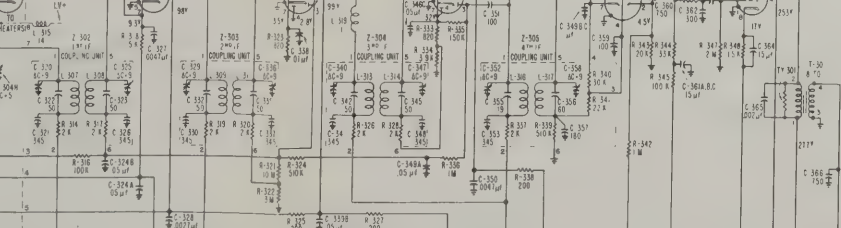
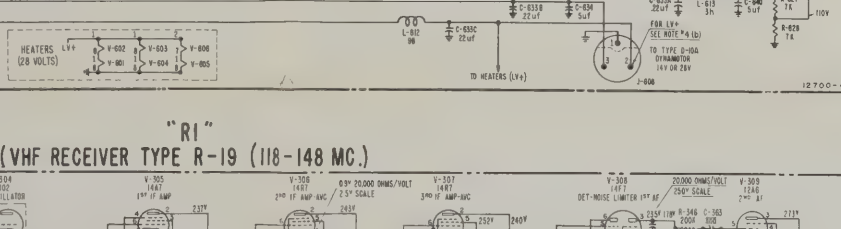
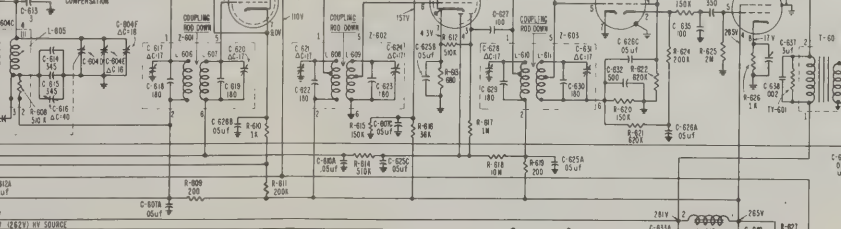
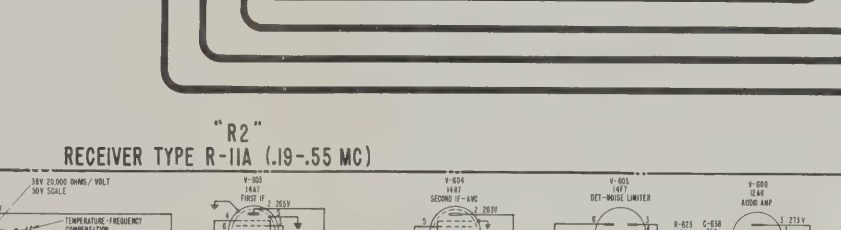
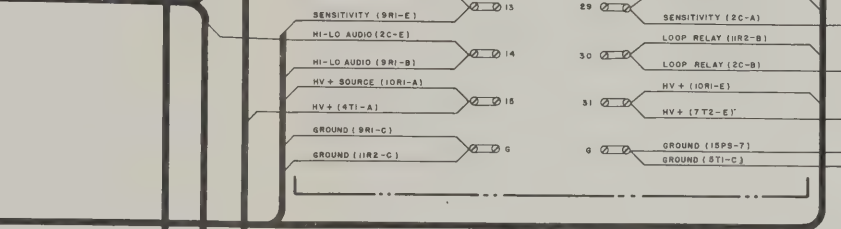
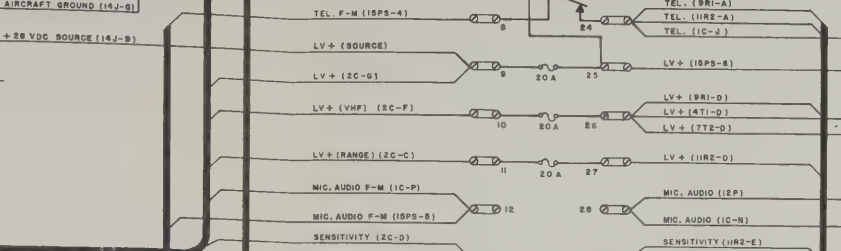
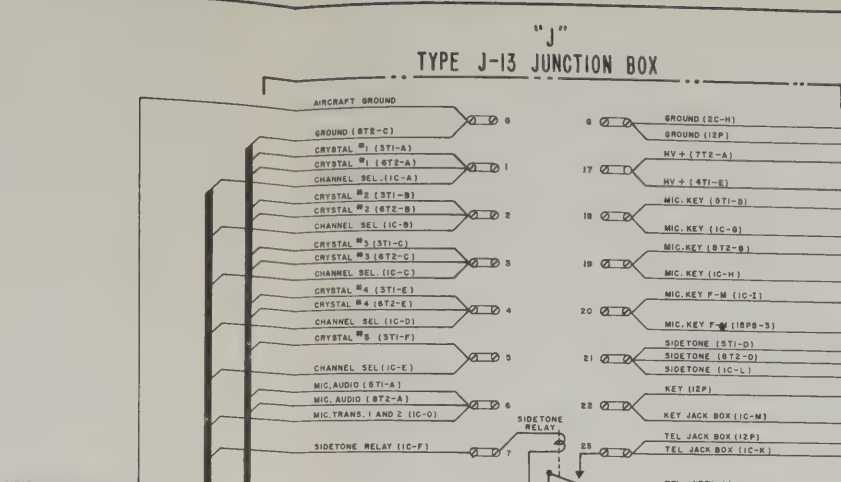
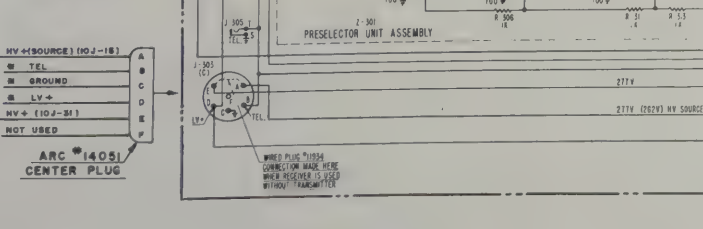
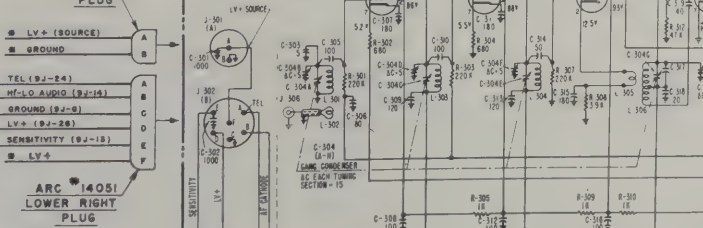
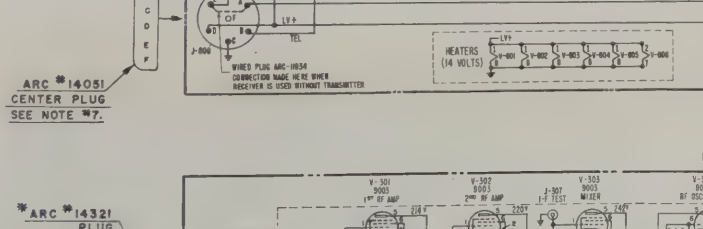
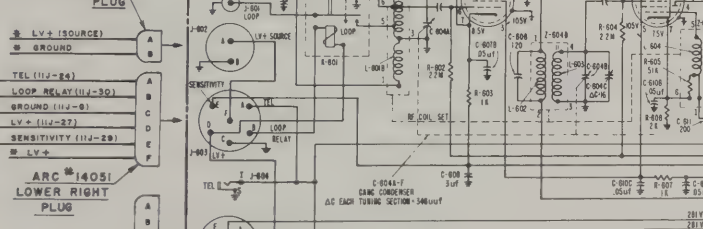
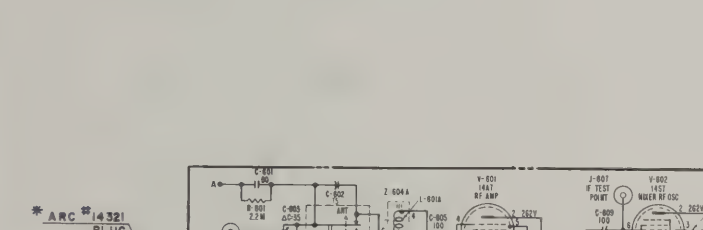
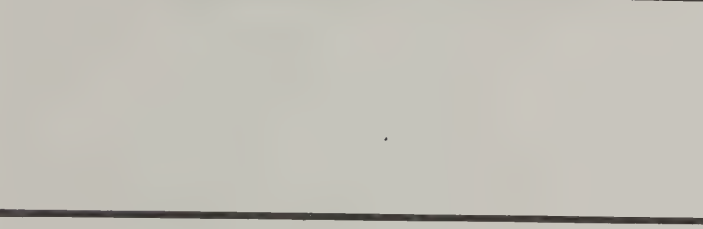
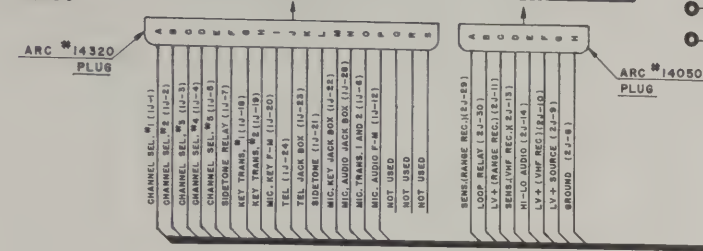
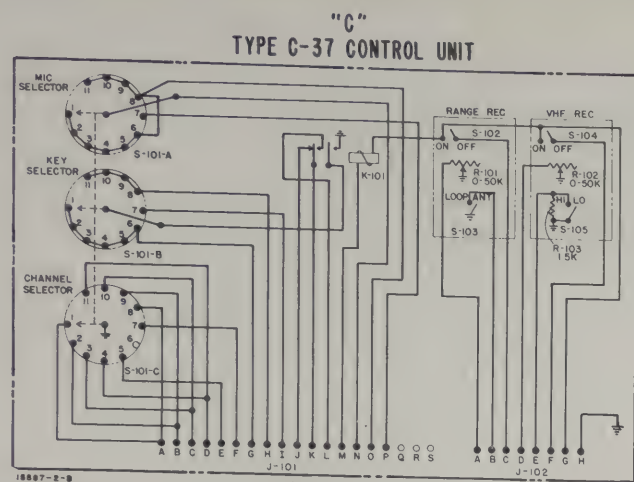


Figure 11—Top View of Type T-13A Transmitter, Tube Cover Removed



TYPICAL INSTALLATION OF ARC TYPE 12 EQUIPMENT IN A MODEL L-19A AIRCRAFT.

CHANGE DATE

DIAGRAM SCHEMATIC (TYPICAL INSTALLATION-ARC TYPE 12 EQUIP.)

AIRCRAFT RADIO CORP., BOONTON, N.J.

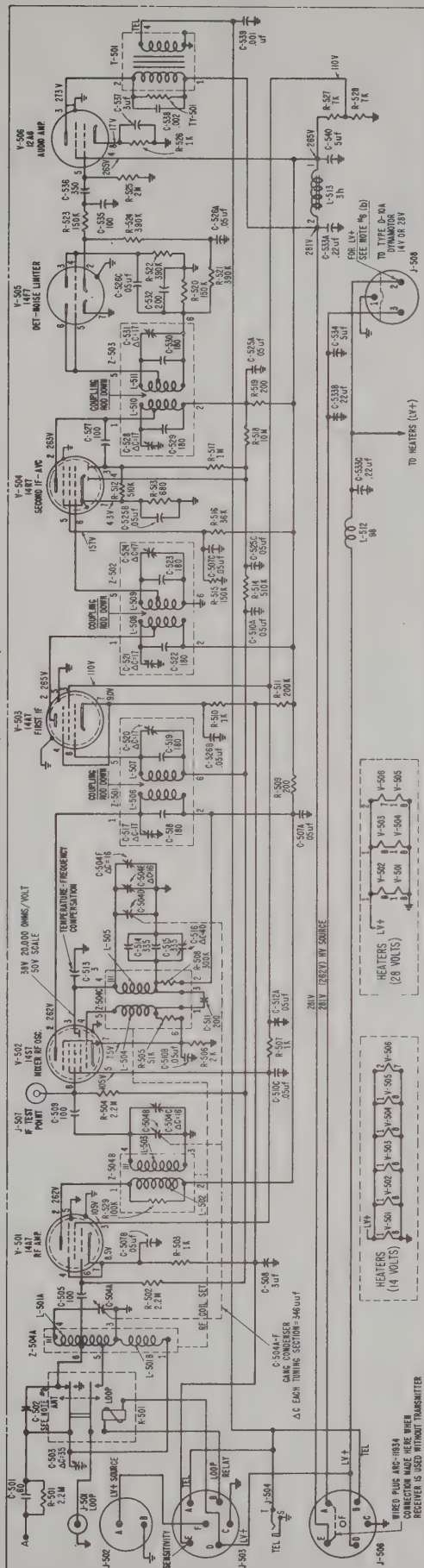
DWN. H.J. 11/4/53

CHK. F.E.S. 1021

APP.

Figure 12—Typical Installation Schematic Diagram

RECEIVER TYPE R-10A (52-15 MC)



NOTES:

1. CONNECTIONS ARE SHOWN TO WIRED SIDE OF RECEPTACLES.
2. ALL CAPACITOR VALUES ARE MICROFARADS (μF) UNLESS OTHERWISE NOTED.
3. ALL RESISTOR VALUES ARE IN OHMS. MULTIPLIERS: K=1,000; M=1,000,000.
4. ALL INDUCTOR VALUES ARE IN MICROHENRIES (μH) UNLESS OTHERWISE NOTED.
5. THE INTERMEDIATE FREQUENCY (IF) IS 239 KC. (OF OSCILLATOR FREQUENCY IS 239 KC. HIGHER THAN RF SIGNAL FREQUENCY).
6. DC VOLTAGE VALUES ARE APPROXIMATE AND ARE BASED ON THE FOLLOWING CONDITIONS:
 - (a) NEGATIVE TERMINAL OF VOLTMETER GROUND TO CHASSIS.
 - (b) V-501 AT TERMINAL "2" OF J501 SET AT 13.5 VOLTS (FOR 1M RECEIVED OR 27V VOLTS FOR 20M RECEIVED) BY ADJUSTMENT OF V-501 SOURCE.
 - (c) SENSITIVITY LINE (TERMINAL "E" OF J503) GROUNDING: NO SIGNAL INPUT.
 - (d) VOLTAGE MEASURED WITH RECEPTACLES OF J503 AND J504 GROUNDING: NO SIGNAL INPUT.
 - (e) VOLTAGE MEASURED WITH RECEPTACLES OF J503 AND J504 GROUNDING: NO SIGNAL INPUT.
7. FOR WIRING DIAGRAM SEE DRAWING #14281.
8. FOR ASSEMBLY SEE DRAWING #15005.
9. SELECTED FOR PROPER LOOP ANTENNA RESONANCE FROM THE VALUES 0.1, 0.12, 0.15 μF.



OUTSIDE VIEW

REVISION BY	REVISION DATE	REVISION DESCRIPTION
1	10/1/52	INITIAL DESIGN
2	10/1/52	REVISION
3	10/1/52	REVISION
4	10/1/52	REVISION
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9	10/1/52	REVISION
10	10/1/52	REVISION



OUTSIDE VIEW

MAT	FINISH	SCALE
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6	10/1/52	10/1/52
7	10/1/52	10/1/52
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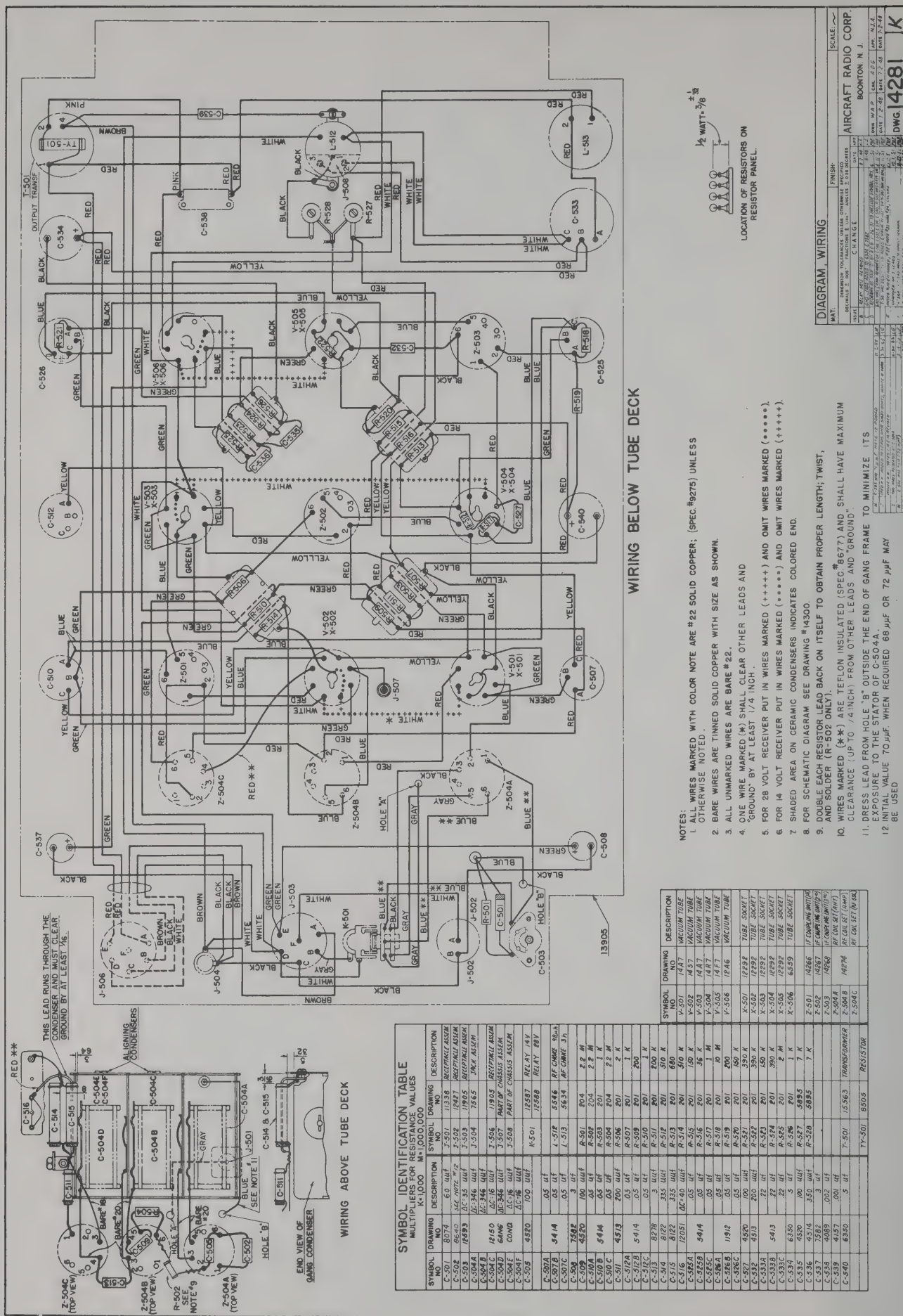
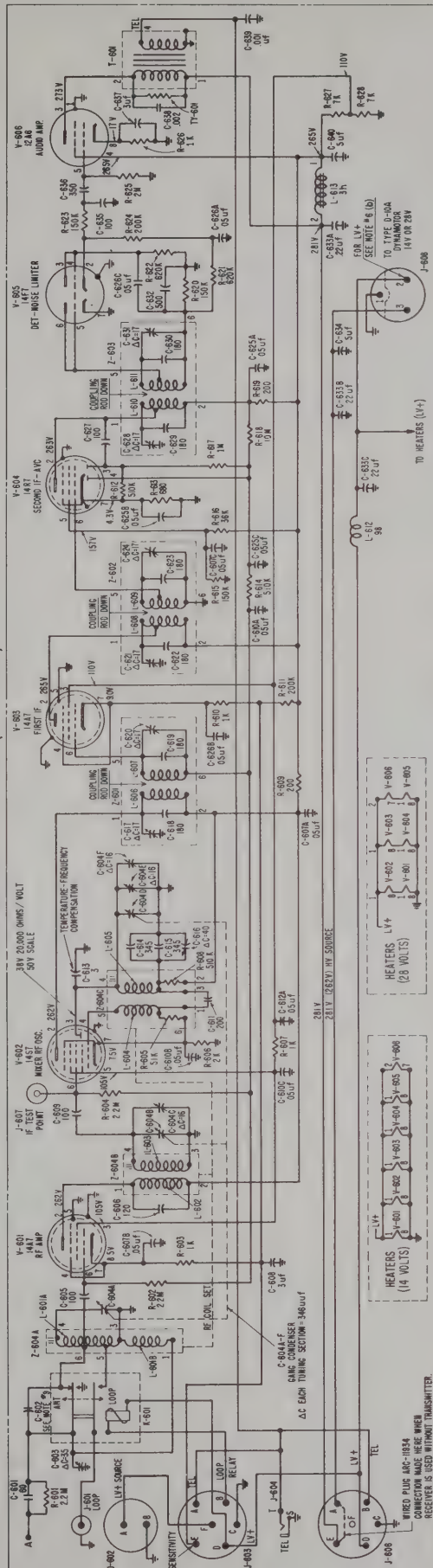


Figure 14—A.R.C. Type R-10A Receiver Wiring Diagram

RECEIVER TYPE R-11A (19-55 MC)



RECORD OF HIGHEST SYMBOL NUMBER	REVISION
1	1
2	2
3	3
4	4
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1. CONNECTIONS ARE SHOWN TO WIRED SIDE OF RECEPTACLES
2. ALL CAPACITOR VALUES ARE MICROFARADS (uF) UNLESS OTHERWISE NOTED
3. ALL RESISTOR VALUES ARE IN OHMS UNLESS OTHERWISE NOTED
4. ALL INDUCTOR VALUES ARE IN MICROHENRIES (uH) UNLESS OTHERWISE NOTED
5. THE INTERMEDIATE FREQUENCY (IF) IS 455 KC (OF OSCILLATOR FREQUENCY IS 455 KC HIGHER THAN RF SIGNAL FREQUENCY)
6. DC VOLTAGE VALUES ARE APPROXIMATE AND ARE BASED ON THE FOLLOWING CONDITIONS:
 - (a) NEGATIVE TERMINAL OF VOLT-METER CHANGED TO CHASSIS
 - (b) LV+ AT TERMINAL 2 OF J-800 SET AT 1.5 VOLTS (FOR RF RECEIVER) OR 27 VOLTS (FOR TRANSMITTER)
 - (c) SENSITIVITY LINE (TERMINAL "E" OF J-800) GROUND, NO SIGNAL INPUT
 - (d) VOLT-METER OHMS-PER-VOLT EITHER 1000 OR 20,000 EXCEPT WHERE SPECIFICALLY INDICATED
 - (e) HV VALUE IN PARENTHESIS IS THAT OBTAINED WHEN DYNAMOMETER SUPPLIES 150 MC TO AN EXTERNAL LOAD (TYPE T-118 TRANSMITTER) CONNECTED TO J-800, NO RECEIVER DRAWN
7. FOR WIRING DIAGRAM SEE DRAWING H12590
8. FOR ASSEMBLY SEE DRAWING H12404
9. SELECTED FOR PROPER LOOP ANTENNA RESONANCE FROM THE VALUES 73, 75, 77, 79, 81, 83, 85, 87, 89, 91, 93, 95, 97, 99, 101, 103, 105, 107, 109, 111, 113, 115, 117, 119, 121, 123, 125, 127, 129, 131, 133, 135, 137, 139, 141, 143, 145, 147, 149, 151, 153, 155, 157, 159, 161, 163, 165, 167, 169, 171, 173, 175, 177, 179, 181, 183, 185, 187, 189, 191, 193, 195, 197, 199, 201, 203, 205, 207, 209, 211, 213, 215, 217, 219, 221, 223, 225, 227, 229, 231, 233, 235, 237, 239, 241, 243, 245, 247, 249, 251, 253, 255, 257, 259, 261, 263, 265, 267, 269, 271, 273, 275, 277, 279, 281, 283, 285, 287, 289, 291, 293, 295, 297, 299, 301, 303, 305, 307, 309, 311, 313, 315, 317, 319, 321, 323, 325, 327, 329, 331, 333, 335, 337, 339, 341, 343, 345, 347, 349, 351, 353, 355, 357, 359, 361, 363, 365, 367, 369, 371, 373, 375, 377, 379, 381, 383, 385, 387, 389, 391, 393, 395, 397, 399, 401, 403, 405, 407, 409, 411, 413, 415, 417, 419, 421, 423, 425, 427, 429, 431, 433, 435, 437, 439, 441, 443, 445, 447, 449, 451, 453, 455, 457, 459, 461, 463, 465, 467, 469, 471, 473, 475, 477, 479, 481, 483, 485, 487, 489, 491, 493, 495, 497, 499, 501, 503, 505, 507, 509, 511, 513, 515, 517, 519, 521, 523, 525, 527, 529, 531, 533, 535, 537, 539, 541, 543, 545, 547, 549, 551, 553, 555, 557, 559, 561, 563, 565, 567, 569, 571, 573, 575, 577, 579, 581, 583, 585, 587, 589, 591, 593, 595, 597, 599, 601, 603, 605, 607, 609, 611, 613, 615, 617, 619, 621, 623, 625, 627, 629, 631, 633, 635, 637, 639, 641, 643, 645, 647, 649, 651, 653, 655, 657, 659, 661, 663, 665, 667, 669, 671, 673, 675, 677, 679, 681, 683, 685, 687, 689, 691, 693, 695, 697, 699, 701, 703, 705, 707, 709, 711, 713, 715, 717, 719, 721, 723, 725, 727, 729, 731, 733, 735, 737, 739, 741, 743, 745, 747, 749, 751, 753, 755, 757, 759, 761, 763, 765, 767, 769, 771, 773, 775, 777, 779, 781, 783, 785, 787, 789, 791, 793, 795, 797, 799, 801, 803, 805, 807, 809, 811, 813, 815, 817, 819, 821, 823, 825, 827, 829, 831, 833, 835, 837, 839, 841, 843, 845, 847, 849, 851, 853, 855, 857, 859, 861, 863, 865, 867, 869, 871, 873, 875, 877, 879, 881, 883, 885, 887, 889, 891, 893, 895, 897, 899, 901, 903, 905, 907, 909, 911, 913, 915, 917, 919, 921, 923, 925, 927, 929, 931, 933, 935, 937, 939, 941, 943, 945, 947, 949, 951, 953, 955, 957, 959, 961, 963, 965, 967, 969, 971, 973, 975, 977, 979, 981, 983, 985, 987, 989, 991, 993, 995, 997, 999, 1001, 1003, 1005, 1007, 1009, 1011, 1013, 1015, 1017, 1019, 1021, 1023, 1025, 1027, 1029, 1031, 1033, 1035, 1037, 1039, 1041, 1043, 1045, 1047, 1049, 1051, 1053, 1055, 1057, 1059, 1061, 1063, 1065, 1067, 1069, 1071, 1073, 1075, 1077, 1079, 1081, 1083, 1085, 1087, 1089, 1091, 1093, 1095, 1097, 1099, 1101, 1103, 1105, 1107, 1109, 1111, 1113, 1115, 1117, 1119, 1121, 1123, 1125, 1127, 1129, 1131, 1133, 1135, 1137, 1139, 1141, 1143, 1145, 1147, 1149, 1151, 1153, 1155, 1157, 1159, 1161, 1163, 1165, 1167, 1169, 1171, 1173, 1175, 1177, 1179, 1181, 1183, 1185, 1187, 1189, 1191, 1193, 1195, 1197, 1199, 1201, 1203, 1205, 1207, 1209, 1211, 1213, 1215, 1217, 1219, 1221, 1223, 1225, 1227, 1229, 1231, 1233, 1235, 1237, 1239, 1241, 1243, 1245, 1247, 1249, 1251, 1253, 1255, 1257, 1259, 1261, 1263, 1265, 1267, 1269, 1271, 1273, 1275, 1277, 1279, 1281, 1283, 1285, 1287, 1289, 1291, 1293, 1295, 1297, 1299, 1301, 1303, 1305, 1307, 1309, 1311, 1313, 1315, 1317, 1319, 1321, 1323, 1325, 1327, 1329, 1331, 1333, 1335, 1337, 1339, 1341, 1343, 1345, 1347, 1349, 1351, 1353, 1355, 1357, 1359, 1361, 1363, 1365, 1367, 1369, 1371, 1373, 1375, 1377, 1379, 1381, 1383, 1385, 1387, 1389, 1391, 1393, 1395, 1397, 1399, 1401, 1403, 1405, 1407, 1409, 1411, 1413, 1415, 1417, 1419, 1421, 1423, 1425, 1427, 1429, 1431, 1433, 1435, 1437, 1439, 1441, 1443, 1445, 1447, 1449, 1451, 1453, 1455, 1457, 1459, 1461, 1463, 1465, 1467, 1469, 1471, 1473, 1475, 1477, 1479, 1481, 1483, 1485, 1487, 1489, 1491, 1493, 1495, 1497, 1499, 1501, 1503, 1505, 1507, 1509, 1511, 1513, 1515, 1517, 1519, 1521, 1523, 1525, 1527, 1529, 1531, 1533, 1535, 1537, 1539, 1541, 1543, 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1877, 1879, 1881, 1883, 1885, 1887, 1889, 1891, 1893, 1895, 1897, 1899, 1901, 1903, 1905, 1907, 1909, 1911, 1913, 1915, 1917, 1919, 1921, 1923, 1925, 1927, 1929, 1931, 1933, 1935, 1937, 1939, 1941, 1943, 1945, 1947, 1949, 1951, 1953, 1955, 1957, 1959, 1961, 1963, 1965, 1967, 1969, 1971, 1973, 1975, 1977, 1979, 1981, 1983, 1985, 1987, 1989, 1991, 1993, 1995, 1997, 1999, 2001, 2003, 2005, 2007, 2009, 2011, 2013, 2015, 2017, 2019, 2021, 2023, 2025, 2027, 2029, 2031, 2033, 2035, 2037, 2039, 2041, 2043, 2045, 2047, 2049, 2051, 2053, 2055, 2057, 2059, 2061, 2063, 2065, 2067, 2069, 2071, 2073, 2075, 2077, 2079, 2081, 2083, 2085, 2087, 2089, 2091, 2093, 2095, 2097, 2099, 2101, 2103, 2105, 2107, 2109, 2111, 2113, 2115, 2117, 2119, 2121, 2123, 2125, 2127, 2129, 2131, 2133, 2135, 2137, 2139, 2141, 2143, 2145, 2147, 2149, 2151, 2153, 2155, 2157, 2159, 2161, 2163, 2165, 2167, 2169, 2171, 2173, 2175, 2177, 2179, 2181, 2183, 2185, 2187, 2189, 2191, 2193, 2195, 2197, 2199, 2201, 2203, 2205, 2207, 2209, 2211, 2213, 2215, 2217, 2219, 2221, 2223, 2225, 2227, 2229, 2231, 2233, 2235, 2237, 2239, 2241, 2243, 2245, 2247, 2249, 2251, 2253, 2255, 2257, 2259, 2261, 2263, 2265, 2267, 2269, 2271, 2273, 2275, 2277, 2279, 2281, 2283, 2285, 2287, 2289, 2291, 2293, 2295, 2297, 2299, 2301, 2303, 2305, 2307, 2309, 2311, 2313, 2315, 2317, 2319, 2321, 2323, 2325, 2327, 2329, 2331, 2333, 2335, 2337, 2339, 2341, 2343, 2345, 2347, 2349, 2351, 2353, 2355, 2357, 2359, 2361, 2363, 2365, 2367, 2369, 2371, 2373, 2375, 2377, 2379, 2381, 2383, 2385, 2387, 2389, 2391, 2393, 2395, 2397, 2399, 2401, 2403, 2405, 2407, 2409, 2411, 2413, 2415, 2417, 2419, 2421, 2423, 2425, 2427, 2429, 2431, 2433, 2435, 2437, 2439, 2441, 2443, 2445, 2447, 2449, 2451, 2453, 2455, 2457, 2459, 2461, 2463, 2465, 2467, 2469, 2471, 2473, 2475, 2477, 2479, 2481, 2483, 2485, 2487, 2489, 2491, 2493, 2495, 2497, 2499, 2501, 2503, 2505, 2507, 2509, 2511, 2513, 2515, 2517, 2519, 2521, 2523, 2525, 2527, 2529, 2531, 2533, 2535, 2537, 2539, 2541, 2543, 2545, 2547, 2549, 2551, 2553, 2555, 2557, 2559, 2561, 2563, 2565, 2567, 2569, 2571, 2573, 2575, 2577, 2579, 2581, 2583, 2585, 2587, 2589, 2591, 2593, 2595, 2597, 2599, 2601, 2603, 2605, 2607, 2609, 2611, 2613, 2615, 2617, 2619, 2621, 2623, 2625, 2627, 2629, 2631, 2633, 2635, 2637, 2639, 2641, 2643, 2645, 2647, 2649, 2651, 2653, 2655, 2657, 2659, 2661, 2663, 2665, 2667, 2669, 2671, 2673, 2675, 2677, 2679, 2681, 2683, 2685, 2687, 2689, 2691, 2693, 2695, 2697, 2699, 2701, 2703, 2705, 2707, 2709, 2711, 2713, 2715, 2717, 2719, 2721, 2723, 2725, 2727, 2729, 2731, 2733, 2735, 2737, 2739, 2741, 2743, 2745, 2747, 2749, 2751, 2753, 2755, 2757, 2759, 2761, 2763, 2765, 2767, 2769, 2771, 2773, 2775, 2777, 2779, 2781, 2783, 2785, 2787, 2789, 2791, 2793, 2795, 2797, 2799, 2801, 2803, 2805, 2807, 2809, 2811, 2813, 2815, 2817, 2819, 2821, 2823, 2825, 2827, 2829, 2831, 2833, 2835, 2837, 2839, 2841, 2843, 2845, 2847, 2849, 2851, 2853, 2855, 2857, 2859, 2861, 2863, 2865, 2867, 2869, 2871, 2873, 2875, 2877, 2879, 2881, 2883, 2885, 2887, 2889, 2891, 2893, 2895, 2897, 2899, 2901, 2903, 2905, 2907, 2909, 2911, 2913, 2915, 2917, 2919, 2921, 2923, 2925, 2927, 2929, 2931, 2933, 2935, 2937, 2939, 2941, 2943, 2945, 2947, 2949, 2951, 2953, 2955, 2957, 2959, 2961, 2963, 2965, 2967, 2969, 2971, 2973, 2975, 2977, 2979, 2981, 2983, 2985, 2987, 2989, 2991, 2993, 2995, 2997, 2999, 3001, 3003, 3005, 3007, 3009, 3011, 3013, 3015, 3017, 3019, 3021, 3023, 3025, 3027, 3029, 3031, 3033, 3035, 3037, 3039, 3041, 3043, 3045, 3047, 3049, 3051, 3053, 3055, 3057, 3059, 3061, 3063, 3065, 3067, 3069, 3071, 3073, 3075, 3077, 3079, 3081, 3083, 3085, 3087, 3089, 3091, 3093, 3095, 3097, 3099, 3101, 3103, 3105, 3107, 3109, 3111, 3113, 3115, 3117, 3119, 3121, 3123, 3125, 3127, 3129, 3131, 3133, 3135, 3137, 3139, 3141, 3143, 3145, 3147, 3149, 3151, 3153, 3155, 3157, 3159, 3161, 3163, 3165, 3167, 3169, 3171, 3173, 3175, 3177, 3179, 3181, 3183, 3185, 3187, 3189, 3191, 3193, 3195, 3197, 3199, 3201, 3203, 3205, 3207, 3209, 3211, 3213, 3215, 3217, 3219, 3221, 3223, 3225, 3227, 3229, 3231, 3233, 3235, 3237, 3239, 3241, 3243, 3245, 3247, 3249, 3251, 3253, 3255, 3257, 3259, 3261, 3263, 3265, 3267, 3269, 3271, 3273, 3275, 3277, 3279, 3281, 3283, 3285, 3287, 3289, 3291, 3293, 3295, 3297, 3299, 3301, 330

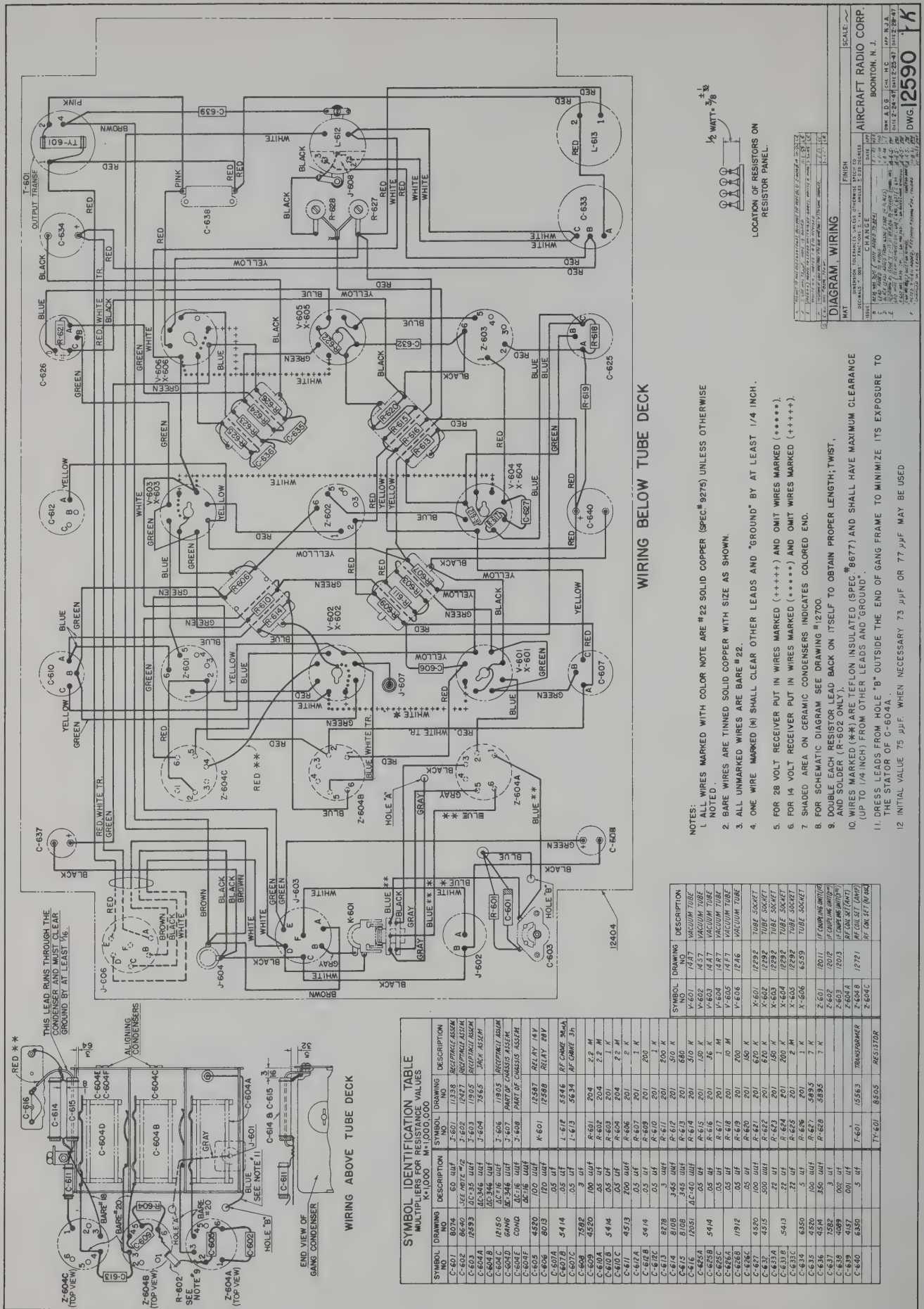
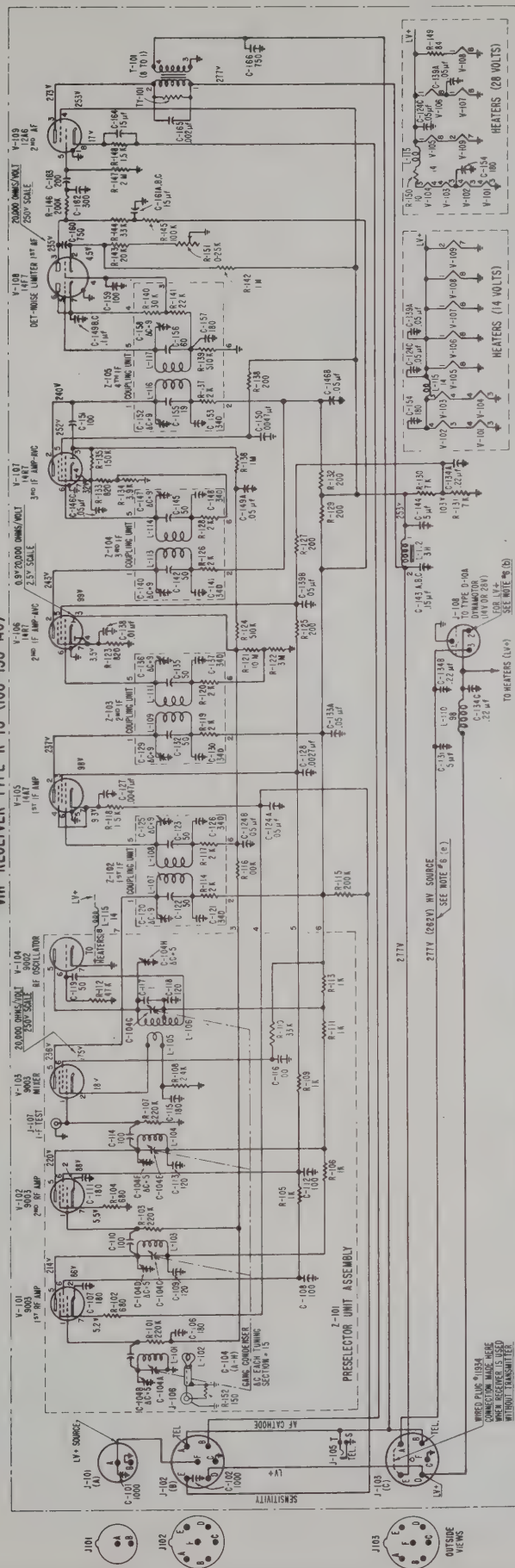


Figure 16—A.R.C. Type R-11A Receiver Wiring Diagram

VHF RECEIVER TYPE R-15 (108-135 MC)



NOTES:

1. CONNECTIONS ARE SHOWN TO WIRED SIDE OF RECEPTACLES.
2. ALL CAPACITOR VALUES ARE IN MICROFARADS (μF) UNLESS OTHERWISE NOTED.
3. ALL RESISTOR VALUES ARE IN OHMS. MULTIPLIER: 1 = 1,000, 10 = 10,000.
4. ALL INDUCTOR VALUES ARE IN MICROHENRIES UNLESS OTHERWISE NOTED.
5. THE INTERMEDIATE FREQUENCY (IF) IS 5 MC. (RF ISOLATION FREQUENCY IS 15 MC.)
6. DC VOLTAGE VALUES ARE APPROXIMATE AND ARE BASED ON THE FOLLOWING CONDITIONS:
 - (a) NEGATIVE TERMINAL OF VOLTMETER GROUND TO CHASSIS
 - (b) 15V AT TERMINAL "E" OF J102 (SEE NOTE 7)
 - (c) SENSITIVITY LINE (TERMINAL "E" OF J102) AND A-F CATHODE LINE (TERMINAL "B" OF J102) GROUND - NO SIGNAL INPUT.
 - (d) VOLTMETER OHMS-PER-VOLT EITHER 1,000 OR 20,000 EXCEPT WHERE SPECIFICALLY INDICATED
 - (e) 15V VOLTAGE IN PARENTHESES IS THAT OBTAINED WHEN DYNAMOTOR SUPPLIES 150 ma TO A TRANSMITTER CONNECTED TO J103; NO RECEIVER DRAIN
7. FOR WIRING DIAGRAMS SEE DRAWING #2460 MAIN CHASSIS
8. FOR ASSEMBLY SEE DRAWING #2460 PRESELECTOR

SECTION OF WIRING	SYMBOL NUMBER	CATEGORY	NUMBER
1	101	1	101
2	102	2	102
3	103	3	103
4	104	4	104
5	105	5	105



OUTSIDE VIEW



OUTSIDE VIEW



OUTSIDE VIEW

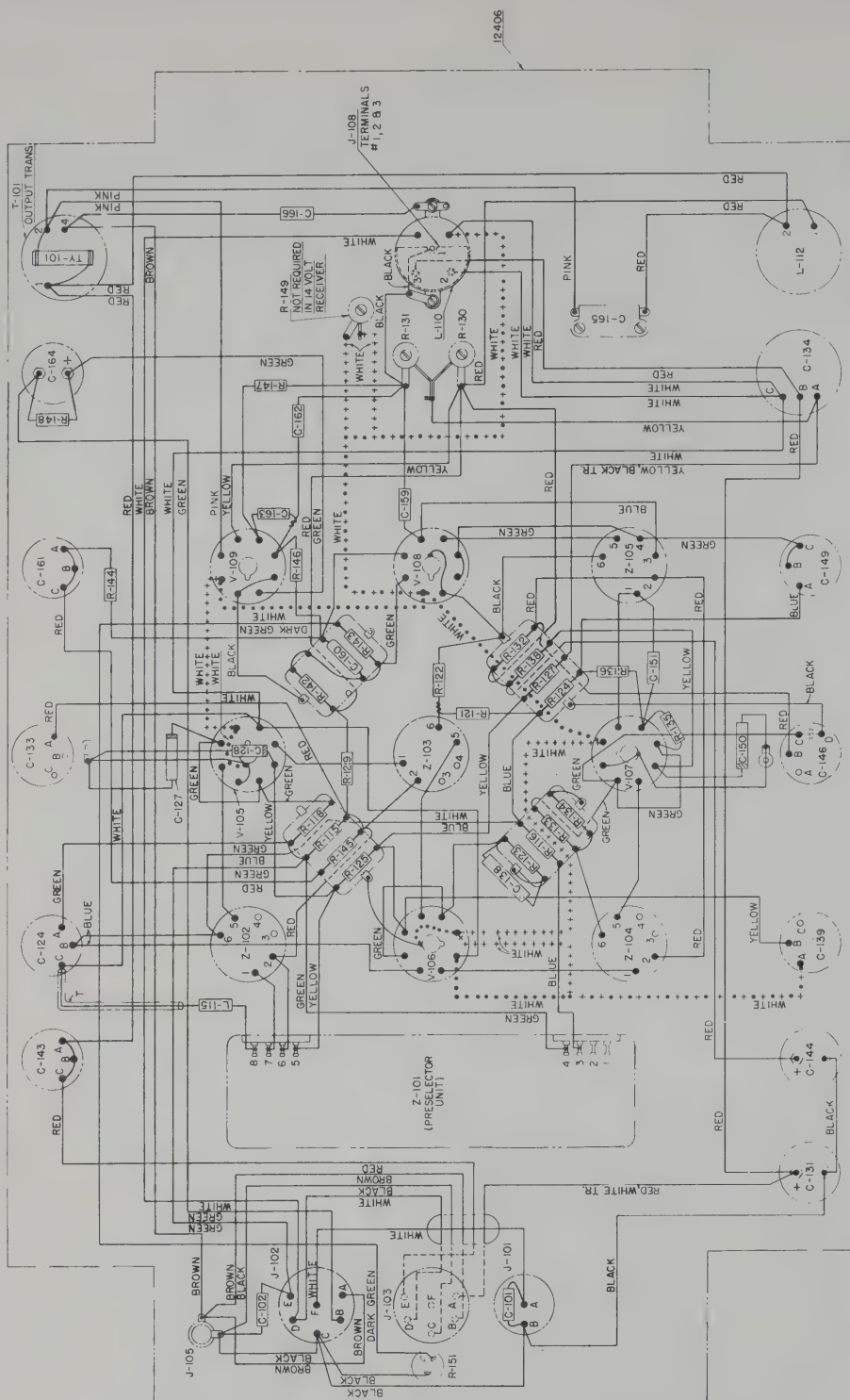
DIAGRAM, SCHEMATIC (R-15 RECEIVER)

MAT	FINISH	SECTION	TERMINAL	SYMBOL	NUMBER	DATE
1	101	1	101	1	101	10/1/50
2	102	2	102	2	102	10/1/50
3	103	3	103	3	103	10/1/50
4	104	4	104	4	104	10/1/50
5	105	5	105	5	105	10/1/50

SCALE ~
AIRCRAFT RADIO CORP.
BOONTON, N. J.
DWG. 15330-4-J

Figure 17—A.R.C. Type R-15 Receiver Schematic Diagram

SYMBOL IDENTIFICATION TABLE		
SYMBOL	DRAWING	DESCRIPTION
C-1	C-1	1000 J/L
C-2	C-2	1000 J/L
C-3	C-3	1000 J/L
C-4	C-4	1000 J/L
C-5	C-5	1000 J/L
C-6	C-6	1000 J/L
C-7	C-7	1000 J/L
C-8	C-8	1000 J/L
C-9	C-9	1000 J/L
C-10	C-10	1000 J/L
C-11	C-11	1000 J/L
C-12	C-12	1000 J/L
C-13	C-13	1000 J/L
C-14	C-14	1000 J/L
C-15	C-15	1000 J/L
C-16	C-16	1000 J/L
C-17	C-17	1000 J/L
C-18	C-18	1000 J/L
C-19	C-19	1000 J/L
C-20	C-20	1000 J/L
C-21	C-21	1000 J/L
C-22	C-22	1000 J/L
C-23	C-23	1000 J/L
C-24	C-24	1000 J/L
C-25	C-25	1000 J/L
C-26	C-26	1000 J/L
C-27	C-27	1000 J/L
C-28	C-28	1000 J/L
C-29	C-29	1000 J/L
C-30	C-30	1000 J/L
C-31	C-31	1000 J/L
C-32	C-32	1000 J/L
C-33	C-33	1000 J/L
C-34	C-34	1000 J/L
C-35	C-35	1000 J/L
C-36	C-36	1000 J/L
C-37	C-37	1000 J/L
C-38	C-38	1000 J/L
C-39	C-39	1000 J/L
C-40	C-40	1000 J/L
C-41	C-41	1000 J/L
C-42	C-42	1000 J/L
C-43	C-43	1000 J/L
C-44	C-44	1000 J/L
C-45	C-45	1000 J/L
C-46	C-46	1000 J/L
C-47	C-47	1000 J/L
C-48	C-48	1000 J/L
C-49	C-49	1000 J/L
C-50	C-50	1000 J/L
C-51	C-51	1000 J/L
C-52	C-52	1000 J/L
C-53	C-53	1000 J/L
C-54	C-54	1000 J/L
C-55	C-55	1000 J/L
C-56	C-56	1000 J/L
C-57	C-57	1000 J/L
C-58	C-58	1000 J/L
C-59	C-59	1000 J/L
C-60	C-60	1000 J/L
C-61	C-61	1000 J/L
C-62	C-62	1000 J/L
C-63	C-63	1000 J/L
C-64	C-64	1000 J/L
C-65	C-65	1000 J/L
C-66	C-66	1000 J/L
C-67	C-67	1000 J/L
C-68	C-68	1000 J/L
C-69	C-69	1000 J/L
C-70	C-70	1000 J/L
C-71	C-71	1000 J/L
C-72	C-72	1000 J/L
C-73	C-73	1000 J/L
C-74	C-74	1000 J/L
C-75	C-75	1000 J/L
C-76	C-76	1000 J/L
C-77	C-77	1000 J/L
C-78	C-78	1000 J/L
C-79	C-79	1000 J/L
C-80	C-80	1000 J/L
C-81	C-81	1000 J/L
C-82	C-82	1000 J/L
C-83	C-83	1000 J/L
C-84	C-84	1000 J/L
C-85	C-85	1000 J/L
C-86	C-86	1000 J/L
C-87	C-87	1000 J/L
C-88	C-88	1000 J/L
C-89	C-89	1000 J/L
C-90	C-90	1000 J/L
C-91	C-91	1000 J/L
C-92	C-92	1000 J/L
C-93	C-93	1000 J/L
C-94	C-94	1000 J/L
C-95	C-95	1000 J/L
C-96	C-96	1000 J/L
C-97	C-97	1000 J/L
C-98	C-98	1000 J/L
C-99	C-99	1000 J/L
C-100	C-100	1000 J/L



- NOTES:
1. ALL WIRES MARKED WITH COLOR NOTE ARE #22 SOLID COPPER ; WIRE SPECIFICATION #9275
 2. BARE WIRES ARE TINNED SOLID COPPER WITH SIZE AS SHOWN
 3. ALL UNMARKED WIRES ARE BARE #22
 4. COVER LEAD MARKED "T" WITH VINYLITE TUBING (SPEC #2886) OF APPROPRIATE SIZE
 5. FOR 28 VOLT RECEIVER PUT IN WIRES MARKED (+ + + + +) AND OMIT WIRES MARKED (- - - - -)
 6. FOR 14 VOLT RECEIVER PUT IN WIRES MARKED (+ + + + +) AND OMIT WIRES MARKED (- - - - -)
 7. FOR WIRING DIAGRAM OF PRESELECTOR UNIT SEE DRAWING # 12459
 8. FOR SCHEMATIC DIAGRAM SEE DRAWING # 10330
 9. SHADED AREA ON CERAMIC CONDENSERS INDICATES COLORED END.

SYMBOL	DRAWING	DESCRIPTION
Z-101	25563	TRANSFORMER
Y-101	85205	RESISTOR
V-105	1437	VACUUM TUBE
V-106	1437	VACUUM TUBE
V-107	1427	VACUUM TUBE
V-108	1471	VACUUM TUBE
V-109	1P46	VACUUM TUBE
Z-101	12457	INDUCTOR UNIT
Z-102	12195	IF COUPLING UNIT
Z-103	12196	IF COUPLING UNIT
Z-104	12191	IF COUPLING UNIT
Z-105	12196	IF COUPLING UNIT

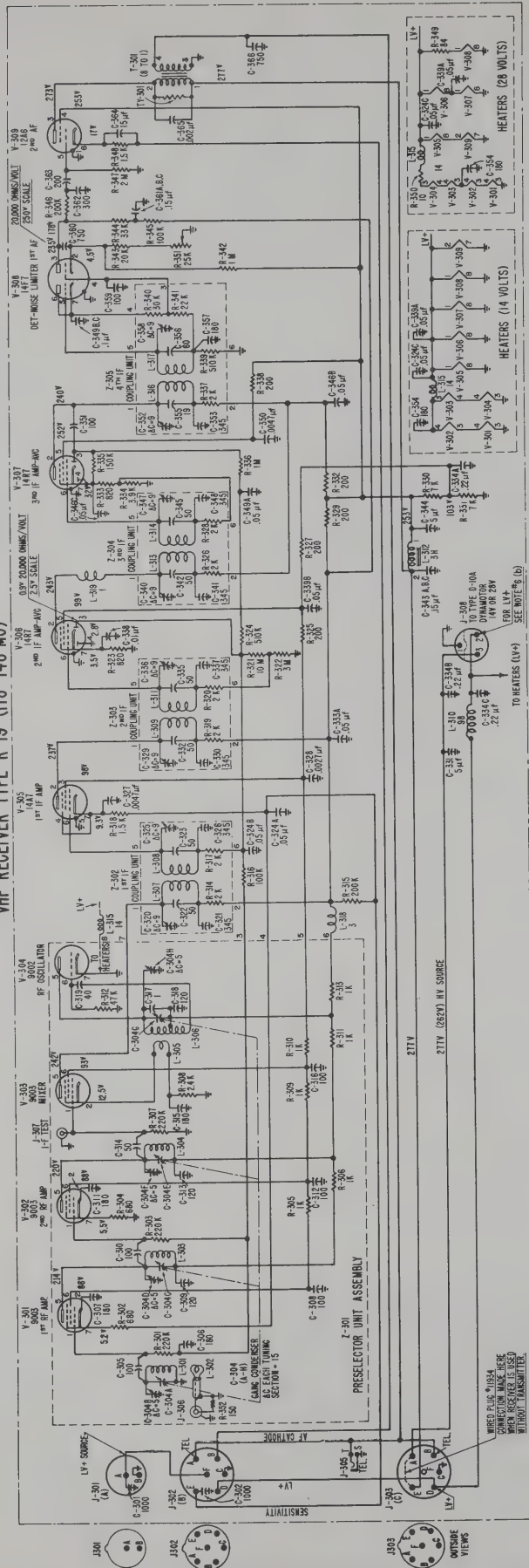
LOCATION OF RESISTORS ON
RESISTOR PANEL

$\frac{1}{2}$ WATT = $\frac{3}{8}$

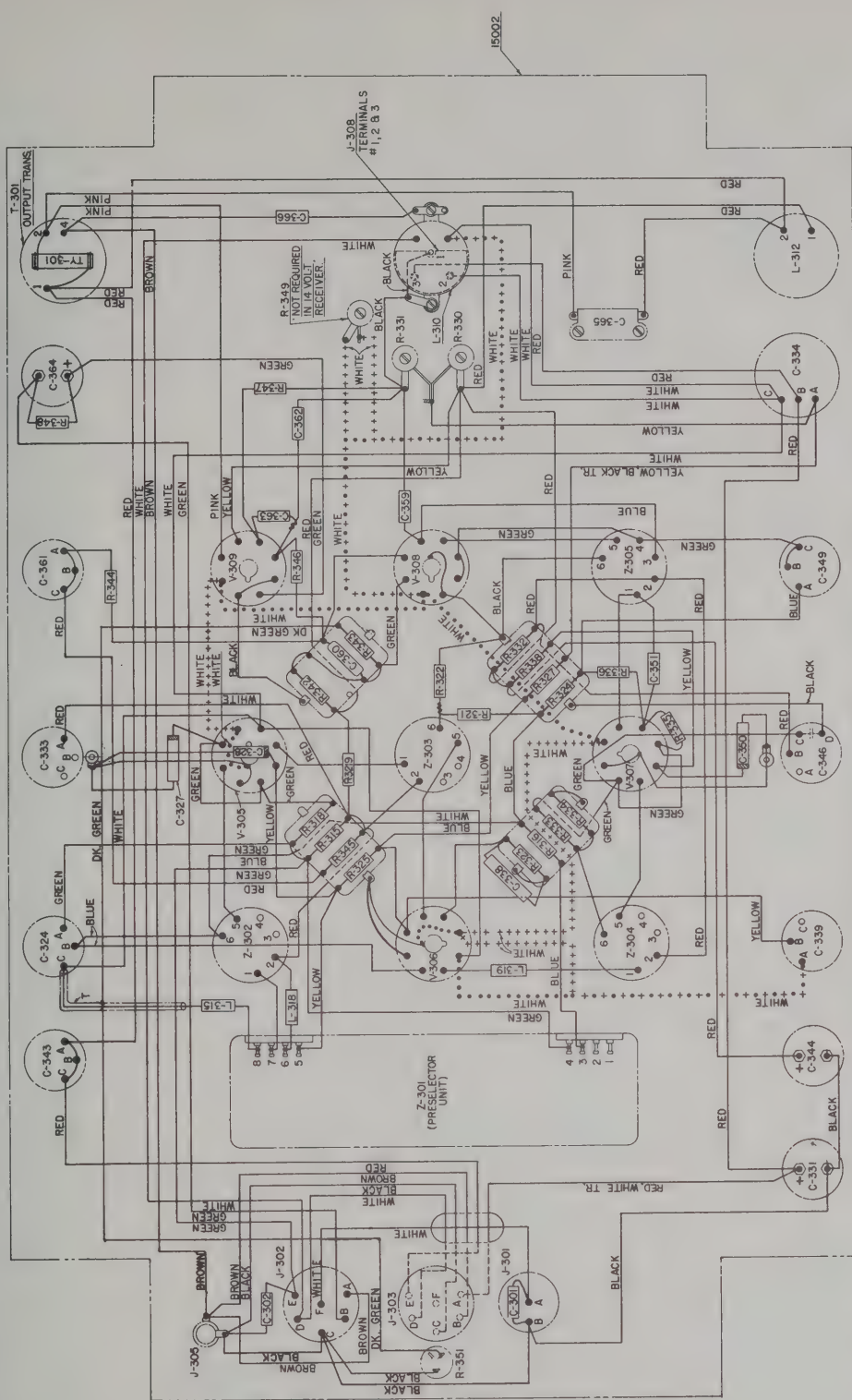
DIAGRAM, WIRING

DATE	FINISH	SCALE
10/1/50	10/1/50	1/2" = 1'-0"
<p>AIRCRAFT RADIO CORP. BOONTON, N. J.</p>		
<p>DWG 12460-4-M</p>		

Figure 18—A.R.C. Type R-15 Receiver Wiring Diagram



SYMBOL IDENTIFICATION TABLE			SYMBOL IDENTIFICATION TABLE		
SYMBOL	DEBARROW	DESCRIPTION	SYMBOL	DEBARROW	DESCRIPTION
R-301	1000 J/LF	1000 J/LF	R-315	201	200 K OHMS
R-302	8454	1000 J/LF	R-316	201	100 K OHMS
R-303	8454	0.5 J/F	R-317	201	10 M OHMS
R-304	3414	0.5 J/F	R-318	201	10 M OHMS
R-305	8454	0.5 J/F	R-319	201	10 M OHMS
R-306	8454	0.5 J/F	R-320	201	10 M OHMS
R-307	8454	0.5 J/F	R-321	201	10 M OHMS
R-308	8454	0.5 J/F	R-322	201	10 M OHMS
R-309	8454	0.5 J/F	R-323	201	10 M OHMS
R-310	8454	0.5 J/F	R-324	201	10 M OHMS
R-311	8454	0.5 J/F	R-325	201	10 M OHMS
R-312	8454	0.5 J/F	R-326	201	10 M OHMS
R-313	8454	0.5 J/F	R-327	201	10 M OHMS
R-314	8454	0.5 J/F	R-328	201	10 M OHMS
R-315	8454	0.5 J/F	R-329	201	10 M OHMS
R-316	8454	0.5 J/F	R-330	5085	7K OHMS
R-317	8454	0.5 J/F	R-331	5085	7K OHMS
R-318	8454	0.5 J/F	R-332	5085	7K OHMS
R-319	8454	0.5 J/F	R-333	5085	7K OHMS
R-320	8454	0.5 J/F	R-334	5085	7K OHMS
R-321	8454	0.5 J/F	R-335	5085	7K OHMS
R-322	8454	0.5 J/F	R-336	5085	7K OHMS
R-323	8454	0.5 J/F	R-337	5085	7K OHMS
R-324	8454	0.5 J/F	R-338	5085	7K OHMS
R-325	8454	0.5 J/F	R-339	5085	7K OHMS
R-326	8454	0.5 J/F	R-340	5085	7K OHMS
R-327	8454	0.5 J/F	R-341	5085	7K OHMS
R-328	8454	0.5 J/F	R-342	5085	7K OHMS
R-329	8454	0.5 J/F	R-343	5085	7K OHMS
R-330	8454	0.5 J/F	R-344	5085	7K OHMS
R-331	8454	0.5 J/F	R-345	5085	7K OHMS
R-332	8454	0.5 J/F	R-346	5085	7K OHMS
R-333	8454	0.5 J/F	R-347	5085	7K OHMS
R-334	8454	0.5 J/F	R-348	5085	7K OHMS
R-335	8454	0.5 J/F	R-349	5085	7K OHMS
R-336	8454	0.5 J/F	R-350	5085	7K OHMS
R-337	8454	0.5 J/F	R-351	5085	7K OHMS
R-338	8454	0.5 J/F	R-352	5085	7K OHMS
R-339	8454	0.5 J/F	R-353	5085	7K OHMS
R-340	8454	0.5 J/F	R-354	5085	7K OHMS
R-341	8454	0.5 J/F	R-355	5085	7K OHMS
R-342	8454	0.5 J/F	R-356	5085	7K OHMS
R-343	8454	0.5 J/F	R-357	5085	7K OHMS
R-344	8454	0.5 J/F	R-358	5085	7K OHMS
R-345	8454	0.5 J/F	R-359	5085	7K OHMS
R-346	8454	0.5 J/F	R-360	5085	7K OHMS
R-347	8454	0.5 J/F	R-361	5085	7K OHMS
R-348	8454	0.5 J/F	R-362	5085	7K OHMS
R-349	8454	0.5 J/F	R-363	5085	7K OHMS
R-350	8454	0.5 J/F	R-364	5085	7K OHMS
R-351	8454	0.5 J/F	R-365	5085	7K OHMS
R-352	8454	0.5 J/F	R-366	5085	7K OHMS
R-353	8454	0.5 J/F	R-367	5085	7K OHMS
R-354	8454	0.5 J/F	R-368	5085	7K OHMS
R-355	8454	0.5 J/F	R-369	5085	7K OHMS
R-356	8454	0.5 J/F	R-370	5085	7K OHMS
R-357	8454	0.5 J/F	R-371	5085	7K OHMS
R-358	8454	0.5 J/F	R-372	5085	7K OHMS
R-359	8454	0.5 J/F	R-		
R-360	8454	0.5 J/F	R-		
R-361	8454	0.5 J/F	R-		
R-362	8454	0.5 J/F	R-		
R-363	8454	0.5 J/F	R-		
R-364	8454	0.5 J/F	R-		
R-365	8454	0.5 J/F	R-		
R-366	8454	0.5 J/F	R-		
R-367	8454	0.5 J/F	R-		
R-368	8454	0.5 J/F	R-		
R-369	8454	0.5 J/F	R-		
R-370	8454	0.5 J/F	R-		
R-371	8454	0.5 J/F	R-		
R-372	8454	0.5 J/F	R-		
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- NOTES:
1. ALL WIRES MARKED WITH COLOR NOTE ARE #22 SOLID COPPER; WIRE SPECIFICATION #9275
2. BARE WIRES ARE TINNED SOLID COPPER WITH SIZE AS SHOWN
3. ALL UNMARKED WIRES ARE BARE #22
4. COVER LEAD MARKED "T" WITH VINYLITE TUBING (SPEC #9286) OF APPROPRIATE SIZE.
5. FOR 28 VOLT RECEIVER PUT IN WIRES MARKED (+++++) AND OMIT WIRES MARKED (-----).
6. FOR 14 VOLT RECEIVER PUT IN WIRES MARKED (+++++) AND OMIT WIRES MARKED (-----).
7. FOR WIRING DIAGRAM OF PRESELECTOR UNIT SEE DRAWING #15178.
8. FOR SCHEMATIC DIAGRAM SEE DRAWING #5229.
9. SHADED AREA ON CERAMIC CONDENSERS INDICATES COLORED END.

SYMBOL	DRAWING NO.	DESCRIPTION
T-301	155663	TRANSFORMER
T-301	8575	RESISTOR
V-305	1A4.7	VACUUM TUBE
V-307	1A4.7	VACUUM TUBE
V-302	1A4.7	VACUUM TUBE
V-308	1A7.1	VACUUM TUBE
V-309	12A6	VACUUM TUBE
Z-301	15176	COIL/RELUCTANCE UNIT
Z-302	12185	IF COUPLING UNIT
Z-303	12186	IF COUPLING UNIT
Z-304	12187	IF COUPLING UNIT
Z-305	12188	IF COUPLING UNIT

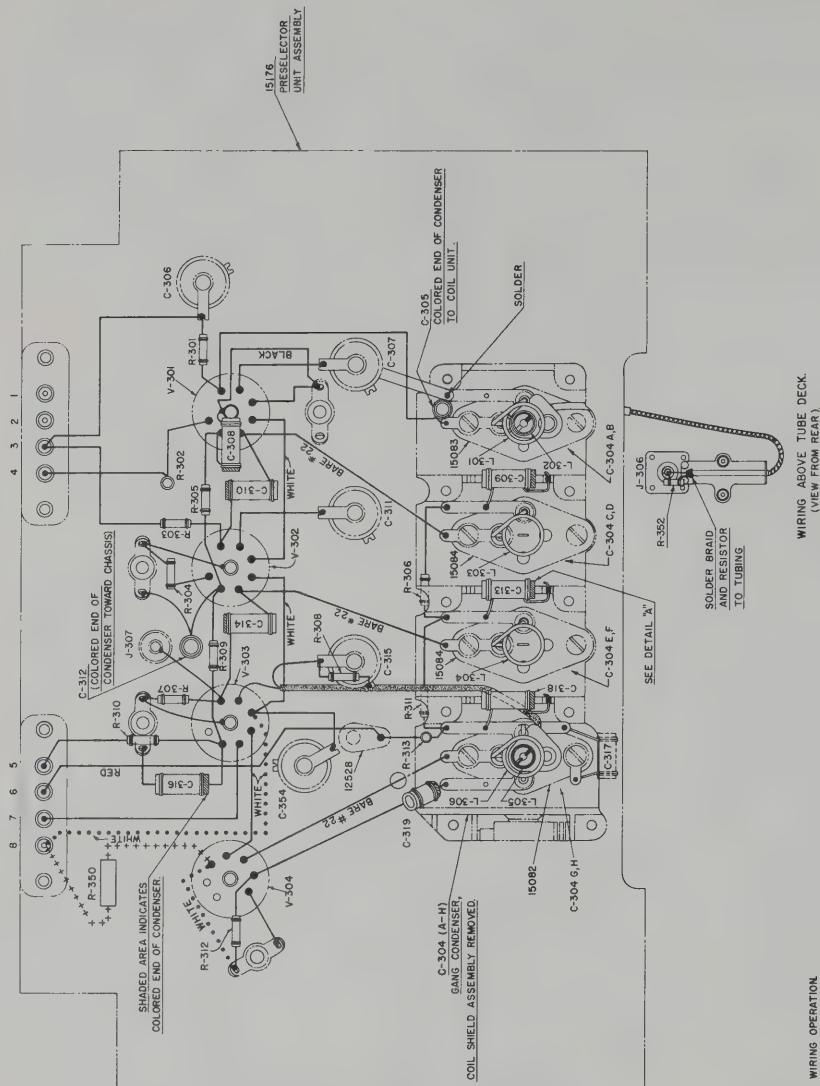
DIAGRAM, WIRING (R-9 RECEIVER)										FINISH		SCALE:	
MAT:										DIRECTION: CLEARANCE WHEELS DOWNWARD PREPARED		AIRCRAFT RADIO CORP.	
SECONDARY USE:										CHANGE		BOONTON, N. J.	
REVISION	DATE	BY	FOR	REVISION	DATE	BY	FOR	REVISION	DATE	BY	FOR		
1	10-1-40	J. H. H.	J. H. H.	1	10-1-40	J. H. H.	J. H. H.	1	10-1-40	J. H. H.	J. H. H.		
2	10-1-40	J. H. H.	J. H. H.	2	10-1-40	J. H. H.	J. H. H.	2	10-1-40	J. H. H.	J. H. H.		
3	10-1-40	J. H. H.	J. H. H.	3	10-1-40	J. H. H.	J. H. H.	3	10-1-40	J. H. H.	J. H. H.		
4	10-1-40	J. H. H.	J. H. H.	4	10-1-40	J. H. H.	J. H. H.	4	10-1-40	J. H. H.	J. H. H.		
5	10-1-40	J. H. H.	J. H. H.	5	10-1-40	J. H. H.	J. H. H.	5	10-1-40	J. H. H.	J. H. H.		
6	10-1-40	J. H. H.	J. H. H.	6	10-1-40	J. H. H.	J. H. H.	6	10-1-40	J. H. H.	J. H. H.		
7	10-1-40	J. H. H.	J. H. H.	7	10-1-40	J. H. H.	J. H. H.	7	10-1-40	J. H. H.	J. H. H.		
8	10-1-40	J. H. H.	J. H. H.	8	10-1-40	J. H. H.	J. H. H.	8	10-1-40	J. H. H.	J. H. H.		
9	10-1-40	J. H. H.	J. H. H.	9	10-1-40	J. H. H.	J. H. H.	9	10-1-40	J. H. H.	J. H. H.		
10	10-1-40	J. H. H.	J. H. H.	10	10-1-40	J. H. H.	J. H. H.	10	10-1-40	J. H. H.	J. H. H.		
11	10-1-40	J. H. H.	J. H. H.	11	10-1-40	J. H. H.	J. H. H.	11	10-1-40	J. H. H.	J. H. H.		
12	10-1-40	J. H. H.	J. H. H.	12	10-1-40	J. H. H.	J. H. H.	12	10-1-40	J. H. H.	J. H. H.		
13	10-1-40	J. H. H.	J. H. H.	13	10-1-40	J. H. H.	J. H. H.	13	10-1-40	J. H. H.	J. H. H.		
14	10-1-40	J. H. H.	J. H. H.	14	10-1-40	J. H. H.	J. H. H.	14	10-1-40	J. H. H.	J. H. H.		
15	10-1-40	J. H. H.	J. H. H.	15	10-1-40	J. H. H.	J. H. H.	15	10-1-40	J. H. H.	J. H. H.		
16	10-1-40	J. H. H.	J. H. H.	16	10-1-40	J. H. H.	J. H. H.	16	10-1-40	J. H. H.	J. H. H.		
17				17				17					

DWG. 15177-4-I

Figure 21—A.R.C. Type R-19 Receiver Wiring Diagram

SYMBOL NO.	DRAWING NO.	DESCRIPTION
C-304 (A-H)	15176	4 SECTION GANG
C-305	15176	1500 OHM
C-306	14600	180 OHM
C-307	14600	180 OHM
C-308	4570	120 OHM
C-309	8013	170 OHM
C-310	4570	120 OHM
C-311	14600	180 OHM
C-312	4570	120 OHM
C-313	8013	170 OHM
C-314	8091	50 OHM
C-315	14600	180 OHM
C-316	14600	180 OHM
C-317	15176	PART OF ASSEMBLY 15082
C-318	8013	170 OHM
C-319	8556	4.0 OHM
C-324	14600	180 OHM
J-306	15176	PART OF ASSEMBLY 15176
J-307	15176	1/2" TEST JACK
L-301	15176	PART OF ANTENNA COIL
L-302	15176	PART OF ANTENNA COIL
L-303	15176	PART OF ANTENNA COIL
L-304	15176	PART OF ASSEMBLY 15084
L-305	15176	PART OF ASSEMBLY 15084
L-306	15176	PART OF OSCILLATOR
L-307	15176	COIL UNIT ASSEMBLY 15082
R-301	204	270 K OHMS
R-302	204	680 OHMS
R-303	204	270 K OHMS
R-304	204	680 OHMS
R-305	204	1K OHMS
R-306	204	1K OHMS
R-307	204	270 K OHMS
R-308	204	24 K OHMS
R-309	204	1K OHMS
R-310	204	1K OHMS
R-311	204	1K OHMS
R-312	204	47K OHMS
R-313	204	1K OHMS
R-350	201	10 OHMS
R-352	204	150 OHMS
V-301	9003	VACUUM TUBE, PART OF
V-302	9003	VACUUM TUBE, PART OF
V-303	9003	VACUUM TUBE, PART OF
V-304	9002	VACUUM TUBE, PART OF

SYMBOL IDENTIFICATION TABLE
MULTIPLY VALUES FOR RESISTANCE VALUES
BY 1000 UNLESS OTHERWISE NOTED



- NOTES:
1. ALL WIRES MARKED WITH COLOR NOTE ARE #22 SOLID TINNED COPPER, WIRE SPEC. #9275
 2. ALL BARE WIRES ARE SOLID TINNED COPPER.
 3. ALL UNMARKED WIRES ARE #24 BARE.
 4. KEEP A "MINIATURE SOCKET WIRING PLUG" IN EACH OF THE FOUR TUBE SOCKETS THROUGHOUT WIRING OPERATION.
 5. FOR 28 VOLT RECEIVER PUT IN WIRES MARKED (+ + + + +) AND OMIT WIRES MARKED (• • • • •)
 6. FOR 14 VOLT RECEIVER PUT IN WIRES MARKED (• • • • •) AND OMIT WIRES MARKED (+ + + + +).
 7. FOR SCHEMATIC DIAGRAM SEE DRAWING #15229.
 8. FOR ASSEMBLY OF PRE-SELECTOR UNIT SEE DRAWING #15176.

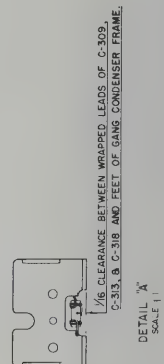
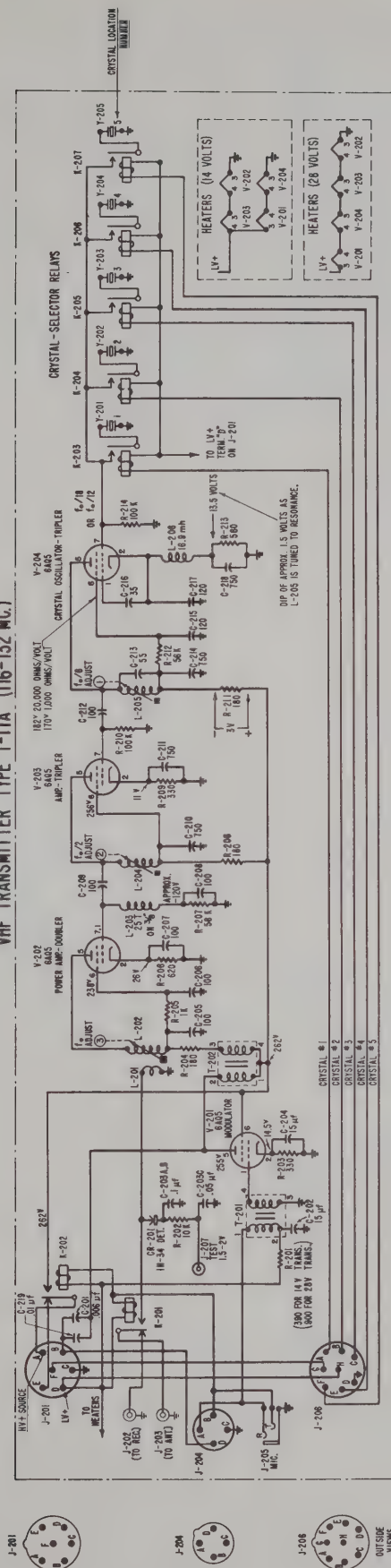


DIAGRAM WIRING (PRE-SELECTOR)		SCALE: ~
MAT.	FINISH	
REVISION	DATE	BY
1	1/15/38	AC
2	1/15/38	AC
3	1/15/38	AC
4	1/15/38	AC
5	1/15/38	AC
6	1/15/38	AC
7	1/15/38	AC
8	1/15/38	AC
9	1/15/38	AC
10	1/15/38	AC
11	1/15/38	AC
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100	1/15/38	AC

AIRCRAFT RADIO CORP.
BOONTON, N. J.
DWG. 15178-4-F

Figure 22—A.R.C. Type R-19 Receiver Pres-selector Wiring Diagram

VHF TRANSMITTER TYPE T-11A (116-132 MC.)



- NOTES:
1. CONNECTIONS ARE SHOWN TO WIRED SIDE OF RECEPTABLES.
 2. CAPACITOR VALUES ARE IN MICROHOMERADS ($\mu\mu\text{F}$) UNLESS OTHERWISE NOTED.
 3. RESISTOR VALUES ARE IN OHMS. MULTIPLIERS: K=1000, M=1,000,000.
 4. INDUCTOR VALUES ARE IN MICROHOMES (μH) UNLESS OTHERWISE NOTED.
 5. ALL RELAYS ARE SHOWN ENERGIZED. FOR KEYS RELAYS R-201 AND R-202 THIS IS THE STANDBY POSITION.
 6. DC VOLTAGE VALUES ARE APPROXIMATE AND ARE BASED ON THE FOLLOWING CONDITIONS:
 - (a) NEGATIVE TERMINAL OF VOLTMETER GROUND TO CHASSIS, EXCEPT WHERE A DIFFERENT CONNECTION IS INDICATED.
 - (b) 115V AT INPUT TERMINAL OF TYPE D-10A DYNAMOMETER ON RECEIVER SET AT 15.5 VOLTS (FOR 14V TRANSMITTER) OR 27 VOLTS (FOR 28V TRANSMITTER).
 - (c) VOLTMETER OHMS-PER-VOLT: EITHER 1000 OR 20,000 EXCEPT WHERE SPECIFICALLY INDICATED.
 7. FOR WIRING DIAGRAM SEE DRAWING #12415.
 8. FOR ASSEMBLY (14V TRANSMITTER) SEE DRAWING #12408.
 9. FOR ASSEMBLY (28V TRANSMITTER) SEE DRAWING #12409.

RECORD OF HIGHEST SYMBOL NUMBERS	
CATEGORY	NUMBER
C	219
CR	201
J	207
K	207
L	208
R	214
T	202
V	204
Y	205

DATE	REVISION	DESCRIPTION	BY	CHKD	APP'D
1944	1	ORIGINAL	W. J. BOON	W. J. BOON	W. J. BOON
1944	2	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	3	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	4	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	5	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	6	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	7	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	8	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	9	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	10	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	11	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	12	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	13	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	14	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	15	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	16	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	17	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	18	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	19	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	20	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON

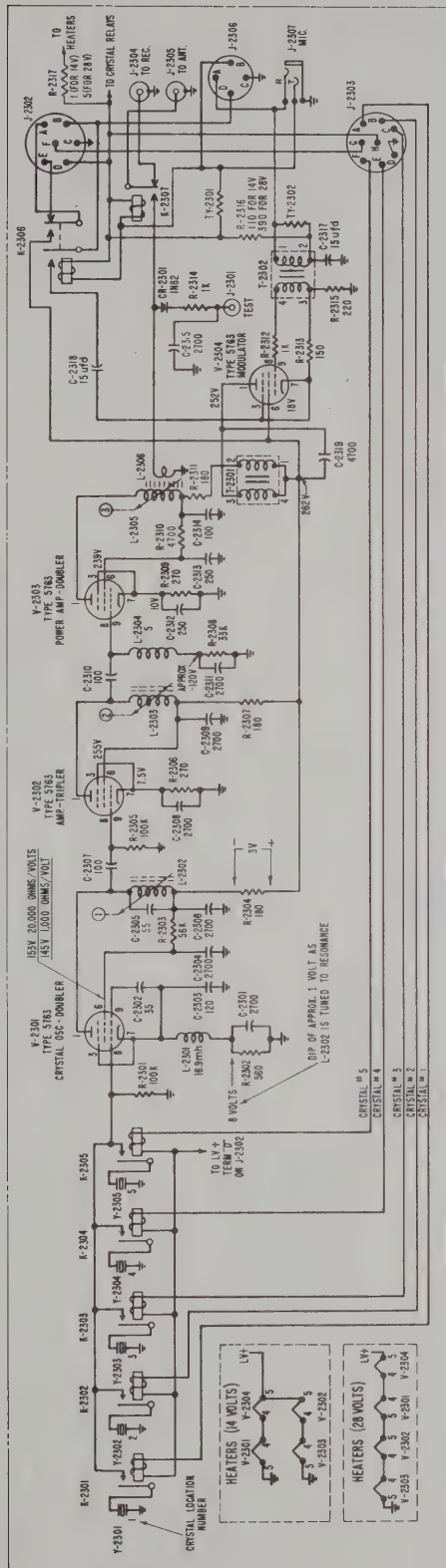
DATE	REVISION	DESCRIPTION	BY	CHKD	APP'D
1944	1	ORIGINAL	W. J. BOON	W. J. BOON	W. J. BOON
1944	2	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	3	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	4	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	5	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	6	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	7	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	8	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	9	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	10	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	11	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	12	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	13	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	14	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	15	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	16	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	17	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	18	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	19	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON
1944	20	CHANGE	W. J. BOON	W. J. BOON	W. J. BOON

Figure 23—A.R.C. Type T-11A Transmitter Schematic Diagram

SYMBOL IDENTIFICATION TABLE

MULTIPLIERS FOR RESISTANCE VALUES:
R = 1,000
K = 1,000,000

SYMBOL NO.	QWP NO.	DESCRIPTION	SYMBOL NO.	QWP NO.	DESCRIPTION
C-101	4091	.005 μF	R-204	4741	100 Ω
C-102	4092	.005 μF	R-205	4742	100 Ω
C-201	4101	.05 μF	R-206	4743	100 Ω
C-202	4102	.05 μF	R-207	4744	100 Ω
C-203	4103	.05 μF	R-208	4745	100 Ω
C-204	4104	.05 μF	R-209	4746	100 Ω
C-205	4105	.05 μF	R-210	4747	100 Ω
C-206	4106	.05 μF	R-211	4748	100 Ω
C-207	4107	.05 μF	R-212	4749	100 Ω
C-208	4108	.05 μF	R-213	4750	100 Ω
C-209	4109	.05 μF	R-214	4751	100 Ω
C-210	4110	.05 μF	R-215	4752	100 Ω
C-211	4111	.05 μF	R-216	4753	100 Ω
C-212	4112	.05 μF	R-217	4754	100 Ω
C-213	4113	.05 μF	R-218	4755	100 Ω
C-214	4114	.05 μF	R-219	4756	100 Ω
C-215	4115	.05 μF	R-220	4757	100 Ω
C-216	4116	.05 μF	R-221	4758	100 Ω
C-217	4117	.05 μF	R-222	4759	100 Ω
C-218	4118	.05 μF	R-223	4760	100 Ω
C-219	4119	.05 μF	R-224	4761	100 Ω
C-220	4120	.05 μF	R-225	4762	100 Ω
C-221	4121	.05 μF	R-226	4763	100 Ω
C-222	4122	.05 μF	R-227	4764	100 Ω
C-223	4123	.05 μF	R-228	4765	100 Ω
C-224	4124	.05 μF	R-229	4766	100 Ω
C-225	4125	.05 μF	R-230	4767	100 Ω
C-226	4126	.05 μF	R-231	4768	100 Ω
C-227	4127	.05 μF	R-232	4769	100 Ω
C-228	4128	.05 μF	R-233	4770	100 Ω
C-229	4129	.05 μF	R-234	4771	100 Ω
C-230	4130	.05 μF	R-235	4772	100 Ω
C-231	4131	.05 μF	R-236	4773	100 Ω
C-232	4132	.05 μF	R-237	4774	100 Ω
C-233	4133	.05 μF	R-238	4775	100 Ω
C-234	4134	.05 μF	R-239	4776	100 Ω
C-235	4135	.05 μF	R-240	4777	100 Ω
C-236	4136	.05 μF	R-241	4778	100 Ω
C-237	4137	.05 μF	R-242	4779	100 Ω
C-238	4138	.05 μF	R-243	4780	100 Ω
C-239	4139	.05 μF	R-244	4781	100 Ω
C-240	4140	.05 μF	R-245	4782	100 Ω
C-241	4141	.05 μF	R-246	4783	100 Ω
C-242	4142	.05 μF	R-247	4784	100 Ω
C-243	4143	.05 μF	R-248	4785	100 Ω
C-244	4144	.05 μF	R-249	4786	100 Ω
C-245	4145	.05 μF	R-250	4787	100 Ω
C-246	4146	.05 μF	R-251	4788	100 Ω
C-247	4147	.05 μF	R-252	4789	100 Ω
C-248	4148	.05 μF	R-253	4790	100 Ω
C-249	4149	.05 μF	R-254	4791	100 Ω
C-250	4150	.05 μF	R-255	4792	100 Ω
C-251	4151	.05 μF	R-256	4793	100 Ω
C-252	4152	.05 μF	R-257	4794	100 Ω
C-253	4153	.05 μF	R-258	4795	100 Ω
C-254	4154	.05 μF	R-259	4796	100 Ω
C-255	4155	.05 μF	R-260	4797	100 Ω
C-256	4156	.05 μF	R-261	4798	100 Ω
C-257	4157	.05 μF	R-262	4799	100 Ω
C-258	4158	.05 μF	R-263	4800	100 Ω
C-259	4159	.05 μF	R-264	4801	100 Ω
C-260	4160	.05 μF	R-265	4802	100 Ω
C-261	4161	.05 μF	R-266	4803	100 Ω
C-262	4162	.05 μF	R-267	4804	100 Ω
C-263	4163	.05 μF	R-268	4805	100 Ω
C-264	4164	.05 μF	R-269	4806	100 Ω
C-265	4165	.05 μF	R-270	4807	100 Ω
C-266	4166	.05 μF	R-271	4808	100 Ω
C-267	4167	.05 μF	R-272	4809	100 Ω
C-268	4168	.05 μF	R-273	4810	100 Ω
C-269	4169	.05 μF	R-274	4811	100 Ω
C-270	4170	.05 μF	R-275	4812	100 Ω
C-271	4171	.05 μF	R-276	4813	100 Ω
C-272	4172	.05 μF	R-277	4814	100 Ω
C-273	4173	.05 μF	R-278	4815	100 Ω
C-274	4174	.05 μF	R-279	4816	100 Ω
C-275	4175	.05 μF	R-280	4817	100 Ω
C-276	4176	.05 μF	R-281	4818	100 Ω
C-277	4177	.05 μF	R-282	4819	100 Ω
C-278	4178	.05 μF	R-283	4820	100 Ω
C-279	4179	.05 μF	R-284	4821	100 Ω
C-280	4180	.05 μF	R-285	4822	100 Ω
C-281	4181	.05 μF	R-286	4823	100 Ω
C-282	4182	.05 μF	R-287	4824	100 Ω
C-283	4183	.05 μF	R-288	4825	100 Ω
C-284	4184	.05 μF	R-289	4826	100 Ω
C-285	4185	.05 μF	R-290	4827	100 Ω
C-286	4186	.05 μF	R-291	4828	100 Ω
C-287	4187	.05 μF	R-292	4829	100 Ω
C-288	4188	.05 μF	R-293	4830	100 Ω
C-289	4189	.05 μF	R-294	4831	100 Ω
C-290	4190	.05 μF	R-295	4832	100 Ω
C-291	4191	.05 μF	R-296	4833	100 Ω
C-292	4192	.05 μF	R-297	4834	100 Ω
C-293	4193	.05 μF	R-298	4835	100 Ω
C-294	4194	.05 μF	R-299	4836	100 Ω
C-295	4195	.05 μF	R-300	4837	100 Ω
C-296	4196	.05 μF	R-301	4838	100 Ω
C-297	4197	.05 μF	R-302	4839	100 Ω
C-298	4198	.05 μF	R-303	4840	100 Ω
C-299	4199	.05 μF	R-304	4841	100 Ω
C-300	4200	.05 μF	R-305	4842	100 Ω
C-301	4201	.05 μF	R-306	4843	100 Ω
C-302	4202	.05 μF	R-307	4844	100 Ω
C-303	4203	.05 μF	R-308	4845	100 Ω
C-304	4204	.05 μF	R-309	4846	100 Ω
C-305	4205	.05 μF	R-310	4847	100 Ω
C-306	4206	.05 μF	R-311	4848	100 Ω
C-307	4207	.05 μF	R-312	4849	100 Ω
C-308	4208	.05 μF	R-313	4850	100 Ω
C-309	4209	.05 μF	R-314	4851	100 Ω
C-310	4210	.05 μF	R-315	4852	100 Ω
C-311	4211	.05 μF	R-316	4853	100 Ω
C-312	4212	.05 μF	R-317	4854	100 Ω
C-313	4213	.05 μF	R-318	4855	100 Ω
C-314	4214	.05 μF	R-319	4856	100 Ω
C-315	4215	.05 μF	R-320	4857	100 Ω
C-316	4216	.05 μF	R-321	4858	100 Ω
C-317	4217	.05 μF	R-322	4859	100 Ω
C-318	4218	.05 μF	R-323	4860	100 Ω
C-319	4219	.05 μF	R-324	4861	100 Ω
C-320	4220	.05 μF	R-325	4862	100 Ω
C-321	4221	.05 μF	R-326	4863	100 Ω
C-322	4222	.05 μF	R-327	4864	100 Ω
C-323	4223	.05 μF	R-328	4865	100 Ω
C-324	4224	.05 μF	R-329	4866	100 Ω
C-325	4225	.05 μF	R-330	4867	100 Ω
C-326	4226	.05 μF	R-331	4868	100 Ω
C-327	4227	.05 μF	R-332	4869	100 Ω
C-328	4228	.05 μF	R-333	4870	100 Ω
C-329	4229	.05 μF	R-334	4871	100 Ω
C-330	4230	.05 μF	R-335	4872	100 Ω
C-331	4231	.05 μF	R-336	4873	100 Ω
C-332	4232	.05 μF	R-337	4874	100 Ω
C-333	4233	.05 μF	R-338	4875	100 Ω
C-334	4234	.05 μF	R-339	4876	100 Ω
C-335	4235	.05 μF	R-340	4877	100 Ω
C-336	4236	.05 μF	R-341	4878	100 Ω
C-337	4237	.05 μF	R-342	4879	100 Ω
C-338	4238	.05 μF	R-343	4880	100 Ω
C-339	4239	.05 μF	R-344	4881	100 Ω
C-340	4240	.05 μF	R-345	4882	100 Ω
C-341	4241	.05 μF	R-346	4883	100 Ω
C-342	4242	.05 μF	R-347	4884	100 Ω
C-343	4243	.05 μF	R-348	4885	100 Ω
C-344	4244	.05 μF	R-349	4886	100 Ω
C-345	4245	.05 μF	R-350	4887	100 Ω
C-346	4246	.05 μF	R-351	4888	100 Ω
C-347	4247	.05 μF	R-352	4889	100 Ω
C-348	4248	.05 μF	R-353	4890	100 Ω
C-349	4249	.05 μF	R-354	4891	100 Ω
C-350	4250	.05 μF	R-355	4892	100 Ω
C-351	4251	.05 μF	R-356	4893	100 Ω
C-352	4252	.05 μF	R-357	4894	100 Ω
C-353	4253	.05 μF	R-358	4895	100 Ω
C-354	4254	.05 μF	R-359	4896	100 Ω
C-355	4255	.05 μF	R-360	4897	100 Ω
C-356	4256	.05 μF	R-361	4898	100 Ω
C-357	4257	.05 μF	R-362	4899	100 Ω
C-358	4258	.05 μF	R-363	4900	100 Ω
C-359	4259	.05 μF	R-364	4901	100 Ω
C-360	4260	.05 μF	R-365	4902	100 Ω
C-361	4261	.05 μF	R-366	4903	100 Ω
C-362	4262	.05 μF	R-367	4904	100 Ω
C-363	4263	.05 μF	R-368	4905	100 Ω
C-364	4264	.05 μF	R-369	4906	100 Ω
C-365	4265	.05 μF	R-370	4907	100 Ω
C-366	4266	.05 μF	R-371	4908	100 Ω
C-367	4267	.05 μF	R-372	4909	100 Ω
C-368	4268	.05 μF	R-373	4910	100 Ω
C-369	4269	.05 μF	R-374	4911	100 Ω
C-370	4270	.05 μF	R-375	4912	100 Ω
C-371	4271	.05 μF	R-376	4913	100 Ω
C-372	4272	.05 μF	R-377	4914	100 Ω
C-373	4273	.05 μF	R-378	4915	100 Ω
C-374	4274	.05 μF	R-379	4916	100 Ω
C-375	4275	.05 μF	R-380	4917	100 Ω
C-376	4276	.05 μF	R-381	4918	100 Ω
C-377	4277	.05 μF	R-382	4919	100 Ω
C-378	4278	.05 μF	R-383	4920	100 Ω
C-379	4279	.05 μF	R-384	4921	100 Ω
C-380	4280	.05 μF	R-385	4922	100 Ω
C-381	4281	.05 μF	R-386	4923	100 Ω
C-382	4282	.05 μF	R-387	4924	100 Ω
C-383	4283	.05 μF	R-388	4925	100 Ω
C-384	4284	.05 μF	R-389	4926	100 Ω
C-385	4285	.05 μF	R-390	4927	100 Ω
C-386	4286	.05 μF	R-391	4928	100 Ω
C-387	4287	.05 μF	R-392	4929	100 Ω
C-388	4288	.05 μF	R-393	4930	100 Ω
C-389	4289	.05 μF	R-394	4931	100 Ω
C-390	4290	.05 μF	R-395	4932	100 Ω
C-391	4291	.05 μF	R-396	4933	100 Ω
C-392	4292	.05 μF	R-397	4934	100 Ω
C-393	4293	.05 μF	R-398	4935	100 Ω
C-394	4294	.05 μF	R-399	4936	100 Ω
C-395	4295	.05 μF	R-400	4937	100 Ω
C-396	4296	.05 μF	R-401	4938	100 Ω
C-397	4297	.05 μF	R-402	4939	100 Ω
C-398	4298	.05 μF	R-403	4940	100 Ω
C-399	4299	.05 μF	R-404	4941	100 Ω
C-400	4300	.05 μF	R-405	4942	100 Ω
C-401	4301	.05 μF	R-406	4943	100 Ω

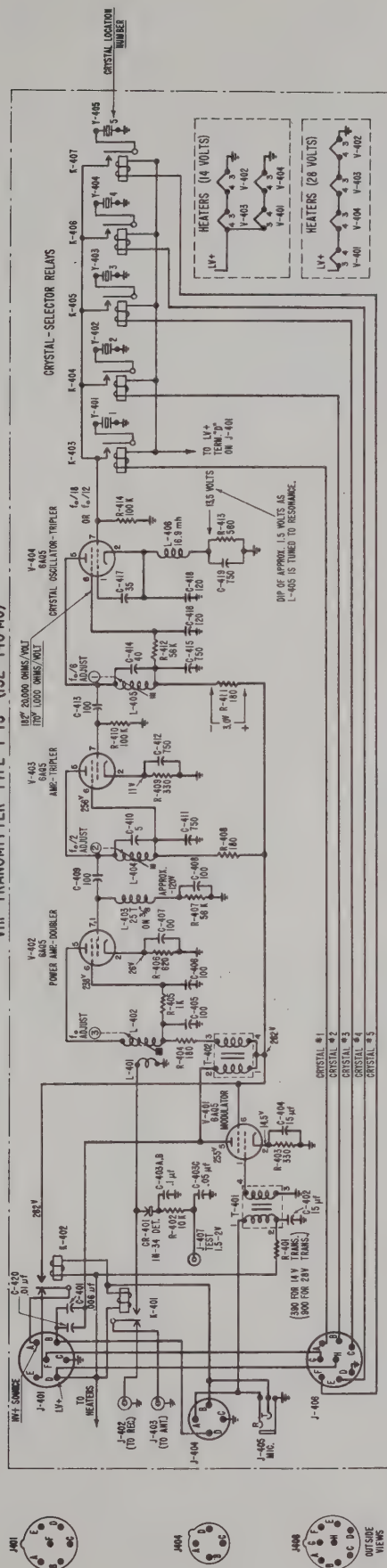


1. CONNECTIONS ARE SHOWN TO WIRED SIDE OF RECEPTECS.
2. CAPACITOR VALUES ARE IN MICROHOMPHRAGS (uWV) UNLESS OTHERWISE NOTED
3. RESISTOR VALUES ARE IN OHMS MULTIPLES $K=1,000$ $M=100,000$
4. DIMENSION VALUES ARE IN DIMENSIONS (INCHES) UNLESS OTHERWISE NOTED
5. ALL RELAYS ARE SHOWN OPERATED FOR KEYED RELAYS (2-200 AND 4-2307) THIS IS THE STANDARD POSITION.
6. DC VOLTAGE VALUES ARE APPROXIMATE AND ARE BASED ON THE FOLLOWING CONDITIONS:
 - (a) POWER SUPPLY VOLTAGE IS ASSUMED TO BE 250 VOLTS, EXCEPT WHERE A DIFFERENT CONNECTION IS INDICATED
 - (b) LVS AT INPUT TERMINAL OF TYPE D-10A (28V TRANSMITTER)
 - (c) FOR (IN TRANSMITTER), 28 VOLTS (FOR 28V TRANSMITTER)
 - (d) VOLTMETER OHMS-PER-VOLT EITHER 1,000 OR 20,000 EXCEPT WHERE SPECIFICALLY INDICATED
7. FOR WIRING DIAGRAM SEE DRAWING 1584H.
8. FOR ASSEMBLY SEE DRAWING 1584G.

RECORD OF HIGHEST SYMBOL NUMBERS	CATEGORY	NUMBER
	C	2319
	CR	2301
	J	2307
	K	2307
	L	2306
	R	2317
	T	2302
	TY	2302
	V	2304
	W	2304



Figure 25—A.R.C. Type T-11B Transmitter Schematic Diagram



RECORD OF HIGHEST SYMBOL NUMBERS	CATEGORY	NUMBER
	C	420
	CR	401
	J	407
	K	407
	L	406
	R	414
	T	402
	V	404
	Y	405

- NOTES:
1. CONNECTIONS ARE SHOWN TO WIRED SIDE OF RECEPTACLE
 2. CAPACITOR VALUES ARE IN MICROHOMPOUNDS (μ mf) UNLESS OTHERWISE NOTED
 3. RESISTOR VALUES ARE IN OHMS. MULTIPLES: K=1,000; M=1,000,000
 4. INDUCTOR VALUES ARE IN MICROHENRIES (H) UNLESS OTHERWISE NOTED
 5. ALL RELAYS ARE SHOWN INTERLOCKED FOR TESTED RELAYS
 6. DC VOLTAGE VALUES ARE APPROXIMATE AND ARE BASED ON THE NEGATIVE TERMINAL OF VOLTMETER COINTEGRATED TO CHASSIS
 7. LVA AT INPUT TERMINAL OF TYPE P-HA DYNAMATOR (200 VOLTS) FOR (20V TRANSMITTER)
 8. VOLTMETER OHMS-PER-VOLT: EITHER 1000 OR 20,000
 9. FOR WIRING DIAGRAM SEE DRAWING #3232
 10. FOR ASSEMBLY SEE DRAWING #5003

[illegible]

Figure 27—A.R.C. Type T-13 Transmitter Schematic Diagram

[illegible]

NOTES:

1. ALL WIRES MARKED WITH COLOR NOTE ARE #22 SOLID COPPER, WIRE(SPEC. #9275).
2. ALL UNMARKED WIRES ARE #24 TINNED COPPER.
3. THE PLUS END OF THE OR-401 RECTIFIER MUST CLEAR BY 1/4" THE COIL PLATE TO WHICH IT IS ATTACHED.
4. BODIES OF CERAMIC CONDENSERS AND GLOBAL RESISTORS MUST BE AT LEAST 3/16" FROM ASSOCIATED SOLDERING TERMINALS. ENDS OF CERAMIC CONDENSERS MUST CLEAR WIRING AND OTHER COMPONENTS BY AT LEAST 1/16".
5. ALL WIRES MARKED * MUST HAVE AT LEAST 1/8" SLACK.
6. KEEP A MINIATURE SOCKET WIRING PLUG* IN EACH TUBE SOCKET THROUGHOUT WIRING OPERATION.
7. CLEARANCE BETWEEN COILS TO BE .071
8. FOR 28 VOLT TRANSMITTER, PUT IN WIRES MARKED(+++), AND OMIT WIRES MARKED(***).
9. FOR 14 VOLT TRANSMITTER, PUT IN WIRES MARKED(***), AND OMIT WIRES MARKED(+++).
10. FOR SCHEMATIC DIAGRAM SEE DRAWING #15233.

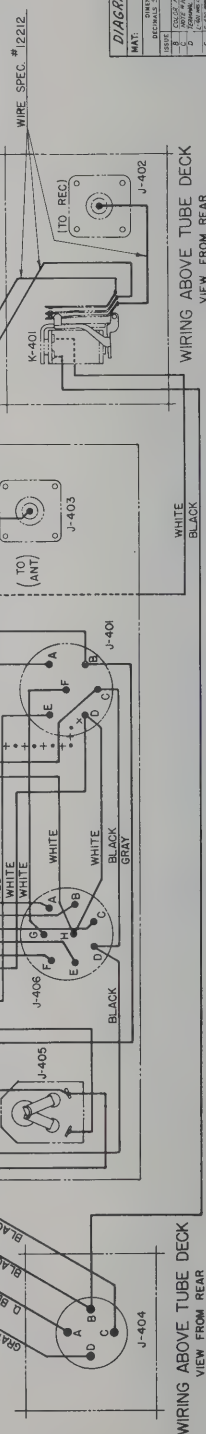
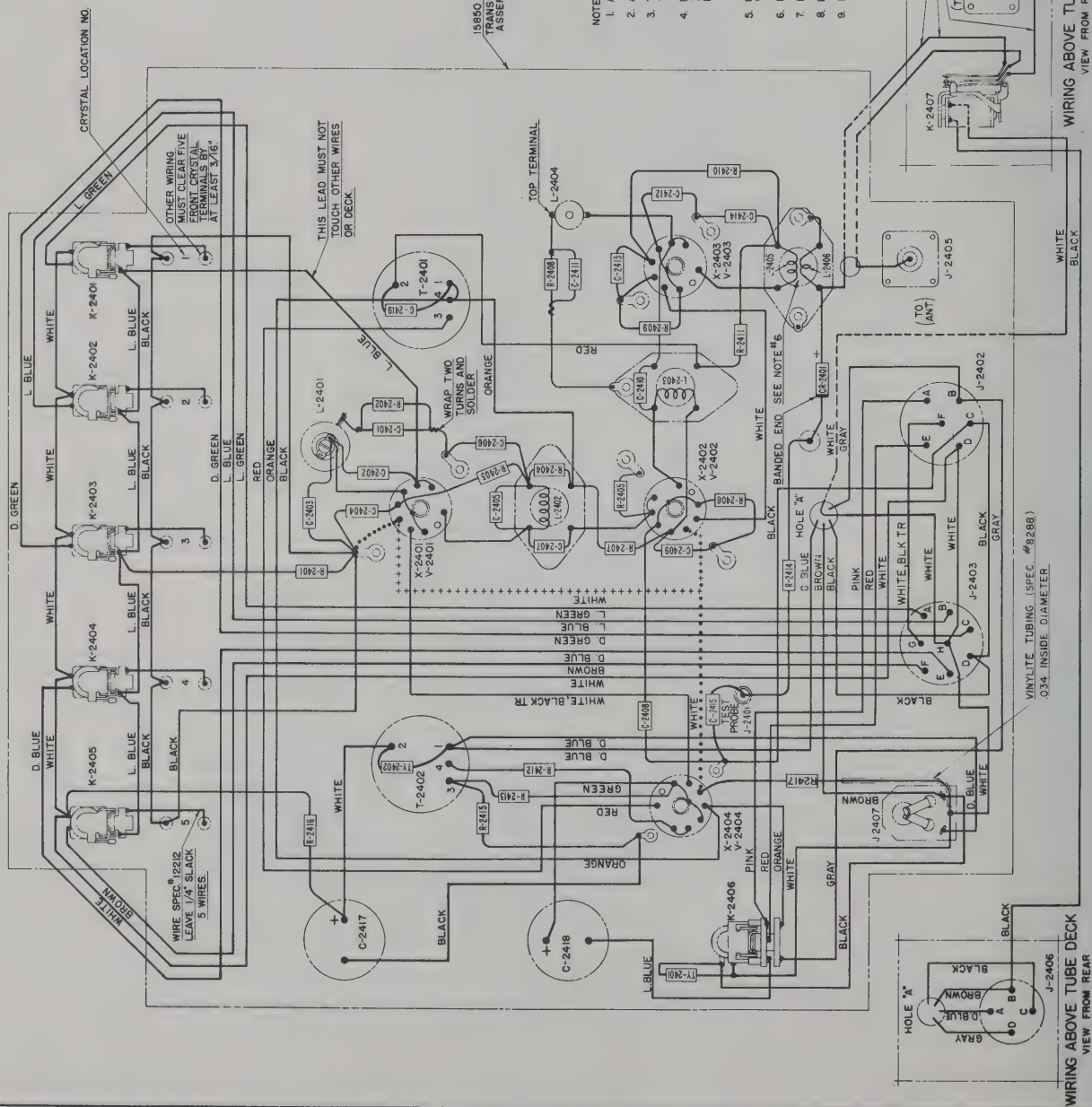


Figure 28—A.R.C. Type T-13 Transmitter Wiring Diagram

SYMBOL IDENTIFICATION TABLE					
MULTIPLIERS FOR RESISTANCE VALUES: K=1000 M=1000,000.					
SYMBOL NO.	DRIVING NO.	DESCRIPTION	SYMBOL NO.	DRIVING NO.	DESCRIPTION
C-2401	8554	2700 μ HF	R-2401	9279	50 OHMS
C-2402	8542	35 μ HF	R-2402	1589	50 OHMS
C-2403	8013	120 μ HF	R-2403	1580	50 OHMS
C-2404	8549	2700 μ HF	R-2404	1581	50 OHMS
C-2405	8542	35 μ HF	R-2405	1582	50 OHMS
C-2406	8554	2700 μ HF	R-2406	1583	50 OHMS
C-2407	4520	100 μ HF	R-2407	1584	50 OHMS
C-2408	8554	2700 μ HF	R-2408	1585	50 OHMS
C-2409	4520	100 μ HF	R-2409	1586	50 OHMS
C-2410	4520	100 μ HF	R-2410	1587	50 OHMS
C-2411	8554	2700 μ HF	R-2411	1588	50 OHMS
C-2412	8535	250 μ HF	R-2412	1589	50 OHMS
C-2413	8535	250 μ HF	R-2413	1590	50 OHMS
C-2414	8535	250 μ HF	R-2414	1591	50 OHMS
C-2415	8535	250 μ HF	R-2415	1592	50 OHMS
C-2416	8535	250 μ HF	R-2416	1593	50 OHMS
C-2417	8535	250 μ HF	R-2417	1594	50 OHMS
C-2418	8535	250 μ HF	R-2418	1595	50 OHMS
C-2419	8535	250 μ HF	R-2419	1596	50 OHMS
C-2420	8535	250 μ HF	R-2420	1597	50 OHMS
C-2421	8535	250 μ HF	R-2421	1598	50 OHMS
C-2422	8535	250 μ HF	R-2422	1599	50 OHMS
C-2423	8535	250 μ HF	R-2423	1600	50 OHMS
C-2424	8535	250 μ HF	R-2424	1601	50 OHMS
C-2425	8535	250 μ HF	R-2425	1602	50 OHMS
C-2426	8535	250 μ HF	R-2426	1603	50 OHMS
C-2427	8535	250 μ HF	R-2427	1604	50 OHMS
C-2428	8535	250 μ HF	R-2428	1605	50 OHMS
C-2429	8535	250 μ HF	R-2429	1606	50 OHMS
C-2430	8535	250 μ HF	R-2430	1607	50 OHMS
C-2431	8535	250 μ HF	R-2431	1608	50 OHMS
C-2432	8535	250 μ HF	R-2432	1609	50 OHMS
C-2433	8535	250 μ HF	R-2433	1610	50 OHMS
C-2434	8535	250 μ HF	R-2434	1611	50 OHMS
C-2435	8535	250 μ HF	R-2435	1612	50 OHMS
C-2436	8535	250 μ HF	R-2436	1613	50 OHMS
C-2437	8535	250 μ HF	R-2437	1614	50 OHMS
C-2438	8535	250 μ HF	R-2438	1615	50 OHMS
C-2439	8535	250 μ HF	R-2439	1616	50 OHMS
C-2440	8535	250 μ HF	R-2440	1617	50 OHMS
C-2441	8535	250 μ HF	R-2441	1618	50 OHMS
C-2442	8535	250 μ HF	R-2442	1619	50 OHMS
C-2443	8535	250 μ HF	R-2443	1620	50 OHMS
C-2444	8535	250 μ HF	R-2444	1621	50 OHMS
C-2445	8535	250 μ HF	R-2445	1622	50 OHMS
C-2446	8535	250 μ HF	R-2446	1623	50 OHMS
C-2447	8535	250 μ HF	R-2447	1624	50 OHMS
C-2448	8535	250 μ HF	R-2448	1625	50 OHMS
C-2449	8535	250 μ HF	R-2449	1626	50 OHMS
C-2450	8535	250 μ HF	R-2450	1627	50 OHMS
C-2451	8535	250 μ HF	R-2451	1628	50 OHMS
C-2452	8535	250 μ HF	R-2452	1629	50 OHMS
C-2453	8535	250 μ HF	R-2453	1630	50 OHMS
C-2454	8535	250 μ HF	R-2454	1631	50 OHMS
C-2455	8535	250 μ HF	R-2455	1632	50 OHMS
C-2456	8535	250 μ HF	R-2456	1633	50 OHMS
C-2457	8535	250 μ HF	R-2457	1634	50 OHMS
C-2458	8535	250 μ HF	R-2458	1635	50 OHMS
C-2459	8535	250 μ HF	R-2459	1636	50 OHMS
C-2460	8535	250 μ HF	R-2460	1637	50 OHMS
C-2461	8535	250 μ HF	R-2461	1638	50 OHMS
C-2462	8535	250 μ HF	R-2462	1639	50 OHMS
C-2463	8535	250 μ HF	R-2463	1640	50 OHMS
C-2464	8535	250 μ HF	R-2464	1641	50 OHMS
C-2465	8535	250 μ HF	R-2465	1642	50 OHMS
C-2466	8535	250 μ HF	R-2466	1643	50 OHMS
C-2467	8535	250 μ HF	R-2467	1644	50 OHMS
C-2468	8535	250 μ HF	R-2468	1645	50 OHMS
C-2469	8535	250 μ HF	R-2469	1646	50 OHMS
C-2470	8535	250 μ HF	R-2470	1647	50 OHMS
C-2471	8535	250 μ HF	R-2471	1648	50 OHMS
C-2472	8535	250 μ HF	R-2472	1649	50 OHMS
C-2473	8535	250 μ HF	R-2473	1650	50 OHMS
C-2474	8535	250 μ HF	R-2474	1651	50 OHMS
C-2475	8535	250 μ HF	R-2475	1652	50 OHMS
C-2476	8535	250 μ HF	R-2476	1653	50 OHMS
C-2477	8535	250 μ HF	R-2477	1654	50 OHMS
C-2478	8535	250 μ HF	R-2478	1655	50 OHMS
C-2479	8535	250 μ HF	R-2479	1656	50 OHMS
C-2480	8535	250 μ HF	R-2480	1657	50 OHMS
C-2481	8535	250 μ HF	R-2481	1658	50 OHMS
C-2482	8535	250 μ HF	R-2482	1659	50 OHMS
C-2483	8535	250 μ HF	R-2483	1660	50 OHMS
C-2484	8535	250 μ HF	R-2484	1661	50 OHMS
C-2485	8535	250 μ HF	R-2485	1662	50 OHMS
C-2486	8535	250 μ HF	R-2486	1663	50 OHMS
C-2487	8535	250 μ HF	R-2487	1664	50 OHMS
C-2488	8535	250 μ HF	R-2488	1665	50 OHMS
C-2489	8535	250 μ HF	R-2489	1666	50 OHMS
C-2490	8535	250 μ HF	R-2490	1667	50 OHMS
C-2491	8535	250 μ HF	R-2491	1668	50 OHMS
C-2492	8535	250 μ HF	R-2492	1669	50 OHMS
C-2493	8535	250 μ HF	R-2493	1670	50 OHMS
C-2494	8535	250 μ HF	R-2494	1671	50 OHMS
C-2495	8535	250 μ HF	R-2495	1672	50 OHMS
C-2496	8535	250 μ HF	R-2496	1673	50 OHMS
C-2497	8535	250 μ HF	R-2497	1674	50 OHMS
C-2498	8535	250 μ HF	R-2498	1675	50 OHMS
C-2499	8535	250 μ HF	R-2499	1676	50 OHMS
C-2500	8535	250 μ HF	R-2500	1677	50 OHMS

- NOTES:
1. ALL WIRES MARKED WITH COLOR NOTE ARE #22 SOLID COPPER, WIRE (SPEC #9275).
 2. ALL UNMARKED WIRES ARE #22 TINNED COPPER.
 3. THE PLUS END OF THE CR-2401 RECTIFIER MUST CLEAR BY 1/4" THE COIL PLATE TO WHICH IT IS ATTACHED.
 4. BODIES OF CERAMIC CONDENSERS AND #204(M) RESISTORS MUST BE AT LEAST 3/16" FROM ASSOCIATED SOLDERING TERMINALS. ENDS OF CERAMIC CONDENSERS MUST CLEAR WIRING AND OTHER COMPONENTS BY AT LEAST 1/16".
 5. KEEP A "MINIATURE SOCKET WIRING PLUG" IN EACH TUBE SOCKET THROUGHOUT WIRING OPERATION.
 6. FOR RF COIL MOUNTING DIMENSIONS SEE ASSEMBLY DRAWING #15850.
 7. FOR 28 VOLT TRANSMITTER, PUT IN WIRES MARKED (+++), AND OMIT WIRES MARKED (ooo).
 8. FOR 14 VOLT TRANSMITTER, PUT IN WIRES MARKED (ooo), AND OMIT WIRES MARKED (+++).
 9. FOR SCHEMATIC DIAGRAM SEE DRAWING #15852.



MAT: DIAGRAM, WIRING T-13A TRANSMITTER 1		SCALE: ~
FINISH	CHANGE	DATE
1	1	1934
2	2	1934
3	3	1934
4	4	1934
5	5	1934
6	6	1934
7	7	1934
8	8	1934
9	9	1934
10	10	1934
11	11	1934
12	12	1934
13	13	1934
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93	93	1934
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95	95	1934
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98	98	1934
99	99	1934
100	100	1934

Figure 30—A.R.C. Type T-13A Transmitter Wiring Diagram

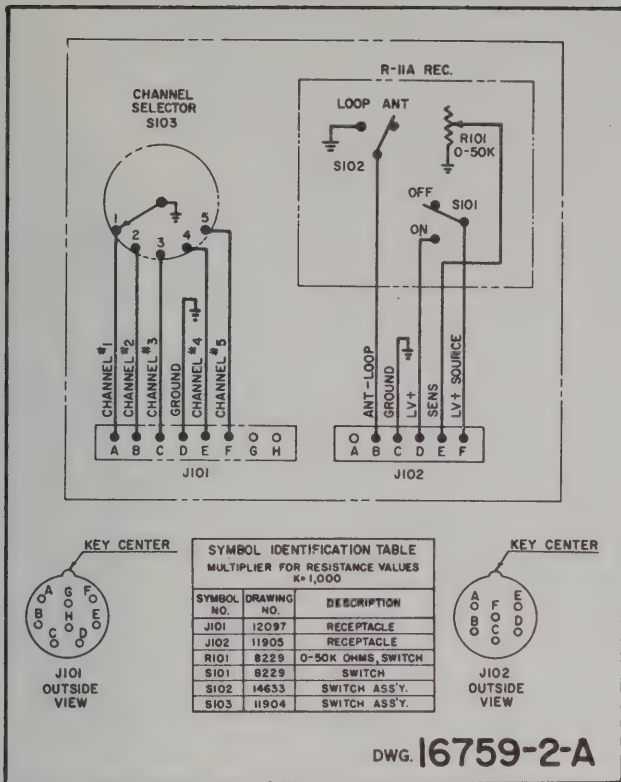


Figure 31—A.R.C. Type C-10A and C-11A Control Unit Schematic Diagram

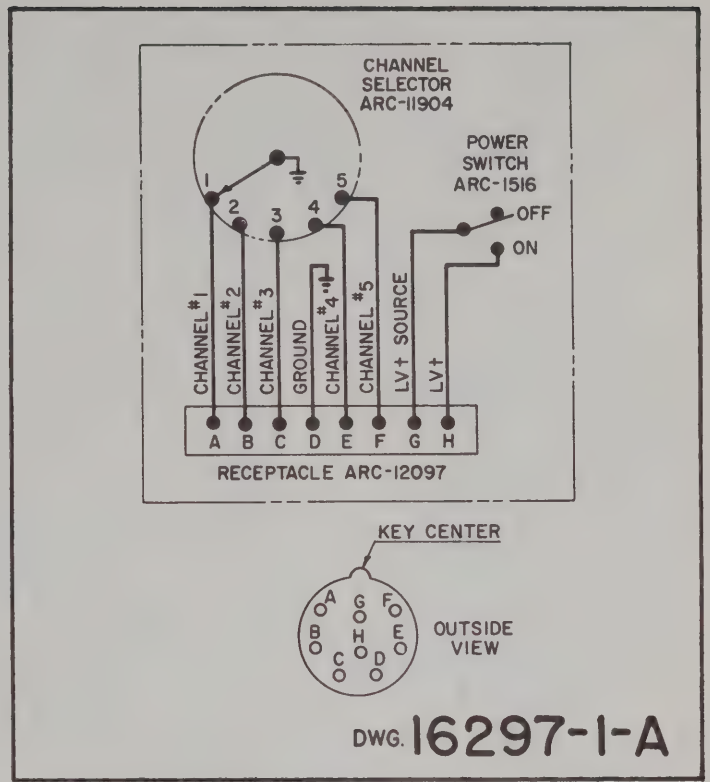


Figure 32—A.R.C. Type C-13 Control Unit Schematic Diagram

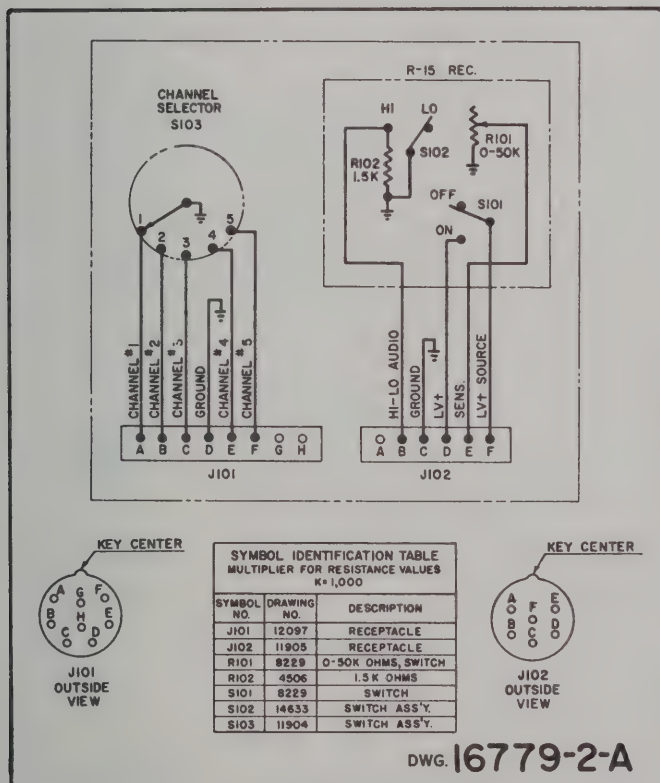


Figure 33—A.R.C. Type C-15 and C-20 Control Unit Schematic Diagram

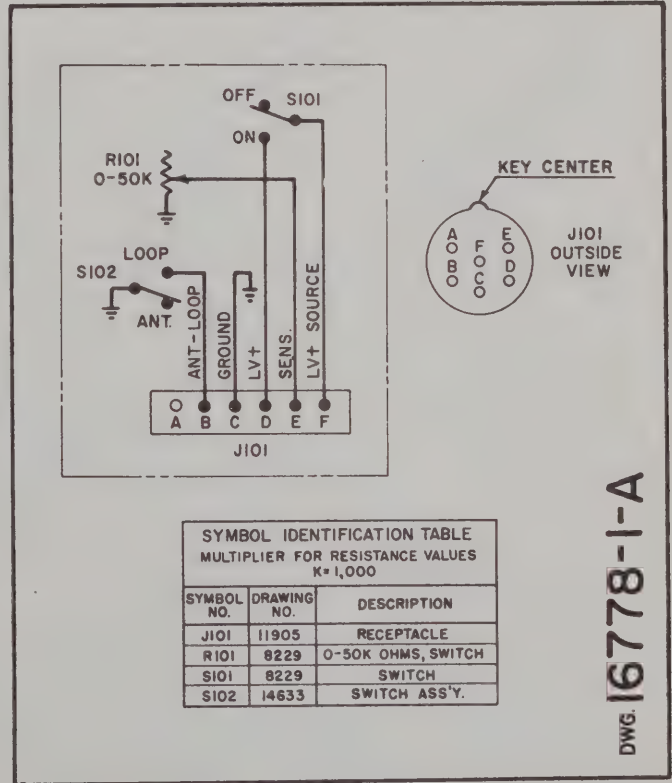


Figure 34—A.R.C. Type C-16 and C-26 Control Unit Schematic Diagram

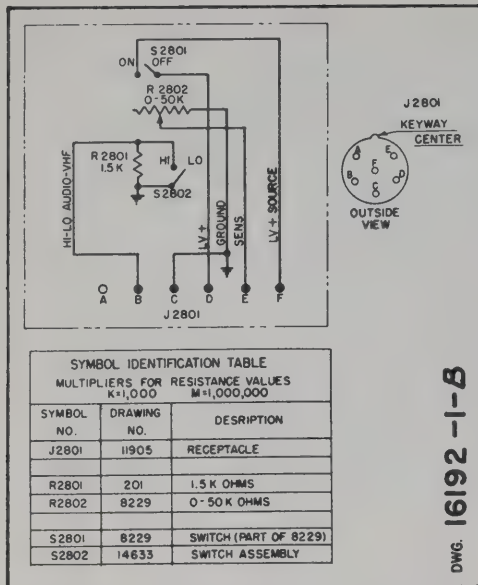


Figure 35—A.R.C. Type C-17 and C-42 Control Unit Schematic Diagram

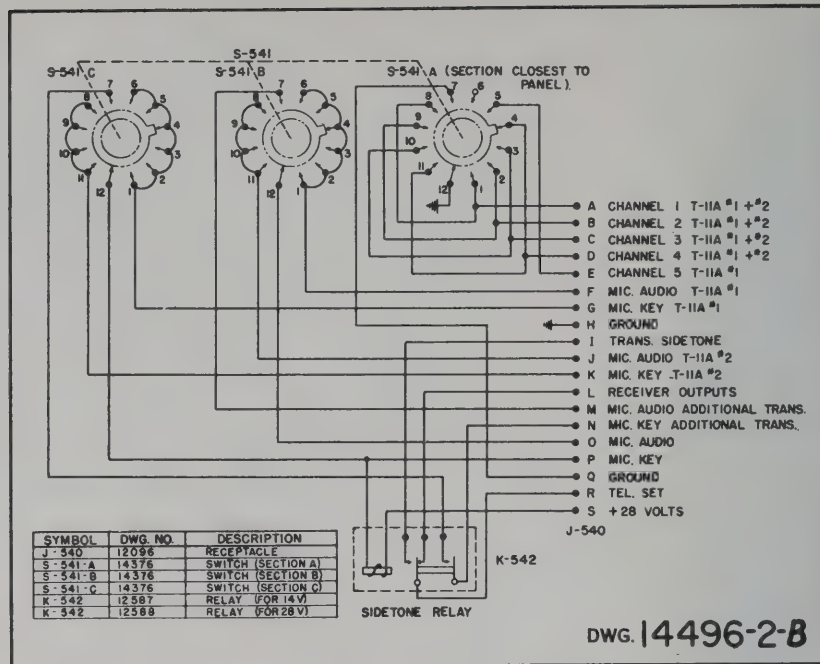


Figure 37—A.R.C. Type C-25 Control Unit Schematic Diagram

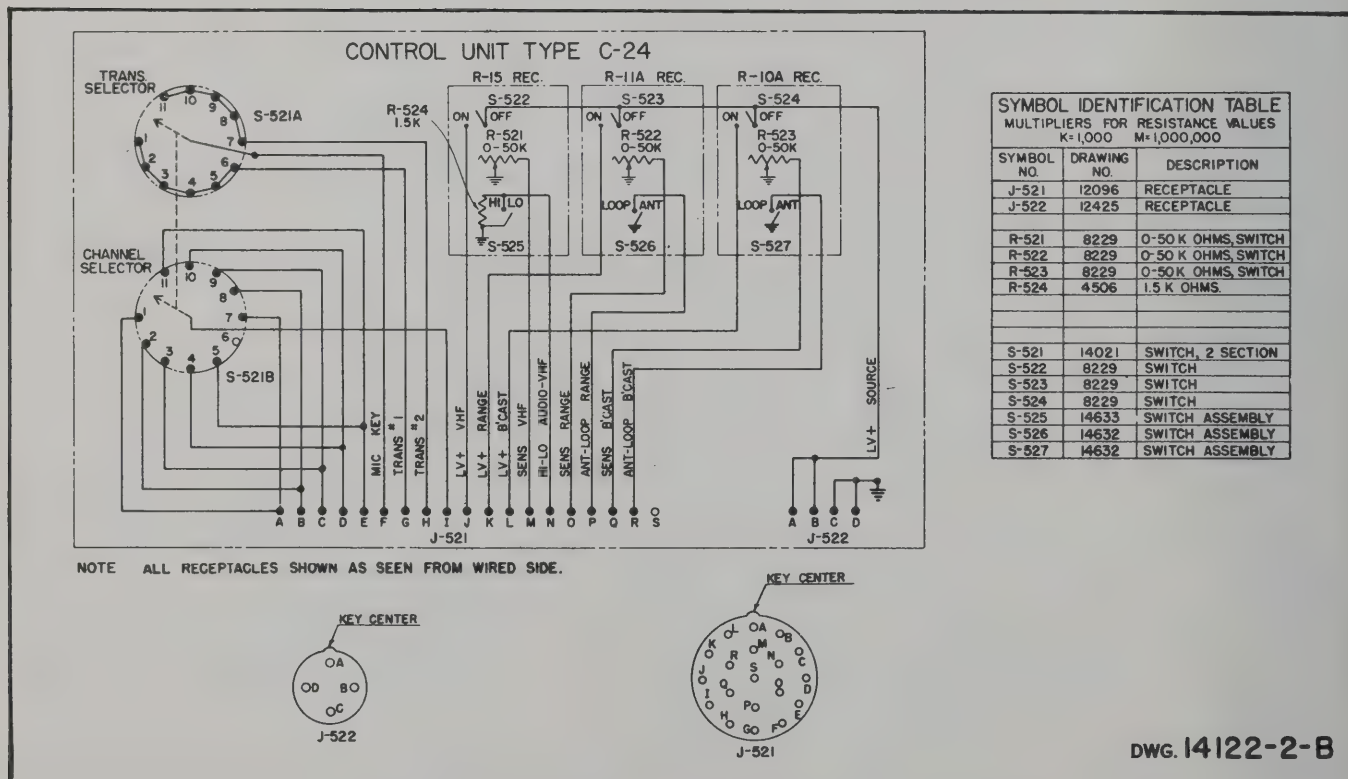


Figure 36—A.R.C. Type C-24 Control Unit Schematic Diagram

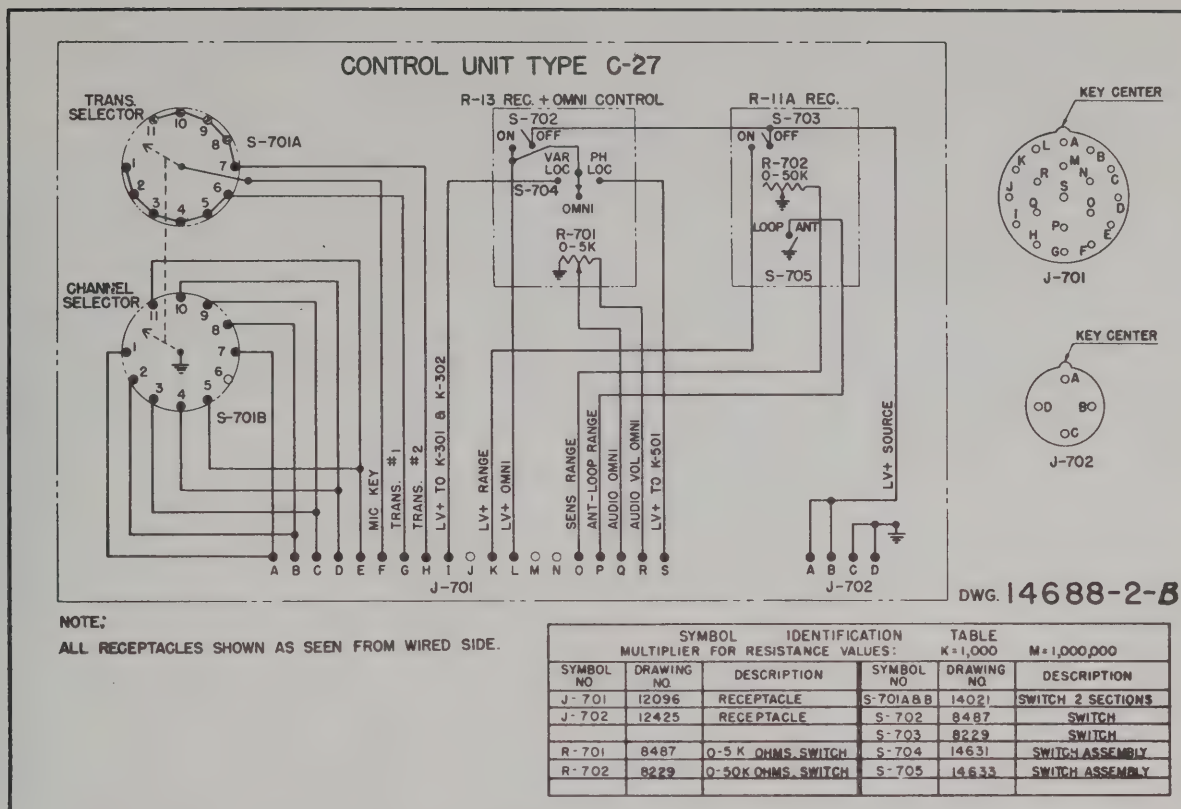


Figure 38—A.R.C. Type C-27 Control Unit Schematic Diagram

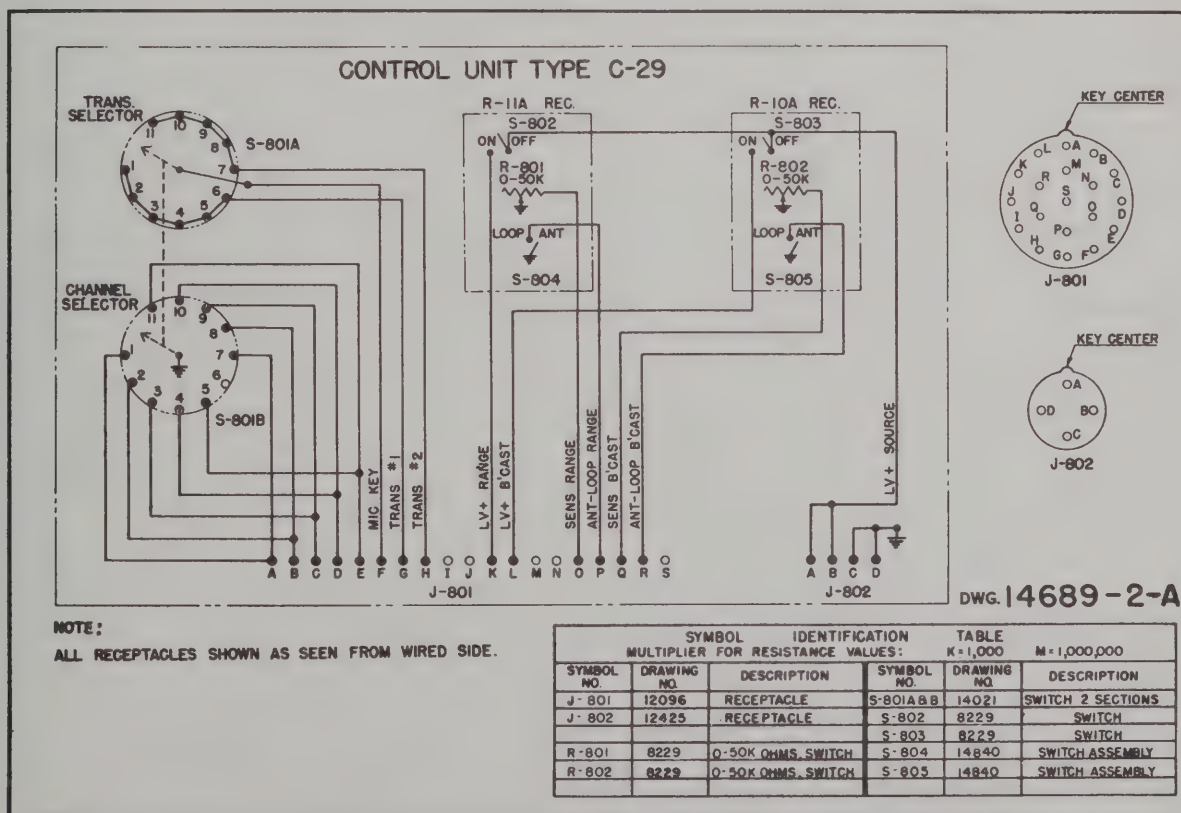
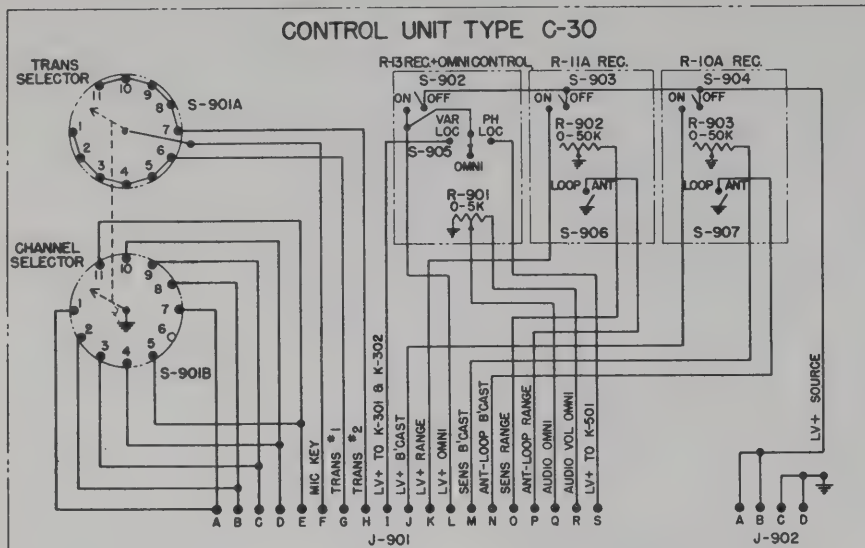


Figure 39—A.R.C. Type C-29 Control Unit Schematic Diagram



NOTE:
ALL RECEPTACLES SHOWN AS SEEN FROM WIRED SIDE.

DWG. 14668-2-B

SYMBOL IDENTIFICATION TABLE		
MULTIPLIERS FOR RESISTANCE VALUES K=1,000 M=1,000,000		
SYMBOL NO.	DRAWING NO.	DESCRIPTION
J-901	12096	RECEPTACLE
J-902	12425	RECEPTACLE
R-901	8487	0-5 K OHMS, SWITCH
R-902	8229	0-50 K OHMS, SWITCH
R-903	8229	0-50K OHMS, SWITCH
S-901 A	14021	SWITCH, 2 SECTION
S-901 B		
S-902	8487	SWITCH
S-903	8229	SWITCH
S-904	8229	SWITCH
S-905	14631	SWITCH ASSEMBLY
S-906	14632	SWITCH ASSEMBLY
S-907	14632	SWITCH ASSEMBLY

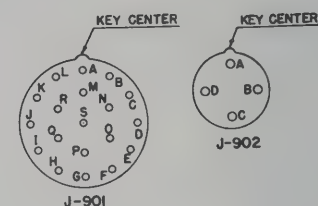
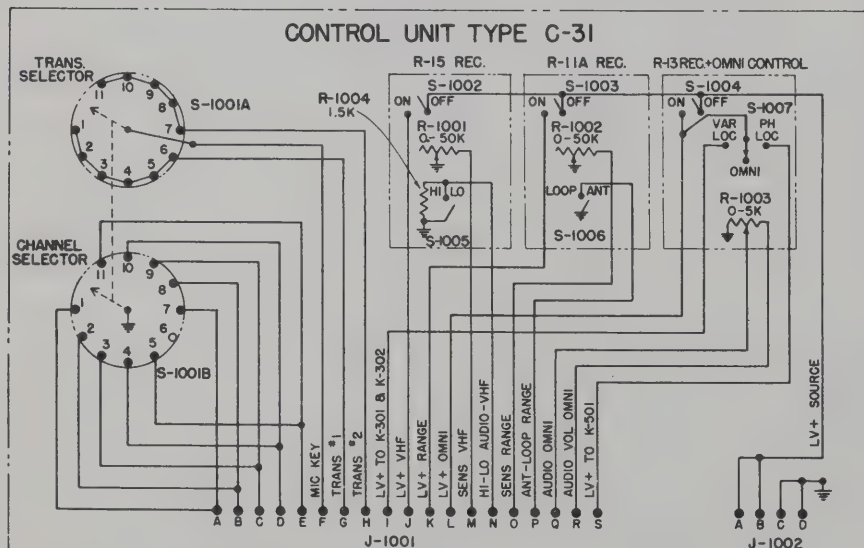


Figure 40—A.R.C. Type C-30 Control Unit Schematic Diagram



NOTE:
ALL RECEPTACLES SHOWN AS SEEN FROM WIRED SIDE.

DWG. 14669-2-B

SYMBOL IDENTIFICATION TABLE		
MULTIPLIERS FOR RESISTANCE VALUES: K=1,000 M=1,000,000		
SYMBOL NO.	DRAWING NO.	DESCRIPTION
J-1001	12096	RECEPTACLE
J-1002	12425	RECEPTACLE
R-1001	8229	0-50K OHMS, SWITCH
R-1002	8229	0-50K OHMS, SWITCH
R-1003	8487	0-5 K OHMS, SWITCH
R-1004	201	1.5 K OHMS
S-1001A	14021	SWITCH, 2 SECTION
S-1001B		
S-1002	8229	SWITCH
S-1003	8229	SWITCH
S-1004	8487	SWITCH
S-1005	14633	SWITCH ASSEMBLY
S-1006	14633	SWITCH ASSEMBLY
S-1007	14631	SWITCH ASSEMBLY

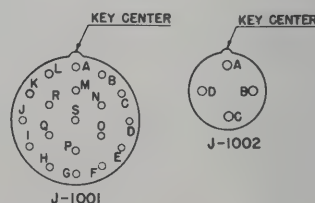


Figure 41—A.R.C. Type C-31 Control Unit Schematic Diagram

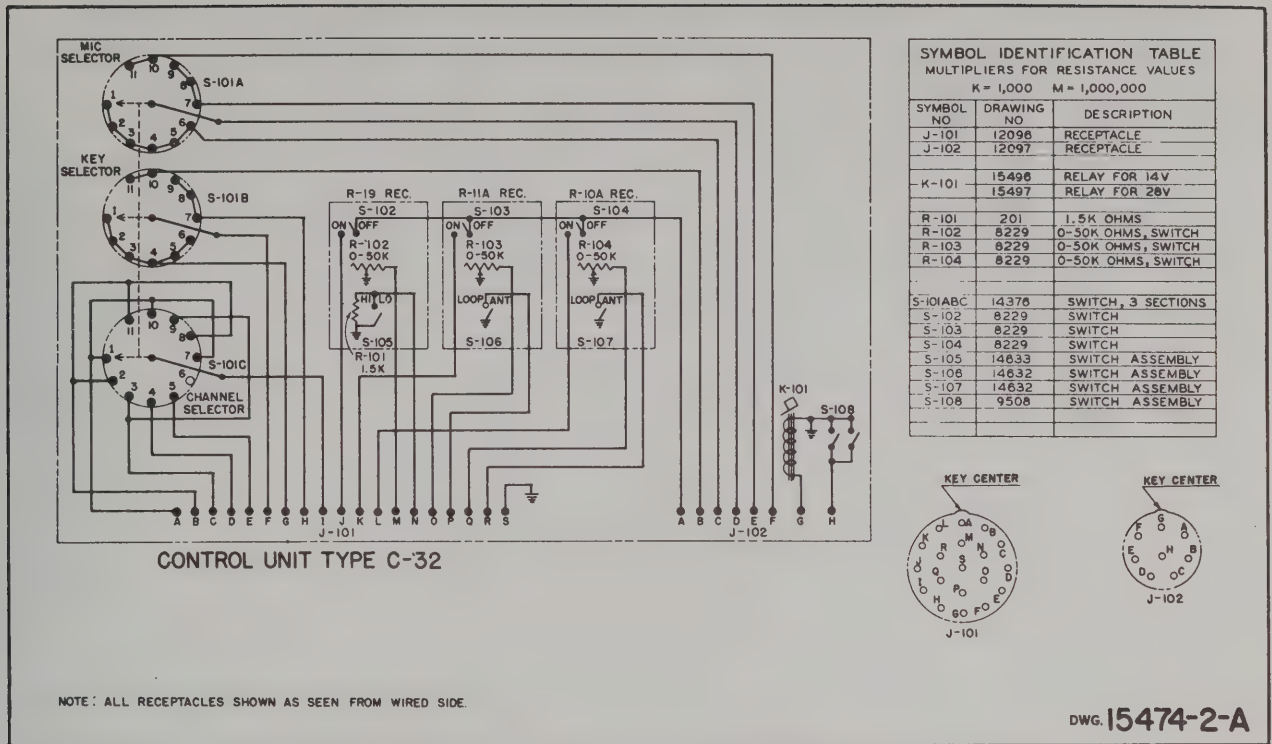


Figure 42—A.R.C. Type C-32 Control Unit Schematic Diagram

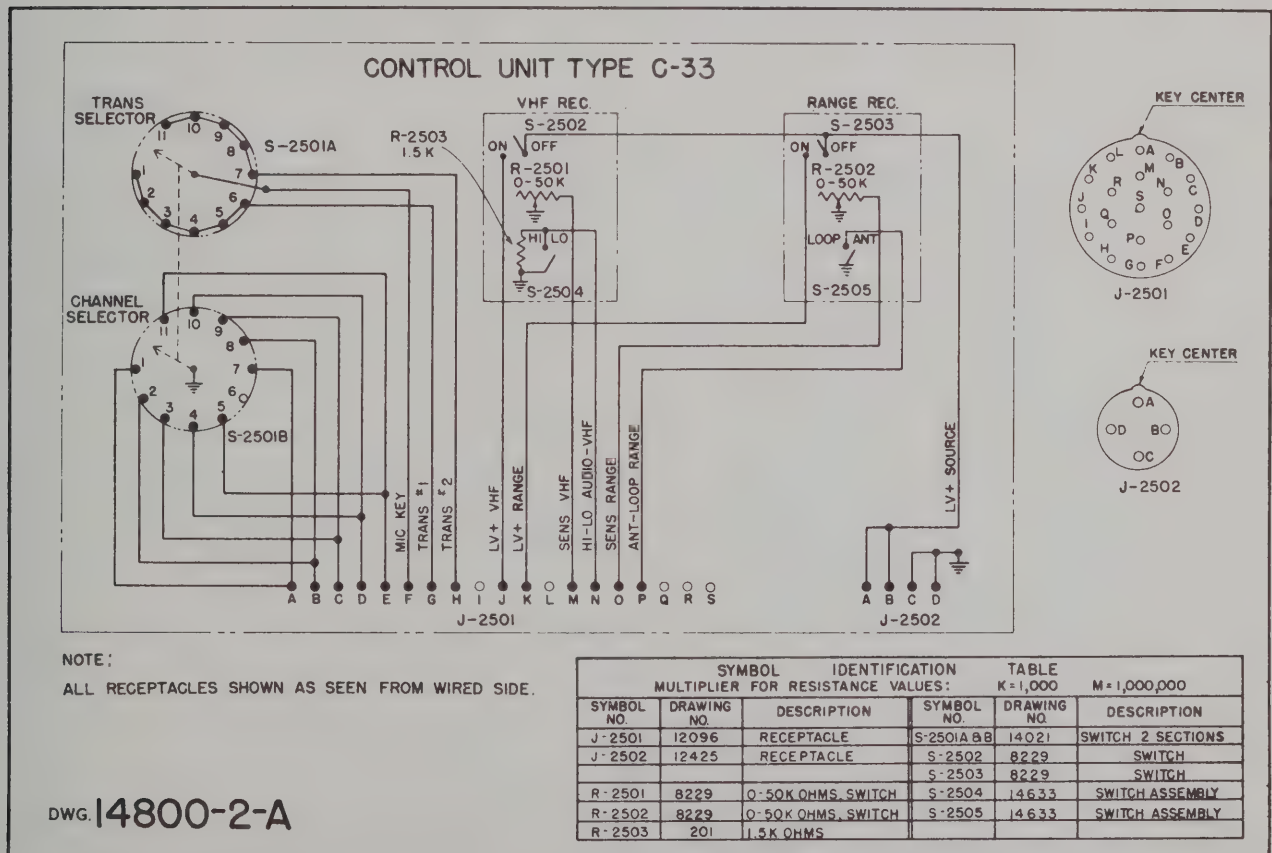


Figure 43—A.R.C. Type C-33 Control Unit Schematic Diagram

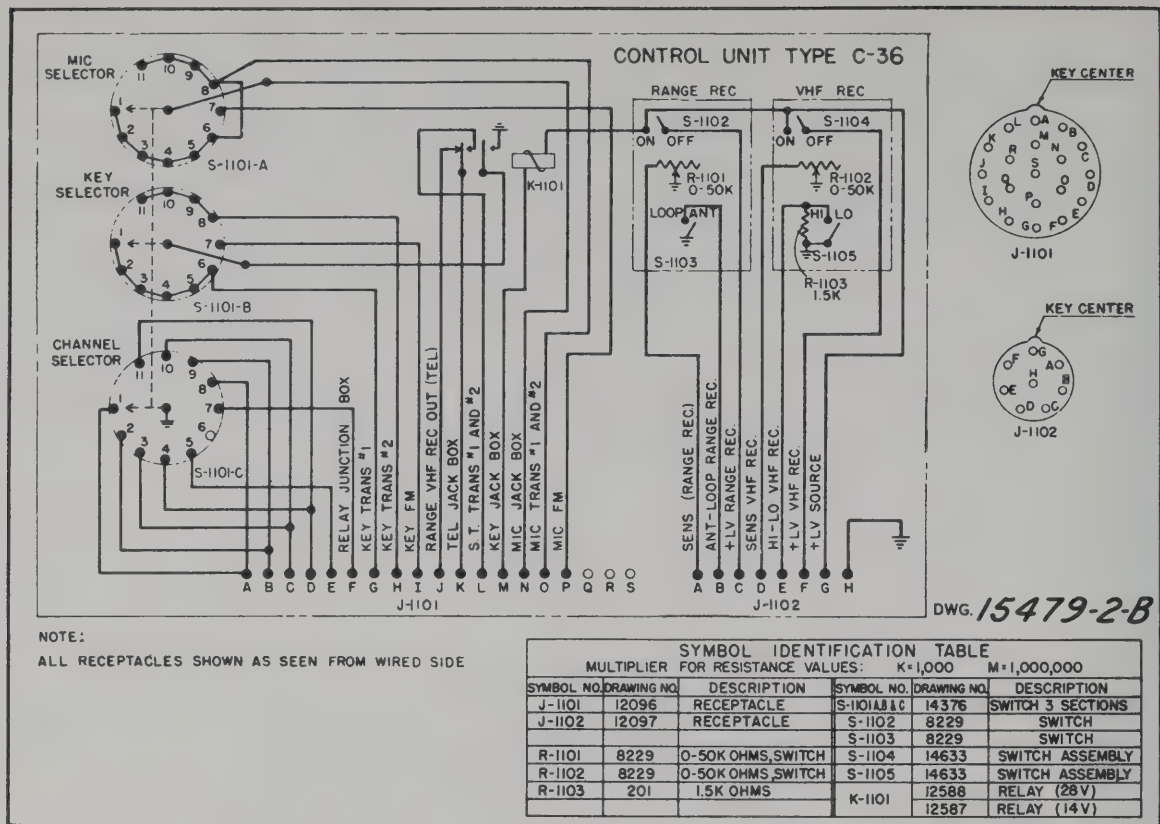


Figure 44—A.R.C. Type C-36 Control Unit Schematic Diagram

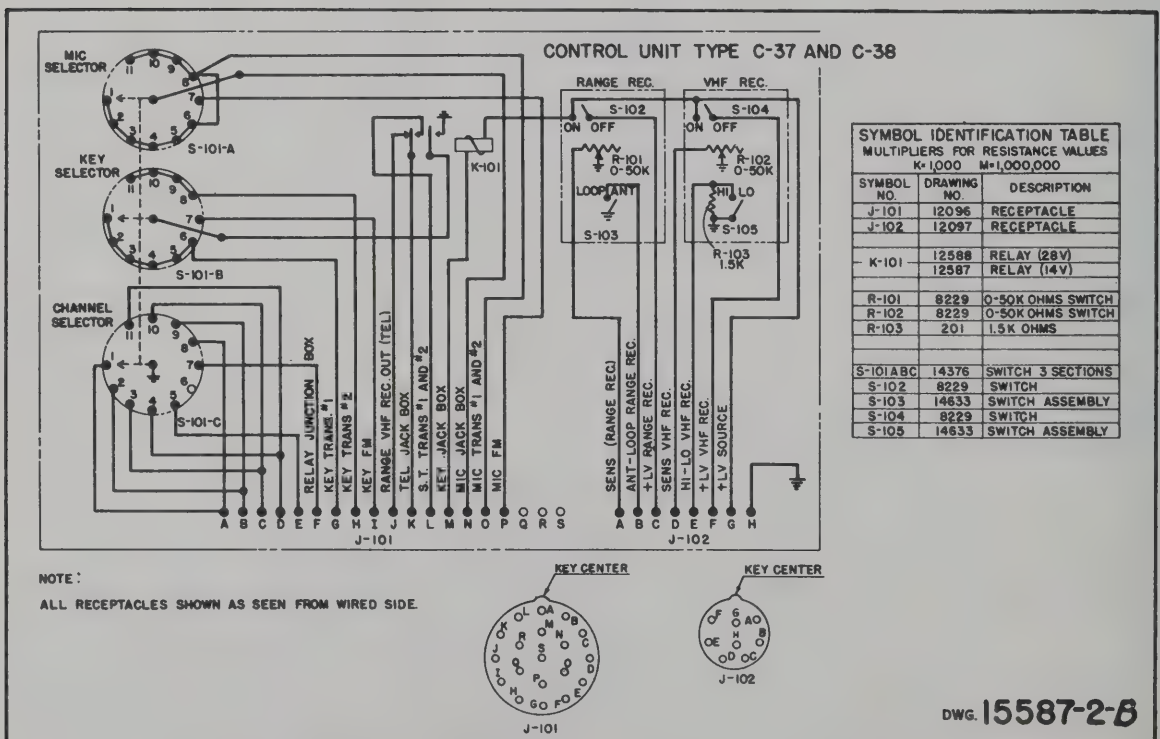


Figure 45—A.R.C. Type C-37 and C-38 Control Unit Schematic Diagram

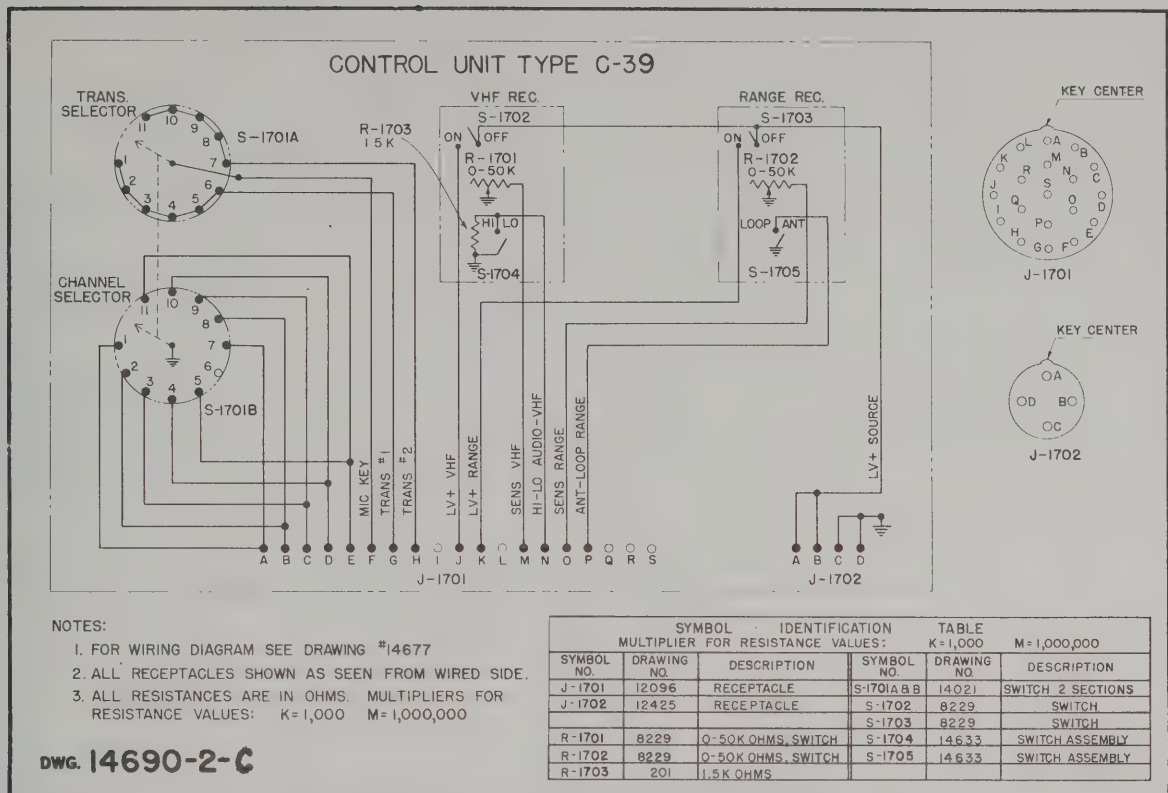


Figure 46—A.R.C. Type C-39 Control Unit Schematic Diagram

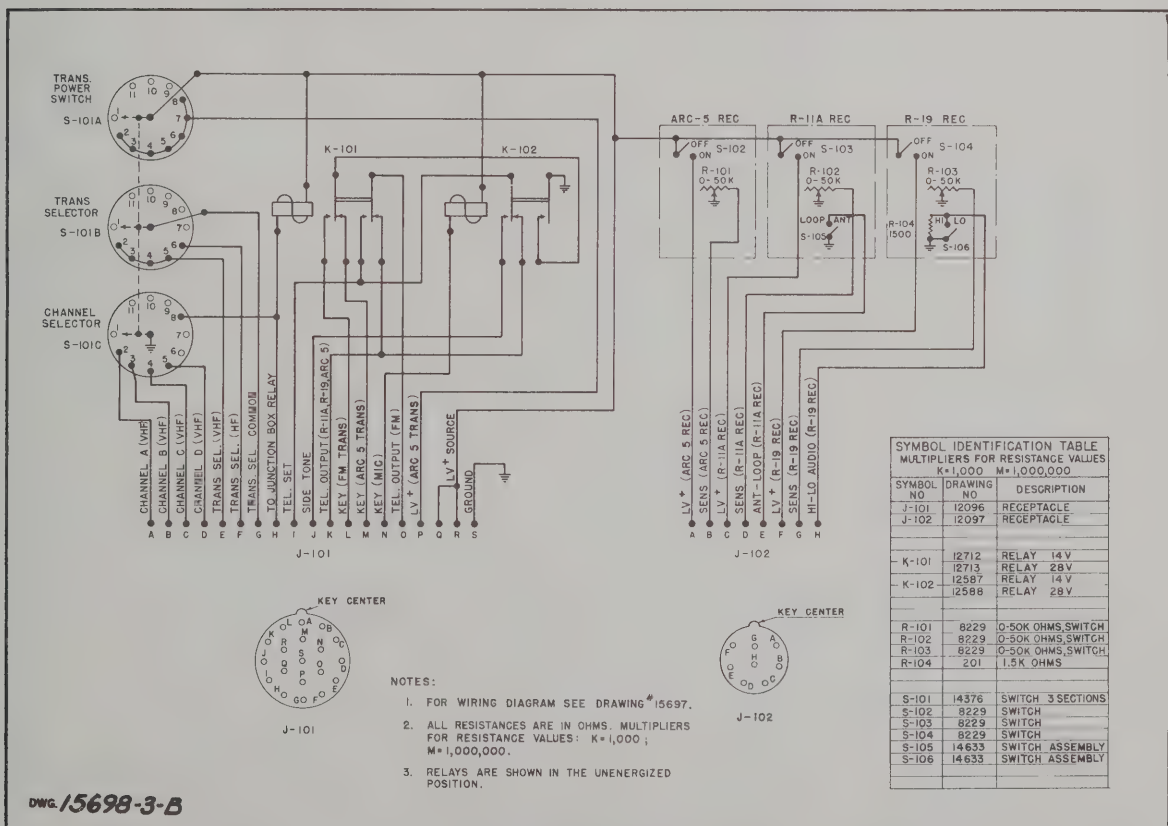


Figure 47—A.R.C. Type C-40 Control Unit Schematic Diagram

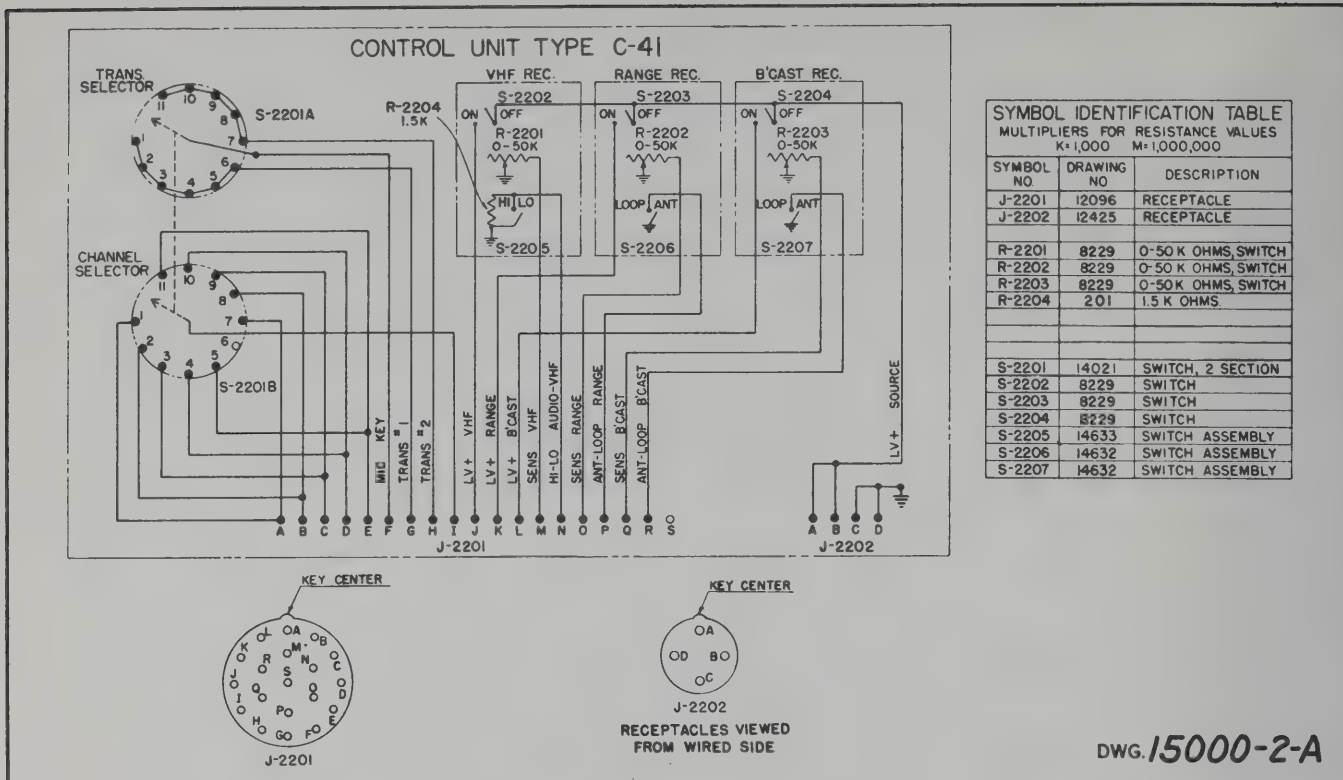


Figure 48—A.R.C. Type C-41 Control Unit Schematic Diagram

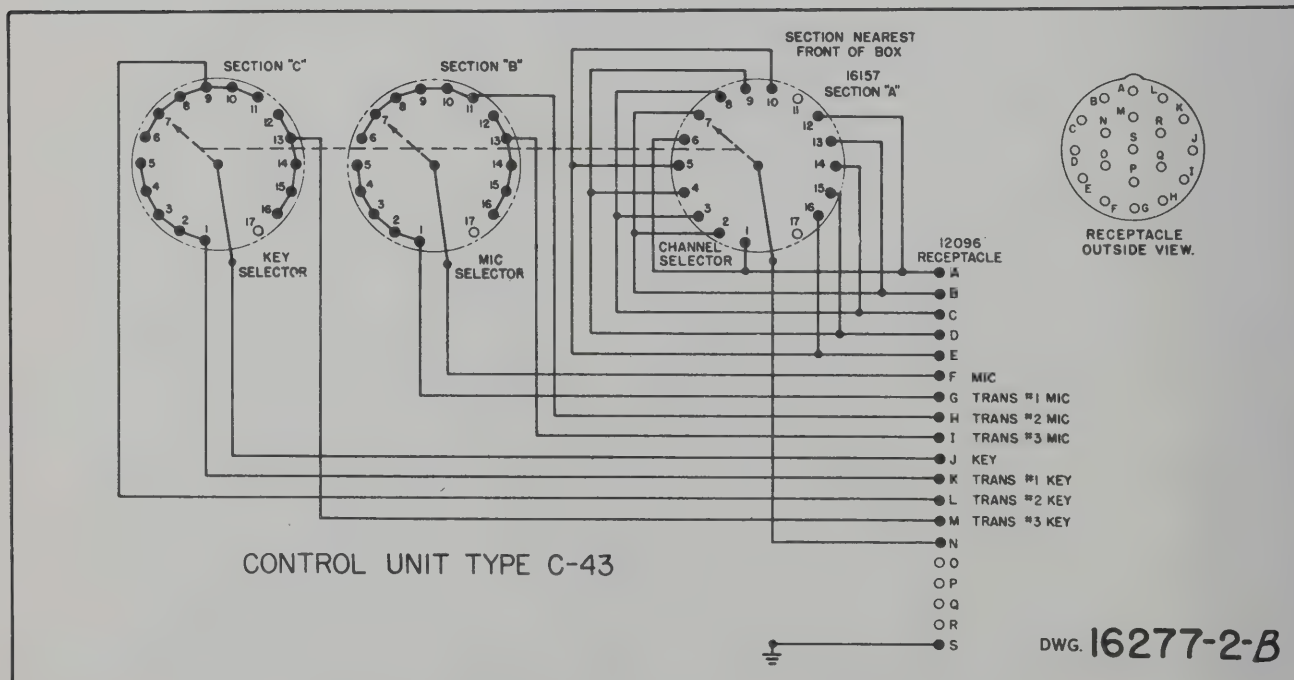


Figure 49—A.R.C. Type C-43 Control Unit Schematic Diagram

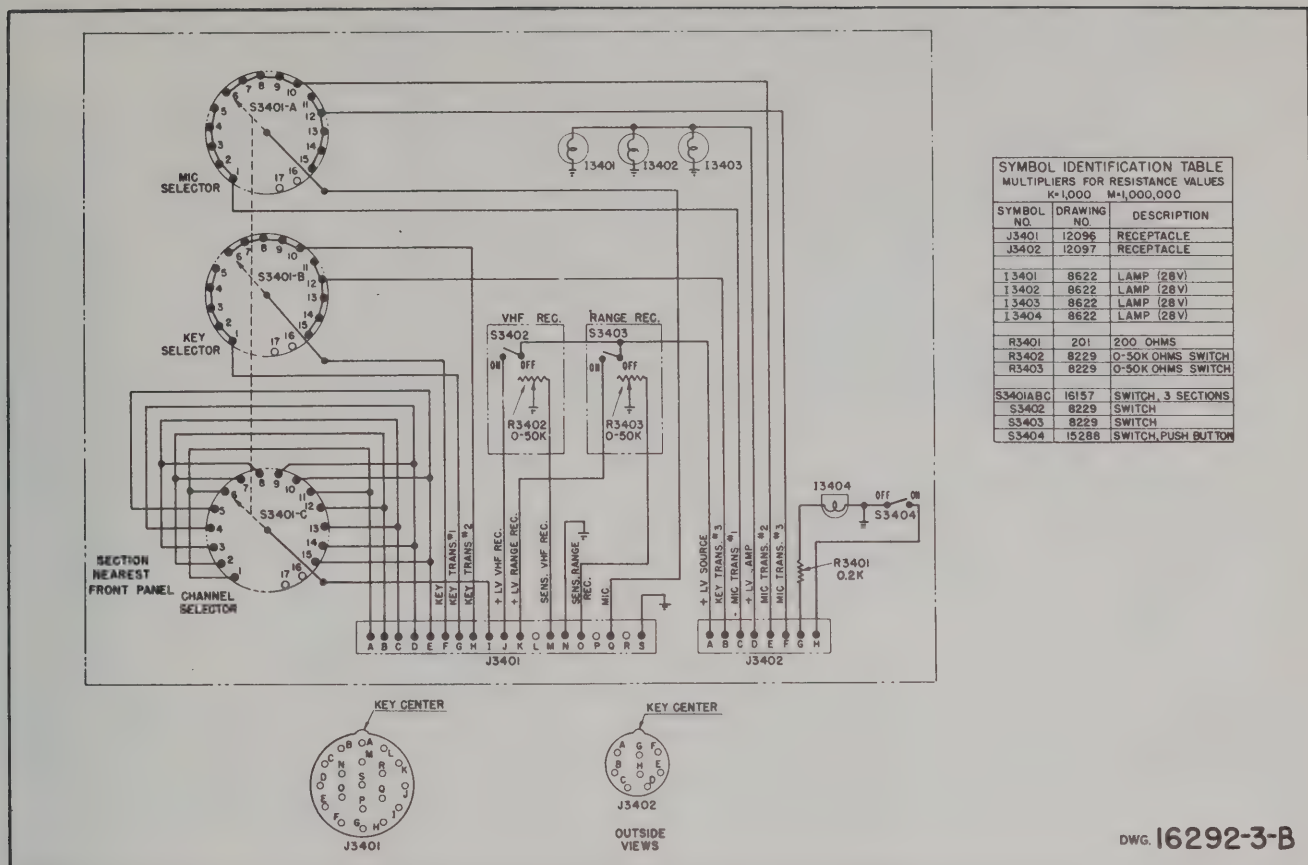


Figure 50—A.R.C. Type C-44 Control Unit Schematic Diagram

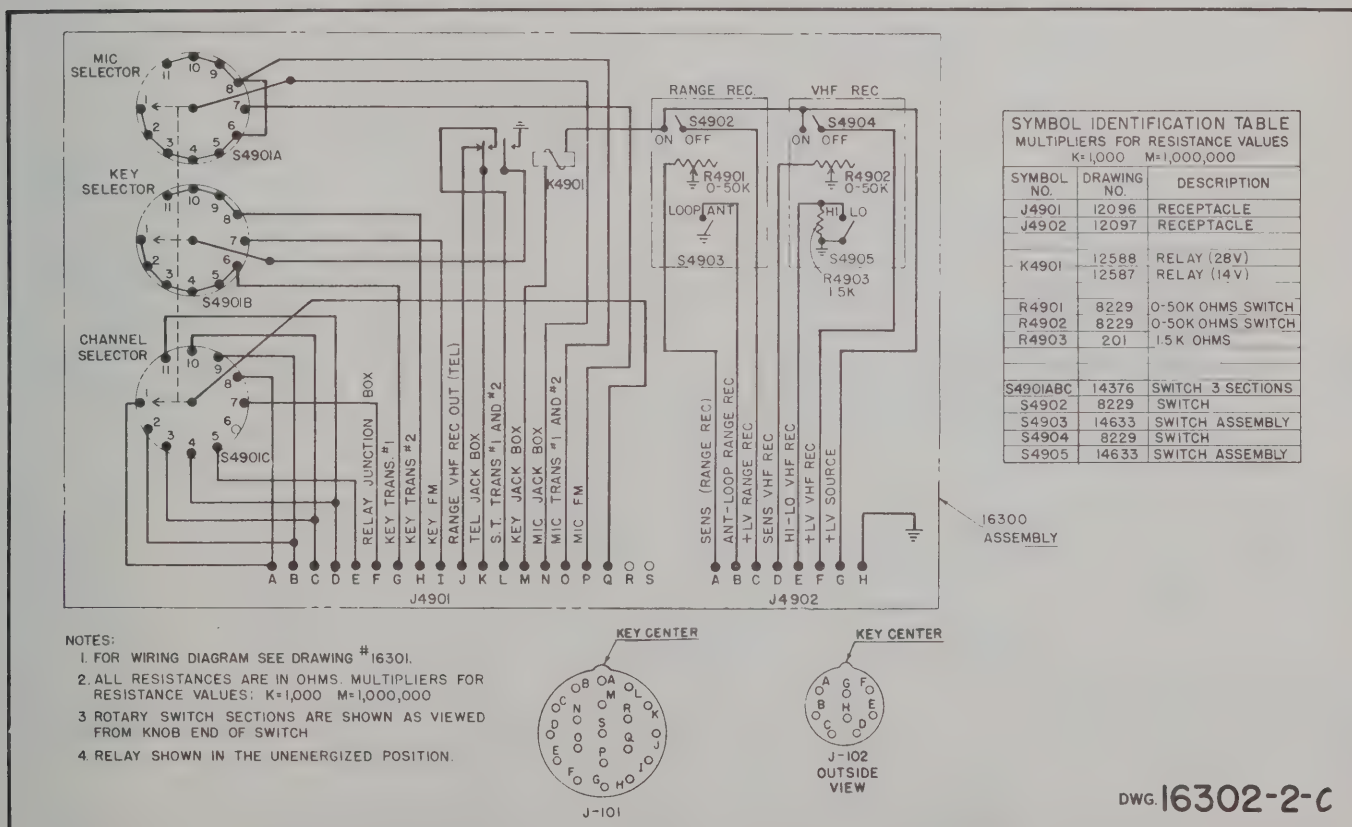


Figure 51—A.R.C. Type C-46 Control Unit Schematic Diagram

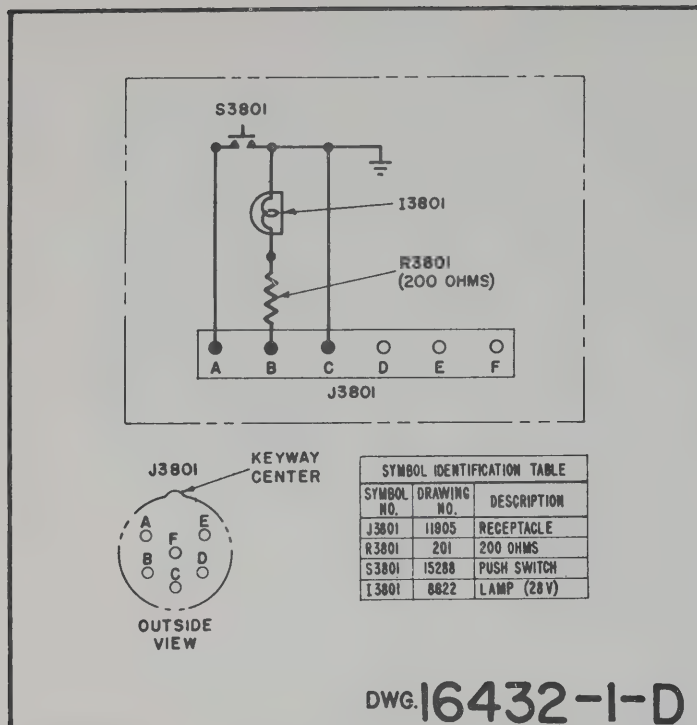


Figure 52—A.R.C. Type C-47 Control Unit Schematic Diagram

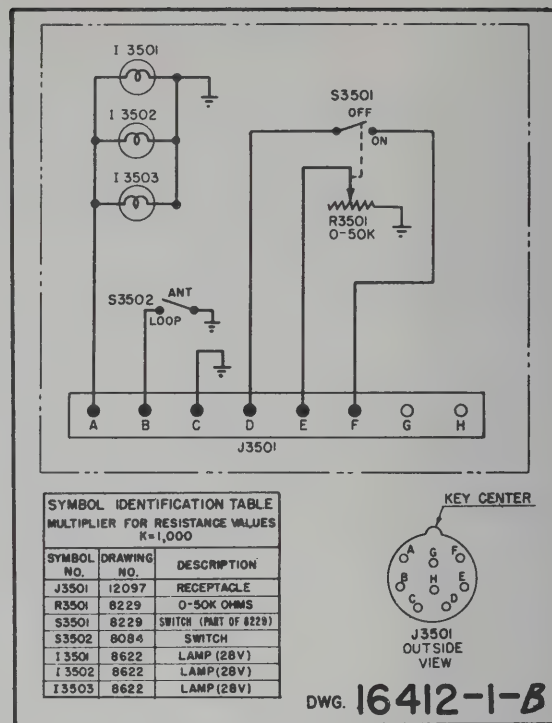


Figure 53—A.R.C. Type C-48 Control Unit Schematic Diagram

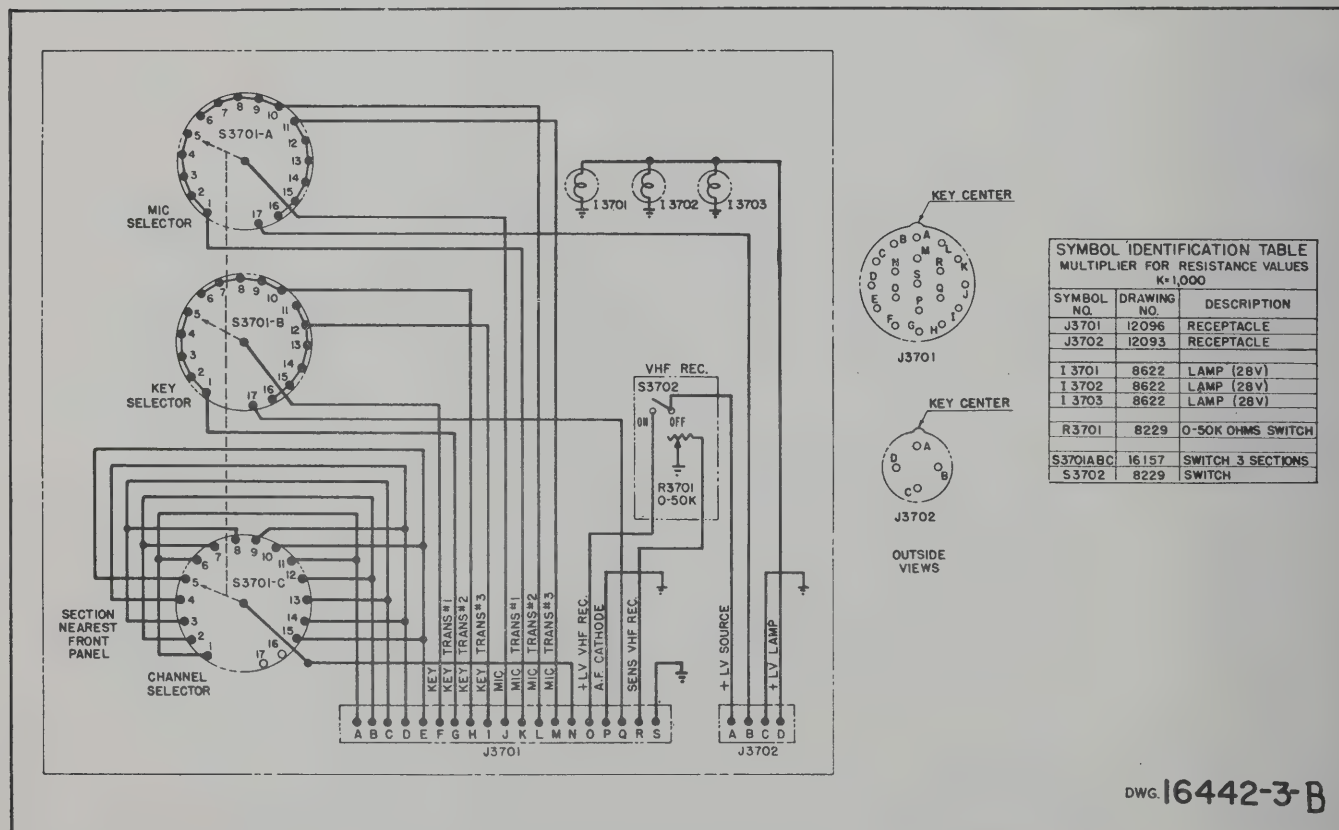
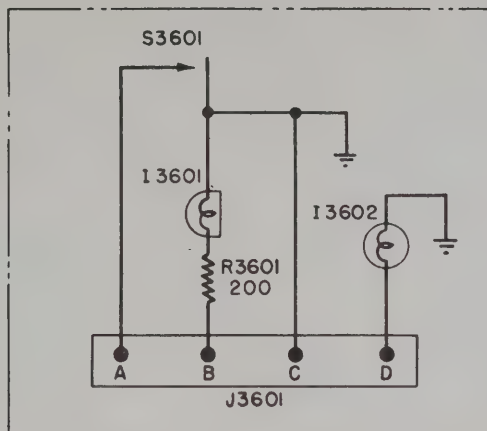
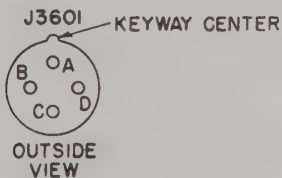


Figure 54—A.R.C. Type C-49 Control Unit Schematic Diagram

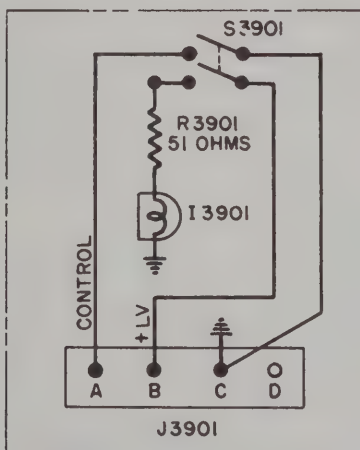


SYMBOL IDENTIFICATION TABLE		
SYMBOL NO.	DRAWING NO.	DESCRIPTION
J3601	12425	RECEPTACLE
R3601	201	200 OHMS
S3601	15288	PUSH SWITCH
I3601	8622	LAMP (28V)
I3602	8622	LAMP (28V)

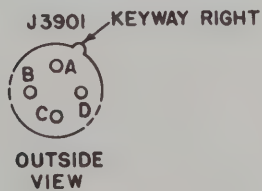


DWG. 16502-1-A

Figure 55—A.R.C. Type C-50 Control Unit Schematic Diagram



SYMBOL IDENTIFICATION TABLE		
SYMBOL NO.	DRAWING NO.	DESCRIPTION
I-3901	8622	LAMP (28V)
J-3901	12428	RECEPTACLE
R-3901	201(51)	RESISTOR, 51 OHMS, 1/2 W
S-3901	8085	SWITCH, DPST



DWG. 16692-1-B

Figure 56—A.R.C. Type C-51 Control Unit Schematic Diagram

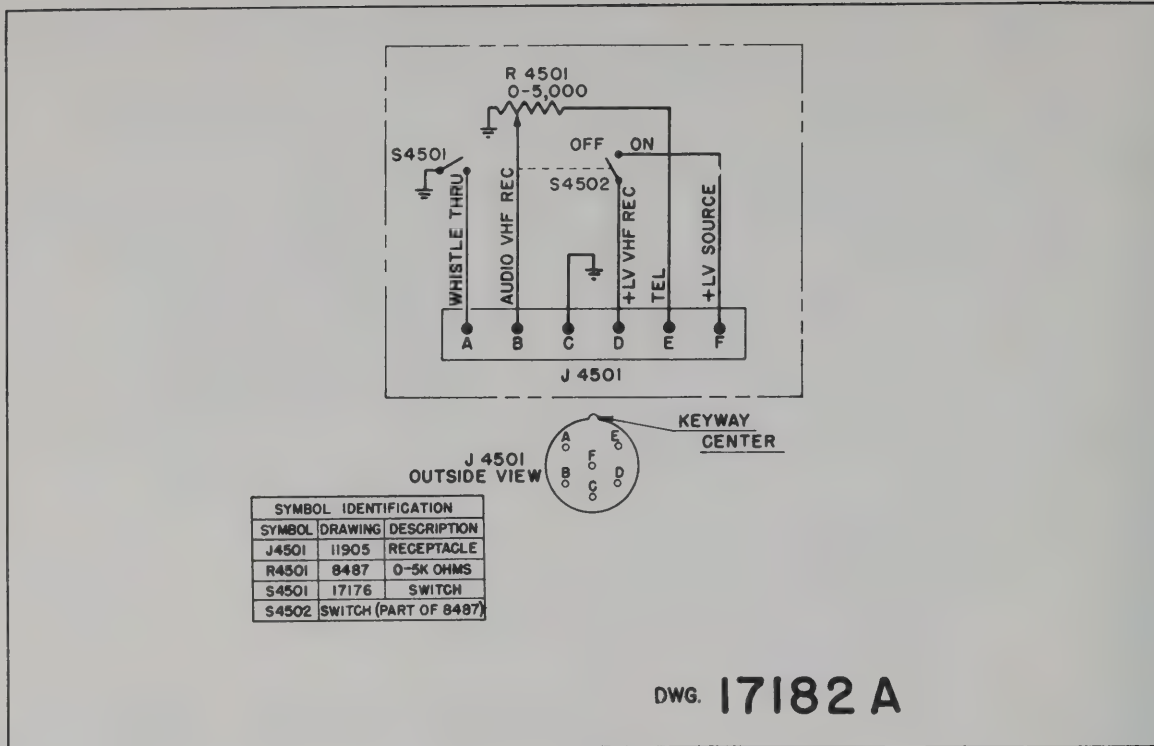


Figure 57—A.R.C. Type C-54 and C-55 Control Unit Schematic Diagram

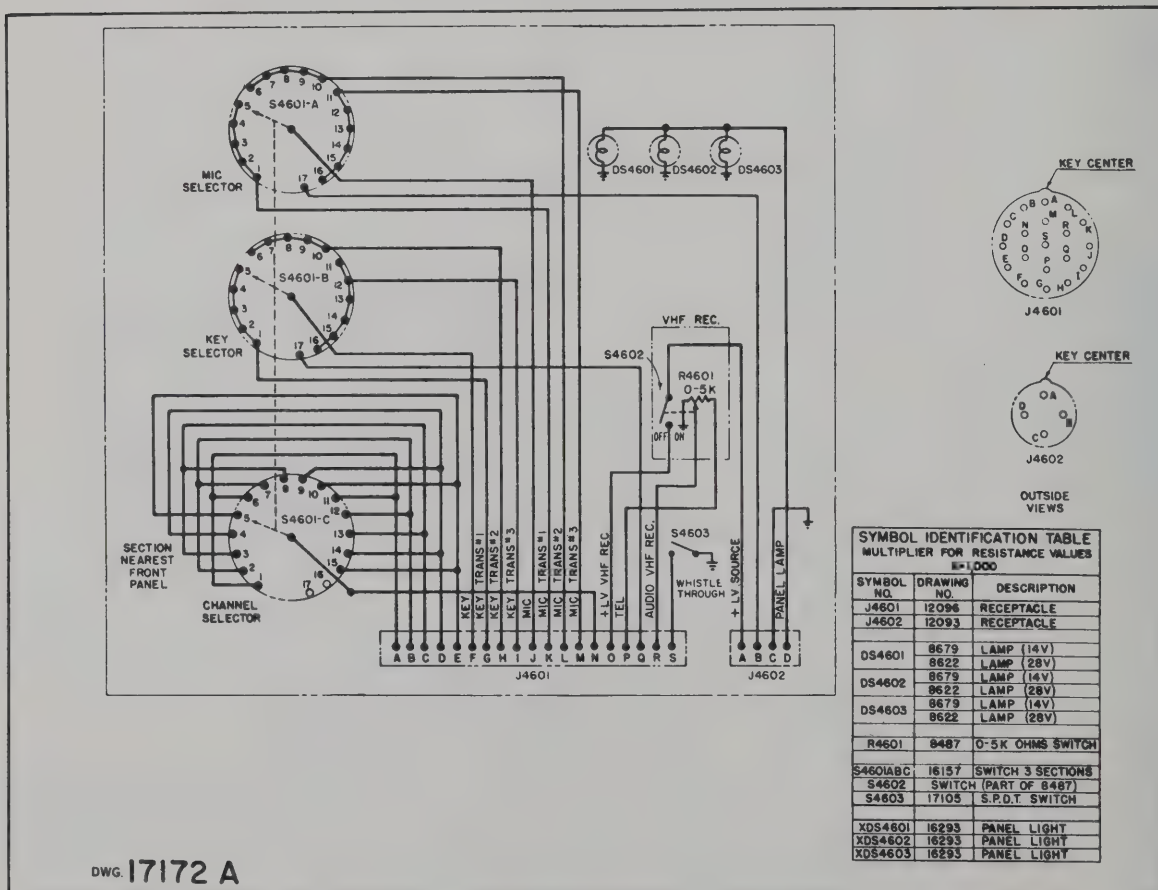
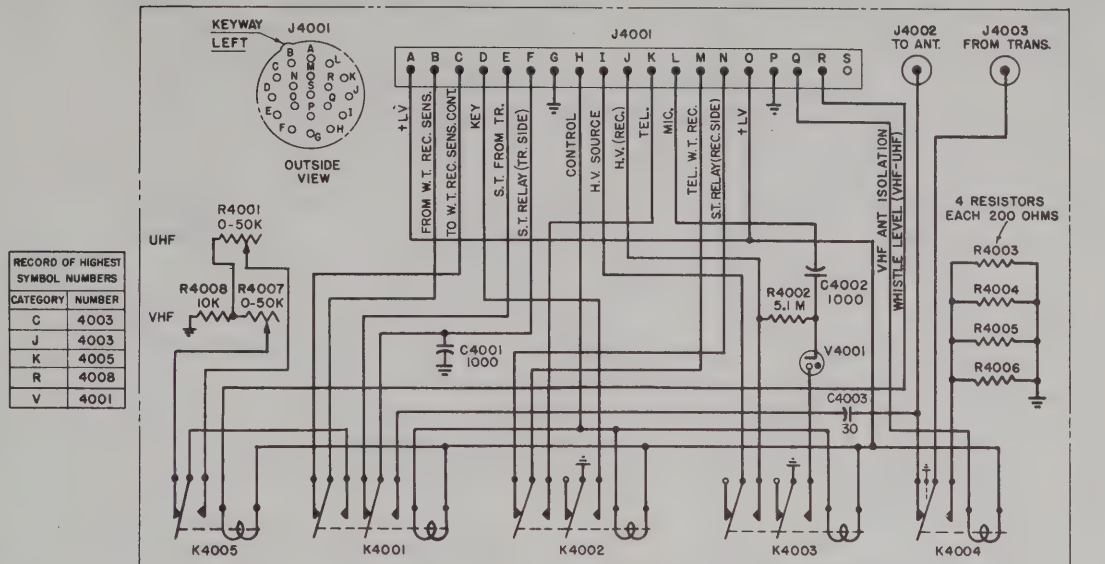


Figure 58—A.R.C. Type C-56 Control Unit Schematic Diagram

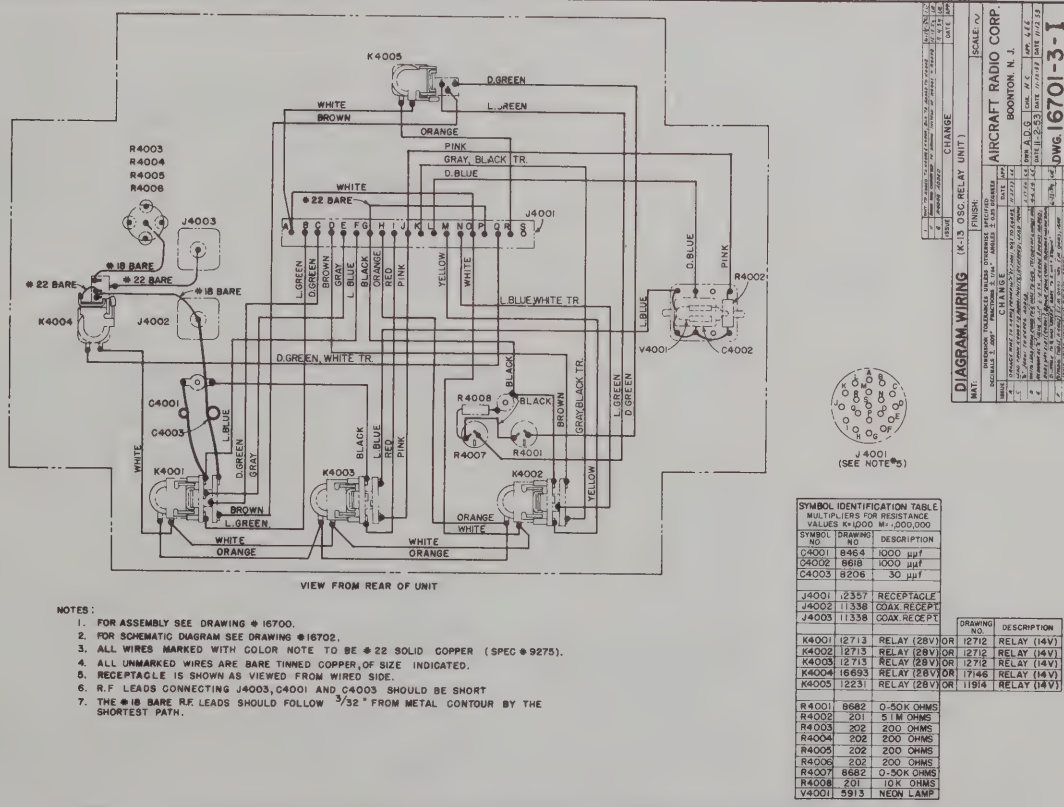


NOTES:

1. FOR ASSEMBLY SEE DRAWING #16700.
2. FOR WIRING DIAGRAM SEE DRAWING #16701.
3. ALL RESISTOR VALUES ARE IN OHMS; MULTIPLIERS: K=1,000; M=1,000,000.
4. CAPACITOR VALUES ARE IN MICROMICROFARADS ($\mu\mu\text{f}$)
5. ALL RELAYS SHOWN UNENERGIZED.
6. "W.T. REC." REFERS TO THE RECEIVER ASSOCIATED WITH THE WHISTLE THROUGH CIRCUIT.

DIAGRAM, SCHEMATIC (K-13 OSC. RELAY UNIT)				SCALE: ~	
MAT:		FINISH:			
DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED: DECIMALS $\pm .005$ FRACTIONS $\pm .004$ ANGLES ± 0.38 DEGREES					
ISSUE	CHANGE	DATE	APP		
B	LEAD ADDED TO "B" (J4001), C4003 RECEPT	2-12-54	LC	AIRCRAFT RADIO CORP. BOONTON, N. J.	
C	LEAD ADDED TO "C" TO RELAY COIL FROM (ON J4001) FROM/RECEPT	4-1-54	LC		
D	C4001 & C4002 ADDED, LANC. TEST & BARE WIRE TO C4001	4-1-54	LC		
E	R4002 21M WTD. R4002 5.1M.	8-16-54	LC		
F	R4008 10K ADDED	11-4-54	LC		
G	RECEPT AND CONNECTOR TO C4003 RECEPT ON R4008, 12-1-54	12-1-54	LC		
H	LEAD FROM WIRE TEL. (OUTSIDE UNIT), ADDED, DELIVERED TO R.E.C.	1-13-55	LC	DWG. 16702-2-H	

Figure 59—A.R.C. Type K-13 Oscillator-Relay Unit Schematic Diagram



NOTES:



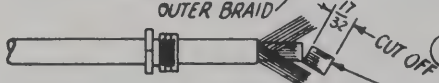
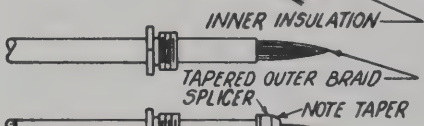
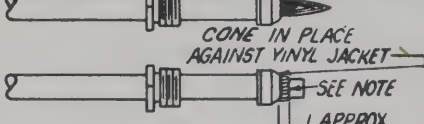

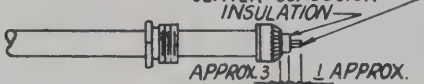


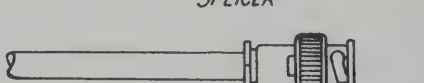
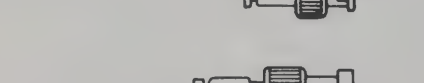

1. FOR ASSEMBLY SEE DRAWING #16700.
2. FOR SCHEMATIC DIAGRAM SEE DRAWING #16702.
3. ALL WIRES MARKED WITH COLOR NOTE TO BE #22 SOLID COPPER (SPEC #9275).
4. ALL UNMARKED WIRES ARE BARE TINNED COPPER, OF SIZE INDICATED.
5. RECEPTACLE IS SHOWN AS VIEWED FROM WIRE SIDE.
6. R.F. LEADS CONNECTING J4003, C4001 AND C4003 SHOULD BE SHORT
7. THE #18 BARE REF. LEADS SHOULD FOLLOW $\frac{3}{32}$ " FROM METAL CONTOUR BY THE SHORTEST PATH.

Figure 60—A.R.C. Type K-13 Oscillator-Relay Unit Wiring Diagram

ASSEMBLY INSTRUCTIONS

FOR BNC FITTINGS & SHIELDED CABLES



EQUIPMENT	STEP	OPERATION
	①	A- CUT END OF CABLE EVEN B- SLIDE CLAMPING NUT OVER CABLE.
	②	CUT OFF VINYL JACKET 1" FROM END OF CABLE EXPOSING BRAID, BEING CAREFUL NOT TO NICK BRAID.
	③	FAN BRAID OUT. CUT OFF INSULATION AND CENTER CONDUCTOR (PURPOSE OF THIS IS TO LEAVE SHARP END.)
	④	TAPER END OF BRAID (AS SHOWN). PURPOSE OF THIS IS TO SLIP SPLICER OVER BRAID & AGAINST VINYL JACKET.
	⑤	SLIDE SPLICER OVER TAPERED BRAID AND FORCE OVER & AGAINST OUTER VINYL JACKET.
	⑥	WITH CONE IN PLACE, TRIM BRAID APPROX. $\frac{1}{8}$ " NOTE: IF CABLE IS DOUBLE SHIELDED TRIM OFF OUTER BRAID CLOSE TO CONE.
	⑦	FOLD BRAID BACK OVER CONE AND SMOOTH.
	⑧	A- CUT INNER INSULATION APPROX. TO $\frac{3}{32}$ ". B- REMOVE INNER INSULATION. CUT CENTER CONDUCTOR TO INDICATED DIMENSION. C- TIN CENTER CONDUCTOR.
	⑨	HOLD CONTACT PIN WITH PLIERS AND INSERT CENTER CONDUCTOR INTO PIN. FILL HOLE WITH SOLDER.
	⑩	REMOVE EXCESS SOLDER.
	⑪	BODY ASSEMBLY (ILLUSTRATED). SLIDE CABLE INTO BODY ASS'Y. TIGHTEN CLAMPING NUT. DO NOT TURN BODY WHILE TIGHTENING NUT AS THIS TWISTS THE RUBBER WASHER MAKING THE PLUG NON-WATERPROOF.
	⑫	COMPLETED ASS'Y. SHOWN IN SECTION.

CHANGE	DATE	APP.
STEPS 5&8	10-5-45	L.E.F.
TITLE	2-4-48	L.E.F.
3 PARTS	7-7-48	M.H.13

ASSEMBLY SPECIFICATION

AIRCRAFT RADIO CORP.		
DWN.	CHK.	APP.
A.D.G.	M.C.	L.E.F.
9-17-45	9-19-45	9-19-45

DWG. NO. 11345-1-D

Figure 61—Coax Cable Assembly Instructions

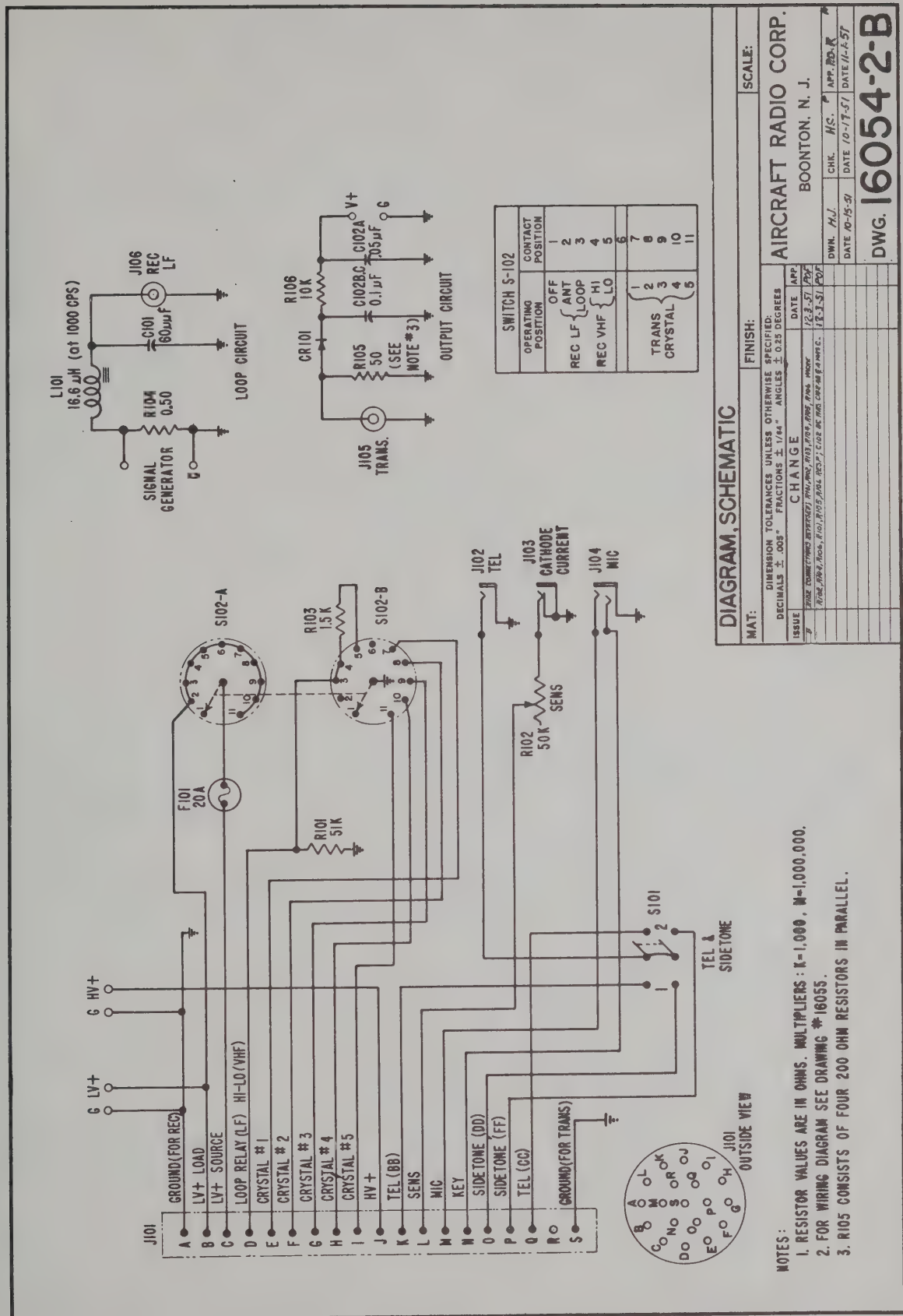
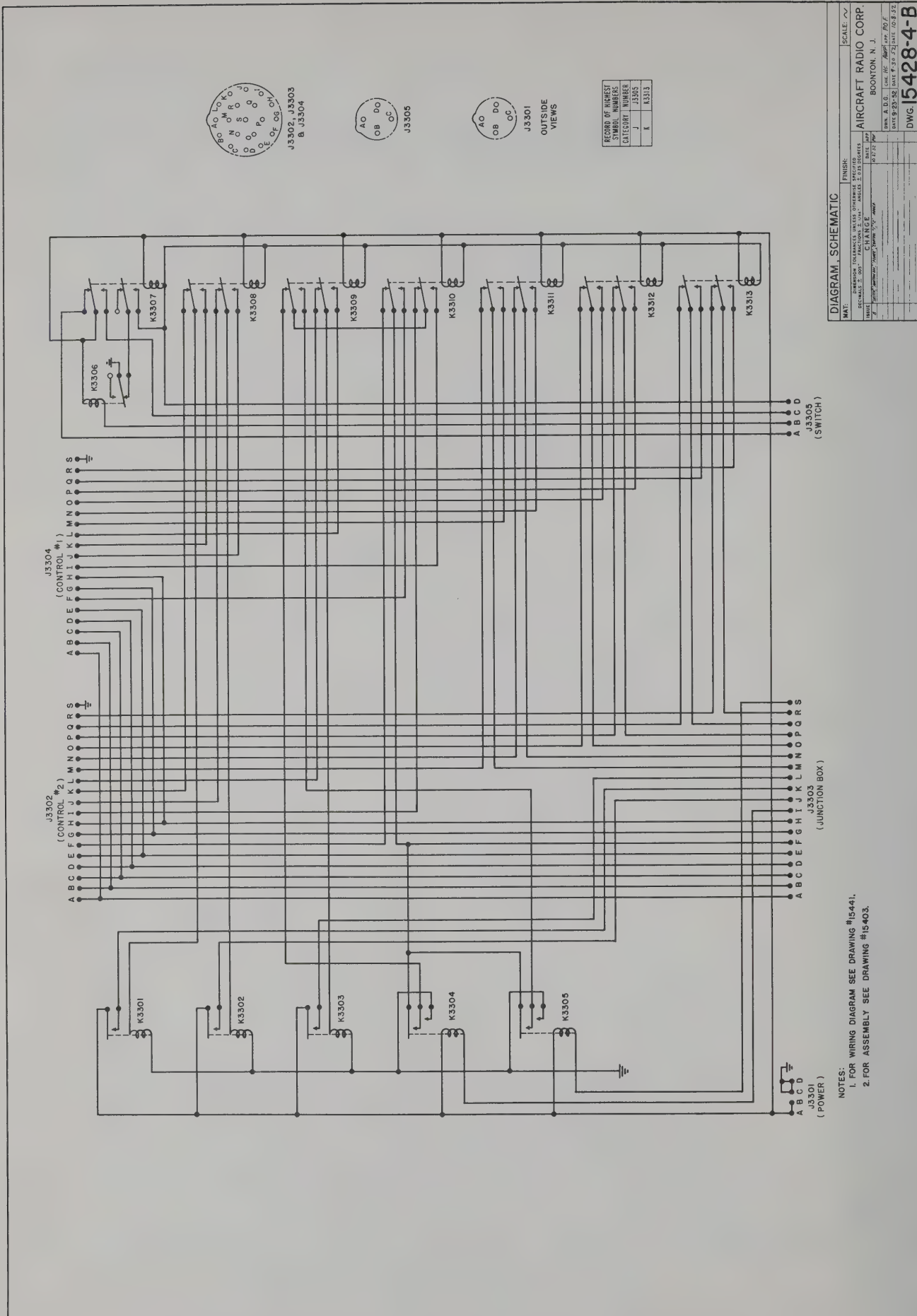


Figure 62—A.R.C. 15990 Test Unit Schematic Diagram



DIAGRAM, SCHEMATIC

DATE	FIGURE	SCALE
1941	1	1/2"
DETAILS: 1. 20"	2. 10"	3. 5"
REVISIONS:	DATE	BY
1. 10/1/41	10/1/41	10/1/41
2. 10/1/41	10/1/41	10/1/41
3. 10/1/41	10/1/41	10/1/41
4. 10/1/41	10/1/41	10/1/41
5. 10/1/41	10/1/41	10/1/41
6. 10/1/41	10/1/41	10/1/41
7. 10/1/41	10/1/41	10/1/41
8. 10/1/41	10/1/41	10/1/41
9. 10/1/41	10/1/41	10/1/41
10. 10/1/41	10/1/41	10/1/41
11. 10/1/41	10/1/41	10/1/41
12. 10/1/41	10/1/41	10/1/41
13. 10/1/41	10/1/41	10/1/41
14. 10/1/41	10/1/41	10/1/41
15. 10/1/41	10/1/41	10/1/41
16. 10/1/41	10/1/41	10/1/41
17. 10/1/41	10/1/41	10/1/41
18. 10/1/41	10/1/41	10/1/41
19. 10/1/41	10/1/41	10/1/41
20. 10/1/41	10/1/41	10/1/41
21. 10/1/41	10/1/41	10/1/41
22. 10/1/41	10/1/41	10/1/41
23. 10/1/41	10/1/41	10/1/41
24. 10/1/41	10/1/41	10/1/41
25. 10/1/41	10/1/41	10/1/41
26. 10/1/41	10/1/41	10/1/41
27. 10/1/41	10/1/41	10/1/41
28. 10/1/41	10/1/41	10/1/41
29. 10/1/41	10/1/41	10/1/41
30. 10/1/41	10/1/41	10/1/41
31. 10/1/41	10/1/41	10/1/41
32. 10/1/41	10/1/41	10/1/41
33. 10/1/41	10/1/41	10/1/41
34. 10/1/41	10/1/41	10/1/41
35. 10/1/41	10/1/41	10/1/41
36. 10/1/41	10/1/41	10/1/41
37. 10/1/41	10/1/41	10/1/41
38. 10/1/41	10/1/41	10/1/41
39. 10/1/41	10/1/41	10/1/41
40. 10/1/41	10/1/41	10/1/41
41. 10/1/41	10/1/41	10/1/41
42. 10/1/41	10/1/41	10/1/41
43. 10/1/41	10/1/41	10/1/41
44. 10/1/41	10/1/41	10/1/41
45. 10/1/41	10/1/41	10/1/41
46. 10/1/41	10/1/41	10/1/41
47. 10/1/41	10/1/41	10/1/41
48. 10/1/41	10/1/41	10/1/41
49. 10/1/41	10/1/41	10/1/41
50. 10/1/41	10/1/41	10/1/41
51. 10/1/41	10/1/41	10/1/41
52. 10/1/41	10/1/41	10/1/41
53. 10/1/41	10/1/41	10/1/41
54. 10/1/41	10/1/41	10/1/41
55. 10/1/41	10/1/41	10/1/41
56. 10/1/41	10/1/41	10/1/41
57. 10/1/41	10/1/41	10/1/41
58. 10/1/41	10/1/41	10/1/41
59. 10/1/41	10/1/41	10/1/41
60. 10/1/41	10/1/41	10/1/41
61. 10/1/41	10/1/41	10/1/41
62. 10/1/41	10/1/41	10/1/41
63. 10/1/41	10/1/41	10/1/41
64. 10/1/41	10/1/41	10/1/41
65. 10/1/41	10/1/41	10/1/41
66. 10/1/41	10/1/41	10/1/41
67. 10/1/41	10/1/41	10/1/41
68. 10/1/41	10/1/41	10/1/41
69. 10/1/41	10/1/41	10/1/41
70. 10/1/41	10/1/41	10/1/41
71. 10/1/41	10/1/41	10/1/41
72. 10/1/41	10/1/41	10/1/41
73. 10/1/41	10/1/41	10/1/41
74. 10/1/41	10/1/41	10/1/41
75. 10/1/41	10/1/41	10/1/41
76. 10/1/41	10/1/41	10/1/41
77. 10/1/41	10/1/41	10/1/41
78. 10/1/41	10/1/41	10/1/41
79. 10/1/41	10/1/41	10/1/41
80. 10/1/41	10/1/41	10/1/41
81. 10/1/41	10/1/41	10/1/41
82. 10/1/41	10/1/41	10/1/41
83. 10/1/41	10/1/41	10/1/41
84. 10/1/41	10/1/41	10/1/41
85. 10/1/41	10/1/41	10/1/41
86. 10/1/41	10/1/41	10/1/41
87. 10/1/41	10/1/41	10/1/41
88. 10/1/41	10/1/41	10/1/41
89. 10/1/41	10/1/41	10/1/41
90. 10/1/41	10/1/41	10/1/41
91. 10/1/41	10/1/41	10/1/41
92. 10/1/41	10/1/41	10/1/41
93. 10/1/41	10/1/41	10/1/41
94. 10/1/41	10/1/41	10/1/41
95. 10/1/41	10/1/41	10/1/41
96. 10/1/41	10/1/41	10/1/41
97. 10/1/41	10/1/41	10/1/41
98. 10/1/41	10/1/41	10/1/41
99. 10/1/41	10/1/41	10/1/41
100. 10/1/41	10/1/41	10/1/41

- NOTES:
1. FOR WIRING DIAGRAM SEE DRAWING #15441.
 2. FOR ASSEMBLY SEE DRAWING #15403.

Figure 63—A.R.C. Type K-12 Relay Unit Schematic Diagram

A. R. C. TYPE 12
UHF and UHF-VHF EQUIPMENT

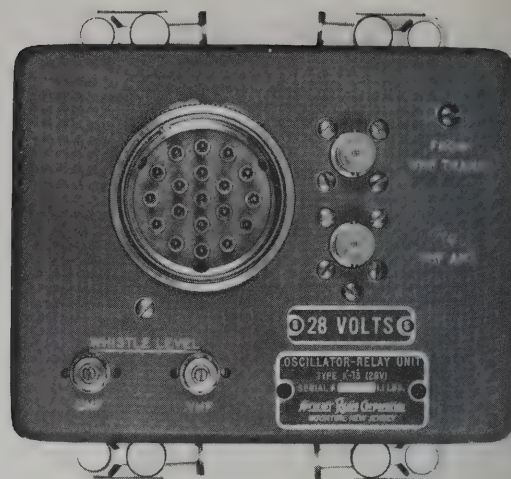
SUPPLEMENT TO INSTRUCTION BOOK FOR
A. R. C. TYPE 12 EQUIPMENT



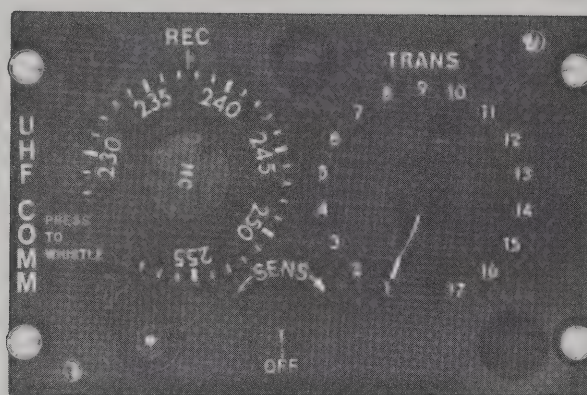
Manufactured by
AIRCRAFT RADIO CORPORATION
Boonton, New Jersey



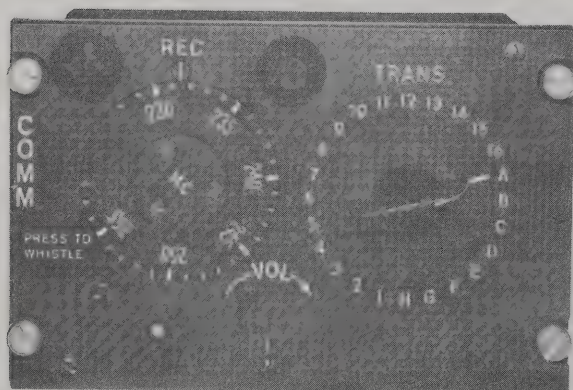
A.R.C. Type TV-10 Transverter (228-258 mc.)
Shown with M-12A Mounting
Item 1.



A.R.C. Type K-13 Oscillator-Relay Unit
Shown with M-24 Mounting
Item 2.



A.R.C. Type C-52
Edgelighted UHF Control Unit
Item 3.



A.R.C. Type C-53 Edgelighted UHF-VHF Control
Unit Item 4.



A.R.C. Type A-16 UHF Antenna
Item 5.

Figure 1-1. UHF and UHF-VHF Components of A.R.C. Type 12 Equipment

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A. R. C. TYPE 12

UHF and UHF-VHF EQUIPMENT

SECTION I

GENERAL DESCRIPTION

1-1. INTRODUCTION

1-2. Radio Set ARC Type 12 is the designation assigned to a group of radio components which may be employed in various combinations to form a variety of LF, VHF and UHF communication and navigation systems. The specific components used will depend upon the particular requirements of the individual aircraft installation.

1-3. APPLICABLE HANDBOOKS

1-4. The LF and VHF components of ARC Type 12 have been covered in detail in the handbooks listed in Table 1-1 and, therefore, will not be discussed in this book except where they appear as part of a typical UHF-VHF communication system.

1-5. This instruction book pertains to the UHF components of ARC Type 12 and their application in several typical UHF and UHF-VHF installations. It is published for use by Military aircraft manufacturers until such time as the Military books covering the equipment are available.

1-6. PURPOSE OF EQUIPMENT

1-7. ARC Type 12 UHF and UHF-VHF communication equipment provides crystal-controlled amplitude-modulated voice transmission and continuously tunable reception in the UHF band of 228-258 mc or in the VHF band of 118-148 mc, or in both bands, as required.

1-8. COMPONENTS SUPPLIED

1-9. Table 1-2 lists the major units and accessories required to form complete UHF and UHF-VHF equipments for several typical installations.

1-10. COMPONENTS REQUIRED BUT NOT SUPPLIED

1-11. A suitable 28 volt d-c primary power source is required for operation of the equipment. A 20 ampere circuit breaker (in the + side of the primary power between the source and the equipment) is also required.

1-12. DESCRIPTION OF MAJOR UNITS

1-13. ARC TYPE TV-10 TRANSVERTER. (See Figure 1-1, Item 1). ARC Type TV-10 Transverter is a combination of an 8-channel, crystal-controlled UHF transmitter, 228-258 mc, and a receiver converter to convert incoming 228-258 mc signals to 118-148 mc after mixing with a 110 mc crystal oscillator. The converted signal is fed into the R-19 VHF Receiver, which is tunable from 118-148 mc. The converter portion of the TV-10 contains a 228-258 mc band pass network between the UHF antenna connection and a 1N82 crystal mixer. The output from the crystal mixer feeds into a 118-148 mc band pass coupling network whose output feeds into the R-19 Receiver input.

1-14. LEADING PARTICULARS

- a) Frequency range: 228-258 mc.
- b) Number of Transmitting Channels: Eight

TABLE 1-1. APPLICABLE ADDITIONAL HANDBOOKS

<i>Handbook Title</i>	<i>Designation</i>
Handbook of Operating Instructions.....	AN16-45-121 (12R2-4-1-1)
Handbook of Maintenance Instructions.....	AN16-45-122 (12R2-4-1-2)
Parts Catalog.....	T.O.16-45-123 (12R2-4-1-4)
A.R.C. Type 12 Equipment.....	Commercial

TABLE 1-2. COMPONENTS SUPPLIED

<i>Quantity per Installation</i>				<i>Description</i>
<i>UHF</i> <i>(1 TV-10)</i>	<i>UHF</i> <i>(2 TV-10's)</i>	<i>UHF-VHF</i> <i>(1 VHF Trans.)</i>	<i>UHF-VHF</i> <i>(2 VHF Trans.)</i>	
1	2	1	1	TV-10(28v) Transverter with 8 crystals specified below
1	1	1	1	R-19(28v) Receiver
1	1	1	1	D-10A(28v) Dynamotor
2	3	2	2	M-12A Mounting
1	1	1	1	K-13(28v) Oscillator-Relay Unit
1	1	1	1	M-24 Mounting
1	1	—	—	C-52(28v) Control Unit
—	—	1	1	C-53(28v) Control Unit
—	—	1	1	A-15 VHF Antenna
1	2	1	1	A-16 UHF Antenna
—	—	1	1	T-11B(28v) Transmitter with 5 crystals specified below
—	—	or 1	and 1	T-13A(28v) Transmitter with 5 crystals specified below
1	1	1	1	J-13A(28v) Junction Box
2	2	2	2	J-10 Jack Box
—	—	1	2	M-11A Mounting
1	1	1	1	ARC-16158 Mechanical Linkage (Length as required)
2	3	5	6	ARC-11318 Coax Cable (Length as required)
4	6	10	12	ARC-11337 Connector
2	2	3	4	ARC-14051 Connector
1	2	1	1	ARC-16743 Connector
1	2	2	2	ARC-16744 Connector
1	1	1	1	ARC-16115 Connector
1	1	1	1	ARC-14320 Connector
1	1	1	2	ARC-14050 Connector
—	—	1	1	ARC-14491 Connector
—	—	1	2	ARC-14052 Connector
2	2	2	2	ARC-11935 Headset
2	2	2	2	ARC-11937 Microphone
2	2	2	2	ARC-11938 Headset Bracket
2	2	2	2	ARC-11936 Microphone Bracket
1	1	1	1	ARC-14589 Receptacle Cap
8	16	8	8	ARC-17142 Crystal Unit, UHF
—	—	5	10	ARC-14958 Crystal Unit, VHF

(may be all in one band 4 mc wide, or divided up between two bands, each 4 mc wide).

c) Crystals: Requires eight ARC-17142 crystals, or equivalent.

d) Transmitter Power Output: 0.5 watt.

e) Distance Range: Transmitting,—55-60 miles at 5000 feet altitude. Receiving,—line-of-sight distances.

f) Sensitivity over the UHF band (TV-10 with R-19): Approximately 7 microvolts to produce 10 mw into 300 ohms, with 30% mod, 400 cps signal, signal to signal + noise ratio of 10 db.

g) Tube Complement: (4) Type 5763, (2) Type 6201.

h) Power Input Requirements:

HV—obtained from R-19 Receiver.

LV—1.65 a. at 28 v. dc.

i) Mounting: Type M-12A, shockproof.

j) Weight: 5.9 pounds including Mounting.

k) Overall Dimensions, including Mounting:

4 $\frac{3}{4}$ " wide, 11 $\frac{21}{32}$ " long, 5 $\frac{3}{4}$ " high.

1-15. ARC TYPE K-13 OSCILLATOR-RELAY UNIT. (See Figure 1-1, Item 2). ARC Type K-13 Oscillator-Relay provides a means for using the crystal-controlled transmitter as an rf source for precise tuning of the VHF receiver. The K-13 is operated by means of the receiver tuning crank on the C-52 or C-53 Control Unit. When the tuning crank is pushed for "whistle-thru," the K-13 performs the following functions:

a) connects high voltage to receiver and transmitter simultaneously.

b) reduces receiver sensitivity to a low value.

c) connects transmitter output to a 50 ohm dummy load.

d) switches microphone out of circuit.

e) turns on a relaxation-type tone oscillator; injects this af into the microphone input circuit to provide more than 20% tone modulation.

f) connects headset (TEL) to output of the particular receiver being tuned, while disconnecting it from all other receivers.

1-16. LEADING PARTICULARS

a) External Adjustments:

UHF whistle level.

VHF whistle level.

b) Power Input Requirements:

HV—obtained from R-19 Receiver.

LV—0.5a. at 28 v. dc.

c) Mounting: Type M-24.

d) Weight: 1.2 pounds including Mounting.

e) Overall Dimensions, including Mounting:

5 $\frac{1}{6}$ " wide, 5" high, 2 $\frac{3}{4}$ " deep.

1-17. ARC TYPE C-52 CONTROL UNIT. (See Figure 1-1, Item 3). ARC Type C-52 Control Unit is edgelighted and designed for standard AN console type mounting. It contains all controls required for the remote operation of one R-19 Receiver, one K-13 Oscillator-Relay Unit and one or two TV-10 Transverters.

1-18. The controls consist of—

a) Combination power switch and volume control.

b) Combination receiver tuning control and "whistle-thru" control.

c) Transmitter channel-selector switch for selection of interphone and up to 16 UHF channels.

1-19. All electrical and mechanical connections are brought out through the rear of the unit. An external 28 volt dc source and a panel light control are required for edgelighting.

1-20. LEADING PARTICULARS

a) Dial Frequency Range: 228-258 mc.

b) Power Input Requirements, panel lighted: 0.12a. at 28 v. dc.

c) Weight: 1.4 pounds.

d) Overall Dimensions:

5 $\frac{3}{4}$ " wide, 3 $\frac{3}{4}$ " high, 3 $\frac{3}{4}$ " deep.

1-21. ARC TYPE C-53 CONTROL UNIT (See Figure 1, Item 4). ARC Type C-53 Control Unit is an edgelighted, AN console mounted unit designed for the remote operation of one R-19 Receiver, one, two or three VHF transmitters, one K-13 Oscillator-Relay Unit and one TV-10 Transverter.

1-22. The controls consist of—

a) Combination power switch and volume control.

b) Combination receiver tuning control and "whistle-thru" control.

c) Transmitter channel-selector switch for selection of up to 15 VHF channels, interphone, and 8 UHF channels.

1-23. When the channel-selector switch is changed from VHF band to UHF band, the UHF transmitter is made ready for operation, the UHF converter is turned on and connected to the R-19 Receiver, the receiver tuning-dial numerals shift to the UHF band, and the UHF antenna replaces the VHF antenna.

1-24. All electrical and mechanical connections are brought out and through the rear of the unit. An external 28 volt dc source and a panel light control are required for edgelighting.

TABLE 1-3. 28v DC SYSTEM POWER REQUIREMENTS

<i>System Components</i>	<i>Approx. Maximum Current Drain*</i>
UHF System with One Transverter, consisting of: (1) TV-10, (1) R-19 with Dynamotor, (1) K-13, (1) C-52 and (1) J-13A.....	5.2 amps
UHF System with Two Transverters, consisting of: (2) TV-10, (1) R-19 with Dynamotor, (1) K-13, (1) C-52 and (1) J-13A.....	6.4 amps
UHF-VHF System with One VHF Transmitter, consisting of: (1) TV-10, (1) R-19 with Dynamotor, (1) K-13, (1) C-53, (1) T-11B or T-13A, and (1) J-13A.....	6.0 amps
UHF-VHF System with Two VHF Transmitters, consisting of: (1) TV-10, (1) R-19 with Dynamotor, (1) K-13, (1) C-53, (2) T-11B's or T-13A's or 1 of each, and (1) J-13A.....	6.8 amps

*Current drain measured with all components connected normally to a stable 28v DC supply, and operating in the "WHISTLE-THRU" position with TRANS selector switch set on UHF high band.

1-25. LEADING PARTICULARS

- a) Dial Frequency Ranges:
VHF 118-148 mc.
UHF 228-258 mc.
- b) Power Input Requirements:
VHF positions, panel lighted—0.12 a. at 28 v. dc.
UHF positions, panel lighted—0.23 a. at 28 v. dc.
- c) Weight: 1.5 pounds.
- d) Overall dimensions:
5 $\frac{3}{4}$ " wide, 3 $\frac{3}{4}$ " high, 3 $\frac{3}{4}$ " deep.

1-26. ARC TYPE A-16 ANTENNA. (See Figure 1-1, Item 5). ARC Type A-16 Antenna is a quarter-wave, base fed, inverted "L" type designed to operate in the UHF band. It consists of a $\frac{1}{4}$ " diameter, stainless steel, "L" shaped rod mounted on a small aluminum box containing broadbanding circuitry and a BNC receptacle for coupling to 52 ohm coaxial transmission line such as RG-58/U. This antenna works satisfactorily under mild icing conditions and has been used successfully on aircraft with speeds in excess of 500 mph. It is particularly suitable for belly-mounting on low ground clearance aircraft.

1-27. LEADING PARTICULARS

- a) VSWR: Less than 2:1 in the frequency range of 228-258 mc.
- b) Dimensions: 6" vertical, 7" horizontal.
- c) Weight: 0.37 pound.
- d) Mounting: Single hole, 1 inch diameter.

1-28. SYSTEM POWER REQUIREMENTS

1-29. Table 1-3 lists the combined power requirements of the major units of ARC Type 12 that may be used in UHF and UHF-VHF systems.

1-30. SYSTEM WEIGHTS

1-31. Table 1-4 lists the total weights of several typical ARC Type 12 UHF and UHF-VHF systems.

1-32. OPERATING LIMITATIONS

1-33. Normal operation should be obtained from —55°C to +71°C. Under extreme hot weather operating conditions, precautions should be taken to ensure adequate circulation of air around the equipment.

1-34. ARC Type 12 Equipment may be operated up to 50,000 feet altitude.

TABLE 1-4. SYSTEM WEIGHTS

<i>System Components</i>	<i>*Approx. Total Weight (Lbs.)</i>
UHF System with One Transverter, consisting of: (1) TV-10, (1) R-19 with Dynamotor, (1) K-13, (1) C-52, (1) J-13A, (1) M-24, (2) M-12A, (1) A-16, (2) J-10, all required plugs.....	19.3
UHF System with Two Transverters, consisting of: (2) TV-10, (1) R-19 with Dynamotor, (1) K-13, (1) C-52, (1) J-13A, (1) M-24, (3) M-12A, (2) A-16, (2) J-10, all required plugs.....	25.4
UHF-VHF System with One VHF Transmitter, consisting of: (1) TV-10, (1) R-19 with Dynamotor, (1) K-13, (1) C-53, (1) T-11B or T-13A, (1) J-13A, (1) M-24, (2) M-12A, (1) M-11A, (1) A-15, (1) A-16, (2) J-10, all required plugs.....	24.0
UHF-VHF System with Two VHF Transmitters, consisting of: (1) TV-10, (1) R-19 with Dynamotor, (1) K-13, (1) C-53, (2) T-11B's or T-13A's or 1 of each, (1) J-13A, (1) M-24, (3) M-12A, (2) M-11A, (1) A-15, (1) A-16, (2) J-10, all required plugs.....	27.5

*System weight does not include headsets, microphones, mechanical linkage, or external wiring.

SECTION II

PREPARATION FOR USE

2-1. PREPARING THE EQUIPMENT

2-2. No special procedures are required to prepare the equipment for use. However, visually inspect the electron tubes and other readily visible parts of the components for possible damage incurred during shipment.

2-3. Check that transmitter crystals are properly installed in ascending order of frequency starting with crystal position number one (crystal "A" in TV-10).

2-4. INSTALLING THE EQUIPMENT

2-5. The location and installation of the equipment will depend on the aircraft in which it is to be installed. See the Type 12 Commercial Handbook referenced in Table 1-1 for general installation considerations.

2-6. CABLE FABRICATION

2-7. No cable assemblies are supplied with the equipment, however, all the necessary parts, except wire, are supplied. The actual wiring and length of the cable assemblies will depend upon the components

used and the location of the equipment in the aircraft. Cable fabrication instructions will be found in the appropriate handbooks referenced in Table 1-1. External wiring and cabling diagrams of typical UHF and UHF-VHF installations will be found in Section V of this supplement.

2-8. MECHANICAL LINKAGE FABRICATION

2-9. Mechanical Linkage fabrication instructions are covered in detail in the Type 12 Commercial Handbook.

2-10. FINAL ADJUSTMENTS AFTER INSTALLATION

2-11. TUNING DIAL ALIGNMENT. Align tuning dial with receiver as follows:

a) Connect mechanical linkage to R-19 Receiver and C-52 or C-53 Control Unit.

b) Connect up all cables and turn equipment ON.

c) Set transmitter selector switch to a frequency near the high end of the band.

d) Rotate the tuning control in "whistle-thru" position, and tune for maximum whistle.

e) Disengage mechanical linkage at either end, and rotate tuning control until the dial reads the exact frequency to which the TRANS switch has been set.

f) Reconnect the mechanical linkage; being careful not to change the relative position of the shafting and tuning dial.

g) Check alignment at several other crystal frequencies.

2-12. WHISTLE LEVEL ADJUSTMENT. Separate controls for UHF and VHF whistle level adjustment will be found on the front of the K-13 Oscillator-Relay Unit. With VOL control set at maximum and a Ballantine Model 300 VTVM, or equivalent, connected across a 300 ohm load on TEL, set TRANS switch to any operable UHF position and adjust UHF whistle-level for 1 volt output. Then set TRANS switch to any operable VHF position and adjust VHF whistle level for 1 volt output.

2-13. VHF TRANSMITTER ADJUSTMENTS FOR MAXIMUM RF OUTPUT. Adjustment pro-

cedure is covered in detail in the applicable handbooks referenced in Table 1-1.

2-14. UHF TRANSMITTER ADJUSTMENTS FOR MAXIMUM RF OUTPUT.

a) Check that antennas are connected normally.

b) With crystals properly installed, turn equipment ON and set TRANS switch to the UHF frequency nearest to the center of the upper 4 mc spread employed.

c) Connect a 1000 ohm/volt or 20,000 ohm/volt meter (3 volt scale) between TEST jack on front panel and ground.

d) Depress microphone button and check tuned circuits numbered HI 1, 2, 3, 4 for maximum output. Note that the #4 HI band trimmer tunes in an opposite sense from all the other trimmers; i.e., clockwise rotation raises frequency.

e) Set TRANS switch to the UHF frequency nearest to the center of the lower 4 mc spread employed, and, with microphone button depressed, check tuned circuits numbered LO 1, 2, 3, 4 for maximum output.

SECTION III

OPERATING PROCEDURES

3-1. DESCRIPTION OF OPERATING CONTROLS

3-2. All controls for the operation of the components of Type 12 UHF and UHF-VHF equipments are contained in the C-52 and C-53 control units respectively. The OFF-VOL control, tuning crank—"whistle-thru" control, and channel selector switch are all clearly marked and their functions are self-evident.

3-3. OPERATION, PREFLIGHT

3-4. a) Switch aircraft electrical system ON.

b) Turn OFF-VOL control full clockwise and allow equipment to warm up for 2 or 3 minutes.

c) Set TRANS selector switch to position 1 and tune receiver to exact crystal frequency by pressing the receiver tuning knob while tuning for maximum "whistle."

d) Press microphone button and check for presence of sidetone.

e) Make a two-way radio check on each crystal frequency if facilities are available.

f) Check interphone operation.

g) Check operation of any other microphones and headsets.

h) Turn OFF-VOL control full counterclockwise.

i) Switch aircraft electrical system OFF.

3-5. OPERATION, AIRBORNE

3-6. a) Turn OFF-VOL control full clockwise and allow equipment to warm-up for 2 or 3 minutes.

b) Set TRANS switch to desired transmitting frequency.

c) Tune receiver to desired receiving frequency (using whistle-thru facility for precise tuning if reception is desired on one of the crystal frequencies).

d) Press microphone button and speak directly into the microphone.

e) Release microphone button to receive.

3-7. OPERATION, SECURE

3-8. a) Turn OFF-VOL control full counterclockwise.

b) Switch airplane electrical system OFF.

SECTION IV

MAINTENANCE

4-1. TEST EQUIPMENT AND TOOLS REQUIRED

4-2. In addition to the test equipment listed in the commercial instruction book for A.R.C. Type 12 Equipment, the following items will be required to bench test and tune up the equipment covered in this supplement:

- a) Hewlett-Packard Model 608A, B, C or D Signal Generator (10mc-500 mc), or equivalent.
- b) Hewlett-Packard Model 410B VTVM or equivalent.
- c) Bench Test Harness wired per External Wiring Diagram 17264.
- d) A complete UHF-VHF equipment with 1 VHF transmitter excepting only mountings and connectors (See column 3 of Table 1-2 for the complete list of components and the quantity required).

4-3. ALIGNMENT AND ADJUSTMENT PROCEDURES

4-4. Paragraphs 2-10 through 2-14 cover various final adjustments after installation.

4-5. UHF transmitter output power may be checked by means of the Bird Termaline Model 61 RF Wattmeter when the transmitter is keyed. An alter-

nate method is to measure the voltage drop across the 50 ohm dummy load in the TV-10 with the Hewlett-Packard VTVM, or similar instrument under "whistle-thru" conditions. A voltage reading of about 5 volts may be considered normal.

4-6. It will be necessary to check the tuning of the 110 mc crystal oscillator tank circuit (C4235 and L4212 on drawing 16922) whenever the 110 mc oscillator tube (V4206) is changed. This may be accomplished by connecting a Weston Model 301 1 ma. meter between J4205 and ground. Adjust L4212 tuning slug for maximum crystal current then turn slug further into coil until crystal current is reduced to 80% of its maximum value.

4-7. Use of a bench test harness will facilitate bench testing, adjusting, and trouble-shooting all units. Initial trouble-shooting is usually accomplished by replacing one unit of a normally operative installation by a unit suspected of being faulty.

4-8. Refer to Table 1-1 for applicable handbooks containing test details, voltages and component values for Type 12 VHF Equipment.

SECTION V

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5-2—Simplified Schematic Diagram of Relay Switching Circuits.....	15
5-3—Simplified Schematic Diagram of Relay Control Circuits.....	16
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5-6—A.R.C. Type K-13 Oscillator-Relay Unit Wiring Diagram.....	18
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5-8—A.R.C. Type C-52 Control Unit Wiring Diagram.....	20
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5-11—A.R.C. Type C-53 Control Unit Schematic Diagram.....	23
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5-20—Outline and Mounting Dimensions for all UHF-VHF Components.....	32

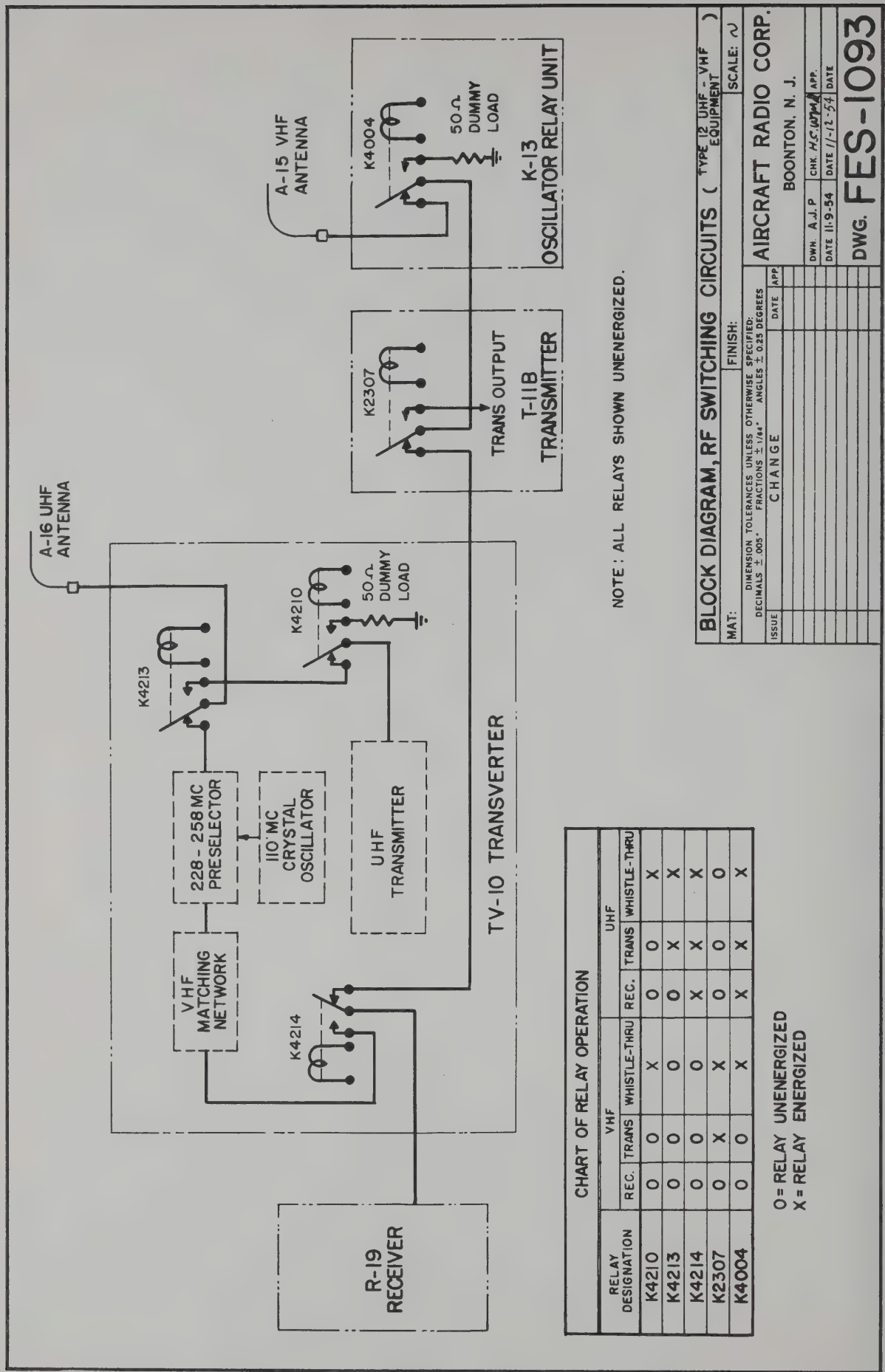


CHART OF RELAY OPERATION					
RELAY DESIGNATION	VHF		UHF		
	REC.	TRANS	WHISTLE-THRU	REC.	TRANS
K4210	0	0	X	0	0
K4213	0	0	0	0	X
K4214	0	0	0	X	X
K2307	0	X	X	0	0
K4004	0	0	X	X	X

0 = RELAY UNENERGIZED
 X = RELAY ENERGIZED

BLOCK DIAGRAM, RF SWITCHING CIRCUITS (TYPE 12 UHF - VHF EQUIPMENT)				SCALE: \sim
MAT:		FINISH:		AIRCRAFT RADIO CORP. BOONTON, N. J.
DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED: DECIMALS $\pm .005$ " FRACTIONS $\pm 1/64$ " ANGLES ± 0.25 DEGREES		CHANGE		
ISSUE	DATE	APP		
DWN. A. J. P.	CHK. H. S. J. P.	APP.		
DATE 11-9-54	DATE 11-12-54	DATE		
DWG. FES-1093				

Figure 5-1—Simplified Schematic Diagram of RF Switching Circuits

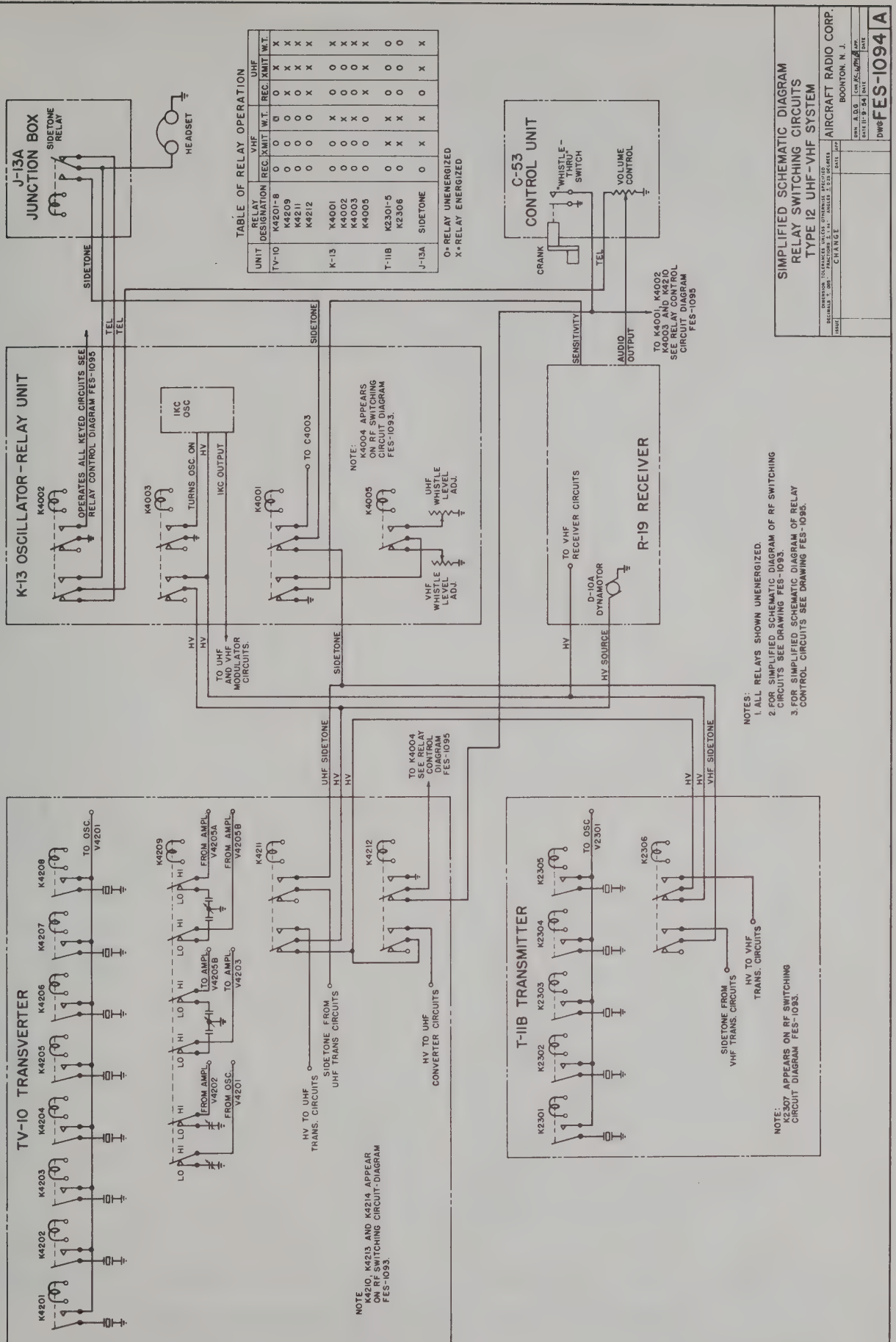


Figure 5-2—Simplified Schematic Diagram of Relay Switching Circuits

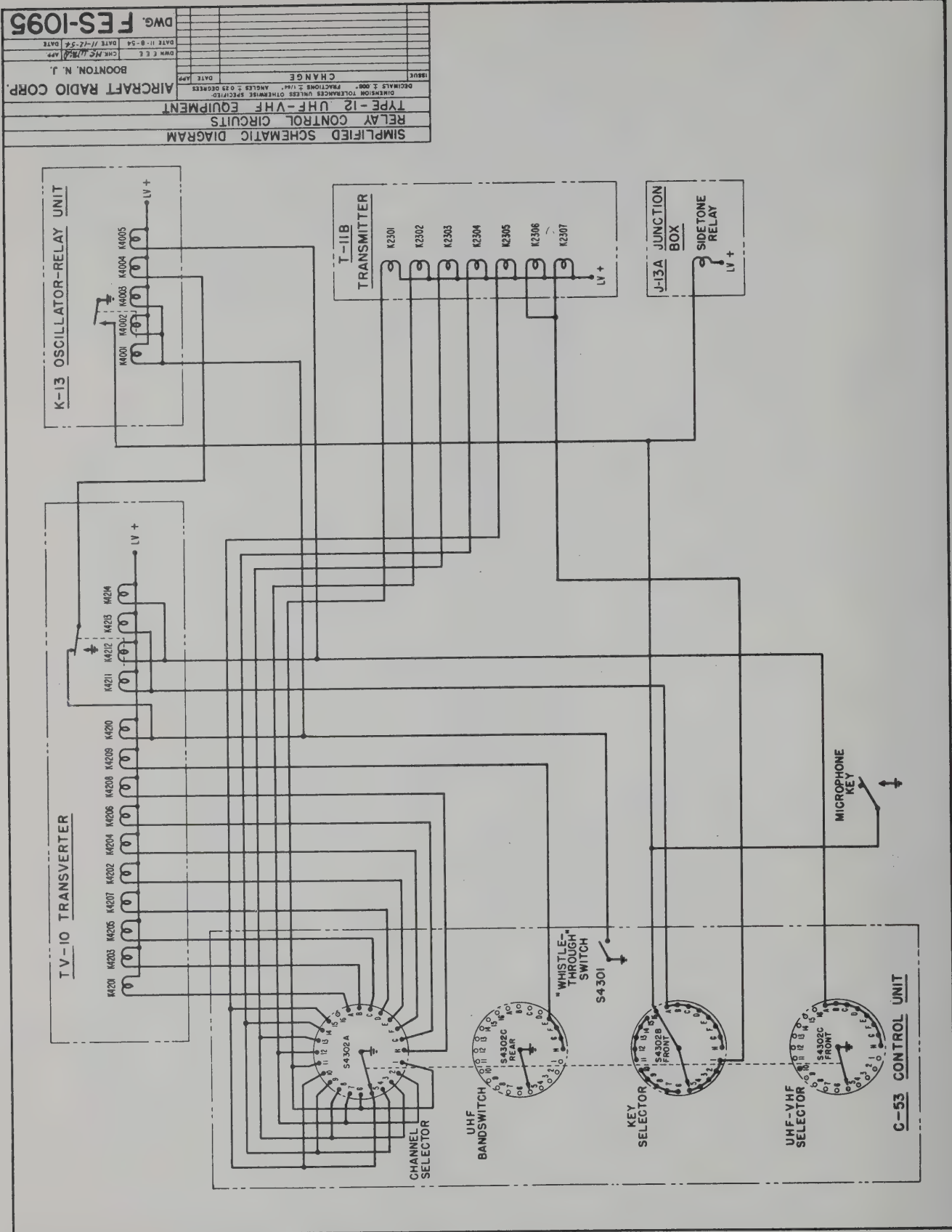
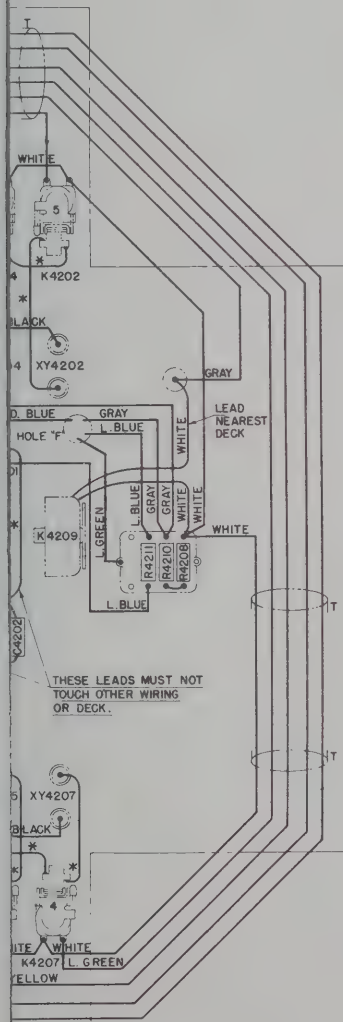
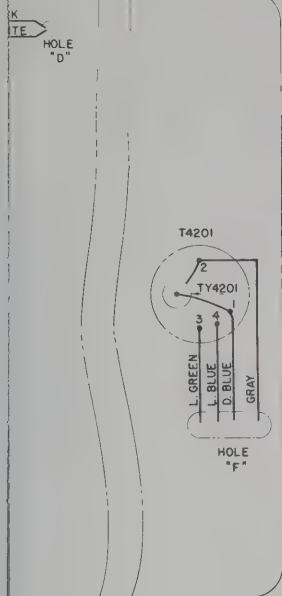


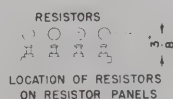
Figure 5-3—Simplified Schematic Diagram of Relay Control Circuits



SYMBOL IDENTIFICATION TABLE									
MULTIPLIER FOR RESISTANCE VALUE K=1,000									
SYMBOL NO.	DWG. NO.	DESCRIPTION	SYMBOL NO.	DWG. NO.	DESCRIPTION	SYMBOL NO.	DWG. NO.	DESCRIPTION	
C 4201	8625	.0022 μ F	K 4204	14764	RELAY ASSEMBLY				
C 4202	8242	35 μ M.F.	K 4205	14764	RELAY ASSEMBLY				
C 4203	8013	120 μ M.F.	K 4206	14764	RELAY ASSEMBLY				
C 4204	8625	.0022 μ F	K 4207	14764	RELAY ASSEMBLY				
C 4206	8625	.0022 μ F	K 4208	14764	RELAY ASSEMBLY				
C 4207	8240	57 μ M.F.	K 4209	17039	SOLENOID				
C 4208	17121	$\Delta C = 18$ μ M.F.	K 4210	16693	RELAY ASSEMBLY				
C 4209	4520	100 μ M.F.	K 4211	12713	RELAY ASSEMBLY				
C 4210	8625	.0022 μ F	K 4212	12713	RELAY ASSEMBLY	T 4201	6261	MIC TRANSFORMER	
C 4211	8625	.0022 μ F	K 4213	17022	RELAY ASSEMBLY	T 4202	19015	MOD TRANSFORMER	
C 4212	8697	13 μ M.F.	K 4214	16693	RELAY ASSEMBLY				
C 4213	5416	15 μ F							
C 4214	17122	$\Delta C = 11$ μ M.F.				TY 4201	8684	RESISTOR, THYRISTE	
C 4215	4520	100 μ M.F.				TY 4202	8683	RESISTOR, THYRISTE	
C 4216	8625	.0022 μ F	L 4201	14528	RF CHOKE .84 MH				
C 4217	5416	15 μ F	L 4202	12040	COIL (POSITION #1)				
C 4218	8625	.0022 μ F	L 4203	17157	COIL (POSITION #2)	Y 4201	TYPE 5763	VACUUM TUBE	
C 4219	8626	.0047 μ F	L 4204	15174	RF CHOKE 14 μ H	Y 4202	TYPE 5763	VACUUM TUBE	
C 4220	8625	.0022 μ F	L 4205	17158	COIL (POSITION #3)	Y 4203	TYPE 5763	VACUUM TUBE	
C 4221	8701	8.0 μ M.F.	L 4206	15174	RF CHOKE 14 μ H	Y 4204	TYPE 5763	VACUUM TUBE	
C 4222 A		$\Delta C = 5$ μ M.F.	L 4207	15174	RF CHOKE 14 μ H	Y 4205	TYPE 6L-6D1	VACUUM TUBE	
C 4222 B	17123	$\Delta C = 5$ μ M.F.	L 4208	19441	RF CHOKE 3 μ H	Y 4206	TYPE 6L-6D1	VACUUM TUBE	
C 4223	4520	100 μ M.F.	L 4209	19011	COIL (POSITION #4)				
C 4224	4520	100 μ M.F.	L 4210	17164	COIL (COUPLING #4)				
C 4225	8624	680 μ M.F.	L 4215		PART OF COUPLING UNIT ASSEM. #17563	XY 4201	15230	SOCKET, 9 PIN	
C 4226	8624	680 μ M.F.	L 4217		PART OF COUPLING UNIT ASSEM. #17566	XY 4202	15230	SOCKET, 9 PIN	
C 4227	8624	680 μ M.F.	L 4219		PART OF BRACKET ASSEM. #17144	XY 4203	15230	SOCKET, 9 PIN	
C 4228 A	17124	$\Delta C = 2.8$ μ M.F.	L 4220	17567	COIL 0.41 μ H	XY 4204	15230	SOCKET, 9 PIN	
C 4228 B		$\Delta C = 2.8$ μ M.F.				XY 4205	15230	SOCKET, 9 PIN	
C 4229	8624	680 μ M.F.	R 4201	204	100K OHMS.	XY 4206		PART OF OSCILLATOR ASSEM. #17038	
C 4230	8625	.0022 μ F	R 4202 A	8700	2.6 OHMS				
C 4231	8625	.0022 μ F	R 4202 B		1.6 OHMS				
C 4238		PART OF COUPLING UNIT ASSEM. #17563	R 4203	204	560 OHMS	XY 4201	16946	CRYSTAL SOCKET	
C 4243		PART OF COUPLING UNIT ASSEM. #17566	R 4204	201	300K OHMS	XY 4202	16946	CRYSTAL SOCKET	
C 4245		PART OF BRACKET ASSEM. #17144	R 4205	204	180 OHMS	XY 4203	16946	CRYSTAL SOCKET	
C 4246	8625	.0022 μ F	R 4206	204	100K OHMS	XY 4204	16946	CRYSTAL SOCKET	
C 4247	8625	.0022 μ F	R 4207	204	270 OHMS	XY 4205	16946	CRYSTAL SOCKET	
			R 4208	201	200 OHMS	XY 4206	16946	CRYSTAL SOCKET	
			R 4209	204	180 OHMS	XY 4207	16946	CRYSTAL SOCKET	
			R 4210	201	200 OHMS	XY 4208	16946	CRYSTAL SOCKET	
			R 4211	201	1K OHMS				
CR 4201	16964	INBR CRYSTAL RECTIFIER	R 4212	201	51 OHMS				
			R 4213	202	33K OHMS	Y 4201	17142	CRYSTAL	
			R 4214	201	150 OHMS	Y 4202	17142	CRYSTAL	
J 4201	13152	TEST JACK	R 4215	201	270 OHMS	Y 4203	17142	CRYSTAL	
J 4202	16715	RECEPTACLE ASSEMBLY	R 4216	204	47K OHMS	Y 4204	17142	CRYSTAL	
J 4203	16714	RECEPTACLE ASSEMBLY	R 4217	201	51 OHMS	Y 4205	17142	CRYSTAL	
J 4204	9391	JACK ASSEMBLY (MIC)	R 4218	201	33K OHMS	Y 4206	17142	CRYSTAL	
J 4206	15185	UG-625/U	R 4219	201	33K OHMS	Y 4207	17142	CRYSTAL	
J 4207	15185	UG-625/U	R 4220	204	220 OHMS	Y 4208	17142	CRYSTAL	
J 4208	15185	UG-625/U	R 4221	204	220 OHMS				
J 4209	15185	UG-625/U	R 4222	201	51 OHMS				
			R 4223	204	100 OHMS	Z 4201	17038	OSCILLATOR ASSEM. (UWAG)	
			R 4224	204	100 OHMS	Z 4202	17040	INSELECTION ASSEM. UHF.	
K 4201	14764	RELAY ASSEMBLY	R 4225	204	470 OHMS				
K 4202	14764	RELAY ASSEMBLY	R 4226	201	10 K OHMS				
K 4203	14764	RELAY ASSEMBLY	R 4227	201	10 K OHMS				

NOTES:

1. FOR MAIN ASSEMBLY SEE DRAWING #16920.
2. FOR SCHEMATIC DIAGRAM SEE DRAWING #16922.
3. FOR ASSEMBLY AND WIRING DIAGRAM OF PRESELECTOR SEE DRAWING #17040.
4. FOR ASSEMBLY AND WIRING DIAGRAM OF OSCILLATOR SEE DRAWING #17038.
5. FOR ASSEMBLY DETAILS OF L4202, L4203, L4205, L4209 AND L4210 AND POSITION OF ASSOCIATED COMPONENTS, SEE MAIN ASSEMBLY DRAWING #16920.
6. ALL WIRES MARKED WITH COLOR NOTE ARE #24 SOLID COPPER (SPEC. #12499).
7. ALL UNMARKED WIRES ARE BARE #24 TINNED COPPER.
8. ALL WIRES MARKED (*) ARE BARE BRAIDED #24 TINNED COPPER (SPEC. #12212).
9. ALL WIRES MARKED (**) WITH COLOR NOTE ARE TEFLON INSULATED #22 SOLID COPPER (SPEC. #8677).
10. INSTALL TUBING (SPEC. #8288) OF .034" I.D. OVER WIRES MARKED "T".
11. INSTALL TUBING (SPEC. #8288) OF APPROPRIATE SIZE OVER GROUPS OF WIRES MARKED "T".
12. KEEP "MINIATURE SOCKET WIRING PLUGS" IN ALL MINIATURE SOCKETS THROUGHOUT WIRING OPERATION.
13. THE SOLDERED TERMINALS AND CONTACT ARMS OF RELAYS K4211 AND K4212 MUST CLEAR THE INSIDE OF THE ASSOCIATED CHANNEL COVER BY AT LEAST .035".
14. DO NOT SOLDER CLOSER THAN 3/16" TO ANY R.F. CHOKE OR RESISTOR; DO NOT SHORTEN LEADS ON ANY CRYSTAL RECTIFIER.
15. MOUNT BRACKET (L4219) PARALLEL TO DECK OF CHASSIS WITH CLEARANCE TO DECK OF $\frac{7}{32}$ ($\pm \frac{1}{32}$).



DIAGRAM, WIRING		TV-10 TRANSVERTER	
DATE	10/10/54	FINISH	SCALE
DESIGNED BY	W. H. HARRIS	CHECKED BY	W. H. HARRIS
AIRCRAFT RADIO CORP. BOONTON N.J.			
DWG. 16921			

Figure 5-4—A.R.C. Type TV-10 Transverter Wiring Diagram

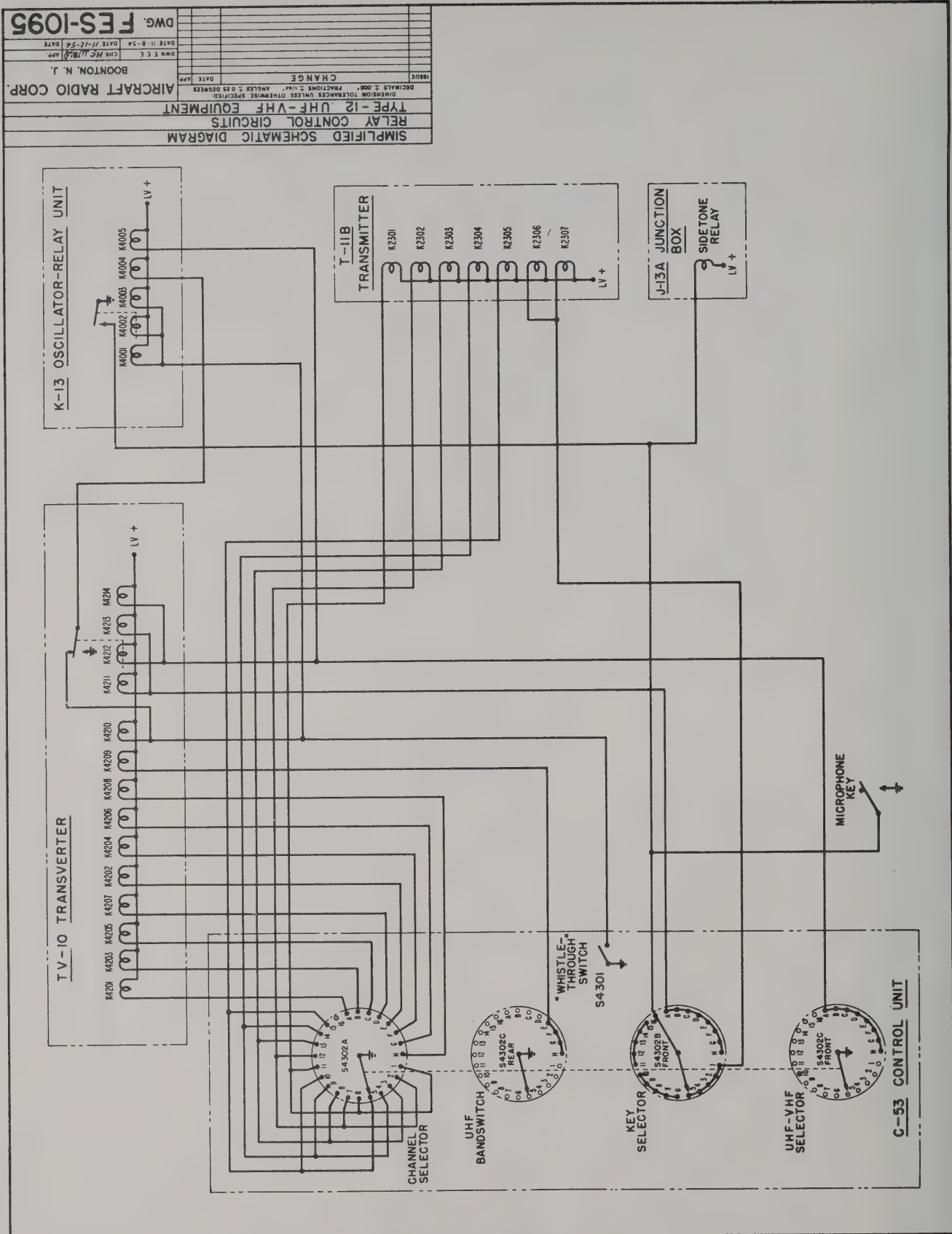
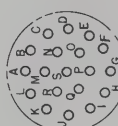


Figure 5-3—Simplified Schematic Diagram of Relay Control Circuits

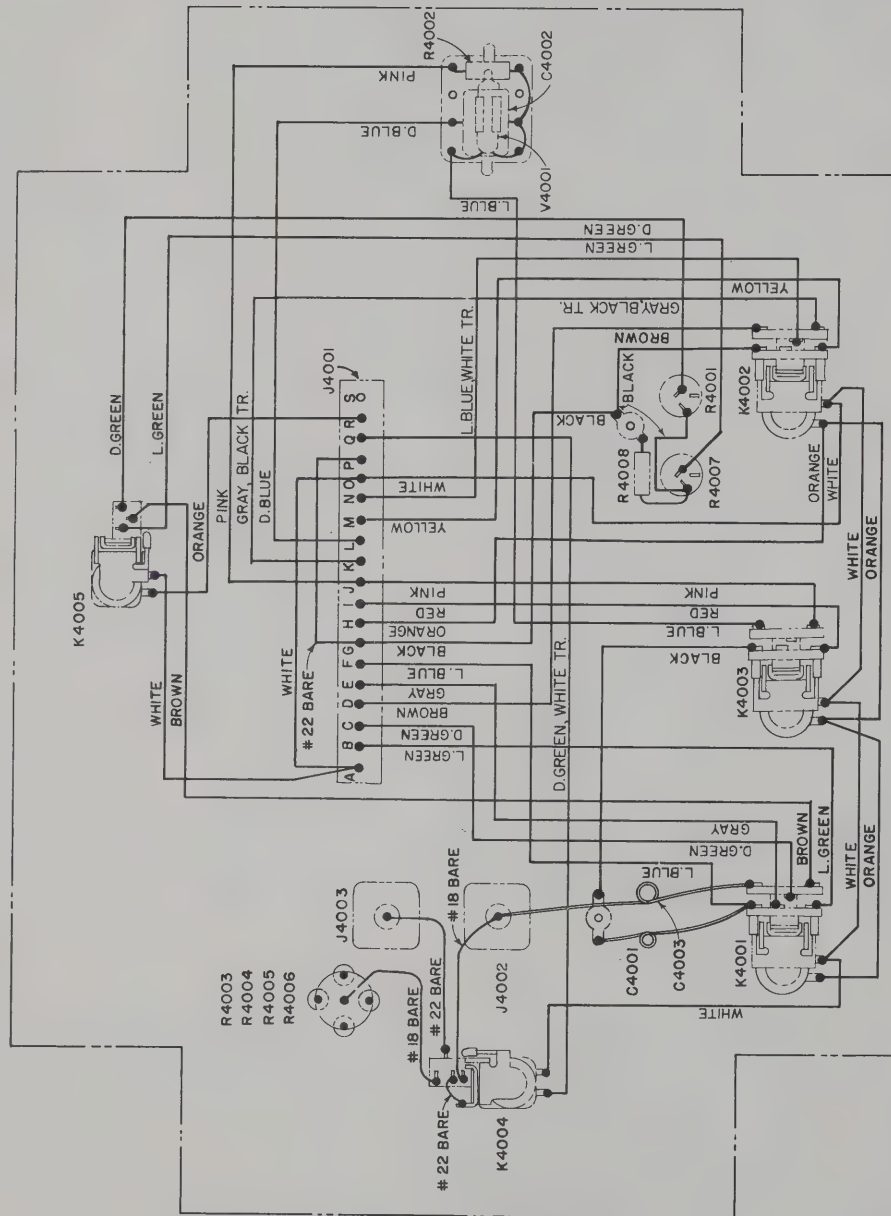
DWG. 16701-3-1
 DATE 11-12-53
 CHK. H.C.
 APP. G.E.
 BOONTON, N. J.
 AIRCRAFT RADIO CORP.
 DATE APP.
 CHANGE
 MAT: DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED
 DECIMALS: .005 FRACTIONS: 1/16" ANGLES: 1.025 DEGREES
 FINISH: SCALE: ~

DATE APP.
 CHANGE
 DATE APP.
 CHANGE



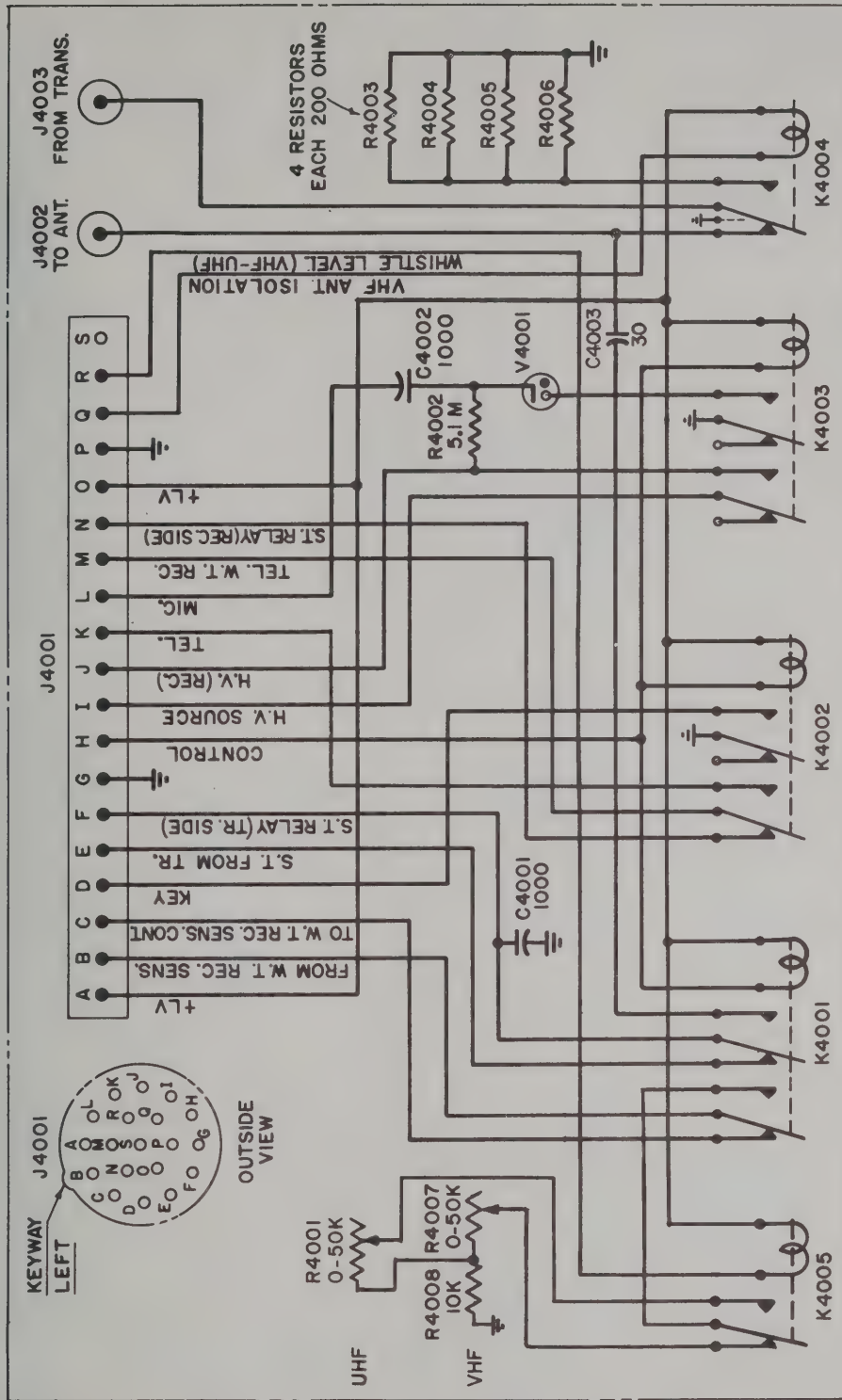
J 4001
(SEE NOTE #5)

SYMBOL IDENTIFICATION TABLE	
MULTIPLIERS FOR RESISTANCE	
VALUES K=1,000 M=1,000,000	
SYMBOL	DESCRIPTION
R4001	8464 1000 μ f
C4002	8618 1000 μ f
C4003	8206 30 μ f
J4001	12357 RECEPTACLE
J4002	11338 COAX. RECEPT.
J4003	11358 COAX. RECEPT.
K4001	12713 RELAY (28V) OR RELAY (14V)
K4002	12713 RELAY (28V) OR RELAY (14V)
K4003	12713 RELAY (28V) OR RELAY (14V)
K4004	16693 RELAY (28V) OR RELAY (14V)
K4005	12231 RELAY (28V) OR RELAY (14V)
R4001	8682 0-50K OHMS
R4002	201 51M OHMS
R4003	202 200 OHMS
R4004	202 200 OHMS
R4005	202 200 OHMS
R4006	202 200 OHMS
R4007	8682 0-50K OHMS
R4008	201 10K OHMS
V4001	5913 NEON LAMP



- NOTES:
- FOR ASSEMBLY SEE DRAWING # 16700.
 - FOR SCHEMATIC DIAGRAM SEE DRAWING # 16702.
 - ALL WIRES MARKED WITH COLOR NOTE TO BE # 22 SOLID COPPER (SPEC # 9275).
 - ALL UNMARKED WIRES ARE BARE TINNED COPPER OF SIZE INDICATED.
 - RECEPTACLE IS SHOWN AS VIEWED FROM WIRED SIDE.
 - R.F. LEADS CONNECTING J4003, C4001 AND C4003 SHOULD BE SHORT
 - THE # 18 BARE R.F. LEADS SHOULD FOLLOW 3/32" FROM METAL CONTOUR BY THE SHORTEST PATH.

Figure 5-6—A.R.C. Type K-13 Oscillator-Relay Unit Wiring Diagram



NOTES:

1. FOR ASSEMBLY SEE DRAWING #16700.
2. FOR WIRING DIAGRAM SEE DRAWING #16701.
3. ALL RESISTOR VALUES ARE IN OHMS; MULTIPLIERS: K=1,000; M=1,000,000.
4. CAPACITOR VALUES ARE IN MICROMICROFARADS (μmf)
5. ALL RELAYS SHOWN UNENERGIZED.
6. "W.T. REC." REFERS TO THE RECEIVER ASSOCIATED WITH THE WHISTLE THROUGH CIRCUIT.

MAT:		FINISH:		SCALE: \sim	
DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED: DECIMALS $\pm .003$ " FRACTIONS $\pm 1/64$ " ANGLES ± 0.25 DEGREES					
CHANGE					
ISSUE	DATE	APP.			
B	2-15-54	LE			
C	4-14-54	LE			
D	6-18-54	LE			
E	8-14-54	JOH			
F	11-4-54	LE			
G	12-15-54	LE			
H	1-13-55	LE			

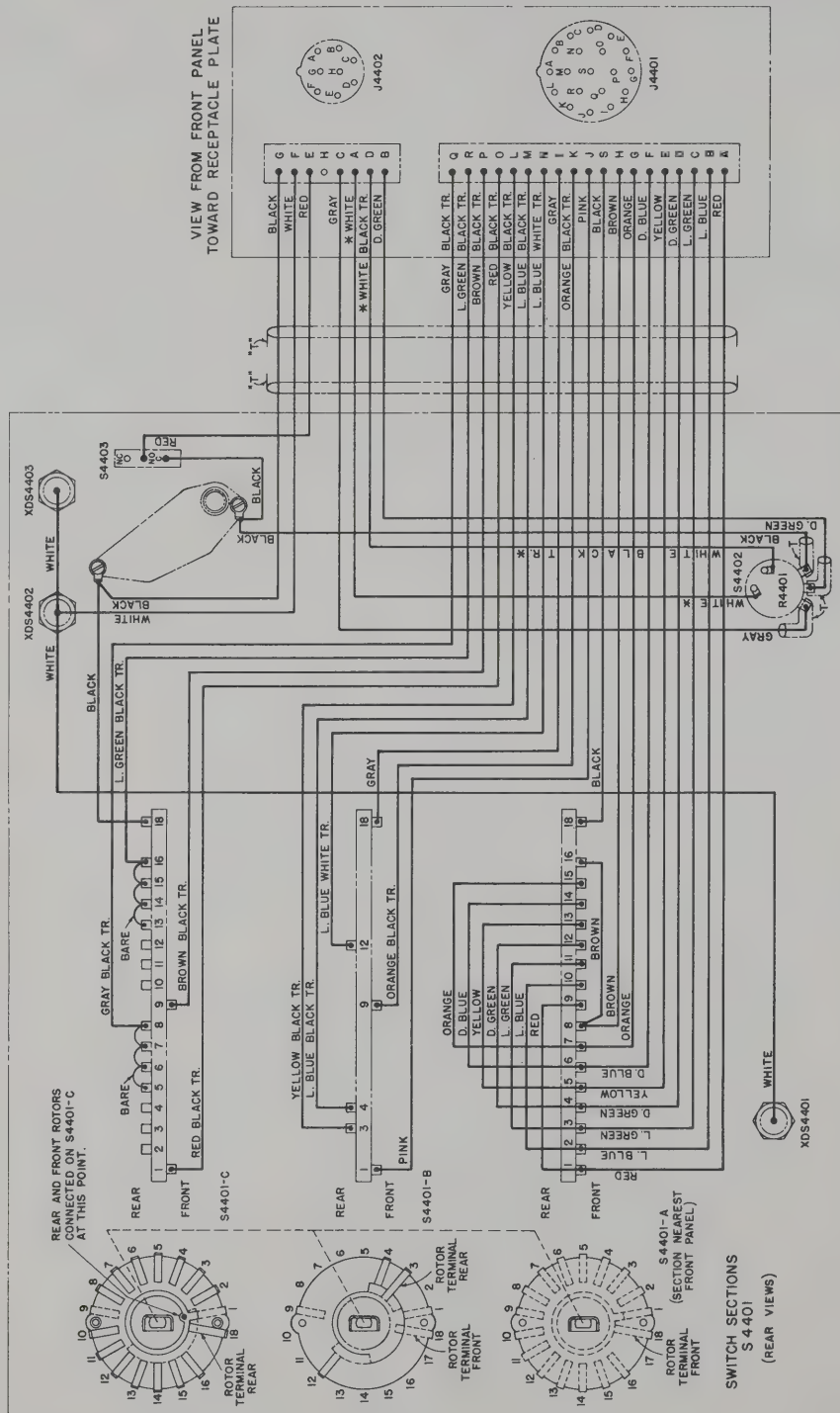
AIRCRAFT RADIO CORP.
BOONTON, N. J.

OWN. A.D.G. CHK. H.C. AMP APP. L.E.E.
DATE 10-28-53 DATE 11-10-53 DATE 11-10-53

DWG. 16702-2-H

Figure 5-7—A.R.C. Type K-13 Oscillator-Relay Unit Schematic Diagram

VIEW TOWARD REAR OF FRONT PANEL

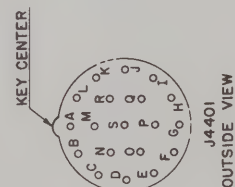


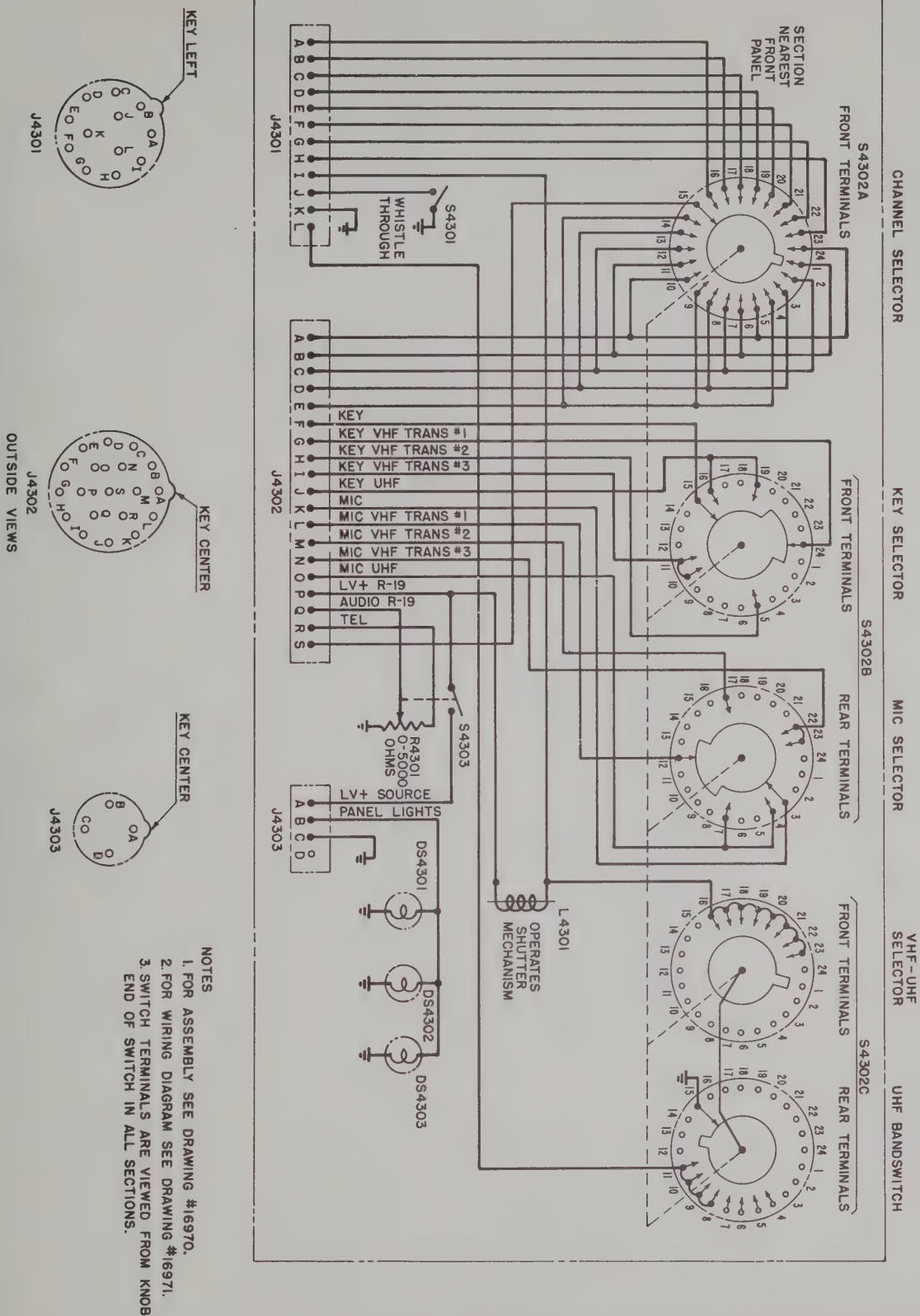
- NOTES:
1. FOR MAIN ASSEMBLY SEE DRAWING #17090.
 2. FOR SCHEMATIC DIAGRAM SEE DRAWING #17092.
 3. ALL WIRES MARKED WITH COLOR NOTE ARE #24 SOLID COPPER (SPEC #12499) EXCEPT AS INDICATED.
 4. WIRES MARKED BY AN ASTERISK (*) ARE TO BE #18 STRANDED COPPER (SPEC #9273).
 5. UNMARKED WIRES TO BE #22 BARE, SOLID TINNED COPPER.
 6. INSTALL TUBING (SPEC #8286) OF APPROPRIATE SIZE OVER WIRES OR GROUPS OF WIRES MARKED "T".

SYMBOL IDENTIFICATION TABLE MULTIPLIER FOR RESISTANCE VALUES X= 1000		
SYMBOL	DRAWING NO.	DESCRIPTION
DS4401	8679	14V LAMP
DS4401	8622	28V LAMP
DS4402	8679	14V LAMP
DS4402	8622	28V LAMP
DS4403	8679	14V LAMP
DS4403	8622	28V LAMP
J4401	12096	RECEPTACLE
J4402	12097	RECEPTACLE
R4401	8487	0-5K OHMS (SWITCH)
S4401A/B/C	17205	SWITCH 3 SECTIONS
S4402	8487	SWITCH
S4403	17105	S.P.D.T. MICRO.
XDS4401	16293	PANEL LIGHT
XDS4402	16293	PANEL LIGHT
XDS4403	16293	PANEL LIGHT

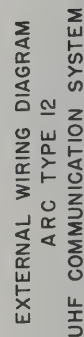
DIAGRAM, WIRING (C-52 CONTROL UNIT)		SCALE: ~
MAT.	FINISH:	
OPERATION	PERFORMANCE	
REVISION	DATE	
CHANGE	DATE	
AIRCRAFT RADIO CORP. BOONTON, N. J.		
DWG. 17091 B		

Figure 5-8—A.R.C. Type C-52 Control Unit Wiring Diagram

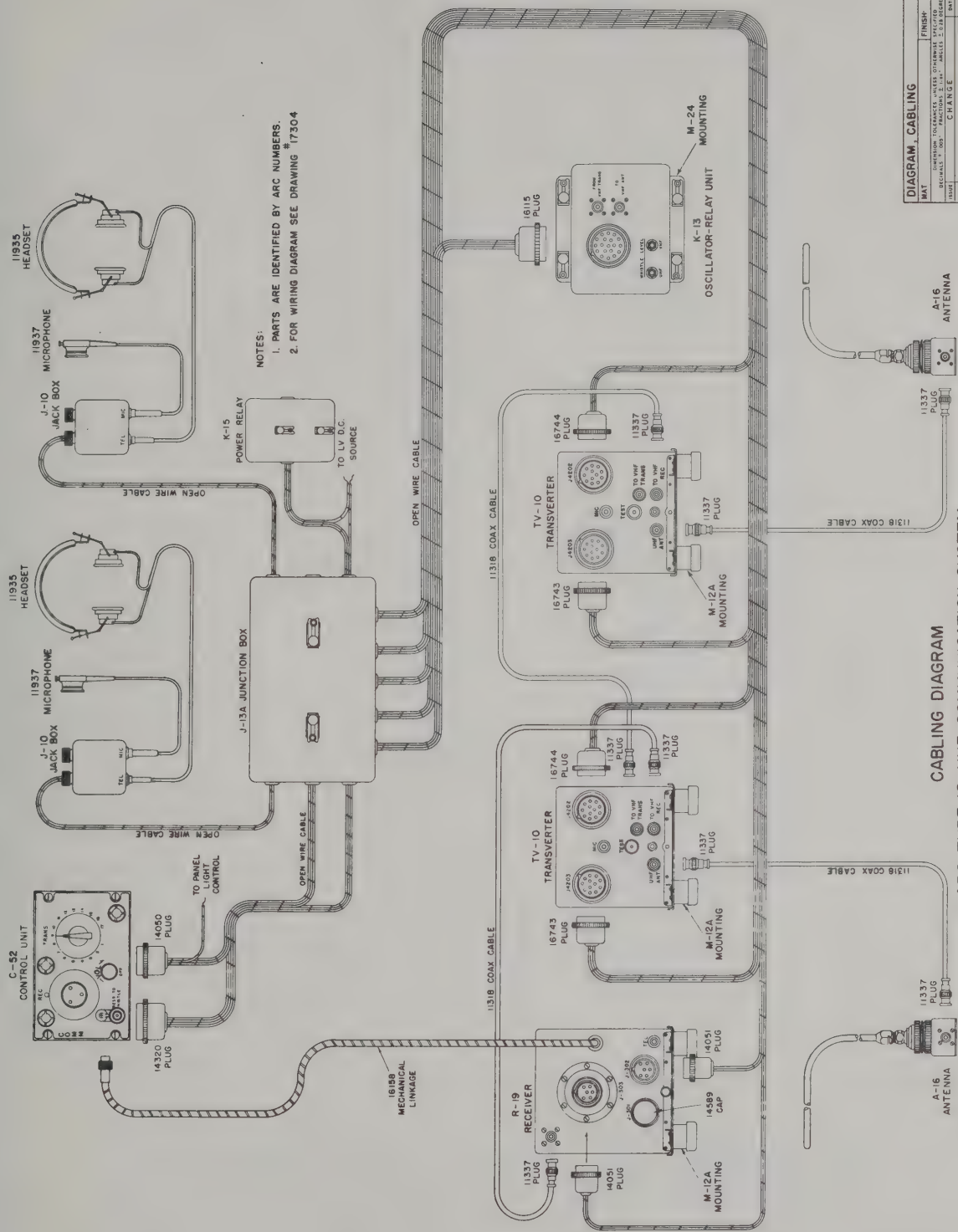




DIAGRAM, SCHEMATIC (C-53 CONTROL UNIT)									
MAT:				FINISH:				SCALE: ~	
DIMENSION TOLERANCES UNLESS OTHERWISE SPECIFIED									
DECIMALS ± .005" FRACTIONS ± 1/64" ANGLES ± 0.25 DEGREES									
CHANGE									
ISSUE					DATE	APP.			
1	GROUNDING REMOVED & LEAD TO IS MAINS (CHINA-INDONESIA)				9-11-54	LS			



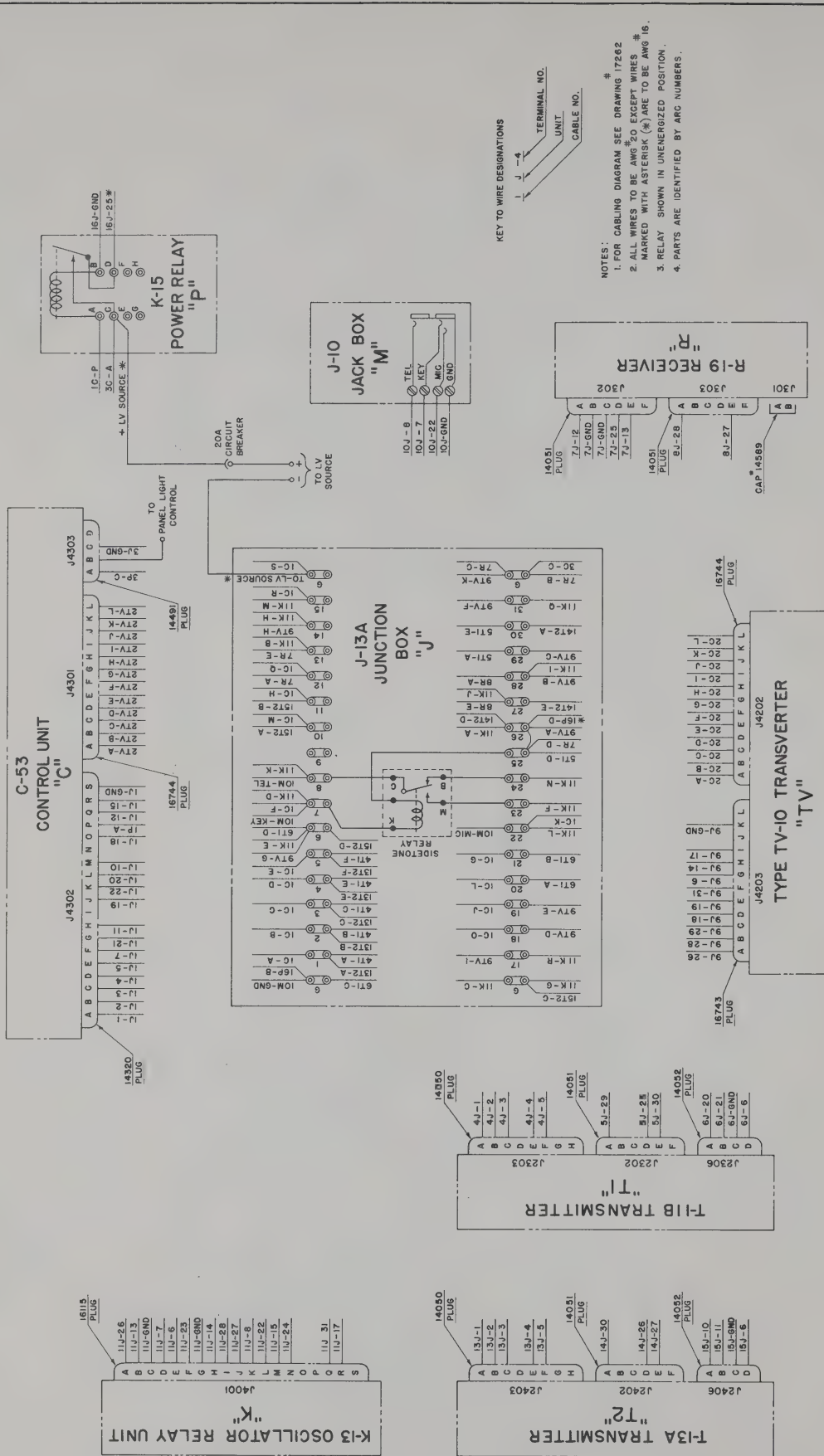
24



DIAGRAM, CABLING		FINISH	SCALE ~
MAT	REVISIONS	REVISIONS	REVISIONS
DATE	DATE	DATE	DATE
BY	BY	BY	BY
CHECKED	CHECKED	CHECKED	CHECKED
APPROVED	APPROVED	APPROVED	APPROVED
AIRCRAFT RADIO CORP.		BOONTON, N. J.	
DWG. 17303 A		DATE 12-28-54	

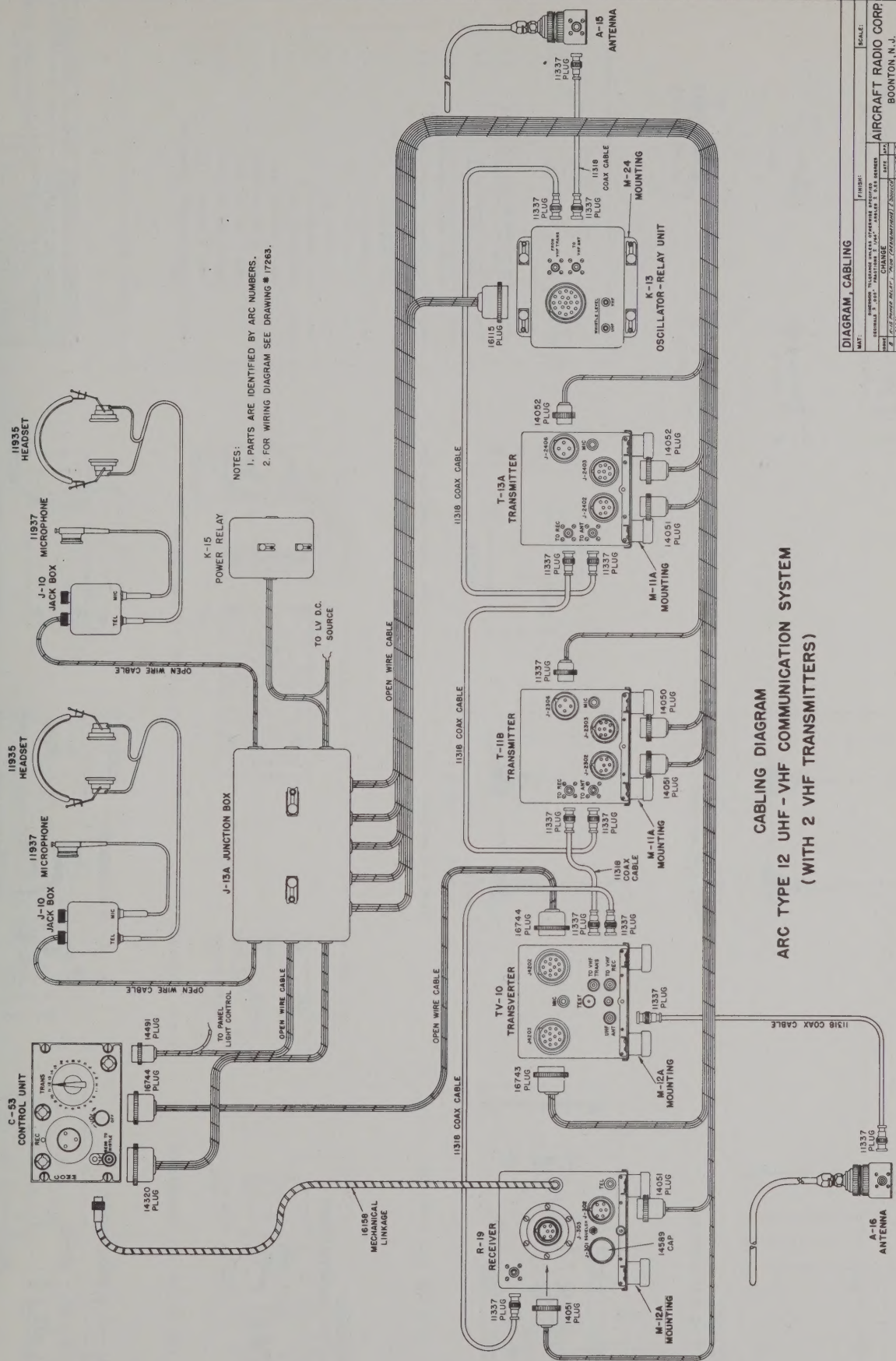
CABLING DIAGRAM
 ARC TYPE 12 UHF COMMUNICATION SYSTEM
 (WITH 2 TV-10 TRANSVERTERS)

Figure 5-15—Cabling Diagram, UHF Communication System with 2 TV-10's (16 Channels)



EXTERNAL WIRING DIAGRAM ARC TYPE 12 UHF-VHF COMMUNICATION SYSTEM WITH 2 VHF TRANSMITTERS

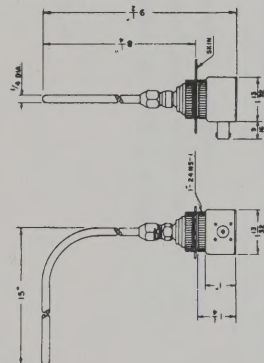
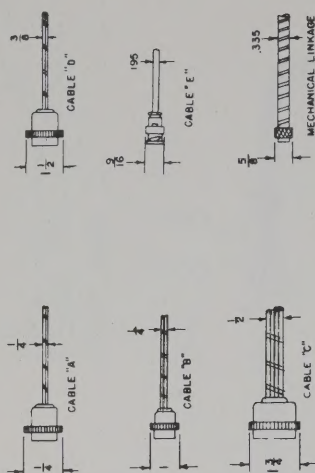
DIAGRAM, EXTERNAL WIRING		FINISH:	SCALE: ~
MATERIAL:		AIRCRAFT RADIO CORP.	
DIMENSION TOLERANCE PLUS OTHERWISE SPECIFIED		BOONTON, N. J.	
FRACTIONAL ± .005		DRAWN BY: <u>1001</u> DATE: <u>1-10-54</u>	
DECIMAL ± .005		CHECKED BY: <u>1001</u> DATE: <u>1-10-54</u>	
CHANGE		APPROVED BY: <u>1001</u> DATE: <u>1-10-54</u>	
1. <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> <u>1001</u> 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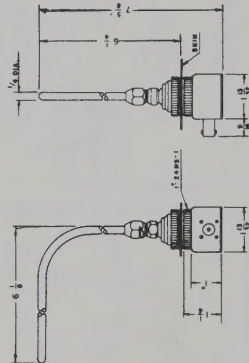
CABLING DIAGRAM
 ARC TYPE 12 UHF - VHF COMMUNICATION SYSTEM
 (WITH 2 VHF TRANSMITTERS)

DIAGRAM, CABLING		SCALE:
MAT.	FIGURE	
1. 11318 COAX CABLE, 1/2" DIA. 10' MIN. LENGTH 2. 11337 PLUG, 1/2" DIA. 10' MIN. LENGTH 3. 14051 PLUG, 1/2" DIA. 10' MIN. LENGTH 4. 14052 PLUG, 1/2" DIA. 10' MIN. LENGTH 5. 16743 PLUG, 1/2" DIA. 10' MIN. LENGTH 6. 16744 PLUG, 1/2" DIA. 10' MIN. LENGTH 7. 14320 PLUG, 1/2" DIA. 10' MIN. LENGTH 8. 14491 PLUG, 1/2" DIA. 10' MIN. LENGTH 9. 16158 MECHANICAL LINKAGE, 1/2" DIA. 10' MIN. LENGTH 10. 11935 HEADSET, 1/2" DIA. 10' MIN. LENGTH 11. 11937 MICROPHONE, 1/2" DIA. 10' MIN. LENGTH 12. J-10 JACK BOX, 1/2" DIA. 10' MIN. LENGTH 13. J-13A JUNCTION BOX, 1/2" DIA. 10' MIN. LENGTH 14. K-13 OSCILLATOR-RELAY UNIT, 1/2" DIA. 10' MIN. LENGTH 15. M-11A MOUNTING, 1/2" DIA. 10' MIN. LENGTH 16. M-12A MOUNTING, 1/2" DIA. 10' MIN. LENGTH 17. M-24 MOUNTING, 1/2" DIA. 10' MIN. LENGTH 18. R-19 RECEIVER, 1/2" DIA. 10' MIN. LENGTH 19. T-11B TRANSMITTER, 1/2" DIA. 10' MIN. LENGTH 20. T-13A TRANSMITTER, 1/2" DIA. 10' MIN. LENGTH 21. A-16 ANTENNA, 1/2" DIA. 10' MIN. LENGTH 22. A-15 ANTENNA, 1/2" DIA. 10' MIN. LENGTH		
AIRCRAFT RADIO CORP. BOONTON, N.J. DATE 7-17-54 DWG. 17262		

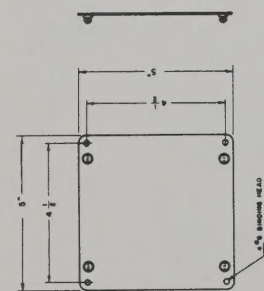
Figure 5-19—Cabling Diagram, UHF-VHF Communication System with 2 VHF Transmitters



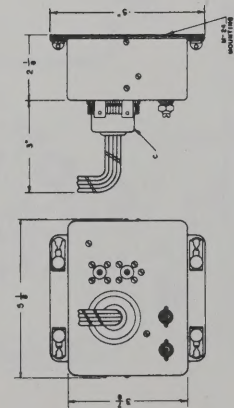
TYPE A-15 ANTENNA



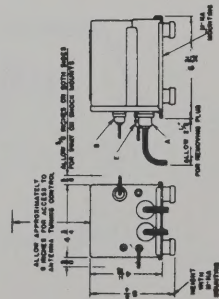
TYPE A-16 ANTENNA



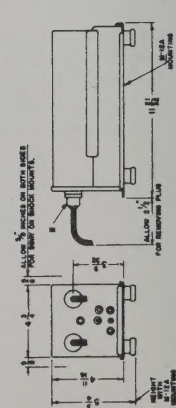
TYPE M-24 MOUNTING



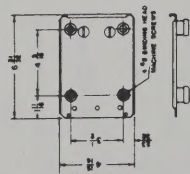
TYPE K-13 OSCILLATOR-RELAY UNIT



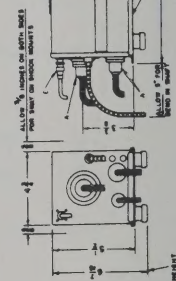
TYPE T-13A VHF TRANSMITTER



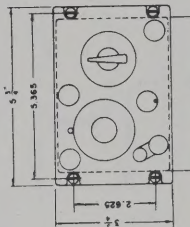
TYPE TV-10 TRANSVERTER



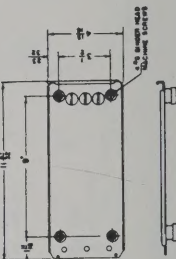
TYPE M-11A MOUNTING



TYPE R-19 RECEIVER



TYPE C-52 OR C-53 CONTROL UNIT



TYPE M-12A MOUNTING

TABLE OF WEIGHTS

ARC PART NO.	DESCRIPTION	WEIGHT (LBS.)
15002	R-19 VHF RECEIVER WITH TUBES, D-10A DYNAMOTOR AND M-12A MOUNTING	9.0
15840	T-11B VHF TRANSMITTER WITH TUBES, CRYSTALS AND M-11A MOUNTING	3.4
15850	T-13A VHF TRANSMITTER WITH TUBES, CRYSTALS AND M-11A MOUNTING	3.4
16920	TV-10 TRANSVERTER WITH TUBES, CRYSTALS AND M-12A MOUNTING	5.9
16700	K-13 OSCILLATOR-RELAY UNIT WITH M-24 MOUNTING	1.1
16630	A-15 ANTENNA	0.5
16960	A-16 ANTENNA	0.4
17090	C-52 CONTROL UNIT	1.4
16970	C-53 CONTROL UNIT	1.5
17280	J-13A JUNCTION BOX	1.5
—	CABLE "A" PER FOOT (EST.)	0.04
—	CABLE "B" PER FOOT (EST.)	0.03
—	CABLE "C" PER FOOT (EST.)	0.12
—	CABLE "D" PER FOOT (EST.)	0.08
—	CABLE "E" PER FOOT (EST.)	0.05
16158	MC-215 MECHANICAL LINKAGE PER FOOT	0.12

DIMENSIONS & WEIGHTS (TYPE 12 UHF-VHF)

FINISH

SCALE

AIRCRAFT RADIO CORP.
BOONTON, N. J.

DATE 12/1/54
REV. 12/1/54
APP. 12/1/54
APP. 12/1/54

DWG FES-1096

Figure 5-20—Outline and Mounting Dimensions for all UHF-VHF Components

